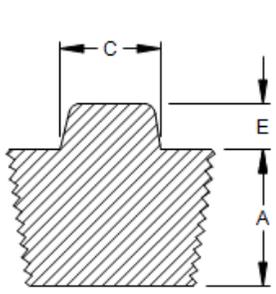


DETAIL SPECIFICATION SHEET

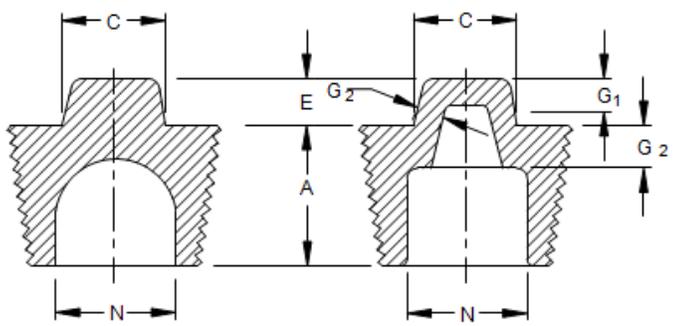
PLUGS, PIPE, BRASS OR BRONZE, THREADED
(SQUARE HEAD AND SQUARE SOCKET), CLASSES 250 AND 125

This specification is approved for use by all Departments and Agencies of the Department of Defense.

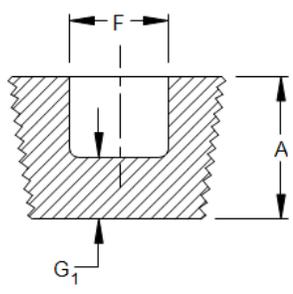
The requirements for acquiring the product described herein shall consist of this specification sheet and WW-P-460.



X
SOLID
SIZES .1250" - 4" INCLUSIVE
CLASS 250



Y
CORED PATTERNS
BOTH DESIGNS APPROVED
SIZES .5" - 4" INCLUSIVE
CLASS 125



Z
CORED PATTERNS
COUNTERSUNK
(SQUARE PATTERN)
SIZES .5" - 4" INCLUSIVE
CLASS 125

FIGURE 1. Plug fittings.



Dash size and fitting type.

Dash Number	Pipe Size inch (fraction)	mm	Solid X	Cored Y	Countersunk Z
-1	1/8 (.125)	3.18	X
-2	1/4 (.250)	6.35	X
-3	3/8 (.357)	9.53	X
-4	1/2 (.500)	12.70	X	Y	Z
-5	3/4 (.750)	19.05	X	Y	Z
-6	1 (1.000)	25.40	X	Y	Z
-7	1-1/4 (1.250)	31.75	X	Y	Z
-8	1-1/2 (1.500)	38.10	X	Y	Z
-9	2 (2.000)	50.80	X	Y	Z
-10	2-1/2 (2.500)	63.50	X	Y	Z
-11	3 (3.000)	76.20	X	Y	Z
-12	4 (4.000)	101.60	X	Y	Z

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for information only.
3. Dimensions: In accordance with ASME-B16.15, table titled "Dimensions of Square Head and Square Socket Plugs - Class 250".

FIGURE 1. Plug fittings - Continued.

Requirements

Material:

Non-potable water: Brass or bronze (lead) in accordance with ASME-B16.15.

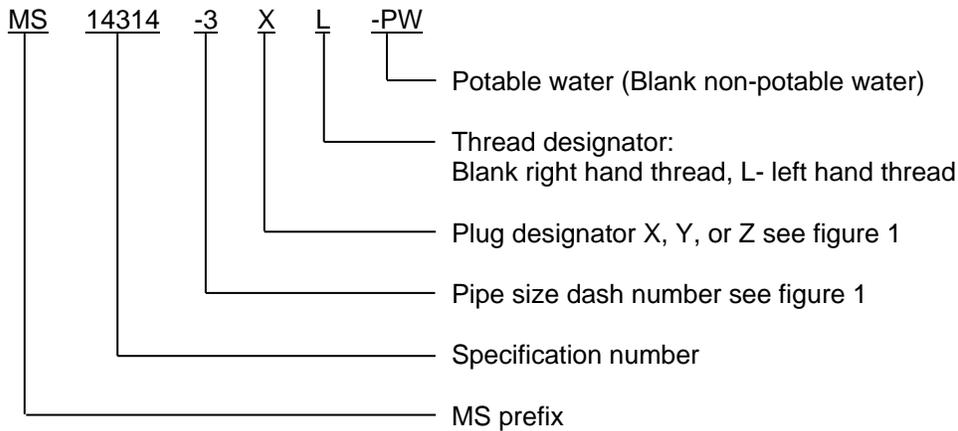
Potable water: Brass alloys C89510 or C89520 in accordance with ASTM B584 or C89550 in accordance with Copper Development Association Inc.

Threads: In accordance with ASME-B16.15.

Protective coating: None.

MS14314E

PIN: The PIN consists of the MS prefix, specification number, dash number for size, plug designator, thread designator, right hand thread designator (Blank), non-potable water (Blank) or potable water dash letters (-PW). When left-hand threads are required, add the letter "L" to the PIN.



Examples:

- MS14314-4X represents a 1/2 inch Nominal Pipe Size (NPS) solid pattern square head plug.
- MS14314-4X-PW represents a 1/2 inch NPS solid pattern square head plug potable water.
- MS14314-10ZL represents a 2-1/2 inch NPS countersunk plug, left-hand threads, non-potable water.
- MS14314-10ZL-PW represents a 2-1/2 inch NPS countersunk plug, left-hand threads, potable water.

Order of precedence. Unless otherwise noted herein or in the contract, in the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

Referenced documents shall be of the issue in effect on date of invitations for bid.

Brass fittings for potable water use may be substituted for non-potable water brass fittings. Non-potable brass fittings shall not be substituted for potable water fittings.

January 4, 2014, Federal Public Law 111-380 prohibits the sale of plumbing fixtures with a wetted surface area containing more than a weighted average of 0.25% lead.

Marking: In accordance with ASME-B16.15, additional marking for potable water fittings shall be as described below.

Potable water fittings. Brass pipe plugs for potable water systems shall be certified and marked as specified:

Many State plumbing codes require the use of products that are in compliance with NSF/ANSI standards 61 and 372. NSF/ANSI Standard 372 is a certification process by which independent laboratories verify that the plumbing product is in compliance with the requirements of the 2011 Reduction of Lead in Drinking Water Act. Products will bear the mark of the laboratory that has independently certified that the product meets the standard. EPA published a brochure to assist the public with identifying the various marks that indicate a product has been certified as lead free to the new requirement of the Act: "How to Identify Lead-Free Certification Marks for Drinking Water System & Plumbing Materials." You can access the document at <http://nepis.epa.gov/Exe/ZyPDF.cgi?Dockey=P100LVYK.txt>.

Non-potable water fittings. Brass pipe plugs not for potable water systems shall be tagged:

NOT FOR USE IN POTABLE WATER SYSTEMS.

The tag shall be removable by the end item user.

Changes from previous issue. Marginal notations are not used in this revision to identify changes with respect to the previous issue, due to the extent of the changes.

Referenced documents. In addition to WW-P-460, this document references the following:

Reduction of Lead in Drinking Water Act
ASME-B16.15
ASTM B584
NSF/ANSI standards 61
NSF/ANSI Standard 372

CONCLUDING MATERIAL

Custodians:

Army - AT
Navy - MC
Air Force - 99
DLA - CC

Preparing activity:

DLA - CC

(Project 4730-2015-067)

Review activities:

Army - AR, CE, EA
Navy - SA, SH, YD
Air Force - 71

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dia.mil>.