



QUALIFICATIONS VALIDATED  
EVERY TWO YEARS

QML-31032-16  
6 May 2004  
SUPERSEDING  
QML-31032-15  
14 November 2003

QUALIFIED MANUFACTURERS LIST  
OF  
PRODUCTS QUALIFIED UNDER PERFORMANCE SPECIFICATION  
MIL-PRF-31032  
PRINTED CIRCUIT BOARD / PRINTED WIRING BOARD,  
GENERAL SPECIFICATION FOR

This list has been prepared for use by or for the Government in the acquisition of printed circuit boards / printed wiring boards (hereafter referred to as printed boards) covered by Department of Defense Performance Specification MIL-PRF-31032. Listing of a manufacturer is not intended to and does not connote endorsement of the manufacturer by the Department of Defense. All listings herein have been qualified under the requirements as specified in the latest effective issue of MIL-PRF-31032. This list is subject to change without notice; revision or amendment of this list will be issued as necessary. The listing of a manufacturer does not in any way release the manufacturer from compliance with the individual item specification requirements.

THE ACTIVITY RESPONSIBLE FOR THIS QML IS THE DEFENSE SUPPLY CENTER COLUMBUS (DSCC-VQE),  
3990 EAST BROAD STREET, COLUMBUS, OH 43216-5000.

If a manufacturer desires to have test data considered for qualification, it must be certified and meet all qualification test requirements of MIL-PRF-31032 and the applicable associated specification.

The listing of printed board manufacturing lines in the QML applies only to printed boards produced in the plant(s) specified herein. Therefore, only those printed boards that have been manufactured and tested on the certified/qualified lines listed herein can be supplied as QML printed boards.

QML-31032 is available from the DSCC-VQ World Wide Web pages at the following addresses:

Web pages: [http://www.dsccl.dla.mil/offices/sourcing\\_and\\_qualification/](http://www.dsccl.dla.mil/offices/sourcing_and_qualification/)

QML: <http://www.dsccl.dla.mil/programs/qmlqpl/OPLdetail.asp?OPL=31032>

DSCC contacts for QML companies can be located in the file "31032 main points-of-contact" at website:

[http://www.dsccl.dla.mil/offices/sourcing\\_and\\_qualification/offices.asp?section=VQE](http://www.dsccl.dla.mil/offices/sourcing_and_qualification/offices.asp?section=VQE)

QML is a definition of a manufacturer's verified capabilities. Manufacturers may use the add-on qualification process to qualify capabilities that are not currently listed on the QML. The user is encouraged to contact the manufacturer or DSCC to make arrangements for QML availability.

## SECTION I

### LIST OF MANUFACTURERS BY ASSOCIATED SPECIFICATION

**MIL-PRF-31032/1** - Printed Wiring Board, Rigid, Multilayered, Woven E-Glass Reinforced Thermosetting Resin Base Material, With Plated Through Holes, For Soldered Part Mounting.

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Ambitech, Inc.  
8944 Fullbright Avenue  
Chatsworth, CA 91311-6123

Calumet Electronics Corp.  
25830 Depot Street  
Calumet, MI 49913-1985

Colonial Circuits, Inc.  
1026 Warrenton Road  
Fredericksburg, VA 22406-6200

Coretec Denver, Inc.  
10570 Bradford Road  
Littleton, CO 80127

Coretec, Inc. (Ellesmere Location)  
2020 Ellesmere Road  
Scarborough, Ontario, Canada M1H 2Z8

Coretec, Inc. (Lawrence Location)  
6530 Lawrence Avenue, E.  
Scarborough, Ontario, Canada M1C 4A7

Crown Circuits, Inc.  
6070 Avenida Encinas  
Carlsbad, CA 92009-1001

Diversified Systems  
3939 W. 56<sup>th</sup> Street  
Indianapolis, IN 46254

Dynamic & Proto Circuits, Inc.  
869 Barton Street  
Stoney Creek, Ontario L8E 5G6 Canada

Dynamic Details, Inc.  
1200 Severn Way  
Dulles, VA 20166-8904

Endicott Interconnect Technologies, Inc.  
1701 North Street  
Endicott, NY 13760

Geometric Circuits, Inc.  
11 Michael Avenue  
Farmingdale, NY 11735

Hans Brockstedt GmbH  
Leiterplattenschnelldienst  
Clara-Immerwahr-Strape 7  
24145 Kiel, Germany

Lockheed Martin Corp.  
Missiles and Fire Control Orlando  
5600 West Sandlake Road  
Orlando, FL 32819-8907

Lockheed Martin Systems Integration-Owego  
1801 State Route 17C  
Owego, NY 13827

Lone Star Circuits  
901 Hensley Drive  
Wylie, TX 75098

Micom Corp.  
475 Old Highway 8 NW  
New Brighton, MN 55112

PCT Interconnect  
1165 NW 55 Street  
Fort Lauderdale, FL 33309

Philway Products, Inc.  
701 Virginia Avenue  
Ashland, OH 44806

Printed Circuits, Inc.  
1200 W. 96<sup>th</sup> Street  
Bloomington, MN 55431-2699

Proto Circuit, Inc.  
7 Ascot Parkway  
Cuyahoga Falls, OH 44223

Sanmina – SCI (Costa Mesa)  
2945 Airway Avenue  
Costa Mesa, CA 92626

Sanmina SCI (Phoenix)  
5020 South 36<sup>th</sup> Street  
Phoenix, AZ 85040

Sanmina – SCI (Wilmington)  
One Jewell Drive  
Wilmington, MA

**SECTION I**

**LIST OF MANUFACTURERS BY ASSOCIATED SPECIFICATION**

**MIL-PRF-31032/1** - Printed Wiring Board, Rigid, Multilayered, Woven E-Glass Reinforced Thermosetting Resin Base Material, With Plated Through Holes, For Soldered Part Mounting.

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Sovereign Circuits, Inc.  
12080 DeBartolo Drive  
North Jackson, OH 44451

Teradyne, Inc.  
Connection Systems Division  
91 Northeastern Boulevard  
Nashua, New Hampshire 03062

Tyco Printed Circuits Group  
Santa Clara Division  
400 Matthew Street  
Santa Clara, CA 95050

Tyco Printed Circuits Group  
Stafford Division  
4 Old Monson Road  
P.O. Box 145  
Stafford, CT 06075

Tyco Printed Circuits Group  
Austin Division  
12501 Research Boulevard, Module 1  
Austin, TX 78759

## SECTION I

### LIST OF MANUFACTURERS BY ASSOCIATED SPECIFICATION

**MIL-PRF-31032/2** - Printed Wiring Board, Rigid, Single and Double Layer, Woven E-Glass Reinforced Thermosetting Resin Base Material, With Plated Through Holes, For Soldered Part Mounting.

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Calumet Electronics Corp.  
25830 Depot Street  
Calumet, MI 49913-1985

Lone Star Circuits  
901 Hensley Drive  
Wylie, TX 75098

Coretec, Inc. (Ellesmere Location)  
2020 Ellesmere Road  
Scarborough, Ontario, Canada M1H 2Z8

Micom Corp.  
475 Old Highway 8 NW  
New Brighton, MN 55112

Coretec, Inc. (Lawrence Location)  
6530 Lawrence Avenue, E.  
Scarborough, Ontario, Canada M1C 4A7

PCT Interconnect  
1165 NW 55 Street  
Fort Lauderdale, FL 33309

Crown Circuits, Inc.  
6070 Avenida Encinas  
Carlsbad, CA 92009-1001

Printed Circuits, Inc.  
1200 W. 96<sup>th</sup> Street  
Bloomington, MN 55431-2699

Diversified Systems  
3939 W. 56<sup>th</sup> Street  
Indianapolis, IN 46254

Sanmina – SCI (Costa Mesa)  
2945 Airway Avenue  
Costa Mesa, CA 92626

Dynamic & Proto Circuits, Inc.  
869 Barton Street  
Stoney Creek, Ontario L8E 5G6 Canada

Sanmina – SCI (Wilmington)  
One Jewell Drive  
Wilmington, MA

Dynamic Details, Inc.  
1200 Severn Way  
Dulles, VA 20166-8904

Sovereign Circuits, Inc.  
12080 DeBartolo Drive  
North Jackson, OH 44451

Endicott Interconnect Technologies, Inc.  
1701 North Street  
Endicott, NY 13760

Teradyne, Inc.  
Connection Systems Division  
91 Northeastern Boulevard  
Nashua, NH 03062

Geometric Circuits, Inc.  
11 Michael Avenue  
Farmingdale, NY 11735

Tyco Printed Circuits Group  
Santa Clara Division  
400 Matthew Street  
Santa Clara, CA 95050

Hans Brockstedt GmbH  
Leiterplattenschnelldienst  
Clara-Immerwahr-Strape 7  
24145 Kiel, Germany

Tyco Printed Circuits Group  
Stafford Division  
4 Old Monson Road  
P.O. Box 145  
Stafford, CT 06075

Lockheed Martin Co rp.  
Missiles and Fire Control Orlando  
5600 West Sandlake Road  
Orlando, FL 32819-8907

Tyco Printed Circuits Group  
Austin Division  
12501 Research Boulevard, Module 1  
Austin, TX 78759

Lockheed Martin Systems Integration-Owego  
1801 State Route 17C  
Owego, NY 13827

**SECTION I**

**LIST OF MANUFACTURERS BY ASSOCIATED SPECIFICATION**

**MIL-PRF-31032/3** – Printed Wiring Board, Flexible, Single and Double Layer, With or Without Plated Holes, With or Without Stiffeners, for Soldered Part Mounting

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Hans Brockstedt GmbH  
Leiterplattenschnelldienst  
Clara-Immerwahr-Strape 7  
24145 Kiel, Germany

Lockheed Martin Systems Integration-Owego  
1801 State Route 17C  
Owego, NY 13827

Printed Circuits, Inc.  
1200 W. 96<sup>th</sup> Street  
Bloomington, MN 55431-2699

Proto Circuit, Inc.  
7 Ascot Parkway  
Cuyahoga Falls, OH 44223

Sovereign Circuits, Inc.  
12080 DeBartolo Drive  
North Jackson, OH 44451

StrataFLEX Corp.  
11 Dohme avenue  
Toronto, Ontario, Canada M4B 1Y7

Tyco Printed Circuits Group  
Santa Clara Division  
400 Matthew Street  
Santa Clara, CA 95050

Tyco Printed Circuits Group  
Stafford Division  
4 Old Monson Road  
P.O. Box 145  
Stafford, CT 06075

Tyco Printed Circuits Group  
Austin Division  
12501 Research Boulevard, Module 1  
Austin, TX 78759

## SECTION I

### LIST OF MANUFACTURERS BY ASSOCIATED SPECIFICATION

**MIL-PRF-31032/4** – Printed Wiring Board, Rigid-Flex or Flexible, Multilayer with Plated Holes, With or Without Stiffeners, for Soldered Part Mounting

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Colonial Circuits, Inc.  
1026 Warrenton Road  
Fredericksburg, VA 22406-6200

Hans Brockstedt GmbH  
Leiterplattenschnelldienst  
Clara-Immerwahr-Strape 7  
24145 Kiel, Germany

Lockheed Martin Systems Integration-Owego  
1801 State Route 17C  
Owego, NY 13827

Printed Circuits, Inc.  
1200 W. 96<sup>th</sup> Street  
Bloomington, MN 55431-2699

Proto Circuit, Inc.  
7 Ascot Parkway  
Cuyahoga Falls, OH 44223

Sovereign Circuits, Inc.  
12080 DeBartolo Drive  
North Jackson, OH 44451

StrataFLEX Corp.  
11 Dohme avenue  
Toronto, Ontario, Canada M4B 1Y7

Tyco Printed Circuits Group  
Santa Clara Division  
400 Matthew Street  
Santa Clara, CA 95050

Tyco Printed Circuits Group  
Stafford Division  
4 Old Monson Road  
P.O. Box 145  
Stafford, CT 06075

Tyco Printed Circuits Group  
Austin Division  
12501 Research Boulevard, Module 1  
Austin, TX 78759

**SECTION I**

**LIST OF MANUFACTURERS BY ASSOCIATED SPECIFICATION**

**MIL-PRF-31032/CUSTOM TECHNOLOGIES**

**MIL-PRF-31032/Custom** - Printed Wiring Board, Rigid, Multilayered, PTFE Resin Ceramic Filler Base Material, with Plated Holes Through Holes, For Soldered Part Mounting

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Colonial Circuits, Inc.  
1026 Warrenton Road  
Fredericksburg, VA 22406-6200

**MIL-PRF-31032/Custom** - Printed Wiring Board, Rigid, Multilayered, E-Glass Reinforced Hydrocarbon Resin Ceramic Filler Base Material, with Plated Holes Through Holes, For Soldered Part Mounting

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Colonial Circuits, Inc.  
1026 Warrenton Road  
Fredericksburg, VA 22406-6200

## SECTION II

### COMMON ABBREVIATIONS

The following abbreviations are used in this section:

Ag	Silver
Au	Gold
CAGE	Commercial and Government Entity (Code)
Cu	Copper
ENIG	Electroless Nickel Immersion Gold
HASL	Hot Air Solder Level
IR	Infrared
LPI	Liquid Photoimageable
MIX	Mix of SMT and THM
Ni	Nickel
OSP	Organic Surface Protection
Pb	Lead
Pd	Palladium
SMOBC	Solder Mask Over Bare Copper
SMT	Surface-Mount Technology
Sn	Tin
THM	Through-Hole Mounting



**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Ambitech, Inc. 8944 Fullbright Avenue Chatsworth, CA 91311-6123	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 51484</b>  <b>CONTACT: Grace Ben</b> PHONE #: 818-882-5550 FAX #: 818-882-9408 <a href="mailto:grace.ben@ambi.com">EMAIL: grace.ben@ambi.com</a>
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>
<b>MIL-PRF-31032/1</b>  Panel Size                      24" X 30" Max/Min. Board Thickness    0.264"/0.025" Max/Min. Base Cu Thickness 0.00056/0.00035" Max/Min Hole Size            0.281"/0.008" (0.006 sub assy) Aspect Ratio                    12:1 Max. Number of Layers        36 Min. Dielectric Thickness     0.002" Min. Conductor Width        0.0035" Min. Conductor Spacing      0.0035" Part Mounting                 SMT/THM/MIX Base Material                 GF (Woven E-glass Epoxy Resin) GI (Woven E-glass, Polyimide Resin) Finish System                 HASL, Immersion Ag, Fuse Following SnPb Plate, OSP, Electrolytic Ni/Au or Ni/Pd/Au Solder Resist                 LPI, Dry Film Hole Preparation               Plasma Desmear/Etchback Copper Plating                 Acid Copper Controlled Impedance        100/56 ohm ±10% Alternate Construction        Sequential Lamination for Blind & Buried Vias		VQE-02-2464

**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Calumet Electronics Corp. 25830 Depot Street Calumet, MI 49913-1985	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 65337</b>  <b>CONTACT: Robert Hall</b> PHONE #: 906-337-1305 FAX #: 906-337-5359 EMAIL: <a href="mailto:rhall@cec-up.com">rhall@cec-up.com</a>
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>
MIL-PRF-31032/1 MIL-PRF-31032/2  Panel Size                      18" X 24" Max/Min. Board Thickness      0.125" Max/Min Hole Size                0.125"/0.016" Aspect Ratio                        8:1 Max. Number of Layers          10 Min. Conductor Width            0.006" Min. Conductor Spacing         0.003" Part Mounting                      THM/SM Base Material                      GF (Woven E-glass Epoxy Resin) Finish System                      HASL, Au , Ni  Hole Preparation                  Chemical Etchback Copper Plating                      Electrodeposited Acid Copper		VQE-03-4657

**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Colonial Circuits, Inc. 1026 Warrenton Road Fredericksburg, VA 22406-6200	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 6T499</b>  <b>CONTACT: Mike Hill</b> PHONE #: 540-753-5511, X125 FAX #: 540-752-2109 EMAIL: <a href="mailto:quality@colonialcircuits.com">quality@colonialcircuits.com</a>																												
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>																												
MIL-PRF-31032/1  <table border="0"> <tr><td>Panel Size</td><td>18" X 24"</td></tr> <tr><td>Max. Board Thickness</td><td>0.127"</td></tr> <tr><td>Max/Min Hole Size</td><td>0.228"/0.015"</td></tr> <tr><td>Aspect Ratio</td><td>8.5:1</td></tr> <tr><td>Max. Number of Layers</td><td>12</td></tr> <tr><td>Min. Conductor Width</td><td>0.008"</td></tr> <tr><td>Min. Conductor Spacing</td><td>0.005"</td></tr> <tr><td>Part Mounting</td><td>PTH, SMT</td></tr> <tr><td>Base Material</td><td>GF (Woven E-glass, Epoxy Resin)</td></tr> <tr><td>Finish System</td><td>Tin/Lead HASL</td></tr> <tr><td>Hole Preparation</td><td>Plasma Desmear</td></tr> <tr><td>Copper Plating</td><td>Electrolytic Acid Copper</td></tr> <tr><td>Solder Resist</td><td>LPI</td></tr> <tr><td>Controlled Impedance</td><td>55 ohms (±10%)</td></tr> </table>		Panel Size	18" X 24"	Max. Board Thickness	0.127"	Max/Min Hole Size	0.228"/0.015"	Aspect Ratio	8.5:1	Max. Number of Layers	12	Min. Conductor Width	0.008"	Min. Conductor Spacing	0.005"	Part Mounting	PTH, SMT	Base Material	GF (Woven E-glass, Epoxy Resin)	Finish System	Tin/Lead HASL	Hole Preparation	Plasma Desmear	Copper Plating	Electrolytic Acid Copper	Solder Resist	LPI	Controlled Impedance	55 ohms (±10%)	VQE-04-6002
Panel Size	18" X 24"																													
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Controlled Impedance	55 ohms (±10%)																													

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Colonial Circuits, Inc. 1026 Warrenton Road Fredericksburg, VA 22406-6200	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 6T499</b>  <b>CONTACT: Mike Hill</b> PHONE #: 540-753-5511, X125 FAX #: 540-752-2109 EMAIL: <a href="mailto:quality@colonialcircuits.com">quality@colonialcircuits.com</a>																										
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>																										
MIL-PRF-31032/1  <table border="0"> <tr><td>Panel Size</td><td>18" X 24"</td></tr> <tr><td>Max. Board Thickness</td><td>0.088"</td></tr> <tr><td>Max/Min Hole Size</td><td>0.052"/0.021"</td></tr> <tr><td>Aspect Ratio</td><td>4.2:1</td></tr> <tr><td>Max. Number of Layers</td><td>14</td></tr> <tr><td>Min. Conductor Width</td><td>0.006"</td></tr> <tr><td>Min. Conductor Spacing</td><td>0.005"</td></tr> <tr><td>Part Mounting</td><td>PTH, SMT</td></tr> <tr><td>Base Material</td><td>GI (Woven E-glass, Polyimide Resin)</td></tr> <tr><td>Finish System</td><td>Tin/Lead HASL</td></tr> <tr><td>Hole Preparation</td><td>Plasma Desmear and Etchback</td></tr> <tr><td>Copper Plating</td><td>Electrolytic Acid Copper</td></tr> <tr><td>Solder Resist</td><td>LPI</td></tr> </table>		Panel Size	18" X 24"	Max. Board Thickness	0.088"	Max/Min Hole Size	0.052"/0.021"	Aspect Ratio	4.2:1	Max. Number of Layers	14	Min. Conductor Width	0.006"	Min. Conductor Spacing	0.005"	Part Mounting	PTH, SMT	Base Material	GI (Woven E-glass, Polyimide Resin)	Finish System	Tin/Lead HASL	Hole Preparation	Plasma Desmear and Etchback	Copper Plating	Electrolytic Acid Copper	Solder Resist	LPI	VQE-04-6002
Panel Size	18" X 24"																											
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Hole Preparation	Plasma Desmear and Etchback																											
Copper Plating	Electrolytic Acid Copper																											
Solder Resist	LPI																											

**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Colonial Circuits, Inc. 1026 Warrenton Road Fredericksburg, VA 22406-6200	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 6T499</b>  <b>CONTACT: Mike Hill</b> PHONE #: 540-753-5511, X125 FAX #: 540-752-2109 EMAIL: <a href="mailto:quality@colonialcircuits.com">quality@colonialcircuits.com</a>
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>
<b>MIL-PRF-31032/4</b>  Panel Size                      12" X 18" Max. Board Thickness        0.093" Max/Min Hole Size            0.045"/0.025" Aspect Ratio                    3.7:1 Max. Number of Layers       10 Min. Conductor Width        0.005" Min. Conductor Spacing      0.005" Part Mounting                  PTH, SMT Base Material                  GI (Woven E-glass, Polyimide Resin) Finish System                  Tin/Lead Reflow  Hole Preparation               Plasma Desmear and Etchback Copper Plating                  Electrolytic Acid Copper Solder Resist                   LPI Flex Base Material              IPC-FC-241/1 (Adhesive)		VQE-04-6002

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Colonial Circuits, Inc. 1026 Warrenton Road Fredericksburg, VA 22406-6200	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 6T499</b>  <b>CONTACT: Mike Hill</b> PHONE #: 540-753-5511, X125 FAX #: 540-752-2109 EMAIL: <a href="mailto:quality@colonialcircuits.com">quality@colonialcircuits.com</a>
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>
<b>MIL-PRF-31032/Custom</b>  Base Material                    Rogers 4003 Panel Size                        12" X 18" Max. Board Thickness        0.083" Max/Min Hole Size            0.045"/0.020" Aspect Ratio                    4.15:1 Max. Number of Layers       4 Min. Conductor Width        0.010" Min. Conductor Spacing      0.011" Part Mounting                  PTH, SMT Finish System                  Tin/Lead HASL  Hole Preparation               Plasma Desmear Copper Plating                  Electrolytic Acid Copper Solder Resist                   LPI		VQE-04-6002

**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Colonial Circuits, Inc. 1026 Warrenton Road Fredericksburg, VA 22406-6200	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 6T499</b>  <b>CONTACT: Mike Hill</b> PHONE #: 540-753-5511, X125 FAX #: 540-752-2109 EMAIL: <a href="mailto:quality@colonialcircuits.com">quality@colonialcircuits.com</a>																										
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>																										
MIL-PRF-31032/Custom  <table border="0"> <tr><td>Base Material</td><td>Rogers 6010LM</td></tr> <tr><td>Panel Size</td><td>12" X 18"</td></tr> <tr><td>Max. Board Thickness</td><td>0.031"</td></tr> <tr><td>Max/Min Hole Size</td><td>0.117"/0.020"</td></tr> <tr><td>Aspect Ratio</td><td>1.55:1</td></tr> <tr><td>Max. Number of Layers</td><td>2</td></tr> <tr><td>Min. Conductor Width</td><td>0.025"</td></tr> <tr><td>Min. Conductor Spacing</td><td>0.010"</td></tr> <tr><td>Part Mounting</td><td>SMT</td></tr> <tr><td>Finish System</td><td>Tin/Lead HASL</td></tr> <tr><td>Hole Preparation</td><td>Plasma Desmear</td></tr> <tr><td>Copper Plating</td><td>Electrolytic Acid Copper</td></tr> <tr><td>Solder Resist</td><td>LPI</td></tr> </table>		Base Material	Rogers 6010LM	Panel Size	12" X 18"	Max. Board Thickness	0.031"	Max/Min Hole Size	0.117"/0.020"	Aspect Ratio	1.55:1	Max. Number of Layers	2	Min. Conductor Width	0.025"	Min. Conductor Spacing	0.010"	Part Mounting	SMT	Finish System	Tin/Lead HASL	Hole Preparation	Plasma Desmear	Copper Plating	Electrolytic Acid Copper	Solder Resist	LPI	VQE-04-6002
Base Material	Rogers 6010LM																											
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Min. Conductor Spacing	0.010"																											
Part Mounting	SMT																											
Finish System	Tin/Lead HASL																											
Hole Preparation	Plasma Desmear																											
Copper Plating	Electrolytic Acid Copper																											
Solder Resist	LPI																											

**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Coretec Denver, Inc. 10570 Bradford Road Littleton, CO 80127	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 75815</b>  <b>CONTACT: Douglas N. Berry</b> PHONE #: 303-904-6119 FAX #: 303-933-2934 EMAIL: <a href="mailto:dberry@coretec-denver.com">dberry@coretec-denver.com</a>																												
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>																												
MIL-PRF-31032/1  <table border="0"> <tr> <td>Panel Size</td> <td>18" X 24"</td> </tr> <tr> <td>Max. Board Thickness</td> <td>0.100"</td> </tr> <tr> <td>Max. Base Cu Thickness</td> <td>0.001"</td> </tr> <tr> <td>Max/Min Hole Size</td> <td>0.044"/0.024"</td> </tr> <tr> <td>Aspect Ratio</td> <td>4:1</td> </tr> <tr> <td>Max. Number of Layers</td> <td>10</td> </tr> <tr> <td>Min. Conductor Width</td> <td>0.010"</td> </tr> <tr> <td>Min. Conductor Spacing</td> <td>0.010"</td> </tr> <tr> <td>Part Mounting</td> <td>SMT, THM, MIX</td> </tr> <tr> <td>Base Material</td> <td>GF (Woven E-glass, Epoxy resin) GI (Woven E-glass, Polyimide Resin) GM (Woven E-glass, Triazine and/or Bismaleimide Modified Epoxy Resin)</td> </tr> <tr> <td>Finish System</td> <td>HASL, IR Reflow following SnPb Plate</td> </tr> <tr> <td>Hole Preparation</td> <td>Permanganate Desmear/Etchback</td> </tr> <tr> <td>Copper Plating</td> <td>Acid Copper</td> </tr> <tr> <td>Solder Resist</td> <td>LPI, Dry Film</td> </tr> </table>		Panel Size	18" X 24"	Max. Board Thickness	0.100"	Max. Base Cu Thickness	0.001"	Max/Min Hole Size	0.044"/0.024"	Aspect Ratio	4:1	Max. Number of Layers	10	Min. Conductor Width	0.010"	Min. Conductor Spacing	0.010"	Part Mounting	SMT, THM, MIX	Base Material	GF (Woven E-glass, Epoxy resin) GI (Woven E-glass, Polyimide Resin) GM (Woven E-glass, Triazine and/or Bismaleimide Modified Epoxy Resin)	Finish System	HASL, IR Reflow following SnPb Plate	Hole Preparation	Permanganate Desmear/Etchback	Copper Plating	Acid Copper	Solder Resist	LPI, Dry Film	VQE-02-0317
Panel Size	18" X 24"																													
Max. Board Thickness	0.100"																													
Max. Base Cu Thickness	0.001"																													
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Max. Number of Layers	10																													
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Part Mounting	SMT, THM, MIX																													
Base Material	GF (Woven E-glass, Epoxy resin) GI (Woven E-glass, Polyimide Resin) GM (Woven E-glass, Triazine and/or Bismaleimide Modified Epoxy Resin)																													
Finish System	HASL, IR Reflow following SnPb Plate																													
Hole Preparation	Permanganate Desmear/Etchback																													
Copper Plating	Acid Copper																													
Solder Resist	LPI, Dry Film																													

**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<p><b>MANUFACTURER NAME &amp; ADDRESS</b></p> <p>Coretec, Inc. (Ellesmere Location) 2020 Ellesmere Road Scarborough, Ontario, Canada M1H 2Z8</p> <p>Coretec, Inc. (Lawrence Location) 6530 Lawrence Avenue, E. Scarborough, Ontario, Canada M1C 4A7</p>	<p><b>PLANT LOCATION</b></p> <p>Same</p>	<p><b>CAGE CODE:</b> 3AF82</p> <p><b>CONTACT:</b> Bryan Clark <b>PHONE #:</b> 416-208-2100 <b>FAX #:</b> 416-208-2196 <b>EMAIL:</b> <a href="mailto:baclark@coretec-inc.com">baclark@coretec-inc.com</a></p>
<p><b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b></p>		<p><b>QUALIFICATION LETTER:</b></p>
<p>MIL-PRF-31032/1 MIL-PRF-31032/2</p> <p>Panel Size                    18" X 24" Max. Board Thickness        0.080" Min. PTH Size (as drilled)   Mech. Drill 0.0098" (Min) Aspect Ratio                    7:1 Max. Number of Layers        14 Min. Conductor Width        0.005" Min. Conductor Spacing      0.005" Part Mounting                 SMT, THM, MIX Base Material                  GF (Woven E-glass, Epoxy resin)     GI (Woven E-glass, Polyimide Resin)</p> <p>Finish System                 HASL, ENIG Hole Preparation              Non FR4: Permanganate Desmear/Etchback     FR4: Chemical Desmear Copper Plating                 Electroless and electrolytic copper Solder Resist                  LPI, Hole Plug Alternative Construction      N/A Controlled Impedance         Characteristics (±10%)     Differential (±10%)</p>		<p>VQE-04-6240</p>

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**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Crown Circuits, Inc. 6070 Avenida Encinas Carlsbad, CA 92009-1001	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 65882</b>  <b>CONTACT: Ellen Araneta</b> PHONE #: 760-431-1124 FAX #: 760-431-1462 EMAIL: <a href="mailto:sales@crowncircuits.com">sales@crowncircuits.com</a>																								
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>																								
MIL-PRF-31032/1 MIL-PRF-31032/2  <table border="0"> <tr> <td>Panel Size</td> <td>18" X 24"</td> </tr> <tr> <td>Max. Board Thickness</td> <td>0.110"</td> </tr> <tr> <td>Max/Min Hole Size</td> <td>0.250"/0.013"</td> </tr> <tr> <td>Aspect Ratio</td> <td>8:1</td> </tr> <tr> <td>Max. Number of Layers</td> <td>14</td> </tr> <tr> <td>Min. Conductor Width</td> <td>0.0035"</td> </tr> <tr> <td>Min. Conductor Spacing</td> <td>0.0035"</td> </tr> <tr> <td>Part Mounting</td> <td>SMT, THM</td> </tr> <tr> <td>Base Material</td> <td>GF (Woven E-glass, Epoxy resin) GI (Woven E-glass, Polyimide Resin)</td> </tr> <tr> <td>Finish System</td> <td>(HASL), Soft and Hard Gold Over Nickel, Immersion Gold Over Electroless Gold, Enteck-organic Coating</td> </tr> <tr> <td>Hole Preparation</td> <td>Plasma Etchback</td> </tr> <tr> <td>Copper Plating</td> <td>Electrodeposited Acid Copper</td> </tr> </table>		Panel Size	18" X 24"	Max. Board Thickness	0.110"	Max/Min Hole Size	0.250"/0.013"	Aspect Ratio	8:1	Max. Number of Layers	14	Min. Conductor Width	0.0035"	Min. Conductor Spacing	0.0035"	Part Mounting	SMT, THM	Base Material	GF (Woven E-glass, Epoxy resin) GI (Woven E-glass, Polyimide Resin)	Finish System	(HASL), Soft and Hard Gold Over Nickel, Immersion Gold Over Electroless Gold, Enteck-organic Coating	Hole Preparation	Plasma Etchback	Copper Plating	Electrodeposited Acid Copper	VQE-02-2305
Panel Size	18" X 24"																									
Max. Board Thickness	0.110"																									
Max/Min Hole Size	0.250"/0.013"																									
Aspect Ratio	8:1																									
Max. Number of Layers	14																									
Min. Conductor Width	0.0035"																									
Min. Conductor Spacing	0.0035"																									
Part Mounting	SMT, THM																									
Base Material	GF (Woven E-glass, Epoxy resin) GI (Woven E-glass, Polyimide Resin)																									
Finish System	(HASL), Soft and Hard Gold Over Nickel, Immersion Gold Over Electroless Gold, Enteck-organic Coating																									
Hole Preparation	Plasma Etchback																									
Copper Plating	Electrodeposited Acid Copper																									



**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Diversified Systems 3939 W. 56 <sup>th</sup> Street Indianapolis, IN 46254	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 5S706</b>  <b>CONTACT: Janet Smith</b> PHONE #: 317-299-9547, x159 FAX #: 317-298-2055 <a href="mailto:janet.smith@divsys.com">EMAIL: janet.smith@divsys.com</a>																												
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>																												
MIL-PRF-31032/1 MIL-PRF-31032/2  <table border="0"> <tr><td>Panel Size</td><td>18" X 24"</td></tr> <tr><td>Max. Board Thickness</td><td>0.110"</td></tr> <tr><td>Min. Hole Size</td><td>0.012"</td></tr> <tr><td>Aspect Ratio</td><td>5.5:1</td></tr> <tr><td>Max. Number of Layers</td><td>14</td></tr> <tr><td>Min. Conductor Width</td><td>0.005"</td></tr> <tr><td>Min. Conductor Spacing</td><td>0.005"</td></tr> <tr><td>Part Mounting</td><td>SMT/THM</td></tr> <tr><td>Base Material</td><td>GF (Woven E-glass, Epoxy Resin) GI (Woven E-glass, Polyimide Resin)</td></tr> <tr><td>Finish System</td><td>HASL</td></tr> <tr><td>Solder Resist</td><td>LPI, Dry Film</td></tr> <tr><td>Hole Preparation</td><td>Permanganate Desmear/Etchback</td></tr> <tr><td>Copper Plating</td><td>Electro-deposited Acid Copper</td></tr> <tr><td>Controlled Impedance</td><td>Embedded Stripline &amp; Microstrip</td></tr> </table>		Panel Size	18" X 24"	Max. Board Thickness	0.110"	Min. Hole Size	0.012"	Aspect Ratio	5.5:1	Max. Number of Layers	14	Min. Conductor Width	0.005"	Min. Conductor Spacing	0.005"	Part Mounting	SMT/THM	Base Material	GF (Woven E-glass, Epoxy Resin) GI (Woven E-glass, Polyimide Resin)	Finish System	HASL	Solder Resist	LPI, Dry Film	Hole Preparation	Permanganate Desmear/Etchback	Copper Plating	Electro-deposited Acid Copper	Controlled Impedance	Embedded Stripline & Microstrip	VQE-01-0309 VQE-02-0015
Panel Size	18" X 24"																													
Max. Board Thickness	0.110"																													
Min. Hole Size	0.012"																													
Aspect Ratio	5.5:1																													
Max. Number of Layers	14																													
Min. Conductor Width	0.005"																													
Min. Conductor Spacing	0.005"																													
Part Mounting	SMT/THM																													
Base Material	GF (Woven E-glass, Epoxy Resin) GI (Woven E-glass, Polyimide Resin)																													
Finish System	HASL																													
Solder Resist	LPI, Dry Film																													
Hole Preparation	Permanganate Desmear/Etchback																													
Copper Plating	Electro-deposited Acid Copper																													
Controlled Impedance	Embedded Stripline & Microstrip																													

**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Dynamic & Proto Circuits, Inc. 869 Barton Street Stoney Creek, Ontario L8E 5G6 Canada	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 38898</b>  CONTACT: Mr. David Foster PHONE #: 905-643-9900 FAX #: 905-643-9911 <a href="mailto:dfoster@dapc.com">EMAIL: dfoster@dapc.com</a>
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>
MIL-PRF-31032/1 MIL-PRF-31032/2  Panel Size                      16"X18" Max. Board Thickness        0.125" Max/Min Hole Size            0.039"/0.018" (0.0135" drilled) Aspect Ratio                    9:3:1 Max. Number of Layers       16 Min. Conductor Width        0.005" Min. Conductor Spacing      0.005" Part Mounting                 SMT, THM, MIX Base Material                  GF (Woven E-Glass, Epoxy resin) GI (Woven E-Glass, Polyimide resin)  Finish System                  HASL Hole Preparation               Plasma Etch Copper Plating                 Acid Copper Solder Resist                  LPI, Dry film solder resist plugs		VQE-98-1143, VQE-00-0007 VQE-01-0311, VQE-02-0818

**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Dynamic Details, Inc. 1200 Severn Way Dulles, VA 20166-8904	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 0K703</b>  CONTACT: Mr. Mike Hill PHONE #: 703-652-2202 FAX #: 703-652-2271 <a href="mailto:ddiglobal.com">EMAIL: ddiglobal.com</a>																										
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>																										
MIL-PRF-31032/1 MIL-PRF-31032/2  <table border="0"> <tr><td>Panel Size</td><td>18"X24"</td></tr> <tr><td>Max. Board Thickness</td><td>0.1003"</td></tr> <tr><td>Max./Min. Hole Size</td><td>0.038"/0.024" (0.150" max. non-PTH)</td></tr> <tr><td>Aspect Ratio</td><td>6:8:1</td></tr> <tr><td>Max. Number of Layers</td><td>20</td></tr> <tr><td>Min. Conductor Width</td><td>0.004"</td></tr> <tr><td>Min. Conductor Spacing</td><td>0.003"</td></tr> <tr><td>Part Mounting</td><td>SMT, THM, MIX</td></tr> <tr><td>Base Material</td><td>GF (Woven E-Glass, Epoxy resin) GI (Woven E-Glass, Polyimide resin)</td></tr> <tr><td>Finish System</td><td>HASL</td></tr> <tr><td>Hole Preparation</td><td>Plasma Desmear/Etchback</td></tr> <tr><td>Copper Plating</td><td>Electrolytic Acid Copper</td></tr> <tr><td>Alternate Construction</td><td>Blind Vias</td></tr> </table>		Panel Size	18"X24"	Max. Board Thickness	0.1003"	Max./Min. Hole Size	0.038"/0.024" (0.150" max. non-PTH)	Aspect Ratio	6:8:1	Max. Number of Layers	20	Min. Conductor Width	0.004"	Min. Conductor Spacing	0.003"	Part Mounting	SMT, THM, MIX	Base Material	GF (Woven E-Glass, Epoxy resin) GI (Woven E-Glass, Polyimide resin)	Finish System	HASL	Hole Preparation	Plasma Desmear/Etchback	Copper Plating	Electrolytic Acid Copper	Alternate Construction	Blind Vias	VQE-03-3545
Panel Size	18"X24"																											
Max. Board Thickness	0.1003"																											
Max./Min. Hole Size	0.038"/0.024" (0.150" max. non-PTH)																											
Aspect Ratio	6:8:1																											
Max. Number of Layers	20																											
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Part Mounting	SMT, THM, MIX																											
Base Material	GF (Woven E-Glass, Epoxy resin) GI (Woven E-Glass, Polyimide resin)																											
Finish System	HASL																											
Hole Preparation	Plasma Desmear/Etchback																											
Copper Plating	Electrolytic Acid Copper																											
Alternate Construction	Blind Vias																											

**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Endicott Interconnect Technologies, Inc. 1701 North Street, P.O. Box 658 Endicott, NY 13760	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 3ECL3</b>  CONTACT: Jeff McKeveny PHONE #: 607-755-1990 FAX #: 607-755-2113 <a href="mailto:mckeveny@eitny.com">EMAIL: mckeveny@eitny.com</a>																										
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>																										
MIL-PRF-31032/1 MIL-PRF-31032/2  <table border="0"> <tr><td>Panel Size</td><td>24"X28"</td></tr> <tr><td>Max. Board Thickness</td><td>0.116"</td></tr> <tr><td>Max./Min. Hole Size</td><td>0.010"</td></tr> <tr><td>Aspect Ratio</td><td>12:1</td></tr> <tr><td>Max. Number of Layers</td><td>30</td></tr> <tr><td>Min. Conductor Width</td><td>0.0030"</td></tr> <tr><td>Min. Conductor Spacing</td><td>0.0040"</td></tr> <tr><td>Part Mounting</td><td>MIX</td></tr> <tr><td>Base Material</td><td>GF (Woven E-Glass, Epoxy resin)</td></tr> <tr><td>Finish System</td><td>HASL</td></tr> <tr><td>Hole Preparation</td><td>Permanganate Desmear</td></tr> <tr><td>Copper Plating</td><td>Electroplated Acid Copper</td></tr> <tr><td>Solder Resist</td><td>LPI</td></tr> </table>		Panel Size	24"X28"	Max. Board Thickness	0.116"	Max./Min. Hole Size	0.010"	Aspect Ratio	12:1	Max. Number of Layers	30	Min. Conductor Width	0.0030"	Min. Conductor Spacing	0.0040"	Part Mounting	MIX	Base Material	GF (Woven E-Glass, Epoxy resin)	Finish System	HASL	Hole Preparation	Permanganate Desmear	Copper Plating	Electroplated Acid Copper	Solder Resist	LPI	VQE-04-5311 VQE-04-5508
Panel Size	24"X28"																											
Max. Board Thickness	0.116"																											
Max./Min. Hole Size	0.010"																											
Aspect Ratio	12:1																											
Max. Number of Layers	30																											
Min. Conductor Width	0.0030"																											
Min. Conductor Spacing	0.0040"																											
Part Mounting	MIX																											
Base Material	GF (Woven E-Glass, Epoxy resin)																											
Finish System	HASL																											
Hole Preparation	Permanganate Desmear																											
Copper Plating	Electroplated Acid Copper																											
Solder Resist	LPI																											

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Endicott Interconnect Technologies, Inc. 1701 North Street, P.O. Box 658 Endicott, NY 13760	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 3ECL3</b>  CONTACT: Jeff McKeveny PHONE #: 607-755-1990 FAX #: 607-755-2113 <a href="mailto:mckeveny@eitny.com">EMAIL: mckeveny@eitny.com</a>																										
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>																										
MIL-PRF-31032/1 MIL-PRF-31032/2  <table border="0"> <tr><td>Panel Size</td><td>19.5"X24"</td></tr> <tr><td>Max. Board Thickness</td><td>0.084"</td></tr> <tr><td>Max./Min. Hole Size</td><td>0.012"</td></tr> <tr><td>Aspect Ratio</td><td>7:1</td></tr> <tr><td>Max. Number of Layers</td><td>12</td></tr> <tr><td>Min. Conductor Width</td><td>0.0045"</td></tr> <tr><td>Min. Conductor Spacing</td><td>0.0040"</td></tr> <tr><td>Part Mounting</td><td>MIX</td></tr> <tr><td>Base Material</td><td>GI (Woven E-Glass, Polyimide Resin)</td></tr> <tr><td>Finish System</td><td>HASL</td></tr> <tr><td>Hole Preparation</td><td>Permanganate Desmear</td></tr> <tr><td>Copper Plating</td><td>Electroplated Acid Copper</td></tr> <tr><td>Solder Resist</td><td>LPI</td></tr> </table>		Panel Size	19.5"X24"	Max. Board Thickness	0.084"	Max./Min. Hole Size	0.012"	Aspect Ratio	7:1	Max. Number of Layers	12	Min. Conductor Width	0.0045"	Min. Conductor Spacing	0.0040"	Part Mounting	MIX	Base Material	GI (Woven E-Glass, Polyimide Resin)	Finish System	HASL	Hole Preparation	Permanganate Desmear	Copper Plating	Electroplated Acid Copper	Solder Resist	LPI	VQE-04-5509
Panel Size	19.5"X24"																											
Max. Board Thickness	0.084"																											
Max./Min. Hole Size	0.012"																											
Aspect Ratio	7:1																											
Max. Number of Layers	12																											
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Base Material	GI (Woven E-Glass, Polyimide Resin)																											
Finish System	HASL																											
Hole Preparation	Permanganate Desmear																											
Copper Plating	Electroplated Acid Copper																											
Solder Resist	LPI																											

**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Geometric Circuits, Inc. 11 Michael Avenue Farmingdale, NY 11735	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 65423</b>  <b>CONTACT: Phil Cate</b> PHONE #: 631-249-0230 FAX #: 631-249-0286 EMAIL: <a href="mailto:phil@geometriccircuits.com">phil@geometriccircuits.com</a>
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>
MIL-PRF-31032/1 MIL-PRF-31032/2  Panel Size                    18"X24" Max. Board Thickness        0.100" Max./Min. PTH Hole Size    0.100"/0.025" (drill) Aspect Ratio                    4:1 Max. Number of Layers       10 Min. Conductor Width        0.007" Min. Conductor Spacing      0.007" Part Mounting                 SM, THM, MIX Base Material                  GF (Woven E-Glass, Epoxy resin) Finish System                  HASL Hole Preparation               Permanganate Desmear/Etchback Copper Plating                 Electrolytic Acid Copper Solder Resist                    LPI		VQE-03-4303

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**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Hans Brockstedt GmbH Leiterplattenschnelldienst Clara-Immerwahr-Strape 7 24145 Kiel Federal Republic of Germany	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: C4831</b>  <b>CONTACT: Hilmar Klammer</b> PHONE #: 0049-431-71966-0, -30 FAX #: 0049-431-71966-29 <a href="mailto:klammer@brockstedt.de">EMAIL: klammer@brockstedt.de</a>																												
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>																												
MIL-PRF-31032/1 MIL-PRF-31032/2  <table border="0"> <tr> <td>Panel Size</td> <td>9"X13", 13"x20", 15"x21", 18"x24"</td> </tr> <tr> <td>Max. Board Thickness</td> <td>0.200"</td> </tr> <tr> <td>Max/Min Hole Size</td> <td>Mech. Drilled: 0.01" Laser Drilled: 0.004"</td> </tr> <tr> <td>Aspect Ratio</td> <td>6:1 (Blind Vias 1:1)</td> </tr> <tr> <td>Max. Number of Layers</td> <td>10</td> </tr> <tr> <td>Min. Conductor Width</td> <td>0.004"</td> </tr> <tr> <td>Min. Conductor Spacing</td> <td>0.004"</td> </tr> <tr> <td>Internal Connections</td> <td>Blind Vias, Buried Vias, Laser Drilled Vias</td> </tr> <tr> <td>Part Mounting</td> <td>SMT, THM, MIX</td> </tr> <tr> <td>Base Material</td> <td>GF (Woven E-Glass, Epoxy resin) GI (Woven E-Glass, Polyimide resin)</td> </tr> <tr> <td>Finish System</td> <td>Fused SnPb, Electroplated SnPb, HASL, Electroless Sn, Electroplated Nickel/Gold, Electroless Nickel/Gold</td> </tr> <tr> <td>Hole Preparation</td> <td>Plasma Desmear/Etchback</td> </tr> <tr> <td>Copper Plating</td> <td>Acid Copper</td> </tr> <tr> <td>Solder Resist</td> <td>LPI</td> </tr> </table>		Panel Size	9"X13", 13"x20", 15"x21", 18"x24"	Max. Board Thickness	0.200"	Max/Min Hole Size	Mech. Drilled: 0.01" Laser Drilled: 0.004"	Aspect Ratio	6:1 (Blind Vias 1:1)	Max. Number of Layers	10	Min. Conductor Width	0.004"	Min. Conductor Spacing	0.004"	Internal Connections	Blind Vias, Buried Vias, Laser Drilled Vias	Part Mounting	SMT, THM, MIX	Base Material	GF (Woven E-Glass, Epoxy resin) GI (Woven E-Glass, Polyimide resin)	Finish System	Fused SnPb, Electroplated SnPb, HASL, Electroless Sn, Electroplated Nickel/Gold, Electroless Nickel/Gold	Hole Preparation	Plasma Desmear/Etchback	Copper Plating	Acid Copper	Solder Resist	LPI	VQE-03-2619
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**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Lockheed Martin Corp. Missiles & Fire Control Orlando 5600 West Sandlake Road Orlando, FL 32819-8907	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 04939</b>  CONTACT: Vijay Kumar PHONE #: 407-356-0282 FAX #: 407-356-8291 EMAIL: <a href="mailto:vijay.kumar@lmco.com">vijay.kumar@lmco.com</a>  CONTACT: Paul Rose PHONE #: 407-356-5537 EMAIL: <a href="mailto:paul.b.rose@lmco.com">paul.b.rose@lmco.com</a>																										
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>																										
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**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Lockheed Martin Systems Integration-Owego 1801 State Route 17C Owego, NY 13827	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 03640</b>  <b>CONTACT: Chris Conklin</b> PHONE #: 607-751-4251 FAX #: 607-751-7714 <a href="mailto:c.j.conklin@lmco.com">EMAIL: c.j.conklin@lmco.com</a>																										
<b>CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>																										
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Panel Size	18" X 24"																											
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MIL-PRF-31032/1  <table border="0"> <tr><td>Panel Size</td><td>18" X 24"</td></tr> <tr><td>Max. Board Thickness</td><td>0.095"</td></tr> <tr><td>Min Hole Size</td><td>0.014"</td></tr> <tr><td>Aspect Ratio</td><td>6.8:1</td></tr> <tr><td>Max. Number of Layers</td><td>14</td></tr> <tr><td>Min. Conductor Width</td><td>0.004"</td></tr> <tr><td>Min. Conductor Spacing</td><td>0.004"</td></tr> <tr><td>Part Mounting</td><td>SMT, THM</td></tr> <tr><td>Base Material</td><td>BI (Aramid fabric, Nonwoven, Polyimide Resin)</td></tr> <tr><td>Finish System</td><td>Fused SnPb, HASL, NiAu</td></tr> <tr><td>Hole Preparation</td><td>Permanganate Desmear</td></tr> <tr><td>Copper Plating</td><td>Electro-deposited Cu</td></tr> <tr><td>Solder Resist</td><td>LPI</td></tr> </table>		Panel Size	18" X 24"	Max. Board Thickness	0.095"	Min Hole Size	0.014"	Aspect Ratio	6.8:1	Max. Number of Layers	14	Min. Conductor Width	0.004"	Min. Conductor Spacing	0.004"	Part Mounting	SMT, THM	Base Material	BI (Aramid fabric, Nonwoven, Polyimide Resin)	Finish System	Fused SnPb, HASL, NiAu	Hole Preparation	Permanganate Desmear	Copper Plating	Electro-deposited Cu	Solder Resist	LPI	VQE-01-0539
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<b>CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>
<b>MIL-PRF-31032/1</b>  Panel Size                      18" X 24" Max. Board Thickness          0.111" Min Hole Size                    0.022" Aspect Ratio                      5.05: 1 Max. Number of Layers          14 Min. Conductor Width           0.0045" Min. Conductor Spacing        0.004" Part Mounting                    SMT, THM Base Material                    GC (Glass Base, Woven E-reinforcement, Majority Cyanate Ester, Flame Resistant)  Finish System                    Fused SnPb, HASL, NiAu Hole Preparation                Permanganate Desmear Copper Plating                  Electro-deposited Cu		VQE-01-0540
Solder Resist                    LPI		
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>
<b>MIL-PRF-31032/3</b> <b>MIL-PRF-31032/4</b>  Panel Size                      18" X 24" Max. Board Thickness          0.110" Min Hole Size                    0.040" Aspect Ratio                      2.75:1 Max. Number of Layers          10 Min. Conductor Width           0.004" Min. Conductor Spacing        0.004" Part Mounting                    SMT, THM Rigid Base Material            GF (Woven E-glass, Epoxy Resin) GI ( Woven E-glass, Polyimide Resin) Flex Base Material              IPC-FC-241/1 through /4 IPC-FC-241/11 Finish System                    Fused SnPb, HASL Hole Preparation                Permanganate Desmear/Plasma Etchback Copper Plating                  Electro-deposited Acid Copper Solder Resist                    UV-Cured Wet Screen		VQE-00-0684

**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Lone Star Circuits 901 Hensley Drive Wylie, TX 75098	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 04RV5</b>  PHONE #: 972-771-1930 FAX #: 972-771-0360 EMAIL: <a href="mailto:sales@lonestar-circuits.com">sales@lonestar-circuits.com</a>																										
<b>CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>																										
MIL-PRF-31032/1 MIL-PRF-31032/2  <table border="0"> <tr><td>Panel Size</td><td>18" X 24"</td></tr> <tr><td>Max. Board Thickness</td><td>0.100"</td></tr> <tr><td>Min Hole Size</td><td>0.0100"</td></tr> <tr><td>Aspect Ratio</td><td>7.5: 1</td></tr> <tr><td>Max. Number of Layers</td><td>12</td></tr> <tr><td>Min. Conductor Width</td><td>0.004"</td></tr> <tr><td>Min. Conductor Spacing</td><td>0.005"</td></tr> <tr><td>Part Mounting</td><td>MIX</td></tr> <tr><td>Base Material</td><td>GF (Woven E-Glass, Epoxy Resin)</td></tr> <tr><td>Finish System</td><td>HASL</td></tr> <tr><td>Hole Preparation</td><td>Permanganate Desmear/Plasma Etchback</td></tr> <tr><td>Copper Plating</td><td>Electrodeposited Acid Copper</td></tr> <tr><td>Solder Resist</td><td>LPI, Dry Film</td></tr> </table>		Panel Size	18" X 24"	Max. Board Thickness	0.100"	Min Hole Size	0.0100"	Aspect Ratio	7.5: 1	Max. Number of Layers	12	Min. Conductor Width	0.004"	Min. Conductor Spacing	0.005"	Part Mounting	MIX	Base Material	GF (Woven E-Glass, Epoxy Resin)	Finish System	HASL	Hole Preparation	Permanganate Desmear/Plasma Etchback	Copper Plating	Electrodeposited Acid Copper	Solder Resist	LPI, Dry Film	VQE-03-4341 VQE-04-5599 VQE-04-5891
Panel Size	18" X 24"																											
Max. Board Thickness	0.100"																											
Min Hole Size	0.0100"																											
Aspect Ratio	7.5: 1																											
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Solder Resist	LPI, Dry Film																											
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>																										
MIL-PRF-31032/1 MIL-PRF-31032/2  <table border="0"> <tr><td>Panel Size</td><td>18" X 24"</td></tr> <tr><td>Max. Board Thickness</td><td>0.070"</td></tr> <tr><td>Min Hole Size</td><td>0.018"</td></tr> <tr><td>Aspect Ratio</td><td>3.89:1</td></tr> <tr><td>Max. Number of Layers</td><td>6</td></tr> <tr><td>Min. Conductor Width</td><td>0.016"</td></tr> <tr><td>Min. Conductor Spacing</td><td>0.008"</td></tr> <tr><td>Part Mounting</td><td>MIX</td></tr> <tr><td>Rigid Base Material</td><td>GI ( Woven E-glass, Polyimide Resin)</td></tr> <tr><td>Finish System</td><td>HASL</td></tr> <tr><td>Hole Preparation</td><td>Plasma Etchback</td></tr> <tr><td>Copper Plating</td><td>Electrodeposited Acid Copper</td></tr> <tr><td>Solder Resist</td><td>LPI</td></tr> </table>		Panel Size	18" X 24"	Max. Board Thickness	0.070"	Min Hole Size	0.018"	Aspect Ratio	3.89:1	Max. Number of Layers	6	Min. Conductor Width	0.016"	Min. Conductor Spacing	0.008"	Part Mounting	MIX	Rigid Base Material	GI ( Woven E-glass, Polyimide Resin)	Finish System	HASL	Hole Preparation	Plasma Etchback	Copper Plating	Electrodeposited Acid Copper	Solder Resist	LPI	VQE-04-4957
Panel Size	18" X 24"																											
Max. Board Thickness	0.070"																											
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Aspect Ratio	3.89:1																											
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Finish System	HASL																											
Hole Preparation	Plasma Etchback																											
Copper Plating	Electrodeposited Acid Copper																											
Solder Resist	LPI																											

**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Micom Corp. 475 Old Highway 8 NW New Brighton, MN 55112	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 34076</b>  CONTACT: Larry Leonard PHONE #: 651-604-2639 FAX #: 651-636-1352 <a href="mailto:lleonard@micomcircuits.com">EMAIL:lleonard@micomcircuits.com</a>																														
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>																														
MIL-PRF-31032/1 MIL-PRF-31032/2  <table border="0"> <tr><td>Panel Size</td><td>18" X 24"</td></tr> <tr><td>Max. Board Thickness</td><td>0.239"</td></tr> <tr><td>Max./Min. Plated Hole Size</td><td>0.0079"</td></tr> <tr><td>Aspect Ratio</td><td>11:1</td></tr> <tr><td>Max. Number of Layers</td><td>28</td></tr> <tr><td>Min. Conductor Width</td><td>0.004"</td></tr> <tr><td>Min. Conductor Spacing</td><td>0.004"</td></tr> <tr><td>Part Mounting</td><td>SMT, THM</td></tr> <tr><td>Base Material</td><td>GF (Woven E-Glass, Epoxy resin) GI (Woven E-Glass, Polyimide resin)</td></tr> <tr><td>Finish System</td><td>HASL, Fuse Following SnPb Plate</td></tr> <tr><td>Hole Preparation</td><td>Plasma Desmear/Etchback, Permanganate Desmear/Etchback</td></tr> <tr><td>Copper Plating</td><td>Acid Copper</td></tr> <tr><td>Solder Resist</td><td>LPI, Dry Film</td></tr> <tr><td>Controlled Impedance</td><td>Characteristic (<math>\pm 10\%</math>) Differential (<math>\pm 10\%</math>)</td></tr> <tr><td>Alternate Construction</td><td>Blind &amp; Buried Vias</td></tr> </table>		Panel Size	18" X 24"	Max. Board Thickness	0.239"	Max./Min. Plated Hole Size	0.0079"	Aspect Ratio	11:1	Max. Number of Layers	28	Min. Conductor Width	0.004"	Min. Conductor Spacing	0.004"	Part Mounting	SMT, THM	Base Material	GF (Woven E-Glass, Epoxy resin) GI (Woven E-Glass, Polyimide resin)	Finish System	HASL, Fuse Following SnPb Plate	Hole Preparation	Plasma Desmear/Etchback, Permanganate Desmear/Etchback	Copper Plating	Acid Copper	Solder Resist	LPI, Dry Film	Controlled Impedance	Characteristic ( $\pm 10\%$ ) Differential ( $\pm 10\%$ )	Alternate Construction	Blind & Buried Vias	VQE-03-2980
Panel Size	18" X 24"																															
Max. Board Thickness	0.239"																															
Max./Min. Plated Hole Size	0.0079"																															
Aspect Ratio	11:1																															
Max. Number of Layers	28																															
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Base Material	GF (Woven E-Glass, Epoxy resin) GI (Woven E-Glass, Polyimide resin)																															
Finish System	HASL, Fuse Following SnPb Plate																															
Hole Preparation	Plasma Desmear/Etchback, Permanganate Desmear/Etchback																															
Copper Plating	Acid Copper																															
Solder Resist	LPI, Dry Film																															
Controlled Impedance	Characteristic ( $\pm 10\%$ ) Differential ( $\pm 10\%$ )																															
Alternate Construction	Blind & Buried Vias																															

**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  PCT Interconnect 1165 NW 55 Street Fort Lauderdale, FL 33309	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 66321</b>  <b>CONTACT: Marc Mitchell</b> PHONE #: 954-776-5600 FAX #: 954-776-5615 EMAIL: <a href="mailto:mmitchell@pctinterconnect.com">mmitchell@pctinterconnect.com</a>
<b>CAPABILITIES BY TECHNOLOGY/ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>
MIL-PRF-31032/1 MIL-PRF-31032/2  Panel Size                    20" X 24" Max. Board Thickness        0.100" Min Hole Size                 0.0120" Aspect Ratio                  8: 1 Max. Number of Layers      14 Min. Conductor Width        0.005" Min. Conductor Spacing     0.005" Part Mounting                 SMT, THM, MIX Base Material                 GF (Woven E-Glass, Epoxy Resin) Finish System                 HASL, Ni/Au Hole Preparation              Permanganate Desmear/Plasma Etchback Copper Plating                Electrodeposited Acid Copper Solder Resist                 LPI		VQE-04-6119
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>
MIL-PRF-31032/1 MIL-PRF-31032/2  Panel Size                    20" X 24" Max. Board Thickness        0.100" Min Hole Size                 0.0310" Aspect Ratio                  3.2:1 Max. Number of Layers      10 Min. Conductor Width        0.005" Min. Conductor Spacing     0.005" Part Mounting                 MIX Rigid Base Material         GI ( Woven E-glass, Polyimide Resin) Finish System                 HASL, Ni/Au Hole Preparation              Permanganate Desmear/Plasma Etchback Copper Plating                Electrodeposited Acid Copper Solder Resist                 LPI		VQE-04-6119

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**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Philway Products, Inc. 701 Virginia Avenue Ashland, OH 44806	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 21971</b>  CONTACT: Ted Norris PHONE #: 419-281-7777 FAX #: 419-289-3447 <a href="mailto:TedN@philway.com">EMAIL: TedN@philway.com</a>																												
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>																												
MIL-PRF-31032/1  <table border="0"> <tr><td>Panel Size</td><td>18" X 21"</td></tr> <tr><td>Max. Board Thickness</td><td>0.090"</td></tr> <tr><td>Max. Base Cu Thickness</td><td>0.002"</td></tr> <tr><td>Max/Min Plated Hole Size</td><td>0.044"/0.012</td></tr> <tr><td>Aspect Ratio</td><td>4:1</td></tr> <tr><td>Max. Number of Layers</td><td>12</td></tr> <tr><td>Min. Conductor Width</td><td>0.005"</td></tr> <tr><td>Min. Conductor Spacing</td><td>0.005"</td></tr> <tr><td>Part Mounting</td><td>SMT, THM, MIX</td></tr> <tr><td>Base Material</td><td>GF (Woven E-Glass, Epoxy resin) GI (Woven E-Glass, Polyimide resin) GM (Woven E-Glass, Triazine and/or Bismaleimide Modified Epoxy resin)</td></tr> <tr><td>Finish System</td><td>HASL, IR Reflow following SnPb plate</td></tr> <tr><td>Hole Preparation</td><td>Permanganate Desmear/Etchback</td></tr> <tr><td>Copper Plating</td><td>Acid Copper</td></tr> <tr><td>Solder Resist</td><td>LPI</td></tr> </table>		Panel Size	18" X 21"	Max. Board Thickness	0.090"	Max. Base Cu Thickness	0.002"	Max/Min Plated Hole Size	0.044"/0.012	Aspect Ratio	4:1	Max. Number of Layers	12	Min. Conductor Width	0.005"	Min. Conductor Spacing	0.005"	Part Mounting	SMT, THM, MIX	Base Material	GF (Woven E-Glass, Epoxy resin) GI (Woven E-Glass, Polyimide resin) GM (Woven E-Glass, Triazine and/or Bismaleimide Modified Epoxy resin)	Finish System	HASL, IR Reflow following SnPb plate	Hole Preparation	Permanganate Desmear/Etchback	Copper Plating	Acid Copper	Solder Resist	LPI	VQE-99-1107
Panel Size	18" X 21"																													
Max. Board Thickness	0.090"																													
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Finish System	HASL, IR Reflow following SnPb plate																													
Hole Preparation	Permanganate Desmear/Etchback																													
Copper Plating	Acid Copper																													
Solder Resist	LPI																													

**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Printed Circuits, Inc. 1200 W. 96 <sup>th</sup> Street Bloomington, MN 55431-2699	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 65114</b>  CONTACT: Dennis Cantwell PHONE #: 612-888-7900 FAX #: 612-888-2719 <a href="mailto:dcant@printedcircuits.com">EMAIL: dcant@printedcircuits.com</a>																										
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>																										
MIL-PRF-31032/1 MIL-PRF-31032/2 MIL-PRF-31032/3 MIL-PRF-31032/4  <table border="0"> <tr> <td>Panel Size</td> <td>12" X 18", 18" X 24"</td> </tr> <tr> <td>Max. Board Thickness</td> <td>0.120"</td> </tr> <tr> <td>Min. Hole Size</td> <td>0.010"</td> </tr> <tr> <td>Aspect Ratio</td> <td>10:1</td> </tr> <tr> <td>Max. Number of Layers</td> <td>16</td> </tr> <tr> <td>Min. Conductor Width</td> <td>0.004"</td> </tr> <tr> <td>Min. Conductor Spacing</td> <td>0.005"</td> </tr> <tr> <td>Part Mounting</td> <td>SMT, THM, MIX</td> </tr> <tr> <td>Base Material</td> <td>GF (Woven E-glass, Epoxy Resin) GI (Woven, E-glass, Polyimide Resin) IPC-FC-241/1 through /4 IPC-FC-241/11</td> </tr> <tr> <td>Finish System</td> <td>Fused SnPb, HASL, Electroplated Nickel/Gold, Electroless Nickel/Gold</td> </tr> <tr> <td>Hole Preparation</td> <td>Plasma Desmear/Etchback</td> </tr> <tr> <td>Copper Plating</td> <td>Acid Copper</td> </tr> <tr> <td>Solder Resist</td> <td>LPI, Dry Film, SMOBC</td> </tr> </table>		Panel Size	12" X 18", 18" X 24"	Max. Board Thickness	0.120"	Min. Hole Size	0.010"	Aspect Ratio	10:1	Max. Number of Layers	16	Min. Conductor Width	0.004"	Min. Conductor Spacing	0.005"	Part Mounting	SMT, THM, MIX	Base Material	GF (Woven E-glass, Epoxy Resin) GI (Woven, E-glass, Polyimide Resin) IPC-FC-241/1 through /4 IPC-FC-241/11	Finish System	Fused SnPb, HASL, Electroplated Nickel/Gold, Electroless Nickel/Gold	Hole Preparation	Plasma Desmear/Etchback	Copper Plating	Acid Copper	Solder Resist	LPI, Dry Film, SMOBC	VQE-01-0024
Panel Size	12" X 18", 18" X 24"																											
Max. Board Thickness	0.120"																											
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Base Material	GF (Woven E-glass, Epoxy Resin) GI (Woven, E-glass, Polyimide Resin) IPC-FC-241/1 through /4 IPC-FC-241/11																											
Finish System	Fused SnPb, HASL, Electroplated Nickel/Gold, Electroless Nickel/Gold																											
Hole Preparation	Plasma Desmear/Etchback																											
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Solder Resist	LPI, Dry Film, SMOBC																											

**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Proto Circuit, Inc. 7 Ascot Parkway Cuyahoga Falls, OH 44223	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 7Z463</b>  <b>CONTACT: Peter Menez</b> PHONE #: 330-572-3400 FAX #: 330-572-3434 EMAIL: <a href="mailto:peter.b.menez@protocircuit.com">peter.b.menez@protocircuit.com</a>
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>
<b>MIL-PRF-31032/1</b>  Panel Size                    18" X 24" Max. Board Thickness        0.126" Min Hole Size                0.014" Aspect Ratio                 5:1 Max. Number of Layers      16 Min. Conductor Width       0.004" Min. Conductor Spacing     0.004" Part Mounting                SMT/THM Base Material                GF (Woven E-glass Epoxy resin) GI (Woven E-glass Polyimide Resin) AF (Woven Aramid Epoxy Resin) BI (Non-woven Aramid Polyimide Resin) Finish System                HASL, Fused Tin Lead Plate, Selective Solder Strip-Tin Lead Plate Hole Preparation              Plasma Etchback Copper Plating                Acid Copper Controlled Impedance        100/50 ohm ±5% Alternate Construction      Sequential Lamination for Blind & Buried Vias (8 layer max)		VQE-00-0289 VQE-01-0910
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>
<b>MIL-PRF-31032/3</b> <b>MIL-PRF-31032/4</b>  Panel Size                    18" X 24" Max. Board Thickness        0.126" Min Hole Size                0.017" Aspect Ratio                 10:1 Max. Number of Layers      11 Min. Conductor Width       0.003" Min. Conductor Spacing     0.003" Part Mounting                SMT/THM Base Material                Rigid                            GF (Woven E-glass Epoxy resin) GI (Woven E-glass Polyimide Resin) Flex                               Adhesiveless Construction Finish System                HASL Hole Preparation              Plasma Etchback Copper Plating                Acid Copper Flexibility Class              Class A		VQE-01-0909



**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Sanmina –SCI (Costa Mesa) 2945 Airway Avenue Costa Mesa, CA 92626	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 3BKL5</b>  <b>CONTACT: Terry Lichte</b> PHONE #: 714-371-2847 FAX #: 714-371-2833 <a href="mailto:terry.lichte@sanmina-sci.com">email: terry.lichte@sanmina-sci.com</a>																														
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>																														
MIL-PRF-31032/1 MIL-PRF-31032/2  <table border="0"> <tr><td>Panel Size</td><td>12" X 18"</td></tr> <tr><td>Max. Board Thickness</td><td>0.093"</td></tr> <tr><td>Min Thru Hole Size</td><td>0.010"</td></tr> <tr><td>Min. Blind Via</td><td>0.005" Laser Controlled Depth</td></tr> <tr><td>Min. Buried Via</td><td>0.006" Mechanical Drill</td></tr> <tr><td>Aspect Ratio</td><td>7:1</td></tr> <tr><td>Max. Number of Layers</td><td>18</td></tr> <tr><td>Min. Conductor Width</td><td>0.002"</td></tr> <tr><td>Min. Conductor Spacing</td><td>0.003"</td></tr> <tr><td>Part Mounting</td><td>SMT, THM</td></tr> <tr><td>Base Material</td><td>GF (Woven E-glass, Epoxy resin) GI (Woven E-glass, Polyimide Resin)</td></tr> <tr><td>Finish System</td><td>HASL, Electroless Nickel Immersion Gold (ENIG), Electrolytic Soft Bondable Gold</td></tr> <tr><td>Hole Preparation</td><td>Desmear, Etchback</td></tr> <tr><td>Copper Plating</td><td>Acid Copper</td></tr> <tr><td>Solder Resist</td><td>LPI</td></tr> </table>		Panel Size	12" X 18"	Max. Board Thickness	0.093"	Min Thru Hole Size	0.010"	Min. Blind Via	0.005" Laser Controlled Depth	Min. Buried Via	0.006" Mechanical Drill	Aspect Ratio	7:1	Max. Number of Layers	18	Min. Conductor Width	0.002"	Min. Conductor Spacing	0.003"	Part Mounting	SMT, THM	Base Material	GF (Woven E-glass, Epoxy resin) GI (Woven E-glass, Polyimide Resin)	Finish System	HASL, Electroless Nickel Immersion Gold (ENIG), Electrolytic Soft Bondable Gold	Hole Preparation	Desmear, Etchback	Copper Plating	Acid Copper	Solder Resist	LPI	VQE-03-3327
Panel Size	12" X 18"																															
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Part Mounting	SMT, THM																															
Base Material	GF (Woven E-glass, Epoxy resin) GI (Woven E-glass, Polyimide Resin)																															
Finish System	HASL, Electroless Nickel Immersion Gold (ENIG), Electrolytic Soft Bondable Gold																															
Hole Preparation	Desmear, Etchback																															
Copper Plating	Acid Copper																															
Solder Resist	LPI																															

**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Sanmina –SCI (Phoenix) 5020 South 36 <sup>th</sup> Street Phoenix, AZ 85040	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 1V6J6</b>  <b>CONTACT: Alfred Macha</b> PHONE #: 602-824-8456 FAX #: 602-824-8674 EMAIL: <a href="mailto:Macha@sanmina-sci.com">Macha@sanmina-sci.com</a>
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>
<b>MIL-PRF-31032/1</b>  Panel Size                      18" X 24" Max. Board Thickness        0.0925" Min Hole Size                 0.013" (TH) Aspect Ratio                   5.7:1 Max. Number of Layers      16 Min. Conductor Width       0.006" Min. Conductor Spacing    0.005" Part Mounting                SMT, THM, MIX Base Material                 GF (Woven E-glass, Epoxy resin) GI (Woven E-glass, Polyimide Resin) Finish System                HASL, Electrolytic Nickel Gold, Electroless Nickel/ Immersion Gold, Immersion Silver  Hole Preparation              Desmear Copper Plating                Acid Copper Solder Resist                 LPI Controlled Impedance       200/28 ohms ± 10% Hypot Test                     Max Voltage: 1000V		VQE-03-4646

**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Sanmina –SCI (Wilmington) One Jewel Drive Wilmington, MA 01887-3390	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 65359</b>  <b>CONTACT: John Adams</b> PHONE #: 978-933-1920 FAX #: 978-933-1818 <a href="mailto:john.Adams@sanmina-sci.com">email: john.Adams@sanmina-sci.com</a>																																				
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>																																				
MIL-PRF-31032/1 MIL-PRF-31032/2  <table border="0"> <tr> <td>Panel Size</td> <td>18" X 24"</td> </tr> <tr> <td>Max. Board Thickness</td> <td>0.230"</td> </tr> <tr> <td>Min . Hole Size</td> <td>0.098" (TH)</td> </tr> <tr> <td></td> <td>0.008" (Buried Via)</td> </tr> <tr> <td>Aspect Ratio</td> <td>10:1</td> </tr> <tr> <td>Max. Number of Layers</td> <td>28</td> </tr> <tr> <td>Min. Conductor Width</td> <td>0.0035"</td> </tr> <tr> <td>Min. Conductor Spacing</td> <td>0.0035"</td> </tr> <tr> <td>Part Mounting</td> <td>SMT, THM, MIX</td> </tr> <tr> <td>Base Material</td> <td>GF (Woven E-glass, Epoxy resin)</td> </tr> <tr> <td></td> <td>GI (Woven E-glass, Polyimide Resin)</td> </tr> <tr> <td>Finish System</td> <td>HASL, Reflowed Solder, Electroless Nickel</td> </tr> <tr> <td></td> <td>Immersion Gold (ENIG), Immersion Tin,</td> </tr> <tr> <td></td> <td>Immersion Silver, OSP</td> </tr> <tr> <td>Hole Preparation</td> <td>Desmear</td> </tr> <tr> <td>Copper Plating</td> <td>Acid Copper</td> </tr> <tr> <td>Solder Resist</td> <td>LPI</td> </tr> <tr> <td>Special</td> <td>Buried Vias</td> </tr> </table>		Panel Size	18" X 24"	Max. Board Thickness	0.230"	Min . Hole Size	0.098" (TH)		0.008" (Buried Via)	Aspect Ratio	10:1	Max. Number of Layers	28	Min. Conductor Width	0.0035"	Min. Conductor Spacing	0.0035"	Part Mounting	SMT, THM, MIX	Base Material	GF (Woven E-glass, Epoxy resin)		GI (Woven E-glass, Polyimide Resin)	Finish System	HASL, Reflowed Solder, Electroless Nickel		Immersion Gold (ENIG), Immersion Tin,		Immersion Silver, OSP	Hole Preparation	Desmear	Copper Plating	Acid Copper	Solder Resist	LPI	Special	Buried Vias	VQE-03-3935 VQE-03-4769
Panel Size	18" X 24"																																					
Max. Board Thickness	0.230"																																					
Min . Hole Size	0.098" (TH)																																					
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Aspect Ratio	10:1																																					
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**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Sovereign Circuits, Inc. 12080 DeBartolo Drive North Jackson, OH 44551	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 0GN71</b>  CONTACT: Scott Bowles PHONE #: 330-538-3900 FAX #: 330-538-3820 <a href="mailto:bowles@sovereign-circuits.com">EMAIL:bowles@sovereign-circuits.com</a>
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>
MIL-PRF-31032/1 MIL-PRF-31032/2  Panel Size                      18" X 24" Max. Board Thickness        0.160" Max./Min. Hole Size        0.008" Aspect Ratio                    10:1 Max. Number of Layers      20 Min. Conductor Width       0.004" Min. Conductor Spacing    0.004" Part Mounting                 SMT, THM, MIX, Press Fit Base Material                 GF (Woven E-glass, Epoxy resin) GI (Woven E-glass, Polyimide Resin) BI (Non-woven Aramid, Reinforced Polyimide) QIL (Woven Quartz Reinforced Polyimide) Finish System                 HASL, Fused, SnPb, Immersion White Tin, Ni/Au, Ni/Pd/Au, OSP, Reflowed Pure Tin Hole Preparation              Plasma Desmear/Etchback, Permanganate Desmear/Etchback Copper Plating                 Electroless & Electroplated Acid Copper Solder Resist                   LPI, Dry Film Controlled Impedance        Range 30-150 ohms (± 10%), Microstrip, Embedded Microstrip, Dual Stripline, Characteristic, Differential Alternate Construction        Blind & Buried Vias		VQE-03-3120 VQE-03-3213

**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Sovereign Circuits, Inc. 12080 DeBartolo Drive North Jackson, OH 44551	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 0GN71</b>  CONTACT: Scott Bowles PHONE #: 330-538-3900 FAX #: 330-538-3820 <a href="mailto:bowles@sovereign-circuits.com">EMAIL:bowles@sovereign-circuits.com</a>
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>
MIL-PRF-31032/3 MIL-PRF-31032/4		VQE-03-3121 VQE-03-3214
Panel Size Max. Board Thickness Max./Min. Hole Size Aspect Ratio Max. Number of Layers Min. Conductor Width Min. Conductor Spacing Part Mounting Rigid Base Material  Flex Base Material  Finish System  Hole Preparation  Solder Resist Copper Plating Controlled Impedance  Flexibility Class  Alternate Construction	18" X 24" 0.160" 0.008" 10:1 20 0.003" 0.003" SMT, THM, MIX, Press Fit GF (Woven E-glass, Epoxy resin) GI (Woven E-glass, Polyimide Resin) IPC-FC-241/1 (Acrylic Adhesive) IPC-FC-241/11 (Adhesiveless) HASL, Fused, SnPb, Immersion White Tin, Ni/Au, OSP, Reflowed Pure Tin Plasma Desmear/Etchback Permanganate Dsmear/Etchback LPI, Dry Film Electroless & Electroplated Acid Copper Range 30-150 ohms ( $\pm 10\%$ ), Microstrip, Embedded Microstrip, Dual Stripline, Characteristic, Differential Class A (Flex During Installation) Class B (Continuous Flexing) Blind & Buried Vias	

**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  StrataFLEX Corp. 11 Dohme Avenue Toronto, Ontario, Canada M4B 1Y7	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 65337</b>  <b>CONTACT: Robert Gleaves</b> PHONE #: 416-752-2224 FAX #: 416-752-6719 EMAIL: <a href="mailto:rgleaves@strataflex.ca">rgleaves@strataflex.ca</a>
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>
MIL-PRF-31032/3 MIL-PRF-31032/4  Panel Size                      12" X 18" Max. Board Thickness        0.035" Max./Min. Hole Size        0.011" Aspect Ratio                    3:1 Max. Number of Layers       7 Min. Conductor Width        0.007" Min. Conductor Spacing      0.007" Part Mounting                 SMT THM Base Material                 Flexible Polyimide Clad (IPC-4204/1) Flexible Polyimide Film (IPC-4202/1) Flexible Polyimide Film/Acrylic (IPC-4203/1) FR4-IPC-4101/21 Finish System                 HASL Hole Preparation               Plasma Etchback Copper Plating                 Electrodeposited Acid Copper		VQE-04-5354

**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Teradyne, Inc. Connection Systems Division 91 Northeastern Boulevard Nashua, New Hampshire 03062	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 3T000</b>  <b>CONTACT: Melissa Baker</b> PHONE #: 603-879-3818 FAX #: 603-879-2818 <a href="mailto:melissa.k.baker@teradyne.com">email: melissa.k.baker@teradyne.com</a>																										
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>																										
MIL-PRF-31032/1 MIL-PRF-31032/2  <table border="0"> <tr><td>Panel Size</td><td>24" X 36"</td></tr> <tr><td>Max. Board Thickness</td><td>0.322"</td></tr> <tr><td>Min. Hole Size</td><td>0.016"</td></tr> <tr><td>Aspect Ratio</td><td>8:1</td></tr> <tr><td>Max. Number of Layers</td><td>27</td></tr> <tr><td>Min. Conductor Width</td><td>0.004"</td></tr> <tr><td>Min. Conductor Spacing</td><td>0.004"</td></tr> <tr><td>Part Mounting</td><td>THM, Compliant Pin, SMT</td></tr> <tr><td>Base Material</td><td>GF (Woven E-glass, Epoxy resin) GI (Woven E-glass, Polyimide resin)</td></tr> <tr><td>Finish System</td><td>Fused SnPB, Nickel, Gold</td></tr> <tr><td>Hole Preparation</td><td>Permanganate Desmear/Etchback</td></tr> <tr><td>Copper Plating</td><td>Acid Copper</td></tr> <tr><td>Solder Resist</td><td>Thermal Cured Soldermask and SMOBC</td></tr> </table>		Panel Size	24" X 36"	Max. Board Thickness	0.322"	Min. Hole Size	0.016"	Aspect Ratio	8:1	Max. Number of Layers	27	Min. Conductor Width	0.004"	Min. Conductor Spacing	0.004"	Part Mounting	THM, Compliant Pin, SMT	Base Material	GF (Woven E-glass, Epoxy resin) GI (Woven E-glass, Polyimide resin)	Finish System	Fused SnPB, Nickel, Gold	Hole Preparation	Permanganate Desmear/Etchback	Copper Plating	Acid Copper	Solder Resist	Thermal Cured Soldermask and SMOBC	VQE-97-0649 VQE-97-0721
Panel Size	24" X 36"																											
Max. Board Thickness	0.322"																											
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**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Tyco Printed Circuits Group Santa Clara Division 400 Matthew Street Santa Clara, CA 95050	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 65916</b>  <b>CONTACT: Nellie Gurierrez</b> PHONE #: (408) 486-3184 FAX #: (408) 727-1003 <a href="mailto:nellie.gutierrez@tycoelectronics.com">EMAIL: nellie.gutierrez@tycoelectronics.com</a>																														
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>																														
MIL-PRF-31032/1 MIL-PRF-31032/2  <table border="0"> <tr><td>Panel Size</td><td>18" X 24"</td></tr> <tr><td>Max. Board Thickness</td><td>0.120"</td></tr> <tr><td>Min Hole Size</td><td>0.191"/0.012"</td></tr> <tr><td>Aspect Ratio</td><td>9:1</td></tr> <tr><td>Max. Number of Layers</td><td>20</td></tr> <tr><td>Min. Conductor Width</td><td>0.004"</td></tr> <tr><td>Min. Conductor Spacing</td><td>0.004"</td></tr> <tr><td>Part Mounting</td><td>SMT, THM, MIX</td></tr> <tr><td>Base Material</td><td>BI (Nonwoven Aramid Reinforced Polyimide resin) GF (Woven E-glass, Epoxy resin) GI (Woven E-glass, Polyimide resin)</td></tr> <tr><td>Finish System</td><td>HASL, Immersion Ni/Au</td></tr> <tr><td>Hole Preparation</td><td>Plasma Desmear/Etchback</td></tr> <tr><td>Copper Plating</td><td>Electrolytic Acid Copper</td></tr> <tr><td>Solder Resist</td><td>LPI, Screen Printed</td></tr> <tr><td>Controlled Impedance</td><td>Range 30-150 ohms (<math>\pm 10\%</math>), Microstrip, Embedded Microstrip, Dual Stripline, Characteristic, Differential</td></tr> <tr><td>Alternate Construction</td><td>Blind Vias</td></tr> </table>		Panel Size	18" X 24"	Max. Board Thickness	0.120"	Min Hole Size	0.191"/0.012"	Aspect Ratio	9:1	Max. Number of Layers	20	Min. Conductor Width	0.004"	Min. Conductor Spacing	0.004"	Part Mounting	SMT, THM, MIX	Base Material	BI (Nonwoven Aramid Reinforced Polyimide resin) GF (Woven E-glass, Epoxy resin) GI (Woven E-glass, Polyimide resin)	Finish System	HASL, Immersion Ni/Au	Hole Preparation	Plasma Desmear/Etchback	Copper Plating	Electrolytic Acid Copper	Solder Resist	LPI, Screen Printed	Controlled Impedance	Range 30-150 ohms ( $\pm 10\%$ ), Microstrip, Embedded Microstrip, Dual Stripline, Characteristic, Differential	Alternate Construction	Blind Vias	VQE-03-3888 VQE-04-5823
Panel Size	18" X 24"																															
Max. Board Thickness	0.120"																															
Min Hole Size	0.191"/0.012"																															
Aspect Ratio	9:1																															
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MIL-PRF-31032/3 MIL-PRF-31032/4  <table border="0"> <tr><td>Panel Size</td><td>18" X 24"</td></tr> <tr><td>Max./Min. Board Thickness</td><td>0.0120"</td></tr> <tr><td>Max./Min. PTH Hole Size</td><td>0.191"/0.012"</td></tr> <tr><td>Aspect Ratio</td><td>9:1</td></tr> <tr><td>Max. Number of Layers</td><td>10</td></tr> <tr><td>Min. Conductor Width</td><td>0.004"</td></tr> <tr><td>Min. Conductor Spacing</td><td>0.004"</td></tr> <tr><td>Part Mounting</td><td>SMT, THM, MIX</td></tr> <tr><td>Rigid Base Material</td><td>GF (Woven E-glass, Epoxy resin)</td></tr> <tr><td>Flex Base Material</td><td>GI (Woven E-glass, Polyimide resin)</td></tr> <tr><td>Finish System</td><td>HASL, Immersion Ni/Au</td></tr> <tr><td>Hole Preparation</td><td>Plasma Desmear/Etchback</td></tr> <tr><td>Copper Plating</td><td>Electro-deposited Acid Copper</td></tr> </table>		Panel Size	18" X 24"	Max./Min. Board Thickness	0.0120"	Max./Min. PTH Hole Size	0.191"/0.012"	Aspect Ratio	9:1	Max. Number of Layers	10	Min. Conductor Width	0.004"	Min. Conductor Spacing	0.004"	Part Mounting	SMT, THM, MIX	Rigid Base Material	GF (Woven E-glass, Epoxy resin)	Flex Base Material	GI (Woven E-glass, Polyimide resin)	Finish System	HASL, Immersion Ni/Au	Hole Preparation	Plasma Desmear/Etchback	Copper Plating	Electro-deposited Acid Copper	VQE-03-3895				
Panel Size	18" X 24"																															
Max./Min. Board Thickness	0.0120"																															
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Finish System	HASL, Immersion Ni/Au																															
Hole Preparation	Plasma Desmear/Etchback																															
Copper Plating	Electro-deposited Acid Copper																															



**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Tyco Printed Circuits Group Stafford Division 4 Old Monson Road, P.O. Box 145 Stafford, CT 06075	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 5L706</b>  CONTACT: Mr. Robert Lucey PHONE #: (860) 684-5881 FAX #: (860) 684-7425 EMAIL: <a href="mailto:robert.lucey@tycoelectronics.com">robert.lucey@tycoelectronics.com</a> EMAIL: <a href="mailto:michele.hebert@tycoelectronics.com">michele.hebert@tycoelectronics.com</a>																																
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>																																
MIL-PRF-31032/1 MIL-PRF-31032/2  <table border="0"> <tr> <td>Panel Size</td> <td>30" X 54"</td> </tr> <tr> <td>Max. Board Thickness</td> <td>1.088"</td> </tr> <tr> <td>Max./Min.,Hole Size</td> <td>0.09510"/0.221" drilled</td> </tr> <tr> <td>Aspect Ratio</td> <td>10:1</td> </tr> <tr> <td>Buried Via Aspect Ratio</td> <td>1:1</td> </tr> <tr> <td>Max. Number of Layers</td> <td>68</td> </tr> <tr> <td>Min. Conductor Width</td> <td>0.004"</td> </tr> <tr> <td>Min. Conductor Spacing</td> <td>0.004"</td> </tr> <tr> <td>Part Mounting</td> <td>SMT, THM, MIX, Press Fit</td> </tr> <tr> <td>Base Material</td> <td>AF (Woven Aramid, Epoxy Resin) BF (Nonwoven, Aramid Fabric, EpoxyResin) BI (Nonwoven Aramid Reinforced Polyimide Resin) GF (Woven E-glass, Epoxy resin) GI (Woven E-glass, Polyimide resin) GM (Woven E-Glass, Triazine/Bismaleimide Modified Epoxy Resin) SC (Woven S-glass Cyanate Ester)</td> </tr> <tr> <td>Finish System</td> <td>HASL, SMOBC, Reflowed Solder, Electroless Nickel/Immersion Gold, Electrolytic Hard and Soft Gold, Electrolytic Nickel, Bright Tin, Immersion Tin</td> </tr> <tr> <td>Hole Preparation</td> <td>Plasma Etchback</td> </tr> <tr> <td>Copper Plating</td> <td>Electroless and Electrolytic Copper</td> </tr> <tr> <td>Solder Resist</td> <td>LPI, Dry Film, Wet Mask, Hole Fill, Hole Plug</td> </tr> <tr> <td>Controlled Impedance</td> <td>Range 30-150 ohms (± 10%), Microstrip, Embedded Microstrip, Dual Stripline, Characteristic, Differential</td> </tr> <tr> <td>Alternate Construction</td> <td>Copper Invar Copper, Blind and Buried Vias, Micro Vias, Buried Resistors, Multiple Laminations</td> </tr> </table>		Panel Size	30" X 54"	Max. Board Thickness	1.088"	Max./Min.,Hole Size	0.09510"/0.221" drilled	Aspect Ratio	10:1	Buried Via Aspect Ratio	1:1	Max. Number of Layers	68	Min. Conductor Width	0.004"	Min. Conductor Spacing	0.004"	Part Mounting	SMT, THM, MIX, Press Fit	Base Material	AF (Woven Aramid, Epoxy Resin) BF (Nonwoven, Aramid Fabric, EpoxyResin) BI (Nonwoven Aramid Reinforced Polyimide Resin) GF (Woven E-glass, Epoxy resin) GI (Woven E-glass, Polyimide resin) GM (Woven E-Glass, Triazine/Bismaleimide Modified Epoxy Resin) SC (Woven S-glass Cyanate Ester)	Finish System	HASL, SMOBC, Reflowed Solder, Electroless Nickel/Immersion Gold, Electrolytic Hard and Soft Gold, Electrolytic Nickel, Bright Tin, Immersion Tin	Hole Preparation	Plasma Etchback	Copper Plating	Electroless and Electrolytic Copper	Solder Resist	LPI, Dry Film, Wet Mask, Hole Fill, Hole Plug	Controlled Impedance	Range 30-150 ohms (± 10%), Microstrip, Embedded Microstrip, Dual Stripline, Characteristic, Differential	Alternate Construction	Copper Invar Copper, Blind and Buried Vias, Micro Vias, Buried Resistors, Multiple Laminations	VQE-03-3348
Panel Size	30" X 54"																																	
Max. Board Thickness	1.088"																																	
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Base Material	AF (Woven Aramid, Epoxy Resin) BF (Nonwoven, Aramid Fabric, EpoxyResin) BI (Nonwoven Aramid Reinforced Polyimide Resin) GF (Woven E-glass, Epoxy resin) GI (Woven E-glass, Polyimide resin) GM (Woven E-Glass, Triazine/Bismaleimide Modified Epoxy Resin) SC (Woven S-glass Cyanate Ester)																																	
Finish System	HASL, SMOBC, Reflowed Solder, Electroless Nickel/Immersion Gold, Electrolytic Hard and Soft Gold, Electrolytic Nickel, Bright Tin, Immersion Tin																																	
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**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Tyco Printed Circuits Group Stafford Division 4 Old Monson Road, P.O. Box 145 Stafford, CT 06075	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 5L706</b>  CONTACT: Mr. Robert Lucey PHONE #: (860) 684-5881 FAX #: (860) 684-7425 EMAIL: <a href="mailto:robert.lucey@tycoelectronics.com">robert.lucey@tycoelectronics.com</a> EMAIL: <a href="mailto:michele.hebert@tycoelectronics.com">michele.hebert@tycoelectronics.com</a>																																		
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>																																		
MIL-PRF-31032/3 MIL-PRF-31032/4  <table border="0"> <tr> <td>Panel Size</td> <td>30" X 54"</td> </tr> <tr> <td>Max. Board Thickness</td> <td>0.300"/0.003"</td> </tr> <tr> <td>Max./Min.,Hole Size</td> <td>0.221"/0.0095" drilled</td> </tr> <tr> <td>Aspect Ratio</td> <td>9:1</td> </tr> <tr> <td>Buried Via Aspect Ratio</td> <td>5:1</td> </tr> <tr> <td>Max. Number of Layers</td> <td>28</td> </tr> <tr> <td>Min. Conductor Width</td> <td>0.004"</td> </tr> <tr> <td>Min. Conductor Spacing</td> <td>0.004"</td> </tr> <tr> <td>Part Mounting</td> <td>SMT, THM, MIX GF (Woven E-glass, Epoxy resin) GI (Woven E-glass, Polyimide resin)</td> </tr> <tr> <td>Flex Base Material</td> <td>IPC-4204/1 Acrylic Adhesive IPC-4204/11 Adhesiveless SC (Woven S-glass Cyanate Ester)</td> </tr> <tr> <td>Finish System</td> <td>HASL, SMOBC, Reflowed Solder, Electroless Nickel/Immersion Gold, Electrolytic Hard and Soft Gold, Electrolytic Nickel, Bright Tin, Immersion Tin</td> </tr> <tr> <td>Hole Preparation</td> <td>Plasma Etchback</td> </tr> <tr> <td>Copper Plating</td> <td>Electroless and Electrolytic Copper</td> </tr> <tr> <td>Solder Resist</td> <td>LPI, Dry Film, Wet Mask, Hole Fill, Hole Plug</td> </tr> <tr> <td>Controlled Impedance</td> <td>Range 30-150 ohms (± 10%), Microstrip, Embedded Microstrip, Dual Stripline, Characteristic, Differential</td> </tr> <tr> <td>Alternate Construction</td> <td>Copper Invar Copper, Blind and Buried Vias, Micro Vias, Buried Resistors, Multiple Laminations</td> </tr> <tr> <td>Flexibility Class</td> <td>Class A (Flex During Installation) Class B (Continuous Flexing)</td> </tr> </table>		Panel Size	30" X 54"	Max. Board Thickness	0.300"/0.003"	Max./Min.,Hole Size	0.221"/0.0095" drilled	Aspect Ratio	9:1	Buried Via Aspect Ratio	5:1	Max. Number of Layers	28	Min. Conductor Width	0.004"	Min. Conductor Spacing	0.004"	Part Mounting	SMT, THM, MIX GF (Woven E-glass, Epoxy resin) GI (Woven E-glass, Polyimide resin)	Flex Base Material	IPC-4204/1 Acrylic Adhesive IPC-4204/11 Adhesiveless SC (Woven S-glass Cyanate Ester)	Finish System	HASL, SMOBC, Reflowed Solder, Electroless Nickel/Immersion Gold, Electrolytic Hard and Soft Gold, Electrolytic Nickel, Bright Tin, Immersion Tin	Hole Preparation	Plasma Etchback	Copper Plating	Electroless and Electrolytic Copper	Solder Resist	LPI, Dry Film, Wet Mask, Hole Fill, Hole Plug	Controlled Impedance	Range 30-150 ohms (± 10%), Microstrip, Embedded Microstrip, Dual Stripline, Characteristic, Differential	Alternate Construction	Copper Invar Copper, Blind and Buried Vias, Micro Vias, Buried Resistors, Multiple Laminations	Flexibility Class	Class A (Flex During Installation) Class B (Continuous Flexing)	VQE-03-3349
Panel Size	30" X 54"																																			
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**SECTION II**

**LIST OF MANUFACTURERS' QUALIFIED CAPABILITIES FOR EACH TECHNOLOGY**

<b>MANUFACTURER NAME &amp; ADDRESS</b>  Tyco Printed Circuits Group Austin Division 12501 Research Blvd., Module 1 Austin, TX 78759	<b>PLANT LOCATION</b>  Same	<b>CAGE CODE: 1EHD4</b>  <b>CONTACT: Scott Johnson</b> PHONE #: 512-250-6070 FAX #: 512-250-7097 <a href="mailto:Scott.Johnson@tycoelectronics.com">EMAIL: Scott.Johnson@tycoelectronics.com</a>
<b>CAPABILITIES BY TECHNOLOGY / ASSOCIATED SPECIFICATION:</b>		<b>QUALIFICATION LETTER:</b>
MIL-PRF-31032/1 MIL-PRF-31032/2  Panel Size                    18" X 24" Max. Board Thickness        0.150" Min. Hole Size                0.010" Aspect Ratio                 9:1 Max. Number of Layers      20 Min. Conductor Width        0.004" Min. Conductor Spacing     0.004" Part Mounting                THM, SM Base Material                 BI (Nonwoven Aramid Reinforced Polyimide resin) GF (Woven E-glass, Epoxy resin) GI (Woven E-glass, Polyimide resin) Finish System                Fused SnPb, HASL, OSP, Nickel, Gold Hole Preparation              Plasma Desmear/Etchback, Permanganate Chemical Desmear Copper Plating                Electroless Copper Deposition/Electrolytic Copper Flash Solder Resist                 LPI (Spray Coated and Screen Printed), Dry Film Photo Imageable, UV-Cured Wet Screen, SMOBC		VQE-97-0509 VQE-97-0718 VQE-04-6226
MIL-PRF-31032/3 MIL-PRF-31032/4  Panel Size                    18" X 26" Max. Board Thickness        0.150" Min. Hole Size                0.010" Aspect Ratio                 9:1 Min. Conductor Width        0.004" Min. Conductor Spacing     0.004" Part Mounting                THM, SMT Rigid Base Material           GF (Woven E-glass, Epoxy resin) GI (Woven E-glass, Polyimide resin) Flex Base Material           IPC-FC-241/1 IPC-FC-241/11 Finish System                Fused SnPb, HASL, OSP, Nickel, Gold, Immersion Silver Hole Preparation              Plasma Desmear/Etchback, Permanganate Chemical Desmear Copper Plating                Electroless Copper Deposition/Electrolytic Copper Flash Solder resist                 LPI (Spray Coated and Screen Printed), Dry Film Photo Imageable, UV-Cured Wet Screen, SMOBC Usage                            Class A		VQE-99-0933 VQE-00-0935 VQE-04-6226

**SECTION III**  
**ALPHABETICAL LIST OF QUALIFIED MANUFACTURERS**

MANUFACTURER'S NAME & ADDRESS	PLANT LOCATION	OTHER INFORMATION
Ambitech, Inc. 8944 Fullbright Avenue Chatsworth, CA 91311-6123	Same	CAGE CODE: 51484 CONTACT: Grace Ben PHONE #: 818-882-5550 FAX #: 818-882-9408 EMAIL: <a href="mailto:grace.ben@ambi.com">grace.ben@ambi.com</a>
Calumet Electronics Corp. 25830 Depot Street Calumet, MI 49913-1985	Same	CAGE CODE: 65337 CONTACT: Robert Hall PHONE #: 906-337-1305 FAX #: 906-337-5359 EMAIL: <a href="mailto:rhall@cec-up.com">rhall@cec-up.com</a>
Colonial Circuits, Inc. 1026 Warrenton road Fredericksburg, VA 22406-6200	Same	CAGE CODE: 6T499 CONTACT: Mike Hill PHONE #: 540-753-5511, X125 FAX #: 540-752-2109 EMAIL: <a href="mailto:quality@colonialcircuits.com">quality@colonialcircuits.com</a>
Coretec Denver, Inc. 10570 Bradford Road Littleton, CO 80127	Same	CAGE CODE: 75815 CONTACT: Douglas N. Berry PHONE #: 303-904-6119 FAX #: 303-933-2934 EMAIL: <a href="mailto:dberry@coretec-denver.com">dberry@coretec-denver.com</a>
Coretec, Inc. (Ellesmere Location) 2020 Ellesmere road Scarborough, Ontario, Canada M1H 2Z8  Coretec, Inc. (Lawrence Location) 6530 Lawrence Avenue, E. Scarborough, Ontario, Canada M1C 4A7	Same	CAGE CODE: 3AF82 CONTACT: Bryan Clark PHONE #: 416-208-2100 FAX #: 416-208-2196 EMAIL: <a href="mailto:baclark@coretec-inc.com">baclark@coretec-inc.com</a>
Crown Circuits, Inc. 6070 Avenida Encinas Carlsbad, CA 92009-1001	Same	CAGE CODE: 65882 CONTACT: Ellen Araneta PHONE #: 760-431-1124, x161 FAX #: 760-431-1462 EMAIL: <a href="mailto:sales@crowncircuits.com">sales@crowncircuits.com</a>
Diversified Systems 3939 W. 56 <sup>th</sup> Street Indianapolis, IN 46254	Same	CAGE CODE: 5S706 CONTACT: Janet Smith PHONE #: 317-299-9547, x159 FAX #: 317-298-2055 EMAIL: <a href="mailto:janet.smith@divsys.com">janet.smith@divsys.com</a>
Dynamic & Proto Circuits, Inc. 869 Barton Street Stoney Creek, Ontario L8E 5G6 Canada	Same	CAGE CODE: 38898 CONTACT: Mr. David Foster PHONE #: 905-643-9900 FAX #: 905-643-9911 EMAIL: <a href="mailto:dfoster@dapc.com">dfoster@dapc.com</a>
Dynamic Details, Inc. 1200 Severn Way Dulles, VA 20166-8904	Same	CAGE CODE: 0K703 CONTACT: Mike Hill PHONE #: 703-652-2202 FAX #: 703-652-2271 EMAIL: <a href="mailto:ddiglobal.com">ddiglobal.com</a>
Endicott Interconnect Technologies, Inc. 1701 North Street, P.O. Box 658 Endicott, NY 13760	Same	CAGE CODE: 3ECL3 CONTACT: Jeff McKeveny PHONE #: 607-755-1990 FAX #: 607-755-2113 EMAIL: <a href="mailto:mckeveny@eitny.com">mckeveny@eitny.com</a>

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MANUFACTURER'S NAME & ADDRESS	PLANT LOCATION	OTHER INFORMATION
Geometric Circuits, Inc. 11 Michael Avenue Farmingdale, NY 11735	Same	CAGE CODE: 65423 CONTACT: Phil Cate PHONE #: 631-249-0230 FAX #: 631-249-0286 EMAIL: <a href="mailto:phil@geometriccircuits.com">phil@geometriccircuits.com</a>
Hans Brockstedt GmbH Leiterplattenschnelldienst Clara-Immerwahr-Strape 7 24145 Kiel, Germany	Same	CAGE CODE: C4831 CONTACT: Hilmar Klammer PHONE #: 0049-431-71966-0, -30 FAX #: 0049-431-71966-29 EMAIL: <a href="mailto:klammer@brockstedt.de">klammer@brockstedt.de</a>
Lockheed Martin Corp. Missiles & Fire Control Orlando 5600 Sandlake Road Orlando, FL 32819-8907	Same	CAGE CODE: 09205 CONTACT: Vijay Kumar PHONE #: 407-356-0282 FAX #: 407-356-8291 EMAIL: <a href="mailto:vijay.kumar@lmco.com">vijay.kumar@lmco.com</a>  CONTACT: Paul Rose PHONE #: 407-356-5537 EMAIL: <a href="mailto:paul.b.rose@lmco.com">paul.b.rose@lmco.com</a>
Lockheed Martin Systems Integration-Owego 1801 State Route 17C Owego, NY 13827	Same	CAGE CODE: 03640 CONTACT: Chris Conklin PHONE #: 607-751-4251 FAX #: 607-751-7714 EMAIL: <a href="mailto:c.j.conklin@lmco.com">c.j.conklin@lmco.com</a>
Lone Star Circuits 901 Hensley Drive Wylie, TX 75098	Same	CAGE CODE: 04RV5 PHONE #: 972-771-1930 FAX #: 972-771-0360 EMAIL: <a href="mailto:sales@lonestar-circuits.com">sales@lonestar-circuits.com</a>
Micom Corp. 475 Old Highway 8 NW New Brighton, MN 55112	Same	CAGE CODE: 34076 CONTACT: Larry Leonard PHONE #: 651-604-2639 FAX #: 651-636-1352 EMAIL: <a href="mailto:lleonard@micomcircuits.com">lleonard@micomcircuits.com</a>
PCT Interconnect 1165 NW 55 Street Fort Lauderdale, FL 33309	Same	CAGE CODE: 66321 CONTACT: Marc Mitchell PHONE #: 954-776-5600 FAX #: 954-776-5615 EMAIL: <a href="mailto:mmitchell@pctinterconnect.com">mmitchell@pctinterconnect.com</a>
Philway Products, Inc. 701 Virginia Avenue Ashland, OH 44806	Same	CAGE CODE: 21971 CONTACT: Ted Norris PHONE #: 419-281-7777 FAX #: 419-289-3447 EMAIL: <a href="mailto:TedN@philway.com">TedN@philway.com</a>

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**ALPHABETICAL LIST OF QUALIFIED MANUFACTURERS**

MANUFACTURER'S NAME & ADDRESS	PLANT LOCATION	OTHER INFORMATION
Printed Circuits, Inc. 1200 W. 96 <sup>th</sup> Street Bloomington, MN 55431-2699	Same	CAGE CODE: 65114 CONTACT: Dennis Cantwell PHONE #: 612-888-7900 FAX #: 612-888-2719 EMAIL: <a href="mailto:dcant@printedcircuits.com">dcant@printedcircuits.com</a>
Proto Circuit, Inc. 7 Ascot Parkway Cuyahoga Falls, OH 44223	Same	CAGE CODE: 7Z463 CONTACT: Peter Menuiez PHONE #: 330-572-3400 FAX #: 330-572-3434 EMAIL: <a href="mailto:peter.b.menuiez@protocircuit.com">peter.b.menuiez@protocircuit.com</a>
Sanmina – SCI (Costa Mesa) 2945 Airway Avenue Costa Mesa, CA 92626	Same	CAGE CODE: 3BKL5 CONTACT: Terry Lichte PHONE #: 714-371-2847 FAX #: 714-371-2833 EMAIL: <a href="mailto:terry.lichte@sanmina-sci.com">terry.lichte@sanmina-sci.com</a>
Sanmina – SCI (Phoenix) 5020 South 36 <sup>th</sup> Street Phoenix, AZ 85040	Same	CAGE CODE: 1V6J6 CONTACT: Alfred Macha PHONE #: 602-824-8456 FAX #: 602-824-8674 EMAIL: <a href="mailto:Macha@sanmina-sci.com">Macha@sanmina-sci.com</a>
Sanmina – SCI (Wilmington) One Jewel Drive Wilmington, MA 01887-3390	Same	CAGE CODE: 65359 CONTACT: John Adams PHONE #: 978-933-1920 FAX #: 978-933-1818 EMAIL: <a href="mailto:john.adams@sanmina-sci.com">john.adams@sanmina-sci.com</a>
Sovereign Circuits, Inc 12080 DeBartolo Drive North Jackson, OH 44451	Same	CAGE CODE: 0GN71 CONTACT: Scott Bowles PHONE #: 330-538-3900 FAX #: 330-538-3820 EMAIL: <a href="mailto:bowles@sovereign-circuits.com">bowles@sovereign-circuits.com</a>
StrataFLEX Corp. 11 Dohme Avenue Toronto, Ontario, Canada M4B 1Y7	Same	CAGE CODE: 65337 CONTACT: Robert Gleaves PHONE #: 416-752-2224 FAX #: 416-752-6719 EMAIL: <a href="mailto:rgleaves@strataflex.ca">rgleaves@strataflex.ca</a>
Teradyne, Inc. Connection Systems Division 91 Northeastern Boulevard Nashua, NH 03062	Same	CAGE CODE: 3T000 CONTACT: Melissa Baker PHONE #: 603-879-3818 FAX #: 603-879-2818 EMAIL: <a href="mailto:melissa.k.baker@teradyne.com">melissa.k.baker@teradyne.com</a>

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**ALPHABETICAL LIST OF QUALIFIED MANUFACTURERS**

MANUFACTURER'S NAME & ADDRESS	PLANT LOCATION	OTHER INFORMATION
Tyco Printed Circuits Group Santa Clara Division 400 Matthew Street Santa Clara, CA 95050	Same	CAGE CODE: 65916 CONTACT: Nellie Gutierrez PHONE #: 408-486-3184 FAX #: 408-727-1003 EMAIL: <a href="mailto:nellie.gutierrez@tycoelectronics.com">nellie.gutierrez@tycoelectronics.com</a>
Tyco Printed Circuits Group Stafford Division 4 Old Monson Road P.O. Box 145 Stafford, TX 06075	Same	CAGE CODE: 5L706  CONTACT: Mr. Robert Lucey PHONE #: (860) 684-5881 FAX #: (860) 684-7425 EMAIL: <a href="mailto:robert.lucey@tycoelectronics.com">robert.lucey@tycoelectronics.com</a> EMAIL: <a href="mailto:michele.hebert@tycoelectronics.com">michele.hebert@tycoelectronics.com</a>
Tyco Printed Circuits Group Austin Division 12501 Research Blvd., Module 1 Austin, TX 78759	Same	CAGE CODE: 1EHD4 CONTACT: Scott Johnson PHONE #: 512-250-6070 FAX #: 512-250-7097 EMAIL: <a href="mailto:scott.johnson@tycoelectronics.com">scott.johnson@tycoelectronics.com</a>