

1. SCOPE

1.1 Scope. This drawing describes the requirements for a family of card holders intended for use on printed circuit boards.

1.2 Part or Identifying Number (PIN). The complete PIN shall be as follows:



2. APPLICABLE DOCUMENTS

2.1 Government documents.

2.1.1 Specifications, standards, and handbooks. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract (see 6.2).

DEPARTMENT OF DEFENSE STANDARDS

MIL-STD-1285 - Marking of Electrical and Electronic Parts.

(Copies of these documents are available online at <http://assist.daps.dla.mil/quicksearch/> or www.dodssp.daps.mil or from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094.)

2.2 Non-Government publications. The following documents form a part of this document to the extent specified herein. Unless otherwise specified, the issues of the documents are those cited in the solicitation or contract (see 6.2).

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM-A366/A366M - Steel Sheets, Carbon, Cold Rolled.
 ASTM-A967 - Standard Specification for Chemical Passivation Treatments for Stainless Steel Parts.
 ASTM-B194 - Copper-Beryllium Alloy Plate, Sheet, Strip, and Rolled Bar (UNS C17000 and C17200).

(Application for copies should be addressed to the ASTM International, P.O. Box C700, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959 or at URL <http://www.astm.org>.)

SOCIETY OF AUTOMOTIVE ENGINEERS (SAE)

SAE AMS 5517J - Steel, Corrosion Resistant, Sheet and Strip (UNS S30100)
 SAE AMS-QQ-P-416 - Plating, Cadmium (Electrodeposited).

(Application for copies should be addressed to the SAE World Headquarters, 400 Commonwealth Drive, Warrendale, PA 15096-0001 or at URL <http://www.sae.org>.)

(Industry association specifications and standards are generally available for reference from libraries. They are also distributed among technical groups and using Federal agencies.)

2.3 Order of precedence. In the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

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3. REQUIREMENTS

3.1 Interface and physical dimensions. See figure 1 and table I.

3.2 Material. Material shall be as specified in table I. Beryllium copper shall be in accordance with ASTM-B194. Steel shall be in accordance with ASTM-A366 or ASTM-A366M (NOTE: Stainless steel, which may be used in lieu of steel, shall be in accordance with SAE AMS 5517J (UNS S30100)). For dash numbers -013 through -018, -031 through -036, -049 through -054, -067 through -072, and -085 through -090 the material thickness shall be $.005 \pm .001$ inch (0.13 ± 0.03 mm). For all other dash numbers, the material thickness shall be $.008 \pm .002$ inch (0.20 ± 0.05 mm). Card holders constructed of BH material (see table I) shall have an additional one-quarter heat treat in accordance with ASTM-B194.

3.3 Finish. Card holders constructed of beryllium copper or steel shall be cadmium plate in accordance with SAE AMS-QQ-P-416, type II, class 2. Card holders constructed of stainless steel shall be passivated in accordance with ASTM-A967 (Nitric 2).

3.4 DSCC certificate of compliance. A certificate of compliance shall be submitted to DSCC-VAC by each manufacturer desiring to be listed as a suggested source of supply (see 6.7). The certificate shall state that the manufacturer's product meets all the requirements of this drawing.

3.4.1 Optional statement of compliance in lieu of testing. The acquiring activity, at its discretion, may accept from the manufacturer a statement of compliance in lieu of the manufacturer performing the inspection of product for delivery tests (see 4.1.2 and 6.2.c).

3.5 Marking. Marking of the card holder is not required; however, each unit package shall be marked in accordance with MIL-STD-1285 and include the PIN as specified herein (see 1.2), the manufacturer's name or Commercial and Government Entity (CAGE) code, and date lot codes.

3.6 Recycled, recovered, or environmentally preferable materials. Recycled, recovered, or environmentally preferable materials should be used to the maximum extent possible provided that the material meets or exceeds the operational and maintenance requirements, and promotes economically advantageous life cycle costs.

3.7 Workmanship. Card holders shall be processed in such a manner as to be uniform in quality and shall be free from surface and finish flaws that could affect life or serviceability. Finish shall be smooth and edges shall be rounded. Chipping, cracking, deterioration, disintegration, or burrs are unacceptable.

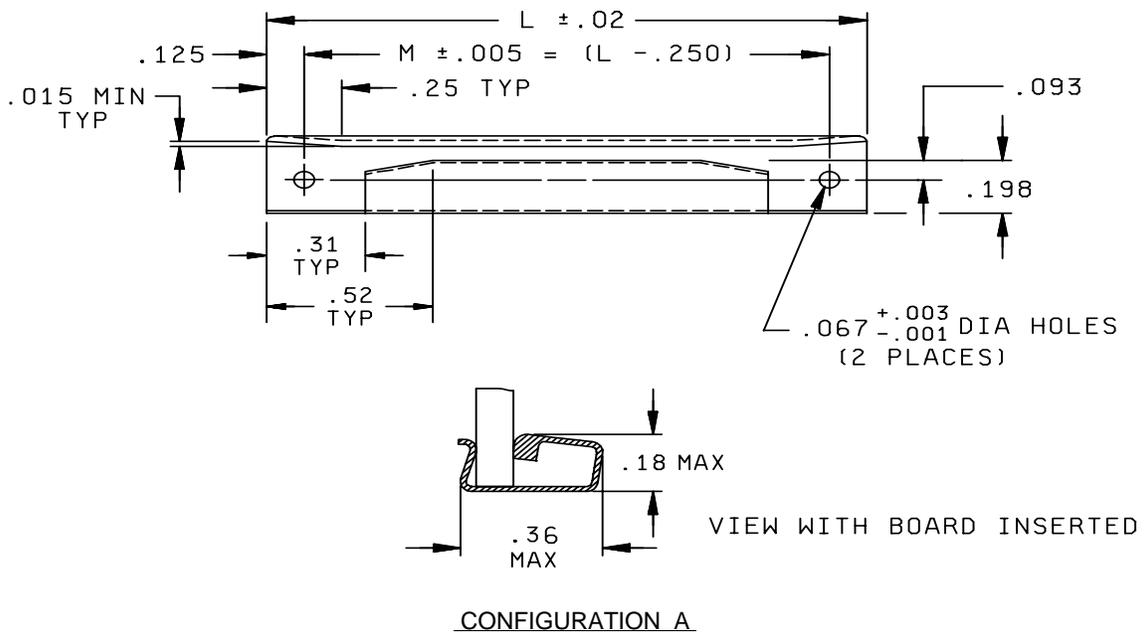


FIGURE 1. Dimensions and configurations.

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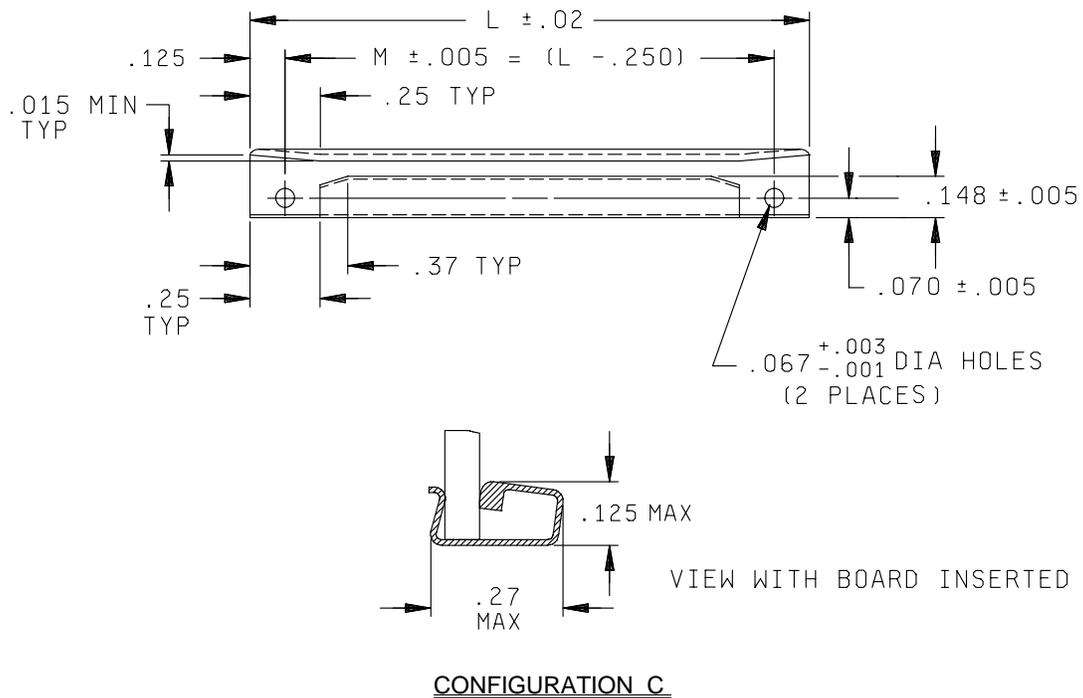
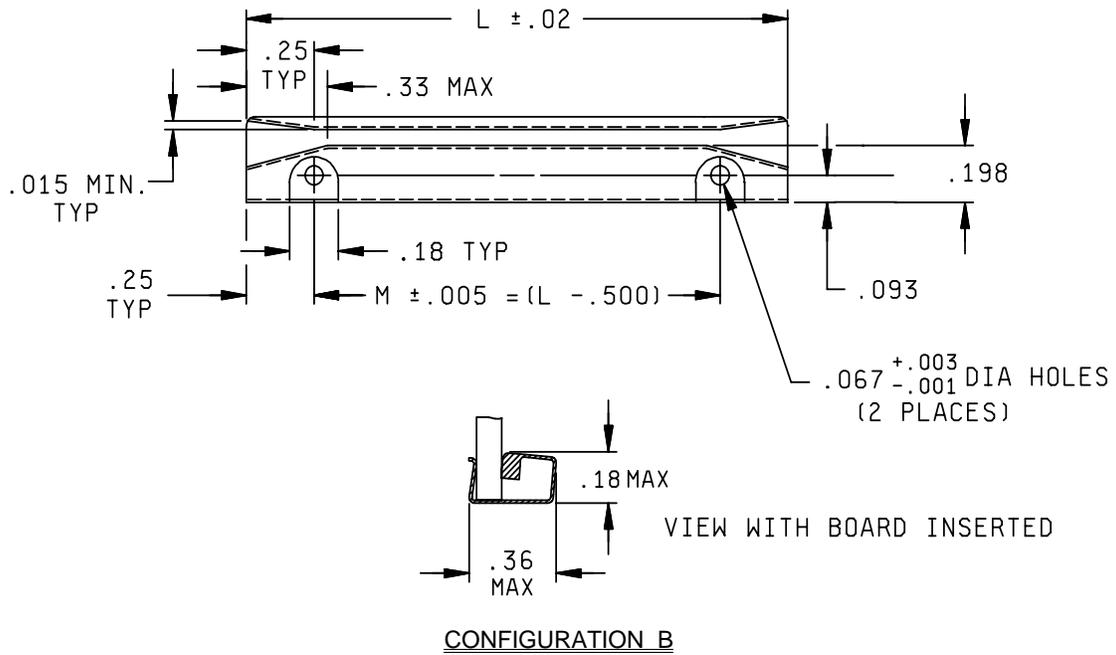


FIGURE 1. Dimensions and configurations - Continued.

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Inches	mm	Inches	mm
.001	0.03	.16	4.1
.003	0.08	.18	4.6
.005	0.13	.198	5.03
.015	0.38	.25	6.4
.02	0.5	.250	6.35
.067	1.70	.27	6.9
.070	1.78	.31	7.9
.093	2.36	.36	9.1
.125	3.18	.37	9.4
.148	3.76	.52	13.2

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for general information only.
3. Unless otherwise specified, tolerances are $\pm .02$ (0.51 mm) on two place decimals and $\pm .010$ (0.25 mm) on three place decimals.

FIGURE 1. Dimensions and configurations - Continued.

TABLE I. Dash numbers.

Dash number	Material B – Beryllium copper BH – Beryllium copper (1/4 HT) S – Stainless steel	Length (inches) L	Board slot thickness $\pm .005$ (0.13 mm) A = .0625 (1.59 mm) B = .0937 (2.38 mm)	Configuration
001	B	2.5 (63.50 mm)	A	A
002	BH	2.5 (63.50 mm)	A	A
003	S	2.5 (63.50 mm)	A	A
004	B	2.5 (63.50 mm)	B	A
005	BH	2.5 (63.50 mm)	B	A
006	S	2.5 (63.50 mm)	B	A
007	B	2.5 (63.50 mm)	A	B
008	BH	2.5 (63.50 mm)	A	B
009	S	2.5 (63.50 mm)	A	B
010	B	2.5 (63.50 mm)	B	B
011	BH	2.5 (63.50 mm)	B	B
012	S	2.5 (63.50 mm)	B	B
013	B	2.5 (63.50 mm)	A	C
014	BH	2.5 (63.50 mm)	A	C
015	S	2.5 (63.50 mm)	A	C

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TABLE I. Dash numbers - Continued.

Dash number	Material B – Beryllium copper BH – Beryllium copper (1/4 HT) S – Stainless steel	Length (inches) L	Board slot thickness ± .005 (0.13 mm) A = .0625 (1.59 mm) B = .0937 (2.38 mm)	Configuration
016	B	3.0 (76.20 mm)	A	A
017	BH	3.0 (76.20 mm)	A	A
018	S	3.0 (76.20 mm)	A	A
019	B	3.0 (76.20 mm)	B	A
020	BH	3.0 (76.20 mm)	B	A
021	S	3.0 (76.20 mm)	B	A
022	B	3.0 (76.20 mm)	A	B
023	BH	3.0 (76.20 mm)	A	B
024	S	3.0 (76.20 mm)	A	B
025	B	3.0 (76.20 mm)	B	B
026	BH	3.0 (76.20 mm)	B	B
027	S	3.0 (76.20 mm)	B	B
028	B	3.0 (76.20 mm)	A	C
029	BH	3.0 (76.20 mm)	A	C
030	S	3.0 (76.20 mm)	A	C
031	B	3.5 (88.90 mm)	A	A
032	BH	3.5 (88.90 mm)	A	A
033	S	3.5 (88.90 mm)	A	A
034	B	3.5 (88.90 mm)	B	A
035	BH	3.5 (88.90 mm)	B	A
036	S	3.5 (88.90 mm)	B	A
037	B	3.5 (88.90 mm)	A	B
038	BH	3.5 (88.90 mm)	A	B
039	S	3.5 (88.90 mm)	A	B
040	B	3.5 (88.90 mm)	B	B
041	BH	3.5 (88.90 mm)	B	B
042	S	3.5 (88.90 mm)	B	B
043	B	3.5 (88.90 mm)	A	C
044	BH	3.5 (88.90 mm)	A	C
045	S	3.5 (88.90 mm)	A	C

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TABLE I. Dash numbers - Continued.

Dash number	Material B – Beryllium copper BH – Beryllium copper (1/4 HT) S – Stainless steel	Length (inches) L	Board slot thickness ± .005 (0.13 mm) A = .0625 (1.59 mm) B = .0937 (2.38 mm)	Configuration
046	B	4.0 (101.60 mm)	A	A
047	BH	4.0 (101.60 mm)	A	A
048	S	4.0 (101.60 mm)	A	A
049	B	4.0 (101.60 mm)	B	A
050	BH	4.0 (101.60 mm)	B	A
051	S	4.0 (101.60 mm)	B	A
052	B	4.0 (101.60 mm)	A	B
053	BH	4.0 (101.60 mm)	A	B
054	S	4.0 (101.60 mm)	A	B
055	B	4.0 (101.60 mm)	B	B
056	BH	4.0 (101.60 mm)	B	B
057	S	4.0 (101.60 mm)	B	B
058	B	4.0 (101.60 mm)	A	C
059	BH	4.0 (101.60 mm)	A	C
060	S	4.0 (101.60 mm)	A	C
061	B	5.0 (127.00 mm)	A	A
062	BH	5.0 (127.00 mm)	A	A
063	S	5.0 (127.00 mm)	A	A
064	B	5.0 (127.00 mm)	B	A
065	BH	5.0 (127.00 mm)	B	A
066	S	5.0 (127.00 mm)	B	A
067	B	5.0 (127.00 mm)	A	B
068	BH	5.0 (127.00 mm)	A	B
069	S	5.0 (127.00 mm)	A	B
070	B	5.0 (127.00 mm)	B	B
071	BH	5.0 (127.00 mm)	B	B
072	S	5.0 (127.00 mm)	B	B
073	B	5.0 (127.00 mm)	A	C
074	BH	5.0 (127.00 mm)	A	C
075	S	5.0 (127.00 mm)	A	C

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TABLE I. Dash numbers - Continued.

Dash number	Material B – Beryllium copper BH – Beryllium copper (1/4 HT) S – Stainless steel	Length (inches) L	Board slot thickness ± .005 (0.13 mm) A = .0625 (1.59 mm) B = .0937 (2.38 mm)	Configuration
076	B	6.0 (152.40 mm)	A	A
077	BH	6.0 (152.40 mm)	A	A
078	S	6.0 (152.40 mm)	A	A
079	B	6.0 (152.40 mm)	B	A
080	BH	6.0 (152.40 mm)	B	A
081	S	6.0 (152.40 mm)	B	A
082	B	6.0 (152.40 mm)	A	B
083	BH	6.0 (152.40 mm)	A	B
084	S	6.0 (152.40 mm)	A	B
085	B	6.0 (152.40 mm)	B	B
086	BH	6.0 (152.40 mm)	B	B
087	S	6.0 (152.40 mm)	B	B
088	B	6.0 (152.40 mm)	A	C
089	BH	6.0 (152.40 mm)	A	C
090	S	6.0 (152.40 mm)	A	C

4. VERIFICATION

4.1 Conformance inspections.

4.1.1 Inspection of product for delivery. Inspection of product for delivery shall consist of visual and mechanical inspections of interface and physical dimensions (see 3.1), materials (see 3.2), and workmanship (see 3.7). Criteria for defects are listed in 4.1.5.

4.1.2 Optional statement of compliance. The acquiring activity, at its discretion, may accept a statement of compliance in lieu of the manufacturer performing the inspection of product for delivery (see 6.2.b).

4.1.3 Sampling plan. A sample of parts shall be randomly selected in accordance with table II, normal sampling. If one or more defects are found, the lot shall be rejected. Criteria for defects are listed in 4.1.5.

4.1.4 Rejected lots. If an inspection lot is rejected after normal sampling inspection, the manufacturer may rework it to correct the defects, or screen out the defective parts and resubmit for inspection. Resubmitted lots shall be inspected by selecting a random sample of parts in accordance with table II, tightened sampling. If one or more defects are found in this sample, the lot shall be rejected and shall not be supplied to this specification. Resubmitted lots which are acceptable shall be clearly identified as reinspected lots.

4.1.5 Defective characteristics and properties. Dimensional characteristics are considered defective when out of tolerance. Physical and functional properties are considered defective when outside the specified minimum, maximum, or range as applicable. Workmanship characteristics are considered defective when they would be detrimental to the intended use, performance requirements, or environmental survival of the part.

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TABLE II. Sampling plan.

Lot size			Normal	Tightened
2	to	25	3	5
26	to	50	5	6
51	to	90	6	7
91	to	150	7	11
151	to	280	10	13
281	to	500	11	16
501	to	1,200	15	19
1,201	to	3,200	18	23
3,201	to	10,000	22	29
10,001	to	35,001	29	35
35,001	and	over	29	40

5. PACKAGING

5.1 Packaging. For acquisition purposes, the packaging requirements shall be as specified in the contract or order (see 6.2). When actual packaging of materiel is to be performed by DoD or in-house contractor personnel, these personnel need to contact the responsible packaging activity to ascertain packaging requirements. Packaging requirements are maintained by the Inventory Control Point's packaging activity within the Military Department or Defense Agency, or within the Military Department's system command. Packaging data retrieval is available from the managing Military Department's or Defense Agency's automated packaging files, CD-ROM products, or by contacting the responsible packaging activity.

6. NOTES

(This section contains information of a general or explanatory nature which may be helpful, but is not mandatory.)

6.1 Intended use. Card holders conforming to this drawing are intended for use when performance specifications do not exist and qualified military devices that will perform the required function are not available for OEM application.

6.1.1 Environmentally preferable material. Environmentally preferable materials should be used to the maximum extent possible that the material meets or exceeds the operational and maintenance requirements, and promotes economically advantageous life cycle costs. Table III lists the Environmental Protection Agency (EPA) top seventeen hazardous materials targeted for major usage reduction. If any of these hazardous materials are required, it is recommended that it be used only when other materials cannot meet performance requirements.

TABLE III EPA top seventeen hazardous materials.

Benzene	Dichloromethane	Tetrachloroethylene
Cadmium and Compounds	Lead and Compounds	Toluene
Carbon Tetrachloride	Mercury and Compounds	1,1,1 - Trichloroethane
Chloroform	Methyl Ethyle Ketone	Trichloroethylene
Chromium and Compounds	Methyl Isobutyl Ketone	Xylenes
Cyanide and Compounds	Nickel and Compounds	

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6.2 Acquisition requirements. The acquisition requirements should specify the following:

- a. Complete PIN (see 1.2).
- b. Requirements for delivery and one copy of the quality conformance inspection data or certificate of compliance that parts have passed quality conformance inspection with each shipment of parts by the manufacturer.
- c. Whether the manufacturer performs the product for delivery inspection (4.1.1) or provides an optional statement of compliance (4.1.2).
- d. Requirements for notification of change in product to the contracting activity, if applicable.
- e. Requirements for packaging and packing.

6.3 Replaceability. Devices covered by this drawing will replace the commercial device covered by a contractor-prepared specification or drawing.

6.4 Patents. The items covered by this drawing may be covered under Patent Number 3,186,554. The Government does not possess a license under these patents for the benefit of manufacturers of the item, either for the Government or for use in equipment to be delivered to the Government.

6.5 Users of record. Coordination of this document for future revisions are coordinated only with the suggested sources of supply and the users of record of this document. Requests to be added as a recorded user of this drawing should be in writing to: DSCC-VAC, Post Office Box 3990, Columbus, OH 43218-3990 or by telephone (614) 692-0526 or DSN 850-0526.

6.6 Suggested sources of supply. Suggested sources of supply are listed herein. Additional sources will be added as they become available. For assistance in the use of this drawing, contact DSCC-VAC, Post Office Box 3990, Columbus, OH 43218-3990 or by telephone (614) 692-0526 or DSN 850-0526 or by electronic mail at "5998.Documents@dsccl.dla.mil". This document is available online at <http://www.dsccl.dla.mil/Programs/Milspec>.

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DSCC drawing PIN 85021- (1) (2)	Vendor similar designation or type number	DSCC drawing PIN 85021- (1) (2)	Vendor similar designation or type number	Vendor CAGE	Vendor name, address and contact information
001	35-1540B-2053	046	35-1540B-2083	18915	APW Electronic Solutions 14100 Danielson Street Poway, CA 92064-6898 Tel: (858) 679-4550 Toll Free: (800) 854-7086 Fax: (858) 679-4555 URL: www.apw.com Electronic-mail: sales.electronicsolutions@apw.com
002	35-1540BH-2053	047	35-1540BH-2083		
003	35-1540CR-205	048	35-1540CR-208		
004	35-15403B-3053	049	35-1540B-3083		
005	35-1540BH-3053	050	35-1540BH-3083		
006	35-1540CR-305	051	35-1540CR-308		
007	35-1541B-2053	052	35-1541B-2083		
008	35-1541BH-2053	053	35-1541BH-2083		
009	35-1541CR-205	054	35-1541CR-208		
010	35-1540B-3053	055	35-1541B-3083		
011	35-1540BH-3053	056	35-1541BH-3083		
012	35-1540CR-305	057	35-1541CR-308		
013	35-1542B-2053	058	35-1542B-2083		
014	35-1542BH-2053	059	35-1542BH-2083		
015	35-1542CR-205	060	35-1542CR-208		
016	35-1540B-2063	061	35-1540B-2103		
017	35-1540BH-2063	062	35-1540BH-2103		
018	35-1540CR-206	063	35-1540CR-210		
019	35-1540B-3063	064	35-1540B-3103		
020	35-1540BH-3063	065	35-1540BH-3103		
021	35-1540CR-306	066	35-1540CR-310		
022	35-1541B-2063	067	35-1541B-2103		
023	35-1541BH-2063	068	35-1541BH-2103		
024	35-1541CR-206	069	35-1541CR-210		
025	35-1541B-3063	070	35-1541B-3103		
026	35-1541BH-3063	071	35-1541BH-3103		
027	35-1541CR-306	072	35-1541CR-310		
028	35-1542B-2063	073	35-1542B-2103		
029	35-1542BH-2063	074	35-1542BH-2103		
030	35-1542CR-206	075	35-1542CR-210		
031	35-1540B-2073	076	35-1540B-2123		
032	35-1540BH-2073	077	35-1540BH-2123		
033	35-1540CR-207	078	35-1540CR-212		
034	35-1540B-3073	079	35-1540B-3123		
035	35-1540BH-3073	080	35-1540BH-3123		
036	35-1540CR-307	081	35-1540CR-312		
037	35-1541B-2073	082	35-1541B-2123		
038	35-1541BH-2073	083	35-1541BH-2123		
039	35-1541CR-207	084	35-1541CR-212		
040	35-1541B-3073	085	35-1541B-3123		
041	35-1541BH-3073	086	35-1541BH-3123		
042	35-1541CR-307	087	35-1541CR-312		
043	35-1542B-2073	088	35-1542B-2123		
044	35-1542BH-2073	089	35-1542BH-2123		
045	35-1542CR-207	090	35-1542CR-212		

- (1) Parts must be purchased to this DSCC PIN to assure that all performance requirements and tests are met.
 (2) These part numbers represent card holders with cadmium plated finish or passivate stainless steel.

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6.7 Supersession data. Superseded part numbers are listed below.

Superseding (new) part number	Superseded (old) part number
AA55563/01AC25B	85021-001
AA55563/01BC25B	85021-002
AA55563/01DC25G	85021-003
AA55563/01AC25C	85021-004
AA55563/01BC25C	85021-005
AA55563/01DC25G	85021-006
AA55563/03AC25B	85021-007
AA55563/03BC25B	85021-008
AA55563/03DC25G	85021-009
AA55563/03AC25C	85021-010
AA55563/03BC25C	85021-011
AA55563/03DC25G	85021-012
AA55563/05AC25B	85021-013
AA55563/05BC25B	85021-014
AA55563/05DC25G	85021-015
AA55563/01AC30B	85021-016
AA55563/01BC30B	85021-017
AA55563/01DC30G	85021-018
AA55563/01AC30C	85021-019
AA55563/01BC30C	85021-020
AA55563/01DC30G	85021-021
AA55563/03AC30B	85021-022
AA55563/03BC30B	85021-023
AA55563/03DC30G	85021-024
AA55563/03AC30C	85021-025
AA55563/03BC30C	85021-026
AA55563/03DC30G	85021-027
AA55563/05AC30B	85021-028
AA55563/05BC30B	85021-029
AA55563/05DC30G	85021-030
AA55563/01AC35B	85021-031
AA55563/01BC35B	85021-032
AA55563/01DC35G	85021-033
AA55563/01AC35C	85021-034
AA55563/01BC35C	85021-035
AA55563/01DC35G	85021-036
AA55563/03AC35B	85021-037
AA55563/03BC35B	85021-038
AA55563/03DC35G	85021-039
AA55563/03AC35C	85021-040
AA55563/03BC35C	85021-041
AA55563/03DC35G	85021-042
AA55563/05AC35B	85021-043
AA55563/05BC35B	85021-044
AA55563/05DC35G	85021-045

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Superseding (new) part number	Superseded (old) part number
AA55563/01AC40B	85021-046
AA55563/01BC40B	85021-047
AA55563/01DC40G	85021-048
AA55563/01AC40C	85021-049
AA55563/01BC40C	85021-050
AA55563/01DC40G	85021-051
AA55563/03BC40B	85021-052
AA55563/03BC40B	85021-053
AA55563/03DC40G	85021-054
AA55563/03AC40C	85021-055
AA55563/03BC40C	85021-056
AA55563/03DC40G	85021-057
AA55563/05AC40B	85021-058
AA55563/05BC40B	85021-059
AA55563/05DC40G	85021-060
AA55563/01AC50B	85021-061
AA55563/01BC50B	85021-062
AA55563/01DC50G	85021-063
AA55563/01AC50C	85021-064
AA55563/01BC50C	85021-065
AA55563/01DC50G	85021-066
AA55563/03AC50B	85021-067
AA55563/03BC50B	85021-068
AA55563/03DC50G	85021-069
AA55563/03AC50C	85021-070
AA55563/03BC50C	85021-071
AA55563/03DC50G	85021-072
AA55563/05AC50B	85021-073
AA55563/05BC50B	85021-074
AA55563/05DC50G	85021-075
AA55563/01AC60B	85021-076
AA55563/01BC60B	85021-077
AA55563/01DC60G	85021-078
AA55563/01AC60C	85021-079
AA55563/01BC60C	85021-080
AA55563/01DC60G	85021-081
AA55563/03AC60B	85021-082
AA55563/03BC60B	85021-083
AA55563/03DC60G	85021-084
AA55563/03AC60C	85021-085
AA55563/03BC60C	85021-086
AA55563/03DC60G	85021-087
AA55563/05AC60B	85021-088
AA55563/05BC60B	85021-089
AA55563/05DC60G	85021-090

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