



DEFENSE LOGISTICS AGENCY
 DLA LAND AND MARITIME
 POST OFFICE BOX 3990
 COLUMBUS, OH 43218-3990

IN REPLY
 REFER TO

Mr. James Cloudman
 R&B Electronics, Inc.
 1520 Industrial Park Drive
 Sault Ste. Marie, MI 49783

December 7, 2011

Re: Requalification of MIL-DTL-83413 due to a Plant Move from Texas to Michigan, M83413/8, FSC 5935, Preparing Activity: DLA-CC, Letter No. VQP-12-023629, Control Number 035049

Dear Mr. Cloudman:

We received your test report # 83413-3344-11 in the mail on November 7, 2011 concerning the requalification of MIL-DTL-83413/8 in association with R&B Electronics plant move from Texas to Michigan. After review, your submitted test report was found to meet the requirements of the subject military specification. Requalification for all current QPL M83413/8 product is granted. The next revision of QPL-83413 will reflect the change in manufacturing location from Texas to Michigan for these products. The changes to be made to the QPL listing are below.

New Supplier Name and Address to add to QPL:	Government Designation	Manufacturer's Designation	Test or Qualification Reference
Manufacturer: R&B Electronics, Inc. 1520 Industrial Park Drive Sault Ste. Marie, MI 49783 (CAGE Code: 1N1A7)	All M83413/8 QPL Product	Various	83413-3344-11

In addition, the following new processes and equipment have been implemented at the Michigan facility. All processes and equipment listed below were audited and approved during the June 15, 2011 audit. Also, after review of the qualification data in test report # 83413-3344-11, the processes and equipment below are qualified for use in QPL product.

1. Use of an Inert gas welding machine using an aluminum based solder for all M83413/8-C Jumper assemblies.
2. Salt Spray Test machine and test procedure.
3. New Jumper Assembly Flexure machine to test multiple jumper assemblies at the same time.
4. New Tinius Olsen Tensile Testing Machine and test procedure.
5. Use of Class One Crimping tools both hand and pneumatic type manufactured to Specifications referenced in MIL-DTL-83413/8, to produce class one Jumper assemblies.
6. Use of automatic, pneumatic, and hand type class two Crimping tools manufactured by the same manufactures that are on the QPL list for class two terminals, to produce class two Jumper assemblies.

If you have any questions, please contact Cheri Rida at 614-692-2152 or send an email message to Cheri.Rida@dla.mil.

Sincerely,

/SIGNED/

JOSEPH GEMPERLINE

Chief

Sourcing and Qualifications Division