DLA Land and Maritime - VQ Supplemental Information Sheet for Electronic QML-31032

Specification Details: Date: 5/8/2019

Specification: MIL-PRF-31032

Title: Printed Circuit Board/Printed Wiring Board

Federal Supply Class (FSC): 5998

Conventional: No

Specification contains quality assurance program: Yes MIL-STD-790 Established Reliability & High Reliability: No MIL-STD-690 Failure Rate Sampling Plans & Procedures: No

Weibull Graded: Yes

Specification contains space level reliability requirements: No

Specification allows test optimization: Yes

Contact Information:

Office of Primary Involvement: Electronic Devices Branch, DLA Land and Maritime - VQE

Primary Qualifying Activity Contact: 614-692-0627, e-mail: vqe.ls@dla.mil Secondary Qualifying Activity Contact: 614-692-0625, e-mail: vqe.rp@dla.mil

Notes:

If a manufacturer desires to have test data considered for qualification, it must be certified and meet all qualification test requirements of MIL-PRF-31032 and the applicable associated specification.

The listing of printed board manufacturing lines in the QML applies only to printed boards produced in the plant(s) specified herein. Therefore, only those printed boards that have been manufactured and tested on the certified/gualified lines listed herein can be supplied as QML printed boards.

The DLA Land and Maritime - VQE contacts for QML companies can be located in the file "31032 main points-of-contact" at website: http://www.dscc.dla.mil/offices/sourcing and qualification/offices.asp?section=VQE

QML is a definition of a manufacturer's verified capabilities. Manufacturers may use the add-on qualification process to qualify capabilities that are not currently listed on the QML. The user is encouraged to contact the manufacturer or Qualifying Activity to make arrangements for QML availability.

The following abbreviations are used in this listing:

Ag: Silver Au: Gold

CAGE: Commercial and Government Entity (Code)

Cu: Copper

ENIG: Electroless Nickel Immersion Gold

HASL: Hot Air Solder Level ImmAg: Immersion Silver

IR: Infrared

LPI: Liquid Photoimageable MIX: Mix of SMT and THM

Ni: Nickel

OSP: Organic Surface Protection

Pb: Lead

Pd: Palladium

PTH: Plated Thru Hole

SMOBC: Solder Mask Over Bare Copper

SMT: Surface-Mount Technology

Sn: Tir

THM: Through-Hole Mounting

MANUFACTURER INFORMATION:

AC Universal Circuits LLC

886 Zachary Lane North, Maple Grove, MN, 55369-4524

US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 45032 Phone: 763-315-1719

Fax: 763-425-0999

EMail: MG_Quality@4pcb.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-10-019530, VQE-10-020323, VQE-12-024534 Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 18
Max. Board Thickness: .125"

Min. Hole Size: .008" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 8.88:1 Through-Hole
Min. Conductor Width/Space: .0032"/.0032"

Hole Preparation: Permanganate Desmear, Plasma Etchback

Hole Wall Conductive Coating: Carbon-based

Copper Plating: Direct Current Plate

Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL, Hot Oil Reflow of Plated Sn/Pb, ImmAg

Additional Fab Capabilities: Foil Lamination Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-10-019530, VQE-10-020323, VQE-12-024534

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; Woven Glass Reinforced, Hydrocarbon Resin with Ceramic Fill

Max. Panel Size: 18" x 24"
Max. Number of Layers: 18
Max. Board Thickness: .18"

Min. Hole Size: .021" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 8.57:1 Through-Hole Min. Conductor Width/Space: .005"/.005"

Hole Preparation: Permanganate Desmear, Plasma Etchback

Hole Wall Conductive Coating: Carbon-based

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL, ImmAg,

Additional Fab Capabilities: Blind Vias, Foil Lamination, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2 Qualification Letters: VQE-11-021326, VQE-12-024534

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 8
Max. Board Thickness: .062"

Min. Hole Size: .0138" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 4.5:1 Through-Hole Min. Conductor Width/Space: .007"/.006"

Hole Preparation: Permanganate Desmear, Plasma Etchback

Hole Wall Conductive Coating: Carbon-based

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL, Hot Oil Reflow of Plated Sn/Pb, ImmAg

Additional Fab Capabilities: Foil Lamination

MANUFACTURER INFORMATION:

Accurate Circuit Engineering

3019 S. Kilson Drive, Santa Ana, CA, 92707 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 0MNN9

Phone: 714-546-2162 Fax: 714-433-7418

EMail: quality@ace-pcb.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-06-012150, VQE-07-012577, VQE-09-018384, VQE-10-020411, VQE-11-022279, VQE-13-026528, VQE-13-026662

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 20" x 26" Max. Number of Layers: 24 Max. Board Thickness: .22"

Min. Hole Size: .008" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 11:1 Through-Hole
Min. Conductor Width/Space: .003"/.003"

Hole Preparation: Permanganate Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL, ImmAg

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

MANUFACTURER INFORMATION:

Advanced Circuits - Tempe Diasion

229 S. Clark Drive, Tempe, AZ, 85281-3073 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 6RJS1

Phone: 480-966-5894 Fax: 480-966-5896

EMail: tempesales@4pcb.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-12-024291, VQE-12-024631, VQE-12-025042, VQE-13-025402, VQE-13-025881,

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 24
Max. Board Thickness: .125"

Min. Hole Size: .004" Laser Ablated Plated Hole Size Before Plating, .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: .8:1 Microvia, 12.5:1 Through-Hole Min. Conductor Width/Space: .004"/.0033"

Hole Preparation: Permanganate Desmear, Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate, Periodic Reverse Plate

Hole Fill/Via Plug: Conductive, Non-Conductive Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL, ImmAg

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-12-024291, VQE-12-024631, VQE-12-025042, VQE-13-025402, VQE-13-025881, VQE-15-029681,

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 24
Max. Board Thickness: .125"

Min. Hole Size: .004" Laser Ablated Plated Hole Size Before Plating, .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 1.1:1 Microvia, 12.5:1 Through-Hole Min. Conductor Width/Space: .004"/.0033"

Hole Preparation: Permanganate Desmear, Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate, Periodic Reverse Plate

Hole Fill/Via Plug: Conductive, Non-Conductive Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL, ImmAg

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

MANUFACTURER INFORMATION:

Airborn Flexible Circuits, Inc.

11 Dohme Avenue, Toronto, M4B 1Y7, Ontario Canada

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 38661

Phone: 416-285-3825 Fax: 416-752-6719

EMail: pialisp@airbornflex.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4 Qualification Letters: VQE-04-005354, VQE-08-015729

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Flex Base Material: Copper Clad Polyimide with Acrylic Adhesive

Max. Panel Size: 12" x 18" Max. Number of Layers: 7

Max. Board Thickness: " Not Specified Aspect Ratio: 3:1 Through-Hole

Min. Conductor Width/Space: .007"/.007"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Direct Metalization

Copper Plating: Direct Current Plate

Solder Resist: Dry Film, Liquid Photoimageable, Silk Screen

Finish System: HASL

Additional Fab Capabilities: Foil Lamination, Metal Core, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

Flex Usage: Use A (Flex During Installation), Use B (Dynamic Flex)

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4 Qualification Letters: VQE-04-005354, VQE-08-015729

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Flex Base Material: Copper Clad Adhesiveless Polyimide

Max. Panel Size: 12" x 18" Max. Number of Layers: 12 Max. Board Thickness: .094"

Min. Hole Size: .008" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 12:1 Through-Hole
Min. Conductor Width/Space: .006"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Direct Metalization

Copper Plating: Direct Current Plate

Solder Resist: Dry Film, Liquid Photoimageable, Silk Screen

Finish System: HASL

Additional Fab Capabilities: Foil Lamination, Metal Core, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

Flex Usage: Use A (Flex During Installation), Use B (Dynamic Flex)

MANUFACTURER INFORMATION:

All Flex, Inc.

1705 Cannon Lane, Northfield, MN, 55057-3605 USA

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 0ZGB2

Phone: (800) 959-0865 Fax: (844) 274-3970

EMail: tblakstad@allflexinc.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQ(VQE-19-033269), VQ(VQE-19-033661)

Composition: S - Homogenous thermosetting base material printed boards

Flex Base Material: Copper Clad Polyimide with Acrylic Adhesive

Max. Panel Size: 18" x 107" Max. Number of Layers: 6 Max. Board Thickness: .029"

Min. Hole Size: .0118" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 2:1 Through-Hole

Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Permanganate Desmear, Plasma Desmear

Hole Wall Conductive Coating: Graphite-based

Copper Plating: Direct Current Plate

Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, HASL

Flex Usage: Use A (Flex During Installation), Use B (Dynamic Flex)

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQ(VQE-19-033269), VQ(VQE-19-033661)

Composition: S - Homogenous thermosetting base material printed boards

Flex Base Material: Copper Clad Adhesiveless Polyimide

Max. Panel Size: 18" x 54" Max. Number of Layers: 6 Max. Board Thickness: .029"

Min. Hole Size: .0118" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 2:1 Through-Hole

Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Permanganate Desmear, Plasma Desmear

Hole Wall Conductive Coating: Graphite-based

Copper Plating: Direct Current Plate

Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, HASL

Flex Usage: Use A (Flex During Installation)

MANUFACTURER INFORMATION:

American Standard Circuits

475 Industrial Drive, West Chicago, IL, 60185 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 4AA34

Phone: 603-639-5444
Fax: 603-293-1240
EMail: sales@asc-i.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-17-031437

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Flex Base Material: Copper Clad Adhesiveless Polyimide

Max. Panel Size: 12" x 18" Max. Number of Layers: 14 Max. Board Thickness: .095"

Min. Hole Size: .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 10:1 Through-Hole

Min. Conductor Width/Space: .0033"/.006"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL, ImmAg

Additional Fab Capabilities: Foil Lamination Flex Usage: Use A (Flex During Installation)

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-08-015934, VQE-11-021830, VQE-11-023138, VQE-13-025323, VQE-13-025791, VQE-13-025834

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24" Max. Number of Layers: 14

Max. Board Thickness: .09" (for /1, Type 3 - Multilayer), .125" (for /2, Type /2 - Double-sided only)

Min. Hole Size: .009" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 7:1 Through-Hole

Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Permanganate Desmear, Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL, ImmAg Additional Fab Capabilities: Blind Vias, Foil Lamination

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2 Qualification Letters: VQE-11-022358, VQE-11-023138

Rigid Base Material: Gl: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 10
Max. Board Thickness: .125"

Min. Hole Size: .02" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 5:1 Through-Hole

Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Permanganate Desmear, Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL, ImmAg

MANUFACTURER INFORMATION:

American Standard Circuits

475 Industrial Drive, West Chicago, IL, 60185 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 4AA34

Phone: 603-639-5444
Fax: 603-293-1240
EMail: sales@asc-i.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-16-029852

Composition: M - Mixed based material printed boards, S - Homogenous thermosetting base material printed boards

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; Woven Glass Reinforced, Hydrocarbon Resin with Ceramic Fill

Max. Panel Size: 18" x 24"

Max. Number of Layers: 10

Max. Board Thickness: .095"

Min. Hole Size: .017" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 6:1 Through-Hole

Min. Conductor Width/Space: .004"/.004" Hole Preparation: Permanganate Desmear Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL, ImmAg

MANUFACTURER INFORMATION:

Amphenol Printed Circuits

91 Northeastern Boulevard, Nashua, NH, 03062 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 57034

Phone: 603-879-3268 Fax: 603-879-2818

EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE 10-020582, VQE-06-010054, VQE-09-017008, VQE-12-023765, VQE-15-029690, VQE-17-031637, VQE-97-000649

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 24" x 36" Max. Number of Layers: 33 Max. Board Thickness: .25"

Min. Hole Size: .0098" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 11:1 Through-Hole Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Permanganate Desmear, Permanganate Etchback, Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Dry Film, Liquid Photoimageable, Silk Screen

Finish System: ENIG, Electrolytic Ni (no Au), Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb

Additional Fab Capabilities: Blind Vias, Foil Lamination, Press Fit Mounting, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE 10-020582, VQE-06-010054, VQE-09-017008, VQE-12-023765, VQE-15-029626, VQE-17-031637, VQE-97-000649

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 30" x 36" Max. Number of Layers: 28 Max. Board Thickness: .18"

Min. Hole Size: .006" Laser Ablated Plated Hole Size Before Plating, .0118" Drilled Plated-Through Hole Before Plating

Aspect Ratio: .8:1 Microvia, 11:1 Through-Hole Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Dry Film, Liquid Photoimageable, Silk Screen

Finish System: ENIG, Electrolytic Ni (no Au), Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb

Additional Fab Capabilities: Blind Vias, Foil Lamination, Press Fit Mounting, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE 10-020582, VQE-06-010054, VQE-09-017008, VQE-12-023765, VQE-15-029690, VQE-19-033889

Composition: M - Mixed based material printed boards, S - Homogenous thermosetting base material printed boards

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; Woven Glass Reinforced, Hydrocarbon Resin with Ceramic Fill

Max. Panel Size: 24" x 31" Max. Number of Layers: 12 Max. Board Thickness: .101"

Min. Hole Size: .04" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 2.6:1 Through-Hole Min. Conductor Width/Space: .004"/.004" Hole Preparation: Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate

Hole Fill/Via Plug: Non-Conductive

Solder Resist: Liquid Photoimageable, Silk Screen

Finish System: ENIG, Electrolytic Ni (no Au), Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb

Additional Fab Capabilities: Blind Vias, Foil Lamination, Press Fit Mounting, Sequential Lamination

MANUFACTURER INFORMATION:

Amphenol Printed Circuits

91 Northeastern Boulevard, Nashua, NH, 03062 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 57034

Phone: 603-879-3268 Fax: 603-879-2818

EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-10-019533, VQE-12-023765, VQE-15-029690 Composition: S - Homogenous thermosetting base material printed boards

Flex Base Material: Copper Clad Polyimide with Acrylic Adhesive

Max. Panel Size: 24" x 36"

Max. Number of Layers: 4 (types 1, 2, and 3 only)

Max. Board Thickness: .035" Min. Hole Size: .0145"

Aspect Ratio: 1.75:1 Through-Hole Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Palladium-based Copper Plating: Direct Current Plate, Pulse Plate Finish System: HASL, Hot Oil Reflow of Plated Sn/Pb Flex Usage: Use A (Flex During Installation)

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-10-019533, VQE-12-023765, VQE-15-029690

Composition: M - Mixed based material printed boards, S - Homogenous thermosetting base material printed boards

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Flex Base Material: Copper Clad Adhesiveless Polyimide

Max. Panel Size: 24" x 36" Max. Number of Layers: 22 Max. Board Thickness: .14"

Min. Hole Size: .0197" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 8:1 Through-Hole

Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper, Palladium-based

Copper Plating: Direct Current Plate, Pulse Plate

Solder Resist: Dry Film, Liquid Photoimageable, Silk Screen

Finish System: ENIG, Electrolytic Ni (no Au), Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb

Additional Fab Capabilities: Foil Lamination, Press Fit Mounting, Sequential Lamination

Controlled Impedance: Differential, Single-Ended Flex Usage: Use A (Flex During Installation)

MANUFACTURER INFORMATION:

Calumet Electronics Corp.

25830 Depot Street, Calumet, MI, 49913-1985 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 65337

Phone: 906-337-1305 Fax: 906-337-5359

EMail: quality@calumetelectronics.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-19-033358), VQE 12 023734, VQE-03-4657, VQE-04-6280, VQE-14-027692, VQE-17-030995, VQE-18-032747, VQE-04-6280, VQE-18-032747, VQE-04-6280, VQE-18-032747, VQE-08-6880, VQE-18-032747, VQE-08-6880, VQE-18-032747, VQE-08-6880, VQE-08-6880,

18-033030

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 21" x 24"
Max. Number of Layers: 14
Max. Board Thickness: .125"

Min. Hole Size: .016" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 8:1 Through-Hole

Min. Conductor Width/Space: .004"/.003"

Hole Preparation: Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Carbon-based, Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, ImmAg

Additional Fab Capabilities: Blind Vias, Foil Lamination, Press Fit Mounting, Sequential Lamination

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-19-033358), VQE 12 023734, VQE-03-4657, VQE-04-6280, VQE-13-026419, VQE-17-030995, VQE-18-032747

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 21" x 24" Max. Number of Layers: 24 Max. Board Thickness: .125"

Min. Hole Size: .0079" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 8:1 Through-Hole

Min. Conductor Width/Space: .004"/.003"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, ImmAg

Additional Fab Capabilities: Foil Lamination Controlled Impedance: Differential, Single-Ended

MANUFACTURER INFORMATION:

Circuit-Tech, Inc.

399 Denison Street, Markham, ON, L3R 1B7 Canada

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: L4387

Phone: 905-474-9227 Fax: 416 497-4953

EMail: sales@circuittech.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-19-033355

Composition: S - Homogenous thermosetting base material printed boards Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 18
Max. Board Thickness: .125"

Min. Hole Size: .0098" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 12:1 Through-Hole

Min. Conductor Width/Space: .0035"/.0035"

Hole Preparation: Permanganate Desmear, Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

MANUFACTURER INFORMATION:

Cirexx International, Inc.

791 Nuttman Street, Santa Clara, CA, 95054 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 4MEG7

Phone: 408-988-3980 Fax: 408-988-4534

EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-08-016602, VQE-14-028536, VQE-18-032748 Composition: S - Homogenous thermosetting base material printed boards Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 22
Max. Board Thickness: .185"

Min. Hole Size: .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 14.2:1 Through-Hole Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL, Ni/Pd/Au

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-08-016602, VQE-14-028536, VQE-18-032748 Composition: S - Homogenous thermosetting base material printed boards Rigid Base Material: Gl: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 22
Max. Board Thickness: .185"

Min. Hole Size: .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 14.2:1 Through-Hole
Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate
Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL, Ni/Pd/Au

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-07-014176, VQE-15-029356, VQE-19-033333 Composition: S - Homogenous thermosetting base material printed boards Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Flex Base Material: Copper Clad Polyimide with Acrylic Adhesive

Max. Panel Size: 12" x 18" Max. Number of Layers: 5 Max. Board Thickness: .056"

Min. Hole Size: .016" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 3.5:1 Through-Hole
Min. Conductor Width/Space: .0058"/.01"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL, Ni/Pd/Au Flex Usage: Use A (Flex During Installation), Use B (Dynamic Flex)

MANUFACTURER INFORMATION:

Cirexx International, Inc.

791 Nuttman Street, Santa Clara, CA, 95054 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 4MEG7

Phone: 408-988-3980 Fax: 408-988-4534

EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-08-016602, VQE-14-028536, VQE-19-033333

Composition: M - Mixed based material printed boards, S - Homogenous thermosetting base material printed boards

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Flex Base Material: Copper Clad Adhesiveless Polyimide

Max. Panel Size: 18" x 24"
Max. Number of Layers: 20
Max. Board Thickness: .125"

Min. Hole Size: .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 8.3:1 Through-Hole
Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Permanganate Desmear, Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL, Ni/Pd/Au

Additional Fab Capabilities: Foil Lamination
Controlled Impedance: Differential, Single-Ended

Flex Usage: Use A (Flex During Installation), Use B (Dynamic Flex)

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2, MIL-PRF-31032/5, MIL-PRF-31032/6

Qualification Letters: VQE-19-033722

Composition: M - Mixed based material printed boards, S - Homogenous thermosetting base material printed boards

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; Woven Glass Reinforced, Hydrocarbon Resin with Ceramic Fill

Max. Panel Size: 18" x 24"
Max. Number of Layers: 18
Max. Board Thickness: .175"

Min. Hole Size: .0145" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 12.14:1 Through-Hole Min. Conductor Width/Space: .005"/.006"

Hole Preparation: Permanganate Desmear, Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL, Ni/Pd/Au

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

MANUFACTURER INFORMATION:

Cirtech, Inc.

250 E. Emerson Ave., Orange, CA, 92865-3303

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 8K616

Phone: 714-921-0860

Fax:

EMail: dennisw@apctinc.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE 19 033331)

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24" Max. Number of Layers: 16 Max. Board Thickness: .125" Min. Hole Size: .016"

Aspect Ratio: 8:1 Through-Hole

Min. Conductor Width/Space: .008"/.006" Hole Preparation: Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: HASL, Hot Oil Reflow of Plated Sn/Pb

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4 Qualification Letters: VQ (VQE-19-033575)

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Flex Base Material: Copper Clad Adhesiveless Polyimide

Max. Panel Size: 18" x 24"
Max. Number of Layers: 12
Max. Board Thickness: .08"

Min. Hole Size: .0098" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 8.5:1 Through-Hole Min. Conductor Width/Space: .005"/.006" Hole Preparation: Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb

Flex Usage: Use A (Flex During Installation)

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2 Qualification Letters: VQ (VQE-19-033573)

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24" Max. Number of Layers: 8 Max. Board Thickness: .098"

Min. Hole Size: .011" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 9:1 Through-Hole Min. Conductor Width/Space: .006"/.006" Hole Preparation: Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb

Additional Fab Capabilities: Foil Lamination

MANUFACTURER INFORMATION:

Coast to Coast Circuits, Inc.

5331 McFadden Avenue, Huntington Beach, CA, 92649-

1204 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 66982

Phone: 714-898-4901 Fax: 714-891-0607

EMail: sales@speedycircuits.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-08-016434, VQE-10-021007, VQE-18-33028 Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 16
Max. Board Thickness: .083"

Min. Hole Size: .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 8:1 Through-Hole

Min. Conductor Width/Space: .005"/.005"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni (no Au), Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb, Ni/Pd/Au

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-08-016434, VQE-10-021007, VQE-18-033028 Rigid Base Material: Gl: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 8
Max. Board Thickness: .088"

Min. Hole Size: .018" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 4:1 Through-Hole

Min. Conductor Width/Space: .005"/.005"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb, Ni/Pd/Au

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-08-016434, VQE-10-019157, VQE-10-021007, VQE-18-033028

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Flex Base Material: Copper Clad Adhesiveless Polyimide

Max. Panel Size: 18" x 24" Max. Number of Layers: 8 Max. Board Thickness: .088"

Min. Hole Size: .018" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 4:1 Through-Hole

Min. Conductor Width/Space: .005"/.005"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive

Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb, Ni/Pd/Au

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

Flex Usage: Use A (Flex During Installation), Use B (Dynamic Flex)

MANUFACTURER INFORMATION:

Coast to Coast Circuits, Inc.

5331 McFadden Avenue, Huntington Beach, CA, 92649-

1204 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 66982 Phone: 714-898-4901

Fax: 714-891-0607

EMail: sales@speedycircuits.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/6

Qualification Letters: VQE-08-016434, VQE-18-033028

Composition: H - Homogenous thermoplastic base material printed boards

Rigid Base Material: GR: Glass Base, Nonwoven, Polytetrafluoroethylene Resin, Flame Resistant; GY: Glass Base, Woven, Polytetrafluoroethylene

Resin, Flame Resistant, for Microwave Application

Max. Panel Size: 12" x 18"
Max. Number of Layers: 2
Max. Board Thickness: .028"

Min. Hole Size: .03" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 1:1 Through-Hole

Min. Conductor Width/Space: .005"/.005"

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Finish System: ENIG, Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, Hot Oil Reflow of Plated Sn/Pb, Ni/Pd/Au

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/5, MIL-PRF-31032/6
Qualification Letters: VQE-09-018657, VQE-18-033028
Composition: M - Mixed based material printed boards

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; With or without woven or non-woven E-glass, Polytetrafluoroethylene (PTFE)

resin, ceramic filler
Max. Panel Size: 18" x 24"

Max. Number of Layers: 7 Woven E-Glass, Hydrocarbon Resin, Ceramic Filler - Homogenous

Max. Board Thickness: .055"

Min. Hole Size: .012" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 5:1 Through-Hole

Min. Conductor Width/Space: .005"/.005" Hole Preparation: Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb, Ni/Pd/Au

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/5, MIL-PRF-31032/6 Qualification Letters: VQE-09-018657, VQE-18-033028

Composition: S - Homogenous thermosetting base material printed boards

Rigid Base Material: Woven Glass Reinforced, Hydrocarbon Resin with Ceramic Fill

Max. Panel Size: 18" x 24"

Max. Number of Layers: 7 With or Without Woven or Non-woven E-Glass, PTFE Resin, Ceramic Filler and Woven E-Glass, Epoxy Resin - Mixed

Max. Board Thickness: .055"

Min. Hole Size: .012" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 5:1 Through-Hole Min. Conductor Width/Space: .005"/.005" Hole Preparation: Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb, Ni/Pd/Au

Additional Fab Capabilities: Foil Lamination Controlled Impedance: Differential, Single-Ended

MANUFACTURER INFORMATION:

Colonial Circuits. Inc.

1026 Warrenton Road, Fredericksburg, VA, 22406-6200

U.S

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 6T499

Phone: 540-753-5511, x125 Fax: 540-752-2109

EMail: quality@colonialcircuits.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-04-6002

Rigid Base Material: Gl: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 14
Max. Board Thickness: .088"

Min. Hole Size: .021" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 4.2:1 Through-Hole Min. Conductor Width/Space: .006"/.005"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Carbon-based

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-04-6002

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 12
Max. Board Thickness: .127"

Min. Hole Size: .015"

Aspect Ratio: 8.5:1 Through-Hole Min. Conductor Width/Space: .008"/.005"

Hole Preparation: Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Carbon-based

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-04-6002

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Flex Base Material: Copper Clad Polyimide with Acrylic Adhesive

Max. Panel Size: 12" x 18" Max. Number of Layers: 10 Max. Board Thickness: .093"

Min. Hole Size: .025" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 3.7:1 Through-Hole Min. Conductor Width/Space: .005"/.005"

Hole Preparation: Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Carbon-based

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL

Flex Usage: Use A (Flex During Installation),

MANUFACTURER INFORMATION:

Compunetics Inc.

700 Seco Rd, Monroeville, PA, 15146 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 30598

Phone: 412-858-1272

Fax:

EMail: sales@compunetics.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-13-026082), VQ(VQE-15-029422) Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24" Max. Number of Layers: 32 Max. Board Thickness: .26"

Min. Hole Size: .0098" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 10.8:1 Through-Hole
Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Periodic Reverse Plate Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL

Additional Fab Capabilities: Foil Lamination Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-15-029722

Composition: M - Mixed based material printed boards

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; Woven Glass Reinforced, Hydrocarbon Resin with Ceramic Fill

Max. Panel Size: 18" x 24"
Max. Number of Layers: 18
Max. Board Thickness: .177"

Min. Hole Size: .017" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 10.4:1 Through-Hole
Min. Conductor Width/Space: .0047"/.006"
Hole Preparation: Plasma Desmear
Copper Plating: Periodic Reverse Plate
Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL

Additional Fab Capabilities: Blind Vias, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQ (VQE-17-031349)

Flex Base Material: Copper Clad Adhesiveless Polyimide

Max. Panel Size: 24" x 18" Max. Number of Layers: 4 Max. Board Thickness: .024"

Min. Hole Size: .018" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 1.3 Through-Hole

Min. Conductor Width/Space: .004"/.004" Hole Preparation: Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Periodic Reverse Plate

Finish System: HASL

Flex Usage: Use A (Flex During Installation)

MANUFACTURER INFORMATION:

Electro Plate Circuitry, Inc.

1430 Century Drive, Carrollton, TX, 75006 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 79616

Phone: 972-466-0818
Fax: 972-466-9078
EMail: jimm@eplate.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

 $Qualification \ Letters: \ VQ(VQE-06-010333), \ VQ(VQE-06-011433), \ VQ(VQE-10-020352)$

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 16", 18" x 24"

Max. Number of Layers: 14 Max. Board Thickness: .12"

Min. Hole Size: .008" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 9.3:1 Through-Hole
Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Hole Fill/Via Plug: Conductive, Non-Conductive Solder Resist: Dry Film, Liquid Photoimageable Finish System: ENIG, Electrolytic Ni / Hard Au, HASL

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-06-010333), VQ(VQE-06-011433), VQ(VQE-10-020352)

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 16", 18" x 24"

Max. Number of Layers: 18 Max. Board Thickness: .17"

Min. Hole Size: .008" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 9.3:1 Through-Hole
Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Hole Fill/Via Plug: Conductive, Non-Conductive Solder Resist: Dry Film, Liquid Photoimageable Finish System: ENIG, Electrolytic Ni / Hard Au, HASL

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/5, MIL-PRF-31032/6

Qualification Letters: VQ(VQE-10-021161)

Rigid Base Material: GT: Woven E-Glass, PTFE Resin; GX: Glass Base, Woven, Polytetrafluoroethylene Resin, Flame Resistant; GY: Glass Base,

Woven, Polytetrafluoroethylene Resin, Flame Resistant, for Microwave Application; With or without woven or non-woven E-glass,

Polytetrafluoroethylene (PTFE) resin, ceramic filler

Max. Panel Size: 12" x 18", 18" x 24"

Max. Number of Layers: 6
Max. Board Thickness: .18"

Min. Hole Size: .008" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 6:1 Through-Hole

Min. Conductor Width/Space: .004"/.004" Hole Preparation: Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Hole Fill/Via Plug: Conductive, Non-Conductive Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb

Additional Fab Capabilities: Blind Vias, Foil Lamination, Sequential Lamination

MANUFACTURER INFORMATION:

Electrotek Corp.

NUFACTURER INFORMATION:

7745 S. 10th Street, Oak Creek, WI, 53154 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 66030

Phone: 414-762-1390 Fax: 414-762-1510

EMail: sales@boards4u.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-06-011451), VQ(VQE-08-014513), VQ(VQE-09-018692), VQ(VQE-12-024024), VQ(VQE-12-0240411), VQ(VQE-17-0240411), VQ(VQE-17-0240411), VQ(VQE-08-014513), VQ(VQE

031008, VQ(VQE-19-033298), VQ(VQE-19-033627)

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 21" x 24"
Max. Number of Layers: 24
Max. Board Thickness: .115"

Min. Hole Size: .0098" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 9.7:1 Through-Hole
Min. Conductor Width/Space: .003"/.003"

Hole Preparation: Permanganate Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Hole Fill/Via Plug: Conductive, Non-Conductive Solder Resist: Dry Film, Liquid Photoimageable

Finish System: Carbon Ink, ENIG, Electrolytic Ni/Au, HASL, ImmAg

Additional Fab Capabilities: Foil Lamination Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-06-011451), VQ(VQE-08-014513), VQ(VQE-09-018692), VQ(VQE-12-024024), VQ(VQE-12-0240411), VQ(VQE-19-014513), VQ(VQE-09-018692), VQ(VQE-0

033298)

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 21" x 24"
Max. Number of Layers: 18
Max. Board Thickness: .115"

Min. Hole Size: .012" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 9:1 Through-Hole

Min. Conductor Width/Space: .003"/.003"

Hole Preparation: Permanganate Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Hole Fill/Via Plug: Conductive, Non-Conductive Solder Resist: Dry Film, Liquid Photoimageable

Finish System: Carbon Ink, ENIG, Electrolytic Ni/Au, HASL, ImmAg

Additional Fab Capabilities: Foil Lamination Controlled Impedance: Differential, Single-Ended

MANUFACTURER INFORMATION:

Firan Technology Group

250 Finchdene Square, Scarborough, M1X 1A5,

Ontario, Canada

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: L2665

Phone: 416-299-4000
Fax: 416-292-4308
EMail: info@ftgcorp.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-05-009339, VQE-06-010764, VQE-06-010889, VQE-15-028987, VQE-16-030295, VQE-17-031083, VQE-17-031084

Rigid Base Material: BI: Aramid Fabric, Nonwoven, Polyimide Resin

Max. Panel Size: 18" x 24"
Max. Number of Layers: 14
Max. Board Thickness: .106"

Min. Hole Size: .02" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 5.1:1 Through-Hole
Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Permanganate Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb, ImmAg

Additional Fab Capabilities: Foil Lamination
Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-05-009339, VQE-06-010764, VQE-06-010889, VQE-15-028987, VQE-16-030295, VQE-17-031083

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 30
Max. Board Thickness: .245"

Min. Hole Size: .005" Laser Ablated Plated Hole Size Before Plating, .008" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 1.01:1 Microvia, 15.9:1 Through-Hole

Min. Conductor Width/Space: .004"/.003"

Hole Preparation: Permanganate Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate

Hole Fill/Via Plug: Non-Conductive

Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb, ImmAg

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

 $Qualification\ Letters:\ VQE-05-009339,\ VQE-06-010764,\ VQE-06-010889,\ VQE-15-028987,\ VQE-16-030295,\ VQE-17-031083,\ VQE-16-030295,\ VQE$

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 21" x 24" Max. Number of Layers: 20 Max. Board Thickness: .17"

Min. Hole Size: .0059" Laser Ablated Plated Hole Size Before Plating, .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 0.6:1 Microvia, 9.6:1 Through-Hole Min. Conductor Width/Space: .0035"/.003"

Hole Preparation: Permanganate Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate

Hole Fill/Via Plug: Non-Conductive

Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb, ImmAg

Additional Fab Capabilities: Blind Vias, Foil Lamination, Sequential Lamination

MANUFACTURER INFORMATION:

Firan Technology Group

250 Finchdene Square, Scarborough, M1X 1A5,

Ontario, Canada

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: L2665

Phone: 416-299-4000
Fax: 416-292-4308
EMail: info@ftgcorp.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-05-009339, VQE-06-010764, VQE-06-010889, VQE-15-028987, VQE-16-030295, VQE-17-031083

Rigid Base Material: GM: Glass Base, Woven, Triazine and/or Bismaleimide Modified Epoxy Resin, Flame Resistant

Max. Panel Size: 21" x 24" Max. Number of Layers: 24 Max. Board Thickness: .137"

Min. Hole Size: .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 9.3:1 Through-Hole
Min. Conductor Width/Space: .004"/.0037"

Hole Preparation: Permanganate Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate

Hole Fill/Via Plug: Non-Conductive

Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb, ImmAg Additional Fab Capabilities: Blind Vias, Foil Lamination, Sequential Lamination

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4
Qualification Letters: VQE-15-029018, VQE-16-030295

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Flex Base Material: Copper Clad Adhesiveless Polyimide

Max. Panel Size: 12" x 18"
Max. Number of Layers: 12
Max. Board Thickness: .086"

Min. Hole Size: .008" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 10:1

Min. Conductor Width/Space: .004"/.004" Hole Preparation: Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate

Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb, ImmAg

Flex Usage: Use A (Flex During Installation)

MANUFACTURER INFORMATION:

FTG Circuits, Inc. - Chatsworth

20750 Marilla Street, Chatsworth,, CA, 91311 US

CAGE Code: 30803

Phone: 818-407-4024
Fax: 818-407-4034
EMail: info@ftgcorp.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-19-033705

Composition: S - Homogenous thermosetting base material printed boards Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 20
Max. Board Thickness: .165"

Min. Hole Size: .016" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 8.9:1 Through-Hole
Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb, Ni/Pd/Au Additional Fab Capabilities: Blind Vias, Foil Lamination, Metal Core, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-19-033708

Composition: M - Mixed based material printed boards, S - Homogenous thermosetting base material printed boards

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Flex Base Material: Copper Clad Adhesiveless Polyimide

Max. Panel Size: 18" x 24" Max. Number of Layers: 20 Max. Board Thickness: .18"

Min. Hole Size: .0197" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 10:1 Through-Hole

Min. Conductor Width/Space: .0035"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb, Ni/Pd/Au

Controlled Impedance: Differential, Single-Ended Flex Usage: Use A (Flex During Installation)

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-19-033709

Composition: M - Mixed based material printed boards

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant Flex Base Material: Copper Clad Polyimide with Acrylic Adhesive

Max. Panel Size: 18" x 24" Max. Number of Layers: 18 Max. Board Thickness: .165"

Min. Hole Size: .0256" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 6.5:1 Through-Hole
Min. Conductor Width/Space: .007"/.005"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Finish System: ENIG, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb, Ni/Pd/Au

Flex Usage: Use A (Flex During Installation)

MANUFACTURER INFORMATION: FTG Circuits. Inc. - Chatsworth

20750 Marilla Street, Chatsworth,, CA, 91311 US

CAGE Code: 30803 Phone: 818-407-4024

Fax: 818-407-4034 EMail: info@ftgcorp.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-19-033706

Composition: S - Homogenous thermosetting base material printed boards Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24" Max. Number of Layers: 32 Max. Board Thickness: .201"

Min. Hole Size: .005" Laser Ablated Plated Hole Size Before Plating, .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 11.3:1 Through-Hole, 1:1 Microvia Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb, Ni/Pd/Au Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Metal Core, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-19-033707

Composition: S - Homogenous thermosetting base material printed boards Rigid Base Material: BI: Aramid Fabric, Nonwoven, Polyimide Resin

Max. Panel Size: 18" x 24" Max. Number of Layers: 16 Max. Board Thickness: .095"

Min. Hole Size: .0079" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 12:1 Through-Hole Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb, Ni/Pd/Au

Additional Fab Capabilities: Foil Lamination Controlled Impedance: Differential, Single-Ended

Same Address as Manufacturer

MANUFACTURER INFORMATION:

PLANT LOCATION:

Gorilla Circuits

1445 Old Oakland Rd, San Jose, CA, 95112 US

Phone: 408-294-9897 Fax: 408-297-1540

CAGE Code: 3C7D2

EMail: info@gorillacircuits.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: 11-022314, 14-028138, 17-031452, 17-031462, 18-032591 Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24" Max. Number of Layers: 18 Max. Board Thickness: .18"

Min. Hole Size: .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 10:1 Through-Hole
Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Permanganate Desmear, Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Pulse Plate

Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL

Additional Fab Capabilities: Foil Lamination Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: 11-022314, 14-028138, 17-031452, 17-031462

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24" Max. Number of Layers: 18 Max. Board Thickness: .093"

Min. Hole Size: .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 9.3:1 Through-Hole Min. Conductor Width/Space: .004"/.005" Hole Preparation: Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Pulse Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL

Additional Fab Capabilities: Foil Lamination Controlled Impedance: Differential, Single-Ended

MANUFACTURER INFORMATION:

Hamby Corporation

27704 Avenue Scott, Valencia, CA, 91355-1218 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 07284 Phone: 661-257-1924

Fax: 661-257-1213

EMail: suesharp@hambycorp.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-09-017349

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 12" x 18" Max. Number of Layers: 6 Max. Board Thickness: .035"

Min. Hole Size: .02" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 2:1 Through-Hole

Min. Conductor Width/Space: .009"/.009"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Finish System: Electrolytic Ni / Hard Au, HASL

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-08-14596

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Flex Base Material: Copper Clad Adhesiveless Polyimide

Max. Panel Size: 18" x 24" Max. Number of Layers: 11 Max. Board Thickness: .085"

Min. Hole Size: .018" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 5:1 Through-Hole

Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Finish System: Electrolytic Ni / Hard Au, HASL Controlled Impedance: Differential, Single-Ended

Flex Usage: Use A (Flex During Installation), Use B (Dynamic Flex)

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-09-017349

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 12" x 18" Max. Number of Layers: 6 Max. Board Thickness: .035"

Min. Hole Size: .02" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 2:1 Through-Hole

Min. Conductor Width/Space: .009"/.009"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Finish System: Electrolytic Ni / Hard Au, HASL

MANUFACTURER INFORMATION:

Hamby Corporation

27704 Avenue Scott, Valencia, CA, 91355-1218 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 07284

Phone: 661-257-1924 Fax: 661-257-1213

EMail: suesharp@hambycorp.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-08-14596

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Flex Base Material: Copper Clad Polyimide with Acrylic Adhesive

Max. Panel Size: 18" x 24"
Max. Number of Layers: 11
Max. Board Thickness: .095"

Min. Hole Size: .018" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 5:1 Through-Hole

Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Finish System: Electrolytic Ni / Hard Au, HASL Controlled Impedance: Differential, Single-Ended

Flex Usage: Use A (Flex During Installation), Use B (Dynamic Flex)

MANUFACTURER INFORMATION: PLANT LOCATION: CAGE Code

Hans Brockstedt GmbH

Clara-Immerwahr-Strabe 7, 24145 Kiel Germany

PLANT LOCATION: CAGE Code: C4831
Same Address as Manufacturer

Phone: 0049-431-71966-0, -30 Fax: 0049-431-71966-29

EMail: Joerg.Kremer@brockstedt.de

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2 Qualification Letters: VQE-03-2619, VQE-05-7480

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 9" x 13", 13" x 20", 15" x 21", 18" x 24"

Max. Number of Layers: 12 Max. Board Thickness: .2"

Min. Hole Size: .004" Laser Ablated Plated Hole Size Before Plating, .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 1:1 Microvia, 7:1 Through-Hole Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL, Hot Oil Reflow of Plated Sn/Pb

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4 Qualification Letters: VQE-03-2619, VQE-05-7480,

Composition: S - Homogenous thermosetting base material printed boards

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Flex Base Material: Copper Clad Adhesiveless Polyimide

Max. Panel Size: 9" x 13", 13" x 20" Max. Number of Layers: 12 Max. Board Thickness: .2"

Min. Hole Size: .004" Laser Ablated Plated Hole Size Before Plating, .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 1:1 Microvia, 7:1 Through-Hole Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL, Hot Oil Reflow of Plated Sn/Pb

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination Flex Usage: Use A (Flex During Installation), Use B (Dynamic Flex)

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3

Qualification Letters: VQE-03-2619, VQE-05-7480, VQE-13-25594 Composition: S - Homogenous thermosetting base material printed boards,

Flex Base Material: Copper Clad Polyimide with Acrylic Adhesive

Max. Panel Size: 9" x 13", 13" x 20"

Max. Number of Layers: 2
Max. Board Thickness: .01"

Min. Hole Size: .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 1:1 Through-Hole

Min. Conductor Width/Space: .004"/.004" Hole Preparation: Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL, Hot Oil Reflow of Plated Sn/Pb

Flex Usage: Use A (Flex During Installation), Use B (Dynamic Flex)

MANUFACTURER INFORMATION: PLANT LOCATION: CAGE Code: C4831

Hans Brockstedt GmbH

Clara-Immerwahr-Strabe 7, 24145 Kiel Germany

PLANT LOCATION: CAGE Code: C48:

Phone: 0049-431-71966-0, -30 Fax: 0049-431-71966-29

EMail: Joerg.Kremer@brockstedt.de

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2 Qualification Letters: VQE-03-2619, VQE-05-7480

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 9" x 13", 13" x 20", 15" x 21", 18" x 24"

Max. Number of Layers: 12 Max. Board Thickness: .2"

Min. Hole Size: .004" Laser Ablated Plated Hole Size Before Plating, .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 1:1 Microvia, 7:1 Through-Hole Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL, Hot Oil Reflow of Plated Sn/Pb

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination

MANUFACTURER INFORMATION:

Holaday Circuits, Inc.

11126 Bren Road West, Minnetonka, MN, 55343 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 59554

Phone: 952-988-8059

Fax:

EMail: MarwanR@Holaday.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-15-028707), VQ(VQE-18-032982), VQ(VQE-19-033858)

Composition: S - Homogenous thermosetting base material printed boards Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 24
Max. Board Thickness: .136"

Min. Hole Size: .007" Laser Ablated Plated Hole Size Before Plating, .008" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 0.56:1 Microvia, 7.8:1 Through-Hole Min. Conductor Width/Space: .003"/.0037"

Hole Preparation: Permanganate Desmear, Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate

Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb, ImmAg, OSP

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-15-028707), VQ(VQE-18-032982), VQ(VQE-19-033858)

Composition: S - Homogenous thermosetting base material printed boards Rigid Base Material: Gl: Glass Base, Woven, Polyimide Resin, Heat Resistant;

Max. Panel Size: 18" x 24"
Max. Number of Layers: 20
Max. Board Thickness: .122"

Min. Hole Size: .016" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 6.66:1 Through-Hole
Min. Conductor Width/Space: .003"/.0037"
Hole Preparation: Permanganate Desmear
Hole Wall Conductive Coating: Electroless Copper
Copper Plating: Direct Current Plate, Pulse Plate

Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb, ImmAg, OSP

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

MANUFACTURER INFORMATION:

Hughes Circuits, Inc.

540 S. Pacific Street, San Marcos, CA, 92078-4056 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 1KXU6

Phone: 760-744-0300

Fax: 760-744-6388

EMail: Trevor@hughescircuits.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-07-014018), VQ(VQE-14-028093), VQE-12-24783 Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24" Max. Number of Layers: 10 Max. Board Thickness: .08"

Min. Hole Size: .012" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 7:1 Through-Hole

Min. Conductor Width/Space: .005"/.005"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Graphite-based Copper Plating: Direct Current Plate, Pulse Plate

Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-08-015865), VQ(VQE-14-028093), VQE-12-24783 Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24" Max. Number of Layers: 10 Max. Board Thickness: .08"

Min. Hole Size: .012" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 7:1 Through-Hole

Min. Conductor Width/Space: .005"/.005"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Graphite-based Copper Plating: Direct Current Plate, Pulse Plate

Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL

SECTION I LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY MANUFACTURER INFORMATION: CAGE Code: 78256

IMI. Inc.

140 Hilldale Avenue, Haverhill, MA, 01832

Phone: 978-373-9190 Fax: 978-521-1846 EMail: elaine@imipcb.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-17-031308)

Composition: S - Homogenous thermosetting base material printed boards Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24" Max. Number of Layers: 10 Max. Board Thickness: .11"

Min. Hole Size: .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 12.5:1 Through-Hole Min. Conductor Width/Space: .005"/.005" Hole Preparation: Permanganate Desmear Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: HASL

SECTION I LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY MANUFACTURER INFORMATION: SU Petasys 12930 Bradley St, Symar, CA, 91342 US CAGE Code: 1WFH9 Phone: Fax: EMail: simeonr@isupetasys.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-15-028813)

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 18
Max. Board Thickness: .15"
Min. Hole Size: .0098"

Aspect Ratio: 12.5:1 Through-Hole
Min. Conductor Width/Space: .003"/.004"

Hole Preparation: Permanganate Desmear, Permanganate Etchback, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate, Periodic Reverse Plate

Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL, ImmAg

Additional Fab Capabilities: Buried Vias, Foil Lamination, Sequential Lamination

MANUFACTURER INFORMATION:

ITL Circuits

90 Don Park Road, Markham, L3R 1C4, Ontario, Canada

CAGE Code: 38747

Phone: 905-475-6658 Fax: 905-475-5097

EMail: sales@itlcircuits.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-17-031450

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 14
Max. Board Thickness: .08"

Min. Hole Size: .012" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 5.7:1 Through-Hole
Min. Conductor Width/Space: .005"/.005"

Hole Preparation: Permanganate Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Pulse Plate

Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL

Additional Fab Capabilities: Foil Lamination

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-18-032695

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 14
Max. Board Thickness: .08"

Min. Hole Size: .012" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 6.7:1 Through-Hole
Min. Conductor Width/Space: .005"/.005"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Pulse Plate

Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL

Additional Fab Capabilities: Foil Lamination

MANUFACTURER INFORMATION:

KCA Electronics. Inc.

223 N. Crescent Way, Anaheim, CA, 92801 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 1VUH8

Phone: 714-239-2433 Fax: 714-239-2455

EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-19-033897)

Rigid Base Material: AF: Aramid Fabric, Woven, Majority Polyfunctional Epoxy Resin

Max. Panel Size: 18" x 24"
Max. Number of Layers: 10
Max. Board Thickness: .076"

Min. Hole Size: .02" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 3.8:1 Through-Hole Min. Conductor Width/Space: .008"/.007" Hole Preparation: Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-11-021796, VQE-14-027414, VQE-16-030557, VQE-16-030789

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Flex Base Material: Copper Clad Adhesiveless Polyimide

Max. Panel Size: 18" x 24"
Max. Number of Layers: 16
Max. Board Thickness: .133"

Min. Hole Size: .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 7:1 Through-Hole

Min. Conductor Width/Space: .005"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL

Controlled Impedance: Differential, Single-Ended Flex Usage: Use A (Flex During Installation)

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-11-022398, VQE-14-027414, VQE-17-031406 Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 22
Max. Board Thickness: .187"

Min. Hole Size: .004" Laser Ablated Plated Hole Size Before Plating, .0079" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 0.75:1 Microvia, 7:1 Through-Hole Min. Conductor Width/Space: .0048"/.004"

Hole Preparation: Permanganate Etchback, Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Liquid Photoimageable

Finish System: HASL

MANUFACTURER INFORMATION:

KCA Electronics. Inc.

223 N. Crescent Way, Anaheim, CA, 92801 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 1VUH8

Phone: 714-239-2433 Fax: 714-239-2455

EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-11-022964, VQE-14-027414, VQE-16-030045 Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 16
Max. Board Thickness: .117"

Min. Hole Size: .0135" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 8.67:1 Through-Hole

Min. Conductor Width/Space: .0098"/.0044"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Liquid Photoimageable

Finish System: HASL

MANUFACTURER INFORMATION:

Lockheed Martin Mission Systems & Training 1801 State Route 17C, Owego, NY, 13827 US PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 03640 Phone: 607-751-5395

607-751-7714

Fax: EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-00-000961, VQE-15-029009, VQE-15-029561, VQE-16-030240, VQE-18-032427, VQE-99-000130

Rigid Base Material: AF: Aramid Fabric, Woven, Majority Polyfunctional Epoxy Resin

Max. Panel Size: 12" x 18"

Max. Number of Layers: 16

Max. Board Thickness: .075"

Min. Hole Size: .02" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 3.6:1 Through-Hole
Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Pulse Plate

Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-00-000961, VQE-07-013268, VQE-07-013459, VQE-11-022596, VQE-15-029009, VQE-15-029561, VQE-16-030240, VQE-07-013459, VQE-16-030240, VQE-07-013459, VQE-17-022596, VQE-18-029009, VQE-18-029009

16-030354, VQE-18-032427, VQE-99-000130

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 9
Max. Board Thickness: .104"

Min. Hole Size: .018" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 4:1 Through-Hole

Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Pulse Plate

Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb

Additional Fab Capabilities: Blind Vias

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-00-000961, VQE-07-013459, VQE-15-029009, VQE-15-029561, VQE-16-030240, VQE-18-032427, VQE-99-000130

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 12
Max. Board Thickness: .082"

Min. Hole Size: .0256" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 4:1 Through-Hole

Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Pulse Plate

Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb

MANUFACTURER INFORMATION:

Lockheed Martin Mission Systems & Training 1801 State Route 17C, Owego, NY, 13827 US PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 03640

Phone: 607-751-5395 Fax: 607-751-7714

EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-00-000684, VQE-07-013459, VQE-15-029009, VQE-18-032427

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Flex Base Material: Copper Clad Adhesiveless Polyimide

Max. Panel Size: 12" x 18" Max. Number of Layers: 18 Max. Board Thickness: .11"

Min. Hole Size: .016" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 6:1 Through-Hole

Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Pulse Plate

Solder Resist: Liquid Photoimageable

Finish System: HASL, Hot Oil Reflow of Plated Sn/Pb Flex Usage: Use A (Flex During Installation)

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-00-000684, VQE-07-013459, VQE-15-029009, VQE-15-029562, VQE-18-032427

Flex Base Material: Copper Clad Polyimide with Acrylic Adhesive

Max. Panel Size: 12" x 18"

Max. Number of Layers: 4 (types 1, 2, and 3 only)

Max. Board Thickness: .022" Min. Hole Size: .0413"

Aspect Ratio: .5:1 Through-Hole
Min. Conductor Width/Space: .009"/.01"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Pulse Plate

Finish System: HASL, Hot Oil Reflow of Plated Sn/Pb

Flex Usage: Use A (Flex During Installation)

MANUFACTURER INFORMATION:

PLANT LOCATION:

CAGE Code: 04RV5

Lone Star Circuits

Same Address as Manufacturer

Phone: 214-291-1427

Fax:

EMail: sdiacont@lscpwb.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

901 Hensley Drive, Wylie, TX, 75098-4909 US

Qualification Letters: VQE-03-4341, VQE-04-5599, VQE-04-5891, VQE-05-7288 Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 18
Max. Board Thickness: .119"

Min. Hole Size: .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 7.5:1 Through-Hole
Min. Conductor Width/Space: .004"/.005"

Hole Preparation: Permanganate Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, Fused Tin Lead, HASL, Hot Oil Reflow of Plated Sn/Pb, ImmAg

Additional Fab Capabilities: Foil Lamination Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2 Qualification Letters: VQE-04-4957, VQE-05-7288

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24" Max. Number of Layers: 12 Max. Board Thickness: .074"

Min. Hole Size: .012" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 6.2:1 Through-Hole Min. Conductor Width/Space: .007"/.007" Hole Preparation: Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, Fused Tin Lead, HASL, Hot Oil Reflow of Plated Sn/Pb, ImmAg

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/6 Qualification Letters: VQE-11-021947

Rigid Base Material: GY: Glass Base, Woven, Polytetrafluoroethylene Resin, Flame Resistant, for Microwave Application

Max. Panel Size: 18" x 24"
Max. Number of Layers: 2
Max. Board Thickness: .031"

Min. Hole Size: .039" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 1:1 Through-Hole Min. Conductor Width/Space: .19"/.9515" Hole Preparation: Sodium Treatment

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Finish System: ENIG, Electrolytic Ni / Hard Au, Fused Tin Lead, HASL, Hot Oil Reflow of Plated Sn/Pb, ImmAg

MANUFACTURER INFORMATION:

Metaplast Circuits Ltd.

180 Hymus Road, Scarborough, M1L 2E1, Ontario,

Canada

CAGE Code: 3AD63

Phone: 416-285-5000

Fax:

EMail: sales@metaplast.ca

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-18-032032

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"

Max. Number of Layers: 20

Max. Board Thickness: .113"

Min. Hole Size: .008" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 14:1 Through-Hole
Min. Conductor Width/Space: .004"/.004"
Hole Preparation: Permanganate Desmear
Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Periodic Reverse Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL

Additional Fab Capabilities: Foil Lamination Controlled Impedance: Differential, Single-Ended

MANUFACTURER INFORMATION:

INUFACTURER INFORMATION:

Micropack Limited

, Plot No. 16, Jigani Industrial Area, Anekal Taluk,

Bangalore District 560105 India

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: SAL28

Phone: 91-80-27825223
Fax: 91-80-27825225
EMail: process@micropack.in

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-17-031413

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Flex Base Material: Copper Clad Adhesiveless Polyimide

Max. Panel Size: 18" x 24" Max. Number of Layers: 20 Max. Board Thickness: .1"

Min. Hole Size: .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 10:1 Through-Hole
Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Permanganate Desmear, Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL

Controlled Impedance: Differential, Single-Ended Flex Usage: Use A (Flex During Installation)

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-17-031258

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24" Max. Number of Layers: 20 Max. Board Thickness: .1"

Min. Hole Size: .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 10:1 Through-Hole, Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Permanganate Desmear, Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL

Additional Fab Capabilities: Foil Lamination, Metal Core Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-17-031258

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24" Max. Number of Layers: 20 Max. Board Thickness: .1"

Min. Hole Size: .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 10:1 Through-Hole, Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Permanganate Desmear, Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL

Additional Fab Capabilities: Foil Lamination, Metal Core Controlled Impedance: Differential, Single-Ended

MANUFACTURER INFORMATION:

Midwest Printed Circuit Services

1741 Circuit Drive, Round Lake Beach, IL, 60073 US

CAGE Code: 0YYS4

Phone: 847-740-4120 Fax: 847-740-4187

EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-12-024841, VQE-12-025070, VQE-13-025727, VQE-14-028088, VQE-16-030296

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 12
Max. Board Thickness: .1"

Min. Hole Size: .012" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 7.92:1 Through-Hole
Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Permanganate Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, HASL

Additional Fab Capabilities: Controlled Depth Mechanically Drilled Low Aspect Ratio Blind Vias, Foil Lamination

Controlled Impedance: Differential

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2 Qualification Letters: VQE-13-025705, VQE-14-028088

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24" Max. Number of Layers: 10 Max. Board Thickness: .1"

Min. Hole Size: .038" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 2.5:1 Through-Hole Min. Conductor Width/Space: .01"/.01"

Hole Preparation: Permanganate Desmear, Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable Finish System: ENIG, HASL

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-16-030690

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Flex Base Material: Copper Clad Adhesiveless Polyimide

Max. Panel Size: 12" x 18"
Max. Number of Layers: 10
Max. Board Thickness: .094"

Min. Hole Size: .016" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 5.8:1 Through-Hole Min. Conductor Width/Space: .01"/.01" Hole Preparation: Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Solder Resist: Dry Film, Liquid Photoimageable, Silk Screen

Finish System: ENIG, HASL

Flex Usage: Use A (Flex During Installation), Use B (Dynamic Flex)

MANUFACTURER INFORMATION:

Multicircuits Inc.

2301 Universal St, Oshkosh, WI, 54904

CAGE Code: 1BQS8

Phone: 920-385-7537

Fax:

EMail: cgauthier@multicircuits.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-19-033227)

Composition: H - Homogenous thermoplastic base material printed boards Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 21" x 24"
Max. Number of Layers: 16
Max. Board Thickness: .093"

Min. Hole Size: .0079" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 9:1 Through-Hole

Min. Conductor Width/Space: .0035"/.003"

Hole Preparation: Permanganate Desmear, Permanganate Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL

Additional Fab Capabilities: Foil Lamination Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-19-033870)

Composition: S - Homogenous thermosetting base material printed boards Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 16
Max. Board Thickness: .093"

Min. Hole Size: .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 9:3:1 Through-Hole
Min. Conductor Width/Space: .003"/.003"

Hole Preparation: Permanganate Desmear, Permanganate Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL

Additional Fab Capabilities: Foil Lamination Controlled Impedance: Differential, Single-Ended

MANUFACTURER INFORMATION:

Murrietta Circuits, Inc.

5000 E. Landon Drive, Anaheim, CA, 92807 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 0EJD7

Phone: 714-970-2430 Fax: 714-970-2406

EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2 Qualification Letters: VQE-15-029521, VQE-18-032565

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 18
Max. Board Thickness: .11"

Min. Hole Size: .011" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 10:1 Through-Hole
Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Permanganate Etchback, Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable Finish System: ENIG, HASL, Ni/Pd/Au Additional Fab Capabilities: Foil Lamination Controlled Impedance: Single-Ended

MANUFACTURER INFORMATION:

Pioneer Circuits. Inc.

3000 S. Shannon Street, Santa Ana, CA, 92704-6321

US

CAGE Code: 65723

Phone: 714-641-3132

Fax: 714-641-3120

EMail: Quality@pioneercircuits.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2 Qualification Letters: VQE-09-017323, VQE-09-017656

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 22
Max. Board Thickness: .177"

Min. Hole Size: .0135" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 11:1 Through-Hole

Min. Conductor Width/Space: .0035"/.0035"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate, Periodic Reverse Plate

Hole Fill/Via Plug: Conductive, Non-Conductive Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni/Au, HASL, Hot Oil Reflow of Plated Sn/Pb Additional Fab Capabilities: Blind Vias, Buried Vias, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2 Qualification Letters: VQE-09-017323, VQE-09-017656

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 20
Max. Board Thickness: .275"

Min. Hole Size: .012" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 11:1 Through-Hole

Min. Conductor Width/Space: .0035"/.0035"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate, Periodic Reverse Plate

Hole Fill/Via Plug: Conductive, Non-Conductive Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni/Au, HASL, Hot Oil Reflow of Plated Sn/Pb Additional Fab Capabilities: Blind Vias, Buried Vias, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-09-017323, VQE-09-017656, VQE-10-029651 Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Flex Base Material: Copper Clad Adhesiveless Polyimide

Max. Panel Size: 18" x 26" Max. Number of Layers: 22 Max. Board Thickness: .231"

Min. Hole Size: .02" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 8.5:1 Through-Hole
Min. Conductor Width/Space: .003"/.003"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate, Periodic Reverse Plate

Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni/Au, HASL, Hot Oil Reflow of Plated Sn/Pb Additional Fab Capabilities: Blind Vias, Buried Vias, Sequential Lamination

Controlled Impedance: Differential, Single-Ended Flex Usage: Use A (Flex During Installation)

MANUFACTURER INFORMATION:

Pioneer Circuits. Inc.

3000 S. Shannon Street, Santa Ana, CA, 92704-6321

115

CAGE Code: 65723

Phone: 714-641-3132

Fax: 714-641-3120

EMail: Quality@pioneercircuits.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4 Qualification Letters: VQE-09-017323, VQE-09-017656

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Flex Base Material: Copper Clad Polyimide with Acrylic Adhesive

Max. Panel Size: 18" x 24" Max. Number of Layers: 10 Max. Board Thickness: .1"

Min. Hole Size: .016" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 6:1 Through-Hole

Min. Conductor Width/Space: .0035"/.0035"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Periodic Reverse Plate

Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni/Au, HASL, Hot Oil Reflow of Plated Sn/Pb

Additional Fab Capabilities: Blind Vias, Book Binder, Buried Vias, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

Flex Usage: Use A (Flex During Installation), Use B (Dynamic Flex)

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4 Qualification Letters: VQE-09-017323, VQE-09-017656

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Flex Base Material: Copper Clad Adhesiveless Polyimide

Max. Panel Size: 24" x 36" Max. Number of Layers: 26 Max. Board Thickness: .185"

Min. Hole Size: .013" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 11:1 Through-Hole

Min. Conductor Width/Space: .0035"/.0035"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Periodic Reverse Plate

Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni/Au, HASL, Hot Oil Reflow of Plated Sn/Pb

Additional Fab Capabilities: Blind Vias, Book Binder, Buried Vias, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

Flex Usage: Use A (Flex During Installation), Use B (Dynamic Flex)

MANUFACTURER INFORMATION:

PNC, Inc.

115 East Centre Street, Nutley, NJ, 07110 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 66766

Phone: 973-284-1600

Fax:

EMail: carmela@pnconline.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2 Qualification Letters: VQE-10-19440, VQE-15-029233

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 16
Max. Board Thickness: .12"

Min. Hole Size: .012" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 10:1 Through-Hole
Min. Conductor Width/Space: .003"/.003"
Hole Preparation: Permanganate Desmear
Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL

Additional Fab Capabilities: Foil Lamination Controlled Impedance: Differential, Single-Ended

MANUFACTURER INFORMATION:

Printed Circuits, Inc.

1200 West 96th Street, Bloomington, MN, 55431-2606

US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 65114

Phone: 952-888-7900

Fax:

EMail: wdrinken@printedcircuits.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-01-000024

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Flex Base Material: Copper Clad Adhesiveless Polyimide

Max. Panel Size: 12" x 18", 18" x 24"

Max. Number of Layers: 7
Max. Board Thickness: .12"

Min. Hole Size: .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 10:1 Through-Hole
Min. Conductor Width/Space: .004"/.005"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb

Additional Fab Capabilities: Sequential Lamination

Flex Usage: Use A (Flex During Installation), Use B (Dynamic Flex)

MANUFACTURER INFORMATION:

Pro-Tech Interconnect Solutions LLC

4300 Peavey Road, Chaska, MN, 55318 US

CAGE Code: 3CP65
Phone: 952-442-2189
Fax: 952-442-2472

EMail: stum@protechmn.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2 Qualification Letters: VQE-11-021704, VQE-19-033101

Rigid Base Material: Gl: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 12" x 24"

Max. Number of Layers: 16,

Max. Board Thickness: .1"

Min. Hole Size: .005" Laser Ablated Plated Hole Size Before Plating, .0079" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 1.8:1 Microvia, 12:1 Through-Hole Min. Conductor Width/Space: .005"/.003"

Hole Preparation: Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Carbon-based

Copper Plating: Direct Current Plate

Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL, ImmAg, OSP Additional Fab Capabilities: Blind Vias, Buried Vias, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-11-021704, VQE-16-030058, VQE-19-033101 Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24" Max. Number of Layers: 20 Max. Board Thickness: .1"

Min. Hole Size: .005" Laser Ablated Plated Hole Size Before Plating, .0059" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 15:1 Through-Hole, 1:1 Microvia Min. Conductor Width/Space: .003"/.002"

Hole Preparation: Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Carbon-based

Copper Plating: Direct Current Plate

Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL, ImmAg, OSP Additional Fab Capabilities: Blind Vias, Buried Vias, Sequential Lamination

MANUFACTURER INFORMATION:

Prototron Circuits, Inc.

3760 East 43rd Place, Tucson, AZ, 58713 US

CAGE Code: 66108

Phone: 520-745-8515 Fax: 520-747-8334

EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-17-030991

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"

Max. Number of Layers: 12

Max. Board Thickness: .112"

Min. Hole Size: .012" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 10:1 Through-Hole
Min. Conductor Width/Space: .005"/.005"

Hole Preparation: Permanganate Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni / Hard Au, HASL

Additional Fab Capabilities: Foil Lamination
Controlled Impedance: Differential, Single-Ended

MANUFACTURER INFORMATION:

Sanmina (Costa Mesa)

2945 Airway Avenue, Costa Mesa, CA, 92626 US

CAGE Code: 3BKL5

Phone: 714-371-2800 Fax: 714-371-2833

EMail: terry.lichte@sanmina.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-12-024031

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 12" x 18"
Max. Number of Layers: 8
Max. Board Thickness: .063"

Min. Hole Size: .005" Laser Ablated Plated Hole Size Before Plating, .013" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 1:1 Microvia, 5:1 Through-Hole Min. Conductor Width/Space: .003"/.003"

Hole Preparation: Permanganate Desmear, Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable Finish System: Electrolytic Ni / Soft Au, HASL

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Press Fit Mounting, Sequential Lamination

Controlled Impedance: Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-12-24471

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 12" x 18" Max. Number of Layers: 18 Max. Board Thickness: .093"

Min. Hole Size: .013" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 7:1 Through-Hole

Min. Conductor Width/Space: .003"/.0035"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate
Hole Fill/Via Plug: Non-Conductive
Solder Resist: Liquid Photoimageable
Finish System: Electrolytic Ni / Soft Au, HASL
Additional Fab Capabilities: Foil Lamination
Controlled Impedance: Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-16-030438

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant Flex Base Material: Copper Clad Polyimide with Acrylic Adhesive

Max. Panel Size: 14" x 14" Max. Number of Layers: 14 Max. Board Thickness: .07" Min. Hole Size: .008"

Aspect Ratio: 9:1 Through-Hole

Min. Conductor Width/Space: .005"/.0045"
Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: ENIG

MANUFACTURER INFORMATION:

Sanmina-SCI (San Jose)

2050 Bering Drive, San Jose, CA, 95131 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 3DR67

Phone: 408-964-6515 Fax: 408-964-6453

EMail: darrell.myers@sanmina-sci.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-18-031913), VQ(VQE-19-033467)

Composition: S - Homogenous thermosetting base material printed boards

Rigid Base Material: Woven Glass Reinforced, Hydrocarbon Resin with Ceramic Fill

Max. Panel Size: 21" x 27"

Max. Number of Layers: 20

Max. Board Thickness: .221"

Min. Hole Size: .0157" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 14.1:1 Through-Hole Min. Conductor Width/Space: .00735"/.004" Hole Preparation: Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL, IR Reflow of Plated Sn/Pb, ImmAg, ImmAu, Ni/Pd/Au, OSP

Additional Fab Capabilities: Blind Vias

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-06-11137, VQE-10-19381, VQE-11-22038 Rigid Base Material: Gl: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 21" x 27" Max. Number of Layers: 8 Max. Board Thickness: .062"

Min. Hole Size: .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 6.32:1 Through-Hole Min. Conductor Width/Space: .003"/.003" Hole Preparation: Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate Hole Fill/Via Plug: Conductive, Non-Conductive Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb, ImmAg, ImmAu, Ni/Pd/Au, OSP

Additional Fab Capabilities: Buried Vias, Foil Lamination, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-06-11137

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 21" x 27" Max. Number of Layers: 30 Max. Board Thickness: .25"

Min. Hole Size: .005" Laser Ablated Plated Hole Size Before Plating, .008" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 15:1 Through-Hole, 1:2 Microvia Min. Conductor Width/Space: .003"/.003" Hole Preparation: Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate Hole Fill/Via Plug: Conductive, Non-Conductive Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb, ImmAg, ImmAu, Ni/Pd/Au, OSP Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

MANUFACTURER INFORMATION:

Sanmina-SCI (San Jose)

2050 Bering Drive, San Jose, CA, 95131 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 3DR67

Phone: 408-964-6515 Fax: 408-964-6453

EMail: darrell.myers@sanmina-sci.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-16-030024

Rigid Base Material: BI: Aramid Fabric, Nonwoven, Polyimide Resin

Max. Panel Size: 21" x 27"
Max. Number of Layers: 12
Max. Board Thickness: .088"
Min. Hole Size: .0138"

Aspect Ratio: 5.4:1 Through-Hole

Min. Conductor Width/Space: .0064"/.0068"

Hole Preparation: Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb, ImmAg, ImmAu, Ni/Pd/Au, OSP

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-18-031913)

Composition: M - Mixed based material printed boards

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 21" x 27"
Max. Number of Layers: 24
Max. Board Thickness: .111"

Min. Hole Size: .0079" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 14.1:1 Through-Hole Min. Conductor Width/Space: .003"/.0025" Hole Preparation: Plasma Desmear

Hole Wall Conductive Coating: Carbon-based

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb, ImmAg, ImmAu, Ni/Pd/Au, OSP

Additional Fab Capabilities: Blind Vias

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-18-031913)

Composition: M - Mixed based material printed boards

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; Woven Glass Reinforced, Hydrocarbon Resin with Ceramic Fill

Max. Panel Size: 21" x 27"

Max. Number of Layers: 28

Max. Board Thickness: .227"

Min. Hole Size: .0157" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 14.5:1 Through-Hole Min. Conductor Width/Space: .0046"/.0035" Hole Preparation: Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb, ImmAg, ImmAu, Ni/Pd/Au, OSP

Additional Fab Capabilities: Blind Vias

MANUFACTURER INFORMATION:

Sierra Circuits Inc.

1108 West Evelyn Ave, Sunnyvale, CA, 94086 USA

CAGE Code: 0ZHS4

Phone: 800-763-7503 Fax: 408-735-0175

EMail: estrelitam@protoexpress.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-18-032408)

Composition: H - Homogenous thermoplastic base material printed boards Rigid Base Material: Gl: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24" Max. Number of Layers: 20 Max. Board Thickness: .1"

Min. Hole Size: .007" Laser Ablated Plated Hole Size Before Plating, .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 0.6:1 Microvia, 10:1 Through-Hole Min. Conductor Width/Space: .004"/.004" Hole Preparation: Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Periodic Reverse Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL

Additional Fab Capabilities: Blind Vias, Foil Lamination Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-18-032408)

Composition: H - Homogenous thermoplastic base material printed boards Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 20
Max. Board Thickness: .1"

Min. Hole Size: .007" Laser Ablated Plated Hole Size Before Plating, .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 0.6:1 Microvia, 10:1 Through-Hole Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Periodic Reverse Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL

Additional Fab Capabilities: Blind Vias, Foil Lamination Controlled Impedance: Differential, Single-Ended

MANUFACTURER INFORMATION:

Streamline Circuits

1410 Martin Ave., Santa Clara, CA, 95050

CAGE Code: 3WUY3

Phone: 408-727-1418 Fax: 408-727-8971

EMail: trb@streamlinecircuits.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-17-031750

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 14
Max. Board Thickness: .093"

Min. Hole Size: .024" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 3.6:1 Through-Hole Min. Conductor Width/Space: .009"/.006"

Hole Preparation: Permanganate Desmear, Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate

Solder Resist: Liquid Photoimageable

Finish System: ENIG

Additional Fab Capabilities: Foil Lamination Controlled Impedance: Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-18-031873

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Flex Base Material: Copper Clad Adhesiveless Polyimide

Max. Panel Size: 12" x 18" Max. Number of Layers: 10 Max. Board Thickness: .063"

Min. Hole Size: .012" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 5.02:1 Through-Hole Min. Conductor Width/Space: .008"/.003"

Hole Preparation: Permanganate Desmear, Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate Solder Resist: Liquid Photoimageable

Finish System: Electrolytic Ni (no Au), HASL
Additional Fab Capabilities: Sequential Lamination

Flex Usage: Use B (Dynamic Flex)

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-18-031945

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24" Max. Number of Layers: 28 Max. Board Thickness: .16"

Min. Hole Size: .0225" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 7.2:1 Through-Hole

Min. Conductor Width/Space: .004"/.00475"

Hole Preparation: Permanganate Desmear, Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate

Solder Resist: Liquid Photoimageable

Finish System: ENIG

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

MANUFACTURER INFORMATION:

Thales Nederland B.V.

Haaksbergerstraat 49, 7554PA Hengelo The

Netherlands

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: H0203

Phone: 31 0 742482880 Fax: 31 0 742484124

EMail: jan.bokhove@nl.thalesgroup.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-14-028079

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 12" x 18" Max. Number of Layers: 10 Max. Board Thickness: .1"

Min. Hole Size: .025" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 4:1 Through-Hole

Min. Conductor Width/Space: .005"/.005" Hole Preparation: Permanganate Desmear Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Finish System: HASL

Additional Fab Capabilities: Foil Lamination

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-14-028079

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 12" x 18" Max. Number of Layers: 10 Max. Board Thickness: .1"

Min. Hole Size: .025" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 4:1 Through-Hole

Min. Conductor Width/Space: .005"/.005" Hole Preparation: Permanganate Desmear Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Finish System: HASL

Additional Fab Capabilities: Foil Lamination

MANUFACTURER INFORMATION:

TTM Technologies, Inc. (Anaheim)

3140 East Coronado Street, Anaheim, CA, 92806 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 0BSG1

Phone: 714-688-7382

Fax: EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-09-018147), VQ(VQE-14-028542), VQE-14-028660, VQE-16-029908

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 14
Max. Board Thickness: .1"

Min. Hole Size: .02" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 5:1 Through-Hole Min. Conductor Width/Space: .01"/.01"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL

Additional Fab Capabilities: Foil Lamination
Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-09-018147, VQE-17-031347, VQE-18-031989 Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 22
Max. Board Thickness: .115"

Min. Hole Size: .007" Laser Ablated Plated Hole Size Before Plating, .009" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 0.6:1 Microvia, 10:1 Through-Hole Min. Conductor Width/Space: .004"/.006"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL

Additional Fab Capabilities: Buried Vias, Foil Lamination Controlled Impedance: Differential, Single-Ended

MANUFACTURER INFORMATION:

TTM Technologies, Inc. (Denver)

10570 Bradford Road, Littleton, CO, 80127-4211 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 75815

Phone: 303-972-4105 Fax: 303-933-2934

EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-02-000317, VQE-05-007627, VQE-05-009014, VQE-09-018719, VQE-10-020224, VQE-12-024984, VQE-13-026251, VQE-09-018719, VQE-10-020224, VQE-12-024984, VQE-13-026251, VQE-09-018719, VQE-09-018719

13-026429, VQE-15-029639, VQE-17-031662

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 24
Max. Board Thickness: .125"

Min. Hole Size: .005" Laser Ablated Plated Hole Size Before Plating, .0091" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 10:1 Through-Hole, 1:1 Microvia Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Permanganate Desmear, Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-02-000317, VQE-05-007627, VQE-05-009014, VQE-09-018719, VQE-10-020224, VQE-12-024984, VQE-13-026251, VQE-09-018719, VQE-10-020224, VQE-12-024984, VQE-13-026251, VQE-09-018719, VQE-09-018719, VQE-10-020224, VQE-10-02024, VQE-10-02024, VQE-10-02024, VQE-10-02024, VQE-10-02024, VQE

13-026429, VQE-15-029639, VQE-17-031662

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 24
Max. Board Thickness: .15"

Min. Hole Size: .005" Laser Ablated Plated Hole Size Before Plating, .0091" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 10:1 Through-Hole, 1:1 Microvia Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Permanganate Desmear, Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

MANUFACTURER INFORMATION:

TTM Technologies, Inc. (Forest Grove)

1521 Poplar Lane, Forest Grove, OR, 97116-2033

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 01KV9

Phone: (503) 992-4336

Fax:

EMail: alan.preston@ttmtech.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-19-033180)

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 24
Max. Board Thickness: .156"

Min. Hole Size: .005" Laser Ablated Plated Hole Size Before Plating, .0098" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 0.84:1 Microvia, 11.9:1 Through-Hole

Min. Conductor Width/Space: .0032"/.0025"

Hole Preparation: Permanganate Desmear, Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Pulse Plate Hole Fill/Via Plug: Non-Conductive

Solder Resist: LDI Finish System: ENIG

Additional Fab Capabilities: Foil Lamination Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-19-033181)

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 18
Max. Board Thickness: .099"

Min. Hole Size: .005" Laser Ablated Plated Hole Size Before Plating, .0098" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 0.84:1 Microvia, 8.4:1 Through-Hole

Min. Conductor Width/Space: .0032"/.004"

Hole Preparation: Permanganate Desmear, Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Pulse Plate Hole Fill/Via Plug: Non-Conductive

Solder Resist: LDI Finish System: ENIG

Additional Fab Capabilities: Foil Lamination Controlled Impedance: Differential, Single-Ended

MANUFACTURER INFORMATION:

TTM Technologies, Inc. (North Jackson)

12080 DeBartolo Drive, North Jackson, OH, 44451 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 0GN71

Phone: 330-538-3900 Fax: 330-538-3820

EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/2 Qualification Letters: VQE-18-032965

Rigid Base Material: Woven Glass Reinforced, Hydrocarbon Resin with Ceramic Fill

Max. Panel Size: 18" x 24" Max. Number of Layers: 2

Max. Board Thickness: .117" (with Bonded Copper Backer) Min. Hole Size: .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 4.1:1 Through-Hole
Min. Conductor Width/Space: .0152"/.009"

Hole Preparation: Permanganate Desmear, Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG

Additional Fab Capabilities: Metal Core

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-17-030811

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Flex Base Material: Copper Clad Polyimide with Acrylic Adhesive

Max. Panel Size: 18" x 24"
Max. Number of Layers: 4
Max. Board Thickness: .044"

Min. Hole Size: .035" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 1.08:1 Through-Hole Min. Conductor Width/Space: .015"/.008"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Finish System: HASL

Flex Usage: Use A (Flex During Installation), Use B (Dynamic Flex)

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-03-003121, VQE-03-003214, VQE-07-012925, VQE-10-020405, VQE-19-033261

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 24
Max. Board Thickness: .25"

Min. Hole Size: .008" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 15:1 Through-Hole
Min. Conductor Width/Space: .003"/.003"

Hole Preparation: Permanganate Desmear, Permanganate Etchback, Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Hole Fill/Via Plug: Conductive, Non-Conductive Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni (no Au), Electrolytic Ni/Au, HASL, Hot Oil Reflow of Plated Sn/Pb, ImmAg, Ni/Pd/Au, OSP

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Metal Core, Sequential Lamination

MANUFACTURER INFORMATION:

TTM Technologies, Inc. (North Jackson)

12080 DeBartolo Drive, North Jackson, OH, 44451 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 0GN71

Phone: 330-538-3900 Fax: 330-538-3820

EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-03-003121, VQE-03-003214, VQE-07-012925, VQE-10-020405, VQE-19-033261

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24" Max. Number of Layers: 24 Max. Board Thickness: .25"

Min. Hole Size: .0075" Laser Ablated Plated Hole Size Before Plating, .008" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 0.53:1 Microvia, 15:1 Through-Hole

Min. Conductor Width/Space: .003"/.003"

Hole Preparation: Permanganate Desmear, Permanganate Etchback, Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Hole Fill/Via Plug: Conductive, Non-Conductive Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni (no Au), HASL, Hot Oil Reflow of Plated Sn/Pb, ImmAg, Ni/Pd/Au, OSP

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-03-003121, VQE-03-003214, VQE-07-012925, VQE-10-020405, VQE-19-033261

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Flex Base Material: Copper Clad Adhesiveless Polyimide

Max. Panel Size: 18" x 24"
Max. Number of Layers: 24
Max. Board Thickness: .25"

Min. Hole Size: .0075" Laser Ablated Plated Hole Size Before Plating, .008" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 0.53:1 Microvia, 15:1 Through-Hole

Min. Conductor Width/Space: .003"/.003"

Hole Preparation: Permanganate Desmear, Permanganate Etchback, Plasma Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Hole Fill/Via Plug: Conductive, Non-Conductive Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni (no Au), Electrolytic Ni/Au, HASL, Hot Oil Reflow of Plated Sn/Pb, ImmAq, OSP

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

Flex Usage: Use A (Flex During Installation), Use B (Dynamic Flex)

MANUFACTURER INFORMATION:

TTM Technologies, Inc. (Santa Ana)

2630 South Harbor Boulevard, Santa Ana, CA, 92704

US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 1WQ42

Phone: 714-241-0303 Fax: 714-241-0708

EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-05-008644, VQE-06-011211, VQE-16-030524 Rigid Base Material: Gl: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 22
Max. Board Thickness: .135"

Min. Hole Size: .006" Laser Ablated Plated Hole Size Before Plating, .0118" Drilled Plated-Through Hole Before Plating

Aspect Ratio: .75:1 Microvia, 11.5:1 Through-Hole

Min. Conductor Width/Space: .003"/.003"

Hole Preparation: Permanganate Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive

Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb, ImmAg, OSP

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-05-008644, VQE-06-011211, VQE-12-023569, VQE-16-030524

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 24
Max. Board Thickness: .135"

Min. Hole Size: .005" Laser Ablated Plated Hole Size Before Plating, .0098" Drilled Plated-Through Hole Before Plating

Aspect Ratio: .75:1 Microvia, 11.5:1 Through-Hole

Min. Conductor Width/Space: .003"/.003"

Hole Preparation: Permanganate Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive

Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb, ImmAg, OSP

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

MANUFACTURER INFORMATION:

TTM Technologies, Inc. (Santa Clara)

407 Mathew Street, Santa Clara, CA, 95050 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 65916

Phone: 408-486-3184 Fax: 408-727-1003

EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2 Qualification Letters: VQE-17-030872, VQE-18-032677,

Rigid Base Material: GM: Glass Base, Woven, Triazine and/or Bismaleimide Modified Epoxy Resin, Flame Resistant

Max. Panel Size: 18.5" x 24.5" Max. Number of Layers: 10 Max. Board Thickness: .079"

Min. Hole Size: .023" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 2:1 Through-Hole Min. Conductor Width/Space: .02"/.007" Hole Preparation: Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Solder Resist: Liquid Photoimageable Finish System: Hot Oil Reflow of Plated Sn/Pb Additional Fab Capabilities: Foil Lamination

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-03-003888, VQE-10-020500, VQE-10-020581, VQE-11-022973, VQE-14-028240, VQE-14-028262, VQE-15-029137, VQE-10-020581, VQE-10-020581

15-029683, VQE-16-030610, VQE-18-032677

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 21.5" x 24.5" Max. Number of Layers: 28 Max. Board Thickness: .19"

Min. Hole Size: .0098" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 11:1 Through-Hole
Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni (no Au), HASL, Hot Oil Reflow of Plated Sn/Pb

Additional Fab Capabilities: Blind Vias, Foil Lamination Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-03-003888, VQE-10-020500, VQE-10-020581, VQE-11-022973, VQE-14-028240, VQE-14-028262, VQE-16-030610, VQE-10-020581, VQE-10-020581

18-032677

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24" Max. Number of Layers: 33 Max. Board Thickness: .19"

Min. Hole Size: .012" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 9:1 Through-Hole
Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni (no Au), HASL, Hot Oil Reflow of Plated Sn/Pb Additional Fab Capabilities: Blind Vias, Foil Lamination, Sequential Lamination

MANUFACTURER INFORMATION:

TTM Technologies, Inc. (Santa Clara)

407 Mathew Street, Santa Clara, CA, 95050 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 65916

Phone: 408-486-3184 Fax: 408-727-1003

EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-03-003895, VQE-10-020500, VQE-10-020581, VQE-11-022973, VQE-14-028240, VQE-14-028262, VQE-16-030610, VQE-10-020581, VQE-10-020581

18-032677, VQE-18-032893

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Flex Base Material: Copper Clad Adhesiveless Polyimide

Max. Panel Size: 18.5" x 24.5" Max. Number of Layers: 20 Max. Board Thickness: .17"

Min. Hole Size: .012" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 9:1 Through-Hole

Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni (no Au), HASL, Hot Oil Reflow of Plated Sn/Pb

Additional Fab Capabilities: Sequential Lamination Controlled Impedance: Differential, Single-Ended

Flex Usage: Use A (Flex During Installation), Use B (Dynamic Flex)

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-03-003895, VQE-10-020500, VQE-10-020581, VQE-11-022973, VQE-14-028240, VQE-16-030610, VQE-18-032677

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Flex Base Material: Copper Clad Polyimide with Acrylic Adhesive

Max. Panel Size: 18" x 24"

Max. Number of Layers: 6

Max. Board Thickness: .043"

Min. Hole Size: .0118" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 1:1 Through-Hole

Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb Flex Usage: Use A (Flex During Installation), Use B (Dynamic Flex)

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-07-013211, VQE-11-022973, VQE-14-028240, VQE-14-028262, VQE-16-030611, VQE-17-030871, VQE-18-032677

Composition: H - Homogenous thermoplastic base material printed boards, M - Mixed based material printed boards

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; Woven Glass Reinforced, Hydrocarbon Resin with Ceramic Fill

Max. Panel Size: 18" x 24"
Max. Number of Layers: 10
Max. Board Thickness: .109"

Min. Hole Size: .0118" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 9:1 Through-Hole

Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Permanganate Etchback, Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb Additional Fab Capabilities: Blind Vias, Sequential Lamination

MANUFACTURER INFORMATION:

TTM Technologies, Inc. (Santa Clara)

407 Mathew Street, Santa Clara, CA, 95050 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 65916

Phone: 408-486-3184 Fax: 408-727-1003

EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-03-003888, VQE-10-020500, VQE-10-020581, VQE-11-022973, VQE-14-028240, VQE-14-028262, VQE-16-030610, VQE-10-020581, VQE-10-020581

18-032677

Rigid Base Material: BI: Aramid Fabric, Nonwoven, Polyimide Resin

Max. Panel Size: 18" x 24"
Max. Number of Layers: 14
Max. Board Thickness: .182"

Min. Hole Size: .012" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 6.45:1 Through-Hole Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-13-026953, VQE-14-028262, VQE-17-030872, VQE-18-032677

Rigid Base Material: BF: Aramid Fabric, Nonwoven, Epoxy Resin

Max. Panel Size: 18" x 24"
Max. Number of Layers: 14
Max. Board Thickness: .076"

Min. Hole Size: .0118" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 7:1 Through-Hole

Min. Conductor Width/Space: .0088"/.008"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Conductive Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL, Hot Oil Reflow of Plated Sn/Pb

Controlled Impedance: Differential

MANUFACTURER INFORMATION: TTM Technologies, Inc. (Stafford)

4 Old Monson Road, Stafford, CT, 06075 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 5L706 Phone: 860-684-5881

Fax: 860-684-7425

EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-03-003348, VQE-09-018855, VQE-11-023287, VQE-12-023366, VQE-17-031350

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; Woven E-Glass, Epoxy Resin, Flame Resistant, with Inorganic Filler

Max. Panel Size: 30" x 54"
Max. Number of Layers: 50
Max. Board Thickness: .4"

Min. Hole Size: .0079" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 14:1 Through-Hole Min. Conductor Width/Space: .004"/.003"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Dry Film, Liquid Photoimageable, Silk Screen

Finish System: ENIG, Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb, Ni/Pd/Au

Additional Fab Capabilities: Blind Vias, Buried Vias, Embedded Resistors, Foil Lamination, Metal Core, Press Fit Mounting, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-03-003348, VQE-09-018855, VQE-11-023287, VQE-12-023366, VQE-16-030095, VQE-17-031350

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 24" x 36" Max. Number of Layers: 33 Max. Board Thickness: .219"

Min. Hole Size: .0079" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 14:1 Through-Hole
Min. Conductor Width/Space: .004"/.003"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Dry Film, Liquid Photoimageable, Silk Screen

Finish System: ENIG, Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb, Ni/Pd/Au

Additional Fab Capabilities: Blind Vias, Buried Vias, Copper Invar Copper, Embedded Resistors, Foil Lamination, Metal Core, Press Fit Mounting,

Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-03-003348, VQE-09-018855, VQE-11-023287, VQE-16-030095, VQE-17-031350

Rigid Base Material: AF: Aramid Fabric, Woven, Majority Polyfunctional Epoxy Resin

Max. Panel Size: 18" x 24" Max. Number of Layers: 12 Max. Board Thickness: .1"

Min. Hole Size: .0138" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 5:1 Through-Hole

Min. Conductor Width/Space: .004"/.003"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Dry Film, Liquid Photoimageable, Silk Screen

Finish System: ENIG, Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb, Ni/Pd/Au

Additional Fab Capabilities: Blind Vias, Foil Lamination, Controlled Impedance: Differential, Single-Ended

MANUFACTURER INFORMATION: TTM Technologies, Inc. (Stafford)

4 Old Monson Road, Stafford, CT, 06075 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 5L706

Phone: 860-684-5881 Fax: 860-684-7425

EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-03-003348, VQE-09-018855, VQE-11-023287, VQE-12-023366, VQE-16-030095, VQE-17-031350

Rigid Base Material: BI: Aramid Fabric, Nonwoven, Polyimide Resin

Max. Panel Size: 18" x 24"
Max. Number of Layers: 22
Max. Board Thickness: .129"

Min. Hole Size: .0118" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 11:1 Through-Hole Min. Conductor Width/Space: .004"/.003"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Dry Film, Liquid Photoimageable, Silk Screen

Finish System: ENIG, Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb, Ni/Pd/Au Additional Fab Capabilities: Blind Vias, Buried Vias, Embedded Resistors, Foil Lamination, Metal Core, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-03-003348, VQE-09-018855, VQE-11-023287

Rigid Base Material: GM: Glass Base, Woven, Triazine and/or Bismaleimide Modified Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 10
Max. Board Thickness: .1"

Min. Hole Size: .032" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 3:1 Through-Hole

Min. Conductor Width/Space: .004"/.003"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Dry Film, Liquid Photoimageable, Silk Screen

Finish System: ENIG, Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb, Ni/Pd/Au

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: Custom

Qualification Letters: VQE-03-003348, VQE-10-019855, VQE-11-023287, VQE-16-030095, VQE-17-031350

Rigid Base Material: With or without woven or non-woven E-glass, Polytetrafluoroethylene (PTFE) resin, ceramic filler

Max. Panel Size: 30" x 36" Max. Number of Layers: 16 Max. Board Thickness: .16"

Min. Hole Size: .0098" Drilled Plated-Through Hole Before Plating, .012" Laser Ablated Plated Hole Size Before Plating

Aspect Ratio: .5:1 Microvia, 7.6:1 Through-Hole Min. Conductor Width/Space: .004"/.003" Hole Preparation: Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Dry Film, Liquid Photoimageable, Silk Screen

Finish System: ENIG, Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb, Ni/Pd/Au

Additional Fab Capabilities: Blind Vias, Buried Vias, Embedded Resistors, Sequential Lamination

MANUFACTURER INFORMATION: **TTM Technologies, Inc. (Stafford)**

4 Old Monson Road, Stafford, CT, 06075 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 5L706

Phone: 860-684-5881 Fax: 860-684-7425

EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2, Custom

Qualification Letters: VQE-03-003348, VQE-10-019855, VQE-11-023287, VQE-16-030095, VQE-17-031350

Composition: M - Mixed based material printed boards

Rigid Base Material: Woven Glass Reinforced, Hydrocarbon Resin with Ceramic Fill

Max. Panel Size: 30" x 36" Max. Number of Layers: 30 Max. Board Thickness: .216"

Min. Hole Size: .0098" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 9:1 Through-Hole

Min. Conductor Width/Space: .004"/.003" Hole Preparation: Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Dry Film, Liquid Photoimageable, Silk Screen

Finish System: ENIG, Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb, Ni/Pd/Au Additional Fab Capabilities: Blind Vias, Buried Vias, Embedded Resistors, Foil Lamination, Metal Core, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-03-003349, VQE-09-018855, VQE-10-019456, VQE-11-023287, VQE-12-023366, VQE-16-030095, VQE-17-031350 Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; GI: Glass Base, Woven, Polyimide Resin, Heat Resistant; Woven E-Glass,

Epoxy Resin, Flame Resistant, with Inorganic Filler Flex Base Material: Copper Clad Adhesiveless Polyimide

Max. Panel Size: 24" x 48" Max. Number of Layers: 24 Max. Board Thickness: .275"

Min. Hole Size: .0079" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 9:1 Through-Hole

Min. Conductor Width/Space: .004"/.003"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Dry Film, Liquid Photoimageable, Silk Screen

Finish System: ENIG, Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb, Ni/Pd/Au Additional Fab Capabilities: Blind Vias, Buried Vias, Embedded Resistors, Foil Lamination, Sequential Lamination

Flex Usage: Use A (Flex During Installation), Use B (Dynamic Flex)

MANUFACTURER INFORMATION: TTM Technologies, Inc. (Stafford)

4 Old Monson Road, Stafford, CT, 06075 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 5L706 Phone: 860-684-5881

Fax: 860-684-7425

EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/3, MIL-PRF-31032/4

Qualification Letters: VQE-03-003349, VQE-10-019456, VQE-11-023287, VQE-17-031350

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant; GI: Glass Base, Woven, Polyimide Resin, Heat Resistant; Woven E-Glass,

Epoxy Resin, Flame Resistant, with Inorganic Filler

Flex Base Material: Copper Clad Polyimide with Acrylic Adhesive

Max. Panel Size: 24" x 36"
Max. Number of Layers: 11
Max. Board Thickness: .082"

Min. Hole Size: .0225" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 2:1 Through-Hole

Min. Conductor Width/Space: .004"/.003"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Dry Film, Liquid Photoimageable, Silk Screen

Finish System: ENIG, Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb, Ni/Pd/Au

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

Flex Usage: Use A (Flex During Installation), Use B (Dynamic Flex)

MANUFACTURER INFORMATION:

TTM Technologies, Inc. (Sterling)

1200 Severn Way, Sterling, VA, 20166-8904 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 0K703 Phone: 703-652-2200

Fax: 703-652-2272

EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-03-003545), VQ(VQE-09-018207), VQ(VQE-14-028500), VQ(VQE-14-028501), VQ(VQE-17-031087)

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 26
Max. Board Thickness: .11"

Min. Hole Size: .005" Laser Ablated Plated Hole Size Before Plating, .009" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 10:1 Through-Hole
Min. Conductor Width/Space: .004"/.003"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: LDI, Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni (no Au), Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb, Ni/Pd/Au

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Resistors

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-03-003545), VQ(VQE-09-018207), VQ(VQE-14-028500), VQ(VQE-14-028501), VQ(VQE-17-031087)

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24" Max. Number of Layers: 26 Max. Board Thickness: .11"

Min. Hole Size: .005" Laser Ablated Plated Hole Size Before Plating, .009" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 10:1 Through-Hole
Min. Conductor Width/Space: .004"/.003"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive Solder Resist: LDI, Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni (no Au), Electrolytic Ni / Hard Au, Electrolytic Ni / Soft Au, HASL, Hot Oil Reflow of Plated Sn/Pb, Ni/Pd/Au

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Resistors

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-11-021244), VQ(VQE-14-028500), VQ(VQE-15-028809)

Composition: H - Homogenous thermoplastic base material printed boards Rigid Base Material: Woven glass, reinforced, hydrocarbon resin, with ceramic fill

Max. Panel Size: 18" x 24"
Max. Number of Layers: 9
Max. Board Thickness: .0844"

Min. Hole Size: .0135" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 7.4:1 Through-Hole Min. Conductor Width/Space: .004"/.003" Hole Preparation: Plasma Desmear

Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate

Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL

MANUFACTURER INFORMATION:

Unicircuit, Inc.

8192 Southpark Lane, Littleton, CO, 80120 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 66311

Phone: 303-730-0505, x110

Fax:

EMail: blageman@unicircuit.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-07-13789, VQE-09-17422, VQE-11-23044

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 12" x 18"
Max. Number of Layers: 16
Max. Board Thickness: .12"

Min. Hole Size: .006" Laser Ablated Plated Hole Size Before Plating, .02" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 6:1 Through-Hole

Min. Conductor Width/Space: .005"/.005" Hole Preparation: Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Liquid Photoimageable

Finish System: HASL, Hot Oil Reflow of Plated Sn/Pb

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2 Qualification Letters: VQE-09-17422, VQE-12-24296

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 20" x 26" Max. Number of Layers: 16 Max. Board Thickness: .12"

Min. Hole Size: .008" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 15:1 Through-Hole Min. Conductor Width/Space: .005"/.005" Hole Preparation: Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper Copper Plating: Direct Current Plate, Pulse Plate Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Liquid Photoimageable

Finish System: HASL, Hot Oil Reflow of Plated Sn/Pb Controlled Impedance: Differential, Single-Ended

MANUFACTURER INFORMATION:

US Circuit

2071 Wineridge Place, Escondido, CA, 92029

CAGE Code: 66483

Phone: 760-489-1413

Fax:

EMail: jmcintosh@uscircuit.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-19-033743

Composition: H - Homogenous thermoplastic base material printed boards Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 10
Max. Board Thickness: .11"

Min. Hole Size: .012" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 9:1 Through-Hole

Min. Conductor Width/Space: .004"/.004" Hole Preparation: Plasma Etchback

Hole Wall Conductive Coating: Graphite-based Copper Plating: Periodic Reverse Plate Solder Resist: Liquid Photoimageable

Finish System: HASL

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQ(VQE-19-033744)

Composition: H - Homogenous thermoplastic base material printed boards Rigid Base Material: Gl: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 10
Max. Board Thickness: .11"

Min. Hole Size: .012" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 9:1 Through-Hole

Min. Conductor Width/Space: .004"/.004" Hole Preparation: Plasma Etchback

Hole Wall Conductive Coating: Graphite-based Copper Plating: Periodic Reverse Plate Solder Resist: Liquid Photoimageable

Finish System: HASL

MANUFACTURER INFORMATION:

Viasystems Toronto Inc.

8150 Sheppard Avenue East, Scarborough, M1B 5K2,

Ontario Canada

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 3AF82 Phone: 416-208-2100

416-208-2196

Fax: EMail:

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-04-006240, VQE-08-015407, VQE-09-018857, VQE-11-022676, VQE-12-023550

Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 18
Max. Board Thickness: .088"

Min. Hole Size: .0069" Laser Ablated Plated Hole Size Before Plating, .0098" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 1:1 Microvia, 8.4:1 Through-Hole Min. Conductor Width/Space: .0037"/.0028"

Hole Preparation: Permanganate Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper,

Copper Plating: Direct Current Plate

Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL, ImmAg, Ni/Pd/Au

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-04-006240, VQE-08-015407, VQE-09-018857, VQE-11-022676, VQE-12-023550

Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 18" x 24"
Max. Number of Layers: 20
Max. Board Thickness: .093"

Min. Hole Size: .0069" Laser Ablated Plated Hole Size Before Plating, .0091" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 1:1 Microvia, 9.6:1 Through-Hole Min. Conductor Width/Space: .004"/.003"

Hole Preparation: Plasma Desmear, Plasma Etchback Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Hole Fill/Via Plug: Conductive, Non-Conductive

Solder Resist: Liquid Photoimageable

Finish System: ENIG, HASL, ImmAg, Ni/Pd/Au

Additional Fab Capabilities: Blind Vias, Buried Vias, Foil Lamination, Sequential Lamination

MANUFACTURER INFORMATION:

Westak of Oregon

3941 24th Avenue, Forest Grove, OR, 97116 US

PLANT LOCATION:

Same Address as Manufacturer

CAGE Code: 65745

Phone: 503-359-3593
Fax: 503-357-5332
EMail: or-ga@westak.com

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-13-026434, VQE-14-027108, VQE-17-030915 Rigid Base Material: GI: Glass Base, Woven, Polyimide Resin, Heat Resistant

Max. Panel Size: 21" x 24", " x " Max. Number of Layers: 18 Max. Board Thickness: .18"

Min. Hole Size: .01" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 9.3:1 Through-Hole
Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Permanganate Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate Hole Fill/Via Plug: Non-Conductive

Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni (no Au), Electrolytic Ni / Hard Au, HASL Additional Fab Capabilities: Blind Vias, Foil Lamination, Sequential Lamination

Controlled Impedance: Differential, Single-Ended

CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION

Specification: MIL-PRF-31032/1, MIL-PRF-31032/2

Qualification Letters: VQE-13-026434, VQE-14-027109, VQE-17-030915 Rigid Base Material: GF: Woven E-Glass, Epoxy Resin, Flame Resistant

Max. Panel Size: 21" x 26" Max. Number of Layers: 10 Max. Board Thickness: .11"

Min. Hole Size: .006" Drilled Plated-Through Hole Before Plating

Aspect Ratio: 15:1 Through-Hole Min. Conductor Width/Space: .004"/.004"

Hole Preparation: Permanganate Desmear, Plasma Etchback

Hole Wall Conductive Coating: Electroless Copper

Copper Plating: Direct Current Plate

Solder Resist: Dry Film, Liquid Photoimageable

Finish System: ENIG, Electrolytic Ni (no Au), Electrolytic Ni / Hard Au, HASL

SECTION II LIST OF MANUFACTURERS AND ASSOCIATED SPECIFICATION		
AC Universal Circuits LLC 886 Zachary Lane North, Maple Grove, MN, 55369-4524 US CAGE Code: 45032	 ✓ MIL-PRF-31032/1	
Accurate Circuit Engineering 3019 S. Kilson Drive, Santa Ana, CA, 92707 US CAGE Code: 0MNN9	✓ MIL-PRF-31032/1	
Advanced Circuits - Tempe Diasion 229 S. Clark Drive, Tempe, AZ, 85281-3073 US CAGE Code: 6RJS1	 ✓ MIL-PRF-31032/1	
Airborn Flexible Circuits, Inc. 11 Dohme Avenue, Toronto, M4B 1Y7, Ontario Canada CAGE Code: 38661	 MIL-PRF-31032/1 ✓ MIL-PRF-31032/4 Custom MIL-PRF-31032/5 ✓ MIL-PRF-31032/6 	
All Flex, Inc. 1705 Cannon Lane, Northfield, MN, 55057-3605 USA CAGE Code: 0ZGB2	 MIL-PRF-31032/1 ✓ MIL-PRF-31032/4 Custom MIL-PRF-31032/5 ✓ MIL-PRF-31032/6 	
American Standard Circuits 475 Industrial Drive, West Chicago, IL, 60185 US CAGE Code: 4AA34	 ✓ MIL-PRF-31032/1 ✓ MIL-PRF-31032/4 ✓ MIL-PRF-31032/5 ✓ MIL-PRF-31032/3 ✓ MIL-PRF-31032/6 	
Amphenol Printed Circuits 91 Northeastern Boulevard, Nashua, NH, 03062 US CAGE Code: 57034	 ✓ MIL-PRF-31032/1 ✓ MIL-PRF-31032/4 ✓ MIL-PRF-31032/5 ✓ MIL-PRF-31032/3 ✓ MIL-PRF-31032/6 	
Calumet Electronics Corp. 25830 Depot Street, Calumet, MI, 49913-1985 US CAGE Code: 65337	✓ MIL-PRF-31032/1	
Circuit-Tech, Inc. 399 Denison Street, Markham, ON, L3R 1B7 Canada CAGE Code: L4387	 ✓ MIL-PRF-31032/1	
Cirexx International, Inc. 791 Nuttman Street, Santa Clara, CA, 95054 US CAGE Code: 4MEG7	 ✓ MIL-PRF-31032/1 ✓ MIL-PRF-31032/4 ✓ MIL-PRF-31032/5 ✓ MIL-PRF-31032/3 ✓ MIL-PRF-31032/6 	
Cirtech, Inc. 250 E. Emerson Ave., Orange, CA, 92865-3303 CAGE Code: 8K616	 ✓ MIL-PRF-31032/1 ✓ MIL-PRF-31032/4 ✓ Custom ✓ MIL-PRF-31032/5 ✓ MIL-PRF-31032/3 ✓ MIL-PRF-31032/6 	
Coast to Coast Circuits, Inc. 5331 McFadden Avenue, Huntington Beach, CA, 92649-1204 US CAGE Code: 66982	✓ MIL-PRF-31032/1 ✓ MIL-PRF-31032/4 ☐ Custom ✓ MIL-PRF-31032/2 ✓ MIL-PRF-31032/5 ✓ MIL-PRF-31032/3 ✓ MIL-PRF-31032/6	
Colonial Circuits, Inc. 1026 Warrenton Road, Fredericksburg, VA, 22406-6200 US CAGE Code: 6T499	 ✓ MIL-PRF-31032/1 ✓ MIL-PRF-31032/4 ✓ MIL-PRF-31032/5 ✓ MIL-PRF-31032/3 ✓ MIL-PRF-31032/6 	
Compunetics Inc. 700 Seco Rd, Monroeville, PA, 15146 US CAGE Code: 30598	✓ MIL-PRF-31032/1 ✓ MIL-PRF-31032/4 ☐ Custom ✓ MIL-PRF-31032/2 ☐ MIL-PRF-31032/5 ✓ MIL-PRF-31032/3 ☐ MIL-PRF-31032/6	

SECTION II LIST OF MANUFACTURERS AND ASSOCIATED SPECIFICATION		
Electro Plate Circuitry, Inc. 1430 Century Drive, Carrollton, TX, 75006 US CAGE Code: 79616	✓ MIL-PRF-31032/1	
Electrotek Corp. 7745 S. 10th Street, Oak Creek, WI, 53154 US CAGE Code: 66030	✓ MIL-PRF-31032/1	
Firan Technology Group 250 Finchdene Square, Scarborough, M1X 1A5, Ontario, Canada CAGE Code: L2665	✓ MIL-PRF-31032/1 ✓ MIL-PRF-31032/4 ☐ Custom ✓ MIL-PRF-31032/2 ☐ MIL-PRF-31032/5 ✓ MIL-PRF-31032/3 ☐ MIL-PRF-31032/6	
FTG Circuits, Inc Chatsworth 20750 Marilla Street, Chatsworth,, CA, 91311 US CAGE Code: 30803	✓ MIL-PRF-31032/1 ✓ MIL-PRF-31032/4 ☐ Custom ✓ MIL-PRF-31032/2 ☐ MIL-PRF-31032/5 ✓ MIL-PRF-31032/3 ☐ MIL-PRF-31032/6	
Gorilla Circuits 1445 Old Oakland Rd, San Jose, CA, 95112 US CAGE Code: 3C7D2	✓ MIL-PRF-31032/1 ☐ MIL-PRF-31032/4 ☐ Custom ✓ MIL-PRF-31032/2 ☐ MIL-PRF-31032/5 ☐ MIL-PRF-31032/3 ☐ MIL-PRF-31032/6	
Hamby Corporation 27704 Avenue Scott, Valencia, CA, 91355-1218 US CAGE Code: 07284	✓ MIL-PRF-31032/1 ✓ MIL-PRF-31032/4 ☐ Custom ✓ MIL-PRF-31032/2 ☐ MIL-PRF-31032/5 ✓ MIL-PRF-31032/3 ☐ MIL-PRF-31032/6	
Hans Brockstedt GmbH Clara-Immerwahr-Strabe 7, 24145 Kiel Germany CAGE Code: C4831	✓ MIL-PRF-31032/1 ✓ MIL-PRF-31032/4 ☐ Custom ✓ MIL-PRF-31032/2 ☐ MIL-PRF-31032/5 ✓ MIL-PRF-31032/3 ☐ MIL-PRF-31032/6	
Holaday Circuits, Inc. 11126 Bren Road West, Minnetonka, MN, 55343 US CAGE Code: 59554	✓ MIL-PRF-31032/1 ☐ MIL-PRF-31032/4 ☐ Custom ✓ MIL-PRF-31032/2 ☐ MIL-PRF-31032/5 ☐ MIL-PRF-31032/3 ☐ MIL-PRF-31032/6	
Hughes Circuits, Inc. 540 S. Pacific Street, San Marcos, CA, 92078-4056 US CAGE Code: 1KXU6	✓ MIL-PRF-31032/1	
IMI, Inc. 140 Hilldale Avenue, Haverhill, MA, 01832 CAGE Code: 78256	✓ MIL-PRF-31032/1	
ISU Petasys 12930 Bradley St, Symar, CA, 91342 US CAGE Code: 1WFH9	✓ MIL-PRF-31032/1	
ITL Circuits 90 Don Park Road, Markham, L3R 1C4, Ontario, Canada CAGE Code: 38747	✓ MIL-PRF-31032/1	
KCA Electronics, Inc. 223 N. Crescent Way, Anaheim, CA, 92801 US CAGE Code: 1VUH8	✓ MIL-PRF-31032/1 ✓ MIL-PRF-31032/4 ☐ Custom ✓ MIL-PRF-31032/2 ☐ MIL-PRF-31032/5 ✓ MIL-PRF-31032/3 ☐ MIL-PRF-31032/6	
Lockheed Martin Mission Systems & Training 1801 State Route 17C, Owego, NY, 13827 US CAGE Code: 03640	✓ MIL-PRF-31032/1 ✓ MIL-PRF-31032/4 ☐ Custom ✓ MIL-PRF-31032/2 ☐ MIL-PRF-31032/5 ✓ MIL-PRF-31032/3 ☐ MIL-PRF-31032/6	

SECTION II LIST OF MANUFACTURERS AND ASSOCIATED SPECIFICATION **Lone Star Circuits** 901 Hensley Drive, Wylie, TX, 75098-4909 US CAGE Code: 04RV5 ☐ MIL-PRF-31032/3 ✓ MIL-PRF-31032/6 Metaplast Circuits Ltd. 180 Hymus Road, Scarborough, M1L 2E1, Ontario, Canada CAGE Code: 3AD63 ☐ MIL-PRF-31032/3 ☐ MIL-PRF-31032/6 Micropack Limited ✓ MIL-PRF-31032/1 ✓ MIL-PRF-31032/4 ☐ Custom , Plot No. 16, Jigani Industrial Area, Anekal Taluk, Bangalore District 560105 CAGE Code: SAL28 **Midwest Printed Circuit Services** ✓ MIL-PRF-31032/1 ✓ MIL-PRF-31032/4 ☐ Custom 1741 Circuit Drive, Round Lake Beach, IL, 60073 US CAGE Code: 0YYS4 Multicircuits Inc. 2301 Universal St, Oshkosh, WI, 54904 CAGE Code: 1BQS8 MIL-PRF-31032/3 MIL-PRF-31032/6 Murrietta Circuits, Inc. 5000 E. Landon Drive, Anaheim, CA, 92807 US CAGE Code: 0EJD7 MIL-PRF-31032/3 MIL-PRF-31032/6 ✓ MIL-PRF-31032/1 ✓ MIL-PRF-31032/4 □ Custom Pioneer Circuits, Inc. 3000 S. Shannon Street, Santa Ana, CA, 92704-6321 US CAGE Code: 65723 PNC, Inc. 115 East Centre Street, Nutley, NJ, 07110 US CAGE Code: 66766 MIL-PRF-31032/3 MIL-PRF-31032/6 Printed Circuits, Inc. 1200 West 96th Street, Bloomington, MN, 55431-2606 US MIL-PRF-31032/2 MIL-PRF-31032/5 CAGE Code: 65114 **Pro-Tech Interconnect Solutions LLC** 4300 Peavey Road, Chaska, MN, 55318 US CAGE Code: 3CP65 MIL-PRF-31032/3 MIL-PRF-31032/6 Prototron Circuits, Inc. 3760 East 43rd Place, Tucson, AZ, 58713 US CAGE Code: 66108 MIL-PRF-31032/3 MIL-PRF-31032/6 ✓ MIL-PRF-31032/1 ✓ MIL-PRF-31032/4 Custom Sanmina (Costa Mesa) 2945 Airway Avenue, Costa Mesa, CA, 92626 US CAGE Code: 3BKL5 Sanmina-SCI (San Jose) 2050 Bering Drive, San Jose, CA, 95131 US CAGE Code: 3DR67 Sierra Circuits Inc. 1108 West Evelyn Ave, Sunnyvale, CA, 94086 USA MIL-PRF-31032/3 MIL-PRF-31032/6 CAGE Code: 0ZHS4

SECTION II LIST OF MANUFACTURERS AND ASSOCIATED SPECIFICATION		
Streamline Circuits 1410 Martin Ave., Santa Clara, CA, 95050 CAGE Code: 3WUY3	 ✓ MIL-PRF-31032/1 ✓ MIL-PRF-31032/4 ✓ Custom ✓ MIL-PRF-31032/5 ✓ MIL-PRF-31032/3 ✓ MIL-PRF-31032/6 	
Thales Nederland B.V. Haaksbergerstraat 49, 7554PA Hengelo The Netherlands CAGE Code: H0203	✓ MIL-PRF-31032/1	
TTM Technologies, Inc. (Anaheim) 3140 East Coronado Street, Anaheim, CA, 92806 US CAGE Code: 0BSG1	✓ MIL-PRF-31032/1	
TTM Technologies, Inc. (Denver) 10570 Bradford Road, Littleton, CO, 80127-4211 US CAGE Code: 75815	✓ MIL-PRF-31032/1	
TTM Technologies, Inc. (Forest Grove) 1521 Poplar Lane, Forest Grove, OR, 97116-2033 CAGE Code: 01KV9	✓ MIL-PRF-31032/1	
TTM Technologies, Inc. (North Jackson) 12080 DeBartolo Drive, North Jackson, OH, 44451 US CAGE Code: 0GN71	✓ MIL-PRF-31032/1 ✓ MIL-PRF-31032/4 ☐ Custom ✓ MIL-PRF-31032/2 ☐ MIL-PRF-31032/5 ✓ MIL-PRF-31032/3 ☐ MIL-PRF-31032/6	
TTM Technologies, Inc. (Santa Ana) 2630 South Harbor Boulevard, Santa Ana, CA, 92704 US CAGE Code: 1WQ42	✓ MIL-PRF-31032/1	
TTM Technologies, Inc. (Santa Clara) 407 Mathew Street, Santa Clara, CA, 95050 US CAGE Code: 65916	✓ MIL-PRF-31032/1 ✓ MIL-PRF-31032/4 ☐ Custom ✓ MIL-PRF-31032/2 ☐ MIL-PRF-31032/5 ✓ MIL-PRF-31032/3 ☐ MIL-PRF-31032/6	
TTM Technologies, Inc. (Stafford) 4 Old Monson Road, Stafford, CT, 06075 US CAGE Code: 5L706	✓ MIL-PRF-31032/1 ✓ MIL-PRF-31032/4 ✓ Custom ✓ MIL-PRF-31032/2 ☐ MIL-PRF-31032/5 ✓ MIL-PRF-31032/3 ☐ MIL-PRF-31032/6	
TTM Technologies, Inc. (Sterling) 1200 Severn Way, Sterling, VA, 20166-8904 US CAGE Code: 0K703	✓ MIL-PRF-31032/1	
Unicircuit, Inc. 8192 Southpark Lane, Littleton, CO, 80120 US CAGE Code: 66311	✓ MIL-PRF-31032/1	
US Circuit 2071 Wineridge Place, Escondido, CA, 92029 CAGE Code: 66483	✓ MIL-PRF-31032/1	
Viasystems Toronto Inc. 8150 Sheppard Avenue East, Scarborough, M1B 5K2, Ontario Canada CAGE Code: 3AF82	✓ MIL-PRF-31032/1	
Westak of Oregon 3941 24th Avenue, Forest Grove, OR, 97116 US CAGE Code: 65745	✓ MIL-PRF-31032/1	