

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
A	Editorial changes throughout and add QR code. Table I add "Except for case pin 3" under Isolation and Capacitance Conditions columns. Update Vendor's address.	10 AUG 2015	M. A. Radecki

CURRENT DESIGN ACTIVITY CAGE CODE 037Z3
 HAS CHANGED NAMES TO:
 DLA LAND AND MARITIME
 COLUMBUS, OHIO 43218-5000



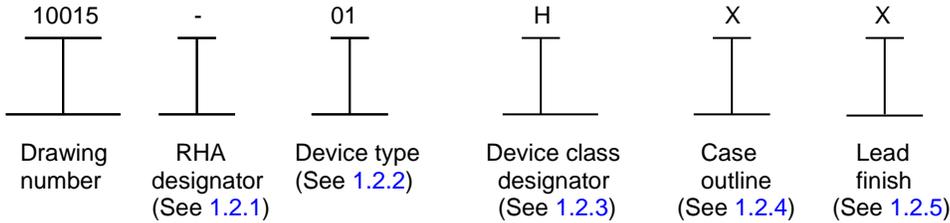
Prepared in accordance with [ASME Y14.100](#)

REV STATUS OF PAGES	REV	A	A	A	A	A	A	A	A	A							
	PAGES	1	2	3	4	5	6	7	8	9							
PMIC N/A	PREPARED BY Patrick Kyne						DESIGN ACTIVITY DEFENSE SUPPLY CENTER COLUMBUS, COLUMBUS, OH										
Original date of drawing 9 April 2010	CHECKED BY John Bonitatibus						TITLE FILTER, EMI, HYBRID, 3 Amp										
	APPROVED BY Michael A. Radecki																
	SIZE A	CODE IDENT. NO. 037Z3					DWG NO. 10015										
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1. SCOPE

1.1 Scope. This drawing describes the requirements for hybrid microcircuit electromagnetic interference (EMI) suppression filters to be processed in accordance with [MIL-PRF-38534](#). Two product assurance classes consisting of class H (military high reliability) and class K (space application) and a choice of case outlines and lead finishes are reflected in the Part or Identifying Number (PIN). When available, a choice of radiation hardness assurance (RHA) levels, are reflected in the PIN.

1.2 Part or Identifying Number (PIN). The PIN is shown in the following example:



1.2.1 Radiation hardness assurance (RHA) designator. Device classes H and K RHA marked devices meet the [MIL-PRF-38534](#) specified RHA levels and should be marked with the appropriate RHA designator. A dash (-) indicates a non-RHA device.

1.2.2 Device types. The device type identifies the circuit function as follows:

<u>Device type</u>	<u>Generic number</u>	<u>Circuit function</u>
01	FMCE-0328	EMI filter, 3 A

1.2.3 Device class designator. The device class designator is a single letter identifying the product assurance level as follows:

<u>Device class</u>	<u>Device requirements documentation</u>
K	Highest reliability class available. This level is intended for use in space applications. Certification and qualification to MIL-PRF-38534 is required.
H	Standard military reliability level. This level is intended for use in applications where non-space high reliability devices are required. Certification and qualification to MIL-PRF-38534 is required.

1.2.4 Case outline. The case outline is designated in [MIL-STD-1835](#), and as follows:

<u>Outline letter</u>	<u>Case outline</u>
X	1.460" x 1.130" x .330" (see figure 1)
Z	2.005" x 1.130" x .330" flanged case (see figure 2)

1.2.5 Lead finish. The lead finish is as specified in [MIL-PRF-38534](#) for classes H and K. Finish letter "X" will not be marked on the filter or its packaging. The "X" designation is used when lead finishes A, B, or C is considered acceptable and interchangeable without preference.

1.3 Absolute maximum ratings. ^{1/}

Input voltage -----	-0.5 to +80 V dc
Input current -----	3 A
Power dissipation -----	2.25 W
Lead temperature (soldering, 10 seconds) -----	+300°C
Storage temperature -----	-65°C to +150°C

^{1/} Stresses above the absolute maximum ratings may cause permanent damage to the device. Extended operation at the maximum levels may degrade performance and affect reliability.

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1.4 Recommended operating conditions.

Input voltage ----- -0.5 to +50 V dc
Case operating temperature range ----- -55°C to +125°C

2. APPLICABLE DOCUMENTS

2.1 General. The documents listed in this section are specified in sections 3 and 4 of this drawing. This section does not include documents cited in other sections of this drawing or recommended for additional information or as examples. While every effort has been made to ensure the completeness of this list, document users are cautioned that they must meet all specified requirements of documents in sections 3 and 4 of this drawing whether or not they are listed here.

2.2 Government documents.

2.2.1 Specifications, standards, and handbooks. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract (see 6.2).

DEPARTMENT OF DEFENSE SPECIFICATIONS

[MIL-PRF-38534](#) - Hybrid Microcircuits, General Specification for.

DEPARTMENT OF DEFENSE STANDARDS

[MIL-STD-883](#) - Test Methods and Procedures for Microelectronics.

(Copies of these documents are available online at <http://quicksearch.dla.mil/>.)

2.3 Order of precedence. Unless otherwise noted herein or in the contract, in the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

3. REQUIREMENTS

3.1 Item requirements. The individual item requirements shall be in accordance with [MIL-PRF-38534](#) and as specified herein.

3.2 Design, construction, and physical dimensions. The design, construction, and physical dimensions shall be as specified in [MIL-PRF-38534](#) and as specified herein.

3.2.1 Case outline. The case outline shall be in accordance with 1.2.4 herein and [figures 1 and 2](#).

3.2.2 Terminal connections. The terminal connections shall be as specified on [figure 3](#).

3.3 Pure tin prohibition. The use of pure tin as an underplate or final finish in the internal or external construction of the filter and the terminations is prohibited. This includes the discrete devices and solders used internal to the case. Tin shall be alloyed with a minimum of 3 percent lead, by mass. The use of tin alloys other than lead is permissible as specified in APPENDIX E of [MIL-PRF-38534](#).

3.4 Electrical performance characteristics. Unless otherwise specified herein, the electrical performance characteristics are as specified in [table I](#) and shall apply over the full specified operating temperature range.

3.5 Electrical test requirements. The electrical test requirements shall be the subgroups specified in [table II](#). The electrical tests for each subgroup are defined in [table I](#).

3.6 Marking. Marking shall be in accordance with [MIL-PRF-38534](#). The part shall be marked with the PIN listed in 1.2 herein. In addition, the manufacturer's PIN may also be marked as listed on QML-38534.

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3.7 Manufacturer eligibility. To be eligible for listing as an approved source of supply, the manufacturer shall be certified and qualified to MIL-PRF-38534. In addition to the general requirements of MIL-PRF-38534, the manufacturer of the part described herein shall maintain the electrical test data (variables format) from the initial quality conformance inspection group A lot sample, produced on the certified line, for each device type listed herein. The data should also include a summary of all parameters manually tested, and for those which, if any, are guaranteed. This data shall be maintained under document revision level control by the manufacturer and be made available to the acquiring activity (DLA Land and Maritime-VA) upon request.

3.8 Certificate of compliance. A certificate of compliance shall be required from a manufacturer in order to supply to this drawing. The certificate of compliance submitted to DLA Land and Maritime-VA shall affirm that the manufacturer's product meets the requirements of MIL-PRF-38534 and the requirements herein.

3.9 Certificate of conformance. A certificate of conformance as required in MIL-PRF-38534 shall be provided with each lot of filters delivered to this drawing.

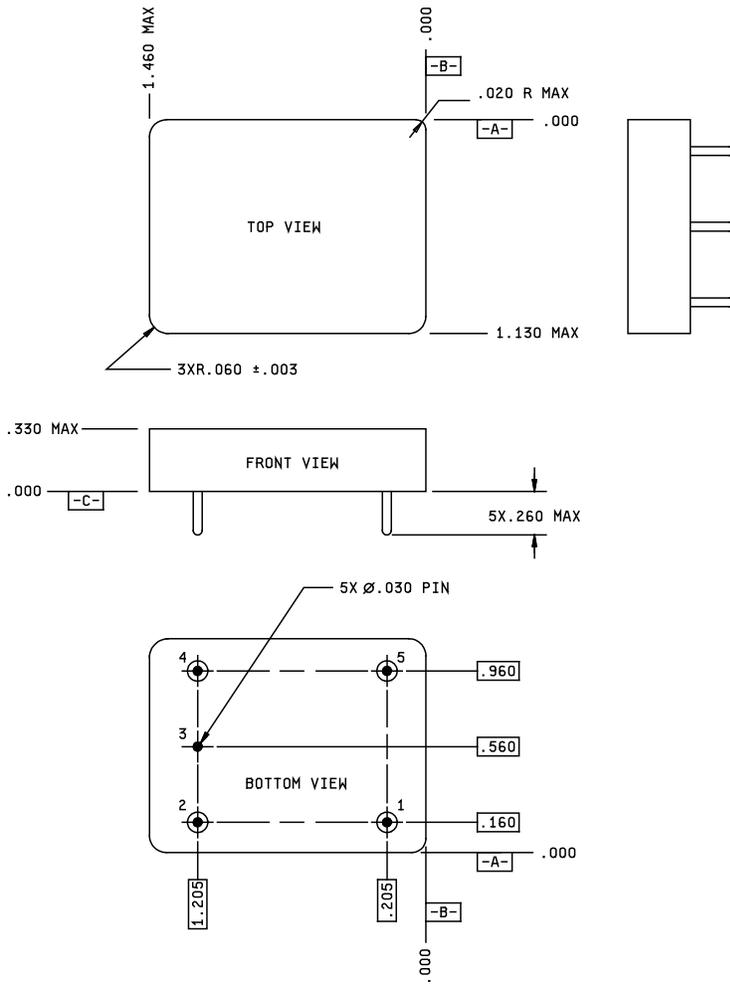
3.10 Recycled, recovered, environmentally preferable, or biobased materials. Recycled, recovered, environmentally preferable, or biobased materials should be used to the maximum extent possible provided that the material meets or exceeds the operational and maintenance requirements, and promotes economically advantageous life cycle costs.

3.11 Workmanship. Filters shall be processed in such a manner as to be uniform in quality and shall be free from cold soldering, corrosion, pits, dents, cracks, rough or sharp edges, misalignments, and other defects that will affect life, serviceability, or appearance.

TABLE I. Electrical performance characteristics.

Test	Symbol	Conditions -55°C ≤ T _C ≤ +125°C unless otherwise specified	Group A subgroups	Device types	Limits		Units
					Min	Max	
Input voltage	V _{IN}		1, 2, 3	01	-0.5	50	V
Noise reduction	NO	f = 500 kHz	4, 5, 6	01	50		dB
		f = 1 MHz	4, 5, 6	01	55		
DC resistance	R _{DC}		1	01		.25	Ω
Isolation	ISO	Any pin to case, 500 V dc Except for case pin 3	1	01	100		MΩ
Capacitance	CAP	Any pin to case Except for case pin 3	1	01		24,000	pF

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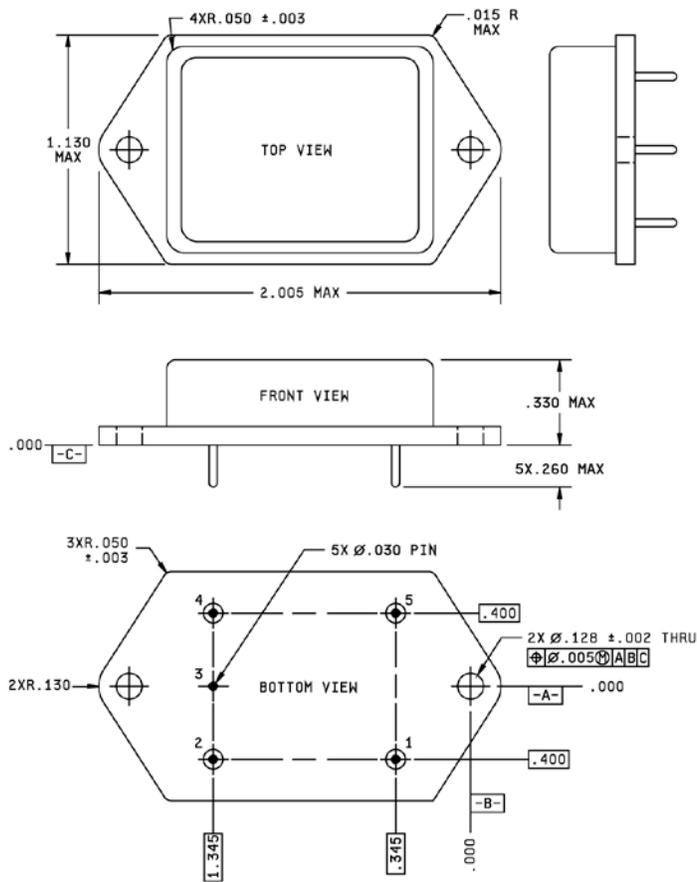
Inches	mm
.003	0.08
.005	0.13
.01	0.3
.020	0.51
.030	0.76
.060	1.52
.160	4.06
.205	5.21
.260	6.60
.330	8.38
.560	14.22
.960	24.38
1.130	28.70
1.205	30.61
1.460	37.08

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are for general information only.
3. Unless otherwise specified, tolerance is ± 0.005 for three place decimals and ± 0.01 for two place decimals.
4. Device weight: 32 grams maximum.

FIGURE 1. Case outline X.

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NOTES:

1. Dimensions are in inches.
2. Metric equivalents are for general information only.
3. Unless otherwise specified, tolerance is ±.005 for three place decimals and ±.01 for two place decimals.
4. Device weight: 32 grams maximum.

Inches	mm
.002	0.05
.003	0.08
.005	0.13
.01	0.3
.015	0.38
.030	0.76
.050	1.27
.128	3.25
.130	3.30
.260	6.60
.330	8.38
.345	8.76
.400	10.16
1.130	28.70
1.345	34.16
2.000	50.80

FIGURE 2. Case outline Z.

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Device type	01
Case outline	X and Z
Terminal number	Terminal symbol
1	+V _{in}
2	+V _{out}
3	case ground
4	output return
5	input return

FIGURE 3. Terminal connections.

4. VERIFICATION

4.1 Sampling and inspection. Sampling and inspection procedures shall be in accordance with [MIL-PRF-38534](#).

4.2 Screening. Screening shall be in accordance with [MIL-PRF-38534](#). The following additional criteria shall apply:

a. Burn-in test, method 1015 of [MIL-STD-883](#).

(1) Test condition A, B, C, or D. The test circuit shall be maintained by the manufacturer under document revision level control and shall be made available to DLA Land and Maritime-VA or the acquiring activity upon request. Also, the test circuit shall specify the inputs, outputs, biases, and power dissipation, as applicable, in accordance with the intent specified in test method 1015 of [MIL-STD-883](#).

(2) T_A as specified in accordance with [table I](#) of method 1015 of [MIL-STD-883](#).

b. Interim and final electrical test parameters shall be as specified in [table II](#) herein, except interim electrical parameter tests prior to burn-in are optional at the discretion of the manufacturer.

TABLE II. Electrical test requirements.

Test requirements	Subgroups (per MIL-PRF-38534 group A test table)
Interim electrical parameters	
Final electrical parameters	1*, 2, 3, 4
Group A test requirements	1, 2, 3, 4, 5, 6
Group C end-point electrical parameters	1,2, 3
Post irradiation end-point electrical parameters for RHA devices	1, 2, 3, 4, 5, 6

*PDA applies to subgroup 1.

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4.3 Conformance inspection. Conformance inspection (CI) and periodic inspection (PI) shall be in accordance with MIL-PRF-38534 and as specified herein.

4.3.1 Group A inspection (CI). Group A inspection shall be in accordance with MIL-PRF-38534 and as follows:

- a. Tests shall be as specified in table II herein.
- b. Subgroups 7, 8, 9, 10, and 11 of MIL-PRF-38534, group A shall be omitted.

4.3.2 Group B inspection (PI). Group B inspection shall be in accordance with MIL-PRF-38534.

4.3.3 Group C inspection (PI). Group C inspection shall be in accordance with MIL-PRF-38534 and as follows:

- a. End-point electrical parameters shall be as specified in table II herein.
- b. Steady-state life test conditions, method 1005 of MIL-STD-883.
 - (1) Test conditions A, B, C, or D. The test circuit shall be maintained by the manufacturer under document revision level control and shall be made available to DLA Land and Maritime-VA or the acquiring activity upon request. Also, the test circuit shall specify the inputs, outputs, biases, and power dissipation, as applicable, in accordance with the intent specified in test method 1005 of MIL-STD-883.
 - (2) T_A as specified in accordance with table I of method 1005 of MIL-STD-883.
 - (3) Test duration: 1,000 hours, except as permitted by method 1005 of MIL-STD-883.

4.3.4 Group D inspection (PI). Group D inspection shall be in accordance with MIL-PRF-38534.

4.3.5 Radiation Hardness Assurance (RHA). RHA inspection is not currently applicable to this drawing.

5. PACKAGING

5.1 Packaging. The requirements for packaging shall be in accordance with MIL-PRF-38534.

6. NOTES

(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory.)

6.1 Intended use. Filters conforming to this drawing are intended for use for Government microcircuit applications (original equipment), design applications, and logistics purposes.

6.2 Ordering data. The contract or purchase order should specify the following:

- a. Complete PIN (see 1.2).
- b. Requirements for delivery, and one copy of the conformance inspection data or a certificate of compliance that parts have passed conformance inspection with each shipment of parts by the manufacturer.

6.3 Replaceability. Filters covered by this drawing will replace the same generic device covered by a contractor-prepared specification or drawing.

6.4 Configuration control. All proposed changes to this drawing will be coordinated with the sources of supply and the users of record.

6.5 Changes from previous issue. The margins of this specification are marked with vertical lines to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue.

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6.6 Users of record. Coordination of this document for future revisions is coordinated only with the approved source(s) of supply and the users of record of this document. Requests to be added as a recorded user of this drawing may be achieved online at capacitorfilter@dla.mil or if in writing to: DLA Land and Maritime, ATTN: VAT, Post Office Box 3990, Columbus, OH 43218-3990 or by telephone (614) 692-0551 or DSN 850-0551.

6.7 Approved sources of supply. Approved source(s) of supply are listed herein. Additional sources will be added as they become available. Assistance in the use of this drawing may be obtained online at capacitorfilter@dla.mil, , or by contacting DLA Land and Maritime, ATTN: VAT, Post Office Box 3990, Columbus, OH 43218-3990 or by telephone (614) 692-0551 or DSN 850-0551.

DLA Land and Maritime drawing PIN 10015 1/	Vendor similar PIN	Vendor CAGE	Vendor name and address
-01HXX	FMCE-0328/883	50821	Crane Electronics, Inc. 10301 Willows Road Redmond, WA 98052
-01HZX	FMCE-0328-F/883	50821	

1/ Parts must be purchased to the DLA Land and Maritime drawing PIN to assure that all performance requirements and tests are met.

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