

REVISIONS

LTR	DESCRIPTION	DATE (YR-MO-DA)	APPROVED
A	Add footnote to Conversion rate parameter under Table I. Under figure 1, JEDEC standard MO-220-WKKD has been updated to MO-220-WKKD-2 along with dimensions b, D1/E1, and S. Update document paragraphs to current requirements. - ro	18-08-28	C. SAFFLE
B	Add ANSI 644 reference to paragraph 2.0. JEDEC package MO-220-WKKD-2 has been updated to MO-220-WKKD-4. Update terminal descriptions as specified under Figure 3. Update document to current requirements. - ro	24-12-05	J. ESCHMEYER



Prepared in accordance with ASME Y14.24

Vendor Item Drawing

Revision Status of Sheets

REV																				
SHEET																				
REV	B	B	B	B	B	B	B	B	B	B	B	B	B	B						
SHEET	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15					

PMIC N/A Original date of drawing YY-MM-DD 13-09-19	PREPARED BY Phu H. Nguyen		DLA LAND AND MARITIME COLUMBUS, OHIO 43218-3990 https://www.dla.mil/landandmaritime	
	CHECKED BY Phu H. Nguyen		TITLE MICROCIRCUIT, DIGITAL-LINEAR, QUAD, 14-BIT, 25 MSPS SERIAL LVDS 1.8 V ANALOG- TO-DIGITAL CONVERTER, MONOLITHIC SILICON	
	APPROVED BY Thomas M. Hess		DWG NO. V62/13627	
	SIZE A	CAGE CODE 16236	PAGE 1 OF 15	

1. SCOPE

1.1 Scope. This drawing documents the general requirements of a high performance 14-bit, 125 million samples per second (MSPS) serial low voltage differential signaling (LVDS) 1.8 V analog-to-digital converter microcircuit, with an operating temperature range of -55°C to +125°C.

1.2 Vendor Item Drawing Administrative Control Number. The manufacturer's PIN is the item of identification. The vendor item drawing establishes an administrative control number for identifying the item on the engineering documentation:

<u>V62/13627</u> Drawing number	-	<u>01</u> Device type (See 1.2.1)	<u>X</u> Case outline (See 1.2.2)	<u>E</u> Lead finish (See 1.2.3)
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1.2.1 Device type(s).

<u>Device type</u>	<u>Generic</u>	<u>Circuit function</u>
01	AD9253-EP	Quad, 14-bit, 125 MSPS serial LVDS 1.8 V analog-to-digital converter

1.2.2 Case outline(s). The case outline(s) are as specified herein.

<u>Outline letter</u>	<u>Number of pins</u>	<u>JEDEC PUB 95</u>	<u>Package style</u>
X	48	JEDEC MO-220-WKKD-4	Lead frame chip scale package

1.2.3 Lead finishes. The lead finishes are as specified below or other lead finishes as provided by the device manufacturer:

<u>Finish designator</u>	<u>Material</u>
A	Hot solder dip
B	Tin-lead plate
C	Gold plate
D	Palladium
E	Gold flash palladium
F	Tin-lead alloy (BGA/CGA)
Z	Other

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1.3 Absolute maximum ratings. 1/

AVDD to AGND	-0.3 V to +2.0 V
DRVDD to AGND	-0.3 V to +2.0 V
Digital outputs (D0±x, D1±x, DCO+, DCO-, FCO+, FCO-) to AGND	-0.3 V to +2.0 V
CLK+, CLK- to AGND	-0.3 V to +2.0 V
VIN+x, VIN-x to AGND	-0.3 V to +2.0 V
SCLK/DTP, SDIO/OLM, CSB to AGND	-0.3 V to +2.0 V
SYNC, PDWN to AGND	-0.3 V to +2.0 V
RBIAS to AGND	-0.3 V to +2.0 V
VREF, SENSE to AGND	-0.3 V to +2.0 V
Operating temperature range (ambient)	-55°C to +125°C
Maximum junction temperature	150°C
Lead temperature (soldering, 10 seconds)	300°C
Storage temperature range (ambient)	-65°C to 150°C

1.4 Thermal characteristics.

Thermal resistance

Case outline	Air flow velocity (m/sec)	θ_{JA} 2/	ψ_{JT}	ψ_{JB}	θ_{JC} TOP	θ_{JC} BOTTOM	Unit
Case X	0.0	20.3	0.10	5.9	6.1	1.0	°C/W
	1.0	17.6	0.16	N/A 3/	N/A 3/	N/A 3/	°C/W
	2.5	16.5	0.20	N/A 3/	N/A 3/	N/A 3/	°C/W

1/ Stresses above those listed under “Absolute maximum ratings” may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions above those beyond indicated in the operational section of this specifications is not implied. Exposure to absolute maximum rated conditions for extended periods may affect device reliability.

2/ θ_{JA} for a 4-layer printed circuit board (PCB) with solid ground plane (simulated). Exposed pad soldered to PCB.

3/ N/A = not applicable.

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2. APPLICABLE DOCUMENTS

AMERICAN NATIONAL STANDARDS INSTITUTE, SEMICONDUCTOR EQUIPMENT and MATERIALS INTERNATIONAL

- ANSI-644 – Standard procedures for measurement of power frequency electric and magnetic Fields from AC power lines

(Copies of these documents are available online at <https://www.ansi.org>.)

JEDEC Solid State Technology Association

- JEDEC PUB 95 – Registered and Standard Outlines for Semiconductor Devices

(Copies of these documents are available online at <https://www.jedec.org>.)

3. REQUIREMENTS

3.1 Marking. Parts shall be permanently and legibly marked with the manufacturer’s part number as shown in 6.3 herein and as follows:

- A. Manufacturer’s name, CAGE code, or logo
- B. Pin 1 identifier
- C. ESDS identification (optional)

3.2 Unit container. The unit container shall be marked with the manufacturer’s part number and with items A and C (if applicable) above.

3.3 Electrical characteristics. The maximum and recommended operating conditions and electrical performance characteristics are as specified in 1.3, 1.4, and table I herein.

3.4 Design, construction, and physical dimension. The design, construction, and physical dimensions are as specified herein.

3.5 Diagrams.

3.5.1 Case outline. The case outline shall be as shown in 1.2.2 and figure 1.

3.5.2 Terminal connections. The terminal connections shall be as shown in figure 2.

3.5.3 Terminal function description. The terminal function description shall be as shown in figure 3.

3.5.4 Functional block diagram. The functional block diagram shall be as shown in figure 4.

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TABLE I. Electrical performance characteristics. 1/

Test 2/	Test conditions 3/	Temperature, TA	Limits			Unit
			Min	Typ	Max	
DC specifications						
Resolution			14			Bits
Accuracy						
No missing codes		-55°C to +125°C	Guaranteed			
Offset error		-55°C to +125°C	-0.8	-0.3	+0.1	% FSR
Offset matching		-55°C to +125°C	-0.6	+0.2	+0.6	% FSR
Gain error		-55°C to +125°C	-12	-3	+2	% FSR
Gain matching		-55°C to +125°C		1.1	1.6	% FSR
Differential nonlinearity (DNL)		-55°C to +125°C	-0.8		+1.9	LSB
		25°C		±0.8		
Integral nonlinearity (INL)		-55°C to +125°C	-4.5		+4.5	LSB
		25°C		±2.0		
Temperature drift						
Offset error		-55°C to +125°C		±2		ppm/°C
Gain error		-55°C to +125°C		±50		ppm/°C
Internal voltage reference						
Output voltage (1 V Mode)		-55°C to +125°C	0.98	1.0	1.02	V
Load regulation at 1.0 mA (VREF = 1 V)		-55°C to +125°C		2		mV
Input resistance		-55°C to +125°C		7.5		kΩ
Input referred noise						
VREF = 1.0 V		25°C		0.94		LSB rms
Analog inputs						
Differential input voltage (VREF = 1 V)		-55°C to +125°C		2		V p-p
Common mode voltage		-55°C to +125°C		0.9		V
Differential input resistance		-55°C to +125°C		5.2		kΩ
Differential input capacitance		-55°C to +125°C		3.5		pF
Power supply						
AVDD		-55°C to +125°C	1.7	1.8	1.9	V
DRVDD		-55°C to +125°C	1.7	1.8	1.9	V
I _{AVDD} 4/		-55°C to +125°C		183	205	mA
I _{DRVDD} (ANSI-644 mode) 4/		-55°C to +125°C		61	63	mA
I _{DRVDD} (Reduce range mode) 4/		25°C		53		mA
Total power consumption						
DC input		-55°C to +125°C		403		mW
Sine wave input (Four channels including output drivers ANSI 644 mode)		-55°C to +125°C		440	480	mW
Sine wave input (Four channels including output drivers reduced range mode)		25°C		425		mW
Power down mode		-55°C to +125°C		2		mW
Standby mode 5/		-55°C to +125°C		235		mW

See footnote at end of table.

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TABLE I. Electrical performance characteristics - Continued. 1/

Test <u>2/</u>	Test conditions <u>3/</u>	Temperature, TA	Limits			Unit
			Min	Typ	Max	
AC specifications						
Signal to noise ratio (SNR)						
f _{IN} = 9.7 MHz		25°C		75.3		dBFS
f _{IN} = 30.5 MHz		25°C		75.2		
f _{IN} = 70 MHz		-55°C to +125°C	72	74.1		
f _{IN} = 140 MHz		25°C		72.2		
f _{IN} = 200 MHz		25°C		70.7		
Signal to noise and distortion ratio (SINAD)						
f _{IN} = 9.7 MHz		25°C		75.2		dBFS
f _{IN} = 30.5 MHz		25°C		75.1		
f _{IN} = 70 MHz		-55°C to +125°C	71.7	74.0		
f _{IN} = 140 MHz		25°C		71.9		
f _{IN} = 200 MHz		25°C		70.4		
Effective number of bits (ENOB)						
f _{IN} = 9.7 MHz		25°C		12.2		Bits
f _{IN} = 30.5 MHz		25°C		12.2		
f _{IN} = 70 MHz		-55°C to +125°C		12.0		
f _{IN} = 140 MHz		25°C		11.7		
f _{IN} = 200 MHz		25°C		11.4		
Spurious free dynamic range (SFDR)						
f _{IN} = 9.7 MHz		25°C		98		dBc
f _{IN} = 30.5 MHz		25°C		92		
f _{IN} = 70 MHz		-55°C to +125°C	76	90		
f _{IN} = 140 MHz		25°C		85		
f _{IN} = 200 MHz		25°C		83		
Worst harmonic (second or third)						
f _{IN} = 9.7 MHz		25°C		-98		dBc
f _{IN} = 30.5 MHz		25°C		-92		
f _{IN} = 70 MHz		-55°C to +125°C		-90	-76	
f _{IN} = 140 MHz		25°C		-85		
f _{IN} = 200 MHz		25°C		-83		
Worst other harmonic (excluding second or third)						
f _{IN} = 9.7 MHz		25°C		-101		dBFS
f _{IN} = 30.5 MHz		25°C		-100		
f _{IN} = 70 MHz		-55°C to +125°C		-95	-83	
f _{IN} = 140 MHz		25°C		-96		
f _{IN} = 200 MHz		25°C		-92		
Two tone intermodulation distortion (IMD) –AN1 and AND2 = -7.0 dBFS						
f _{IN} = 70.5 MHz, f _{IN2} = 72.5 MHz		25°C		86		dBc
Crosstalk <u>6/</u>		-55°C to +125°C		-95		dB
Crosstalk (overrange condition) <u>7/</u>		25°C		-89		dB

See footnote at end of table.

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TABLE I. Electrical performance characteristics - Continued. 1/

Test <u>2/</u>	Test conditions <u>3/</u>	Temperature, TA	Limits			Unit
			Min	Typ	Max	
AC specifications – continued.						
Power supply rejection ratio (SPRR) <u>8/</u>						
AVDD		25°C		48		dB
DRVDD		25°C		75		dB
Analog input bandwidth, full power		25°C		650		MHz
Digital specifications						
Clock inputs (CLK+, CLK-)						
Logic compliance			CMOS/LVDS/LVPECL			
Differential input voltage <u>9/</u>		-55°C to +125°C	0.2		3.6	V p-p
Input voltage range		-55°C to +125°C	AGND – 0.2		AVDD + 0.2	V
Input common mode voltage		-55°C to +125°C		0.9		V
Input resistance (Differential)		25°C		15		kΩ
Input capacitance		25°C		4		pF
Logic inputs (PDWN, SYNC, SCLK)						
Logic 1 voltage		-55°C to +125°C	1.2		AVDD + 0.2	V
Logic 0 voltage		-55°C to +125°C	0		0.8	V
Input resistance		25°C		30		kΩ
Input capacitance		25°C		2		pF
Logic input (CSB)						
Logic 1 voltage		-55°C to +125°C	1.2		AVDD + 0.2	V
Logic 0 voltage		-55°C to +125°C	0		0.8	V
Input resistance		25°C		26		kΩ
Input capacitance		25°C		2		pF
Logic input (SDIO/OLM)						
Logic 1 voltage		-55°C to +125°C	1.2		AVDD + 0.2	V
Logic 0 voltage		-55°C to +125°C	0		0.8	V
Input resistance		25°C		26		kΩ
Input capacitance		25°C		5		pF
Logic output (SDIO/OLM) <u>10/</u>						
Logic 1 voltage (IOH = 800 μA)		-55°C to +125°C		1.79		V
Logic 0 voltage (IOL = 50 μA)		-55°C to +125°C			0.05	V
Digital outputs (D0±x, D1±x), ANSI-644						
Logic compliance			LVDS			
Differential output voltage (VOD)		-55°C to +125°C	290	345	400	mV
Output offset voltage (VOS)		-55°C to +125°C	1.15	1.25	1.35	V
Output coding (default)			Twos complement			
Digital outputs (D0±x, D1±x), low power, reduced signal option						
Logic compliance			LVDS			
Differential output voltage (VOD)		-55°C to +125°C	160	200	230	mV
Output offset voltage (VOS)		-55°C to +125°C	1.15	1.25	1.35	V
Output coding (default)			Twos complement			

See footnote at end of table.

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TABLE I. Electrical performance characteristics - Continued. 1/

Test <u>2/</u> <u>11/</u>	Test conditions <u>3/</u>	Temperature, TA	Limits			Unit
			Min	Typ	Max	
Switching specifications						
Clock						
Input clock rate		-55°C to +125°C	10		1000	MHz
Conversion rate <u>12/</u>		-55°C to +125°C	10		125	MSPS
Clock pulse width high (tEH)		-55°C to +125°C		4.00		ns
Clock pulse width low (tEL)		-55°C to +125°C		4.00		ns
Output parameters <u>13/</u>						
Propagation delay (tPD)		-55°C to +125°C		2.3		ns
Rise time (tR) (20% to 80%)		-55°C to +125°C		300		ps
Fall time (tF) (20% to 80%)		-55°C to +125°C		300		ps
FCO propagation delay (tFCO)		-55°C to +125°C	1.5	2.3	3.1	ns
DCO propagation delay (tCPD) <u>14/</u>		-55°C to +125°C		tFCO + (tSAMPLE/ 16)		ns
DCO to data delay (tDATA) <u>14/</u>		-55°C to +125°C	(tSAMPLE/16) - 300	(tSAMPLE/ 16)	(tSAMPLE/16) + 300	ops
DCO to FCO delay (tFRAME) <u>14/</u>		-55°C to +125°C	(tSAMPLE/16) - 300	(tSAMPLE/ 16)	(tSAMPLE/16) + 300	ps
Lane delay (tLD)				90		ps
Data to data skew (tDATA-MAX - tDATA-MIN)		-55°C to +125°C		±50	±200	ps
Wake up time (standby)		25°C		250		ns
Wake up time (power down) <u>15/</u>		25°C		375		µs
Pipeline latency		-55°C to +125°C		16		Clock cycles
Aperture						
Aperture delay (tA)		25°C		1		ns
Aperture uncertainty (Jitter, tJ)		25°C		135		fs ms
Out of range recovery time		25°C		1		Clock cycles

See footnote at end of table.

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TABLE I. Electrical performance characteristics - Continued.

- 1/ Testing and other quality control techniques are used to the extent deemed necessary to assure product performance over the specified temperature range. Product may not necessarily be tested across the full temperature range and all parameters may not necessarily be tested. In the absence of specific parametric testing, product performance is assured by characterization and/or design.
- 2/ See the AN-835 manufacturer's application note. Understanding high speed ADC testing and evaluation, for definitions and for details on how these tests were completed.
- 3/ AVDD = 1.8 V, DRVDD = 1.8 V, 2 V p-p differential input, 1.0 V internal reference, AIN = -1.0 dBFS, unless otherwise noted.
- 4/ Measured with a low input frequency, full scale sine wave of all four channels.
- 5/ It can be controlled via the SPI.
- 6/ Crosstalk is measured at 70 MHz with an -1.0 dBFS analog input on one channel and no input on the adjacent channel.
- 7/ The over range condition is specified with 3 dB of the full-scale input range.
- 8/ PSRR is measured by injecting a sinusoidal signal at 10 MHz to the power supply pin and measuring the output spur on the FFT. PSRR is calculated as the ratio of the amplitudes of the spur voltage over the pin voltage, expressed in decibels.
- 9/ This is specified for LVDS and LVPECL only.
- 10/ This is specified for 13 SDIO/OLM pins sharing the same connection.
- 11/ Measured on standard FR-4 material.
- 12/ The maximum conversion rate is based on two lane output mode. See the digital outputs and timing section of the manufacturer's datasheet for the maximum conversion rate is one lane output mode.
- 13/ Can be adjusted via the SPI. The conversion rate is the clock rate after the divider.
- 14/ tSAMPLE/16 is based on the number of bits in two LVDS data lanes. tSAMPLE = 1 / fs.
- 15/ Wake-up time is defined as the time required to return to normal operation from power-down mode.

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Case X

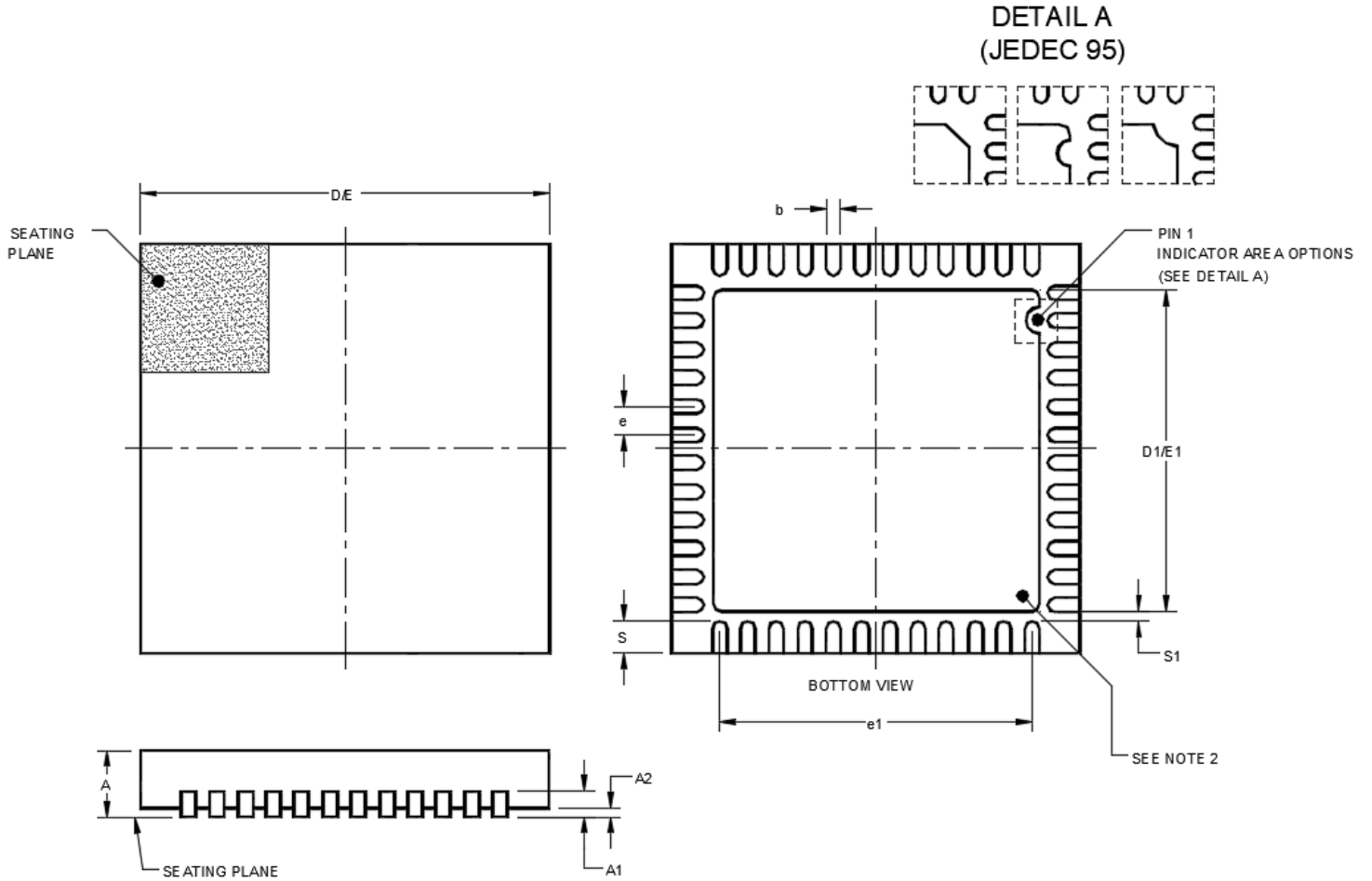


FIGURE 1. Case outline.

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Case X - continued

Symbol	Dimensions					
	Inches			Millimeters		
	Minimum	Nominal	Maximum	Minimum	Nominal	Maximum
A	.027	.029	.031	0.70	0.75	0.80
A1	.008 REF			0.203 REF		
A2	---	.001	.002	---	0.02	0.05
b	.007	.010	.012	0.18	0.25	0.30
D/E	.272	.275	.279	6.90	7.00	7.10
D1/E1	.216	.220	.224	5.50	5.60	5.70
e	.020 BSC			0.50 BSC		
e1	.216 REF			5.50 REF		
S	.012	.016	.020	0.30	0.40	0.50
S1	.008	---	---	0.20	---	---

NOTES:

1. Controlling dimensions are millimeter, inch dimensions are given for reference only.
2. For proper connection of the exposed pad, refer to the pin configuration and function descriptions of the manufacturer's datasheet.
3. Falls within reference to JEDEC MO-220-WKKD-4.

FIGURE 1. Case outline - Continued.

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Device type	01		
Case outline	X		
Terminal number	Terminal symbol	Terminal number	Terminal symbol
1	VIN+D	48	VIN+C
2	VIN-D	47	VIN-C
3	AVDD	46	AVDD
4	AVDD	45	AVDD
5	CLK-	44	SYNC
6	CLK+	43	VCM
7	AVDD	42	VREF
8	DRVDD	41	SENSE
9	D1-D	40	RBIAS
10	D1+D	39	AVDD
11	D0-D	38	VIN-B
12	D0+D	37	VIN+B
13	D1-C	36	VIN+A
14	D1+C	35	VIN-A
15	D0-C	34	AVDD
16	D0+C	33	PDWN
17	DCO-	32	CSB
18	DCO+	31	SDIO/OLM
19	FCO-	30	SCLK/DTP
20	FCO+	29	DRVDD
21	D1-B	28	D0+A
22	D1+B	27	D0-A
23	D0-B	26	D1+A
24	D0+B	25	D1-A

NOTE:

1. The exposed thermal PAD on the bottom of the package provides the analog ground for the part, this exposed PAD must be connected to ground for proper operation.

FIGURE 2. Terminal connections

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Case outline X

Terminal number	Terminal symbol	Description
0	AGND, Exposed pad	Analog ground, exposed pad. The exposed thermal pad on the bottom of the package provides the analog ground for the part. This exposed pad must be connected to ground for proper operation.
1	VIN+D	ADC D analog input true.
2	VIN-D	ADC D analog input complement.
3, 4, 7, 34, 39, 45, 46	AVDD	1.8 V analog supply pins.
5, 6	CLK-, CLK+	Differential encode clock. PECL, LVDS, or 1.8 V CMOS inputs.
8, 29	DRVDD	Digital output driver supply.
9	D1-D	Channel D digital outputs, disabled in one lane mode. SEE NOTE.
10	D1+D	Channel D digital outputs, disabled in one lane mode. SEE NOTE.
11	D0-D	Channel D digital outputs, disabled in one lane mode. SEE NOTE.
12	D0+D	Channel D digital outputs, disabled in one lane mode. SEE NOTE.
13	D1-C	Channel C digital outputs (channel D digital outputs in one lane mode). SEE NOTE.
14	D1+C	Channel C digital outputs (channel D digital outputs in one lane mode). SEE NOTE.
15	D0-C	Channel C digital output 0.
16	D0+C	Channel C digital output 0.
17	DCO-	Data clock output.
18	DCO+	Data clock output
19	FCO-	Frame clock output.
20	FCO+	Frame clock output.
21	D1-B	Channel B digital output 1.
22	D1+B	Channel B digital output 1.
23	D0-B	Channel B digital output 0. (Channel A digital outputs in one lane mode). SEE NOTE.
24	D0+B	Channel B digital output 0. (Channel A digital outputs in one lane mode). SEE NOTE.
25	D1-A	Channel A digital output 1. Disabled in one lane mode. SEE NOTE
26	D1+A	Channel A digital output 1. Disabled in one lane mode. SEE NOTE.
27	D0-A	Channel A digital output 0. Disabled in one lane mode. SEE NOTE.
28	D0+A	Channel A digital output 0. Disabled in one lane mode. SEE NOTE.
30	SCLK/DTP	SPI clock input/digital test pattern.
31	SDIO/OLM	SPI data input and output bidirectional SPI data/output lane mode.
32	CSB	SPI chip select bar. Active low enable; 30 kΩ internal pull-up.
33	PDWN	Digital input, 30 kΩ internal pull down resistor. PDWN high = power down device. PDWN low = run device, normal operation.
35	VIN-A	ADC A analog input complement.
36	VIN+A	ADC A analog input true.
37	VIN+B	ADC B analog input true.
38	VIN-B	ADC B analog input complement.
40	RBIAS	Sets analog current bias. Connect to 10 kΩ (1% tolerance) resistor to ground.
41	SENSE	Reference mode selection.
42	VREF	Voltage reference input and output.
43	VCM	Analog output at midsupply voltage. Sets the common mode of the analog inputs, external to the ADC.
44	SYNC	Digital input. SYNC input to clock divider.
47	VIN-C	ADC C analog input complement.
48	VIN+C	ADC C analog input true.

NOTE: Output channel assignment are shown for for default two lane mode. If one lane mode is used, output channel assignments change as indicated in parenthesis. Register 0x21, bits [6:4] invoke one lane mode.

FIGURE 3. Terminal function description.

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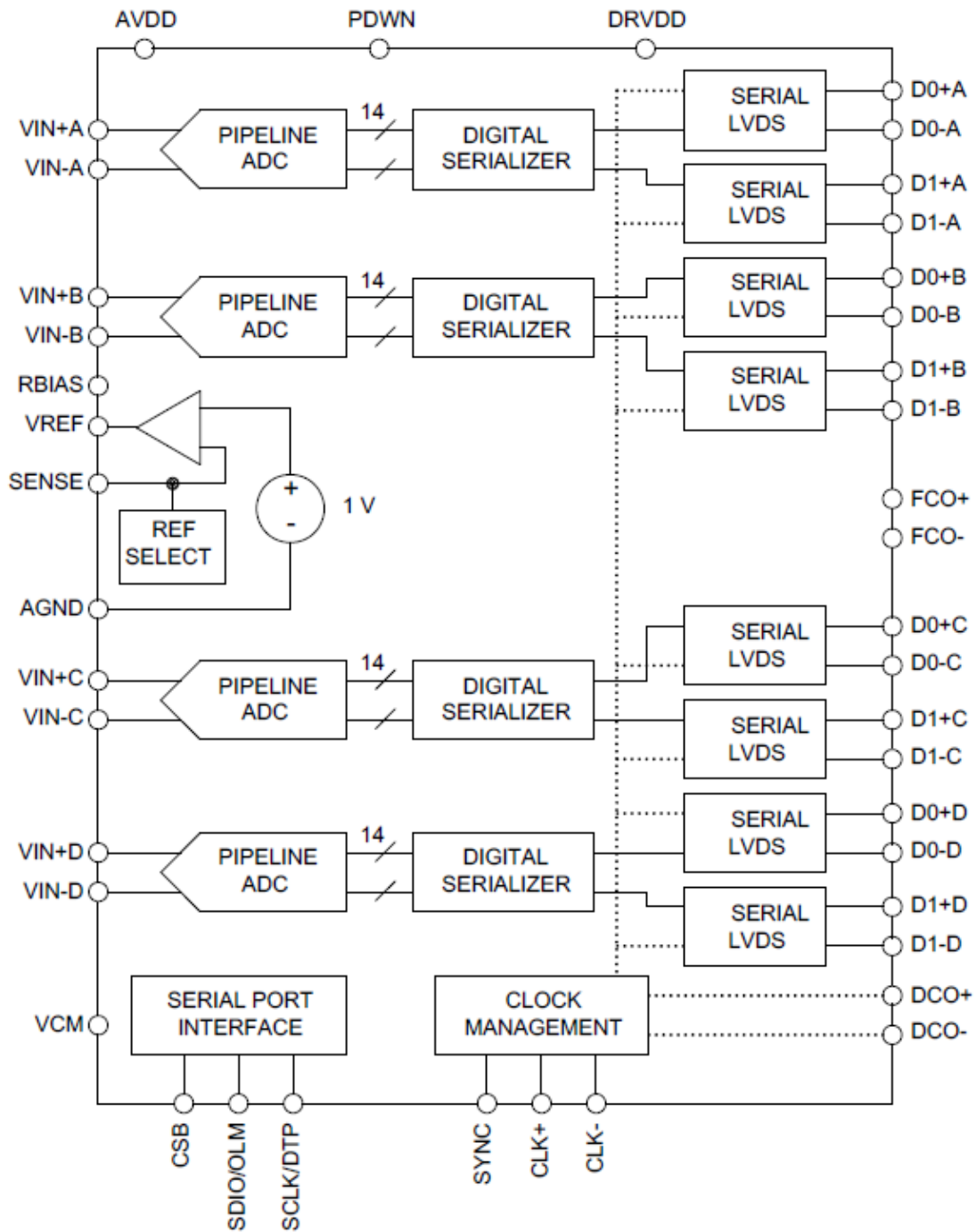


FIGURE 4. Functional block diagram.

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4. VERIFICATION

4.1 Product assurance requirements. The manufacturer is responsible for performing all inspection and test requirements as indicated in their internal documentation. Such procedures should include proper handling of electrostatic sensitive devices, classification, packaging, and labeling of moisture sensitive devices, as applicable.

5. PREPARATION FOR DELIVERY

5.1 Packaging. Preservation, packaging, labeling, and marking shall be in accordance with the manufacturer's standard commercial practices for electrostatic discharge sensitive devices.

6. NOTES

6.1 ESDS. Devices are electrostatic discharge sensitive and are classified as ESDS class 1 minimum.

6.2 Configuration control. The data contained herein is based on the salient characteristics of the device manufacturer's data book. The device manufacturer reserves the right to make changes without notice. This drawing will be modified as changes are provided.

6.3 Suggested source(s) of supply. Identification of the suggested source(s) of supply herein is not to be construed as a guarantee of present or continued availability as a source of supply for the item. DLA Land and Maritime maintains an online database of all current sources of supply at <https://landandmaritimeapps.dla.mil/programs/smcr/>.

Vendor item drawing administrative control number <u>1/</u>	Device manufacturer CAGE code	Mode of transportation and quantity	Vendor part number
V62/13627-01XE	24355	Tray, 260 units	AD9253TCPZ-125EP
		Tape and reel, 750 units	AD9253TCPZR7-125EP

1/ The vendor item drawing establishes an administrative control number for identifying the item on the engineering documentation.

CAGE code

24355

Source of supply

Analog Devices
 Route 1 Industrial Park
 P.O. Box 9106
 Norwood, MA 02062
 Point of contact: 20 Alpha Road
 Chelmsford, MA 01824-4123

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