

INCH-POUND

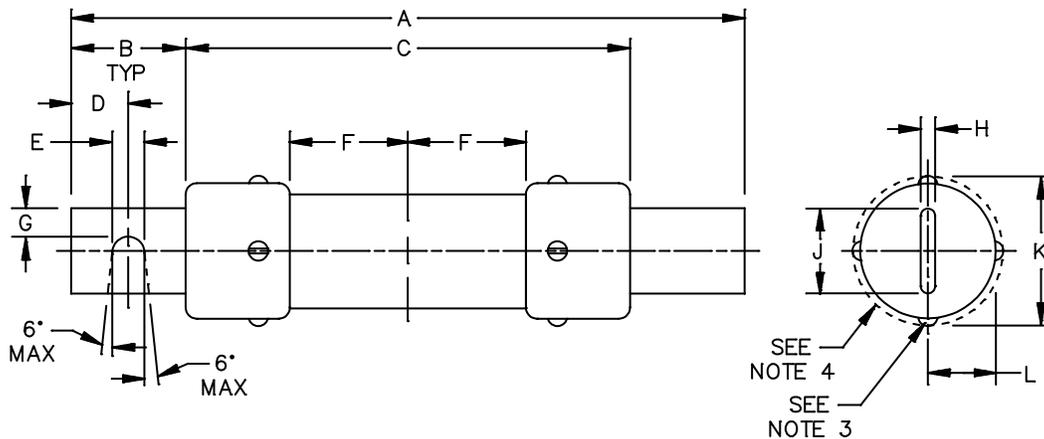
W-F-1814/60D
 15 November 2013
 SUPERSEDING
 W-F-1814/60C
 20 November 2009

FEDERAL SPECIFICATION SHEET

FUSE, CARTRIDGE, HIGH INTERRUPTING CAPACITY, CLASSES RK1 AND RK5
 (CURRENT-LIMITING) 250 VOLTS, 201-400 AMPERES

The General Services Administration has authorized the use of this federal specification sheet by all federal agencies.

The complete requirements for procuring the fuses described herein shall consist of this document and the latest issue in effect of [W-F-1814](#).



| Ltr | Inches | | mm | | Ltr | Inches | | mm | |
|-----|--------|-------|--------|--------|-----|-------------|-------|-------------|-------|
| | Min | Max | Min | Max | | Min | Max | Min | Max |
| A | 8.530 | 8.710 | 216.66 | 221.23 | G | .594 | .656 | 15.09 | 16.66 |
| B | 1.875 | --- | 47.63 | --- | H | .247 | .253 | 6.27 | 6.43 |
| C | 4.625 | 4.813 | 117.48 | 122.25 | J | 1.625 (TYP) | | 41.28 (TYP) | |
| D | .933 | .943 | 23.70 | 23.95 | K | --- | 2.410 | --- | 61.21 |
| E | .401 | .411 | 10.19 | 10.44 | L | 1.198 | 1.208 | 30.43 | 30.68 |
| F | 1.188 | --- | 30.18 | --- | | | | | |

FIGURE 1. Classes RK1 and RK5 fuses, 250 volts, 201-400 amperes.

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for general information only.
3. Use of screw, pin, or rivet is optional.
4. The dashed line represents the limit of the maximum projection of a screw, rivet head, or the like.
5. Unless otherwise specified, tolerances are ± 0.02 (0.51 mm) for two-place decimals and ± 0.005 (0.13 mm) for three-place decimals.

FIGURE 1. Classes RK1 and RK5 fuses, 250 volts, 201-400 amperes - continued.

REQUIREMENTS:

Interface and physical dimensions: See [figure 1](#).

Physical: Nonrenewable.

Terminals: Knife blade type.

Material: Copper, or copper alloy.

Strength: 5 inch-pound torque between body and blades.

Body:

Insulating material: Fiber, ceramic, melamine-impregnated glass fiber, or other suitable material.

Electrical:

Voltage: 250 volts or less.

Frequency: 48 Hz to 60 Hz.

Current: See [table I](#).

Current carrying capacity: 110 percent of rated current indefinitely with temperature rise not to exceed 50°C (90°F) above ambient on the body and 65°C (117°F) on the blades.

Overload interrupt:

Instantaneous: Shall interrupt within 2 hours at 135 percent of rated current and within 10 minutes at 200 percent of rated current.

Time delay: In addition to the above requirement, the fuse shall not interrupt 500 percent of rated current within 10 seconds.

W-F-1814/60D

Interrupting capacity rating: 200,000 amperes rms symmetrical at 250 volts, 48 to 60 Hz and a power factor of 20 percent or less. Closing angle shall be essentially at the zero of the voltage wave (maximum offset) or later, to produce start of arcing within 30 electrical degrees prior to system peak voltage.

Threshold ratio: 30 maximum for RK1; 65 maximum for RK5.

Peak let-thru current: See [table II](#).

Maximum clearing I²T: See [table II](#).

Applicable fuseholder: Class R for blade type fuses in accordance with [UL 4248-12](#).

Part or Identifying Number (PIN): The Government PIN shall consist of the prefix "WF1814/60-" followed by the PIN designation shown in [table I](#).

TABLE I. Current rating and PIN designation.

| Current in amperes | PIN designation | | | |
|--------------------|-----------------|------------|---------------|------------|
| | RK5 | | RK1 | |
| | Instantaneous | Time delay | Instantaneous | Time delay |
| 225 | F5225 | D5225 | F1225 | D1225 |
| 250 | F5250 | D5250 | F1250 | D1250 |
| 300 | F5300 | D5300 | F1300 | D1300 |
| 350 | F5350 | D5350 | F1350 | D1350 |
| 400 | F5400 | D5400 | F1400 | D1400 |

TABLE II. Peak let-thru and I²T current.

| | Between threshold and 50 kA | | 100 kA | | 200 kA | |
|---|-----------------------------|------|--------|------|--------|------|
| | RK1 | RK5 | RK1 | RK5 | RK1 | RK5 |
| Maximum acceptable peak let-thru current (I _p x 10 ³) | 33 | 50 | 35 | 60 | 50 | 75 |
| Maximum clearing I ² T (amperes squared seconds) (I ² T x 10 ³) | 1200 | 5000 | 1200 | 5000 | 1600 | 6000 |

Referenced documents. In addition to [W-F-1814](#), this document references the following:

[UL 4248-12](#)

The margins of this specification sheet are marked with vertical lines to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue.

MILITARY INTEREST:

| Custodians:

Army - CR
Navy - EC
Air Force - 85
DLA - CC

| Review activities:

Army - AR, AT, CR4
Navy - OS
Air Force - 99
NSA - NS

CIVIL AGENCY COORDINATING ACTIVITIES:

GSA - FAS

Preparing activity:

DLA - CC

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| NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.