

INCH-POUND

MIL-PRF-83536/3C
02 January 2015
SUPERSEDING
MIL-PRF-83536/3B
11 December 2008

PERFORMANCE SPECIFICATION SHEET

RELAYS, ELECTROMAGNETIC, ESTABLISHED RELIABILITY, DPDT,
LOW LEVEL TO 5 AMPERES, PERMANENT MAGNET DRIVE, MAGNETIC LATCH,
HERMETICALLY SEALED, ALL WELDED, DC COILS

This specification is approved for use by all
Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein
shall consist of this specification sheet and [MIL-PRF-83536](#).

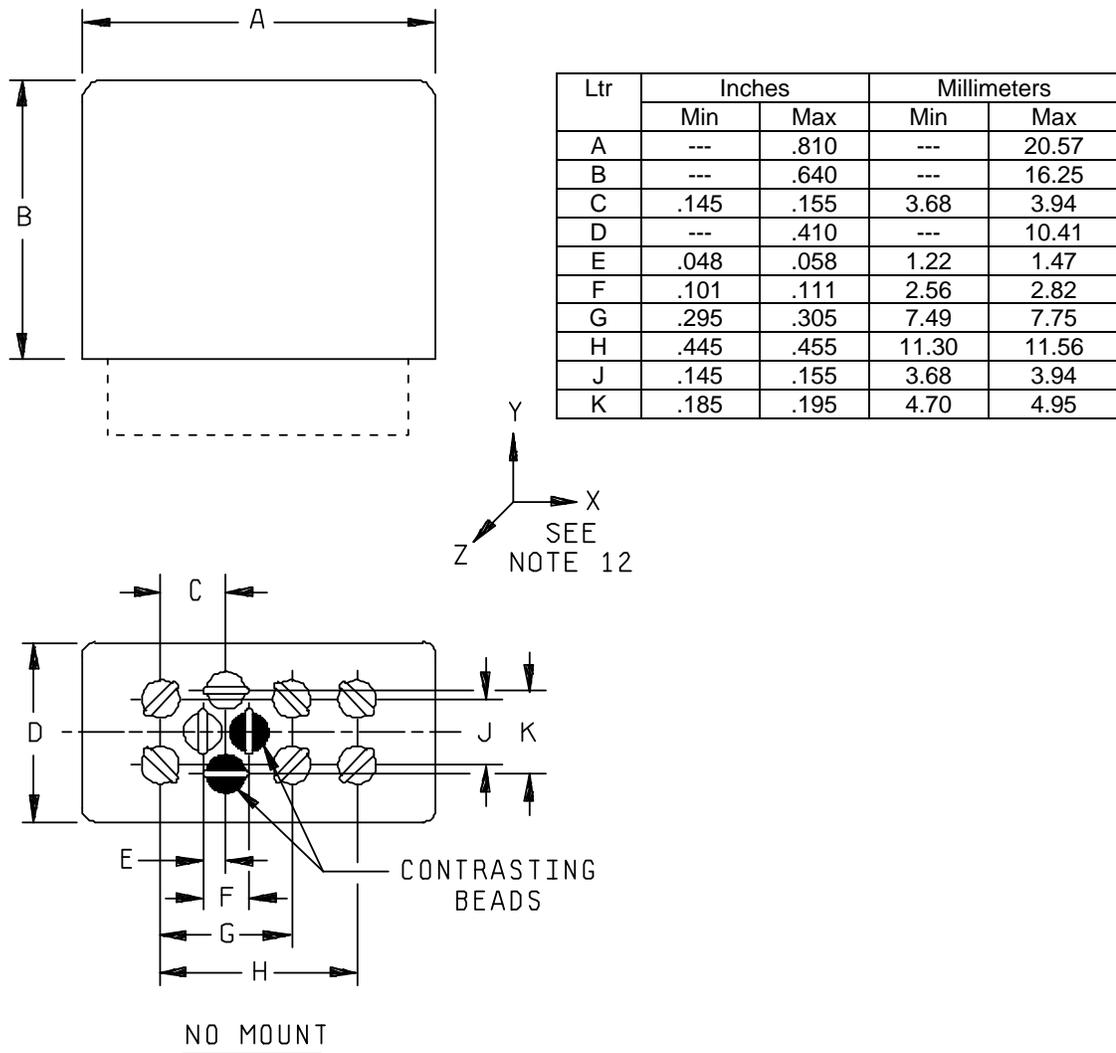


FIGURE 1. Dimensions and configurations.



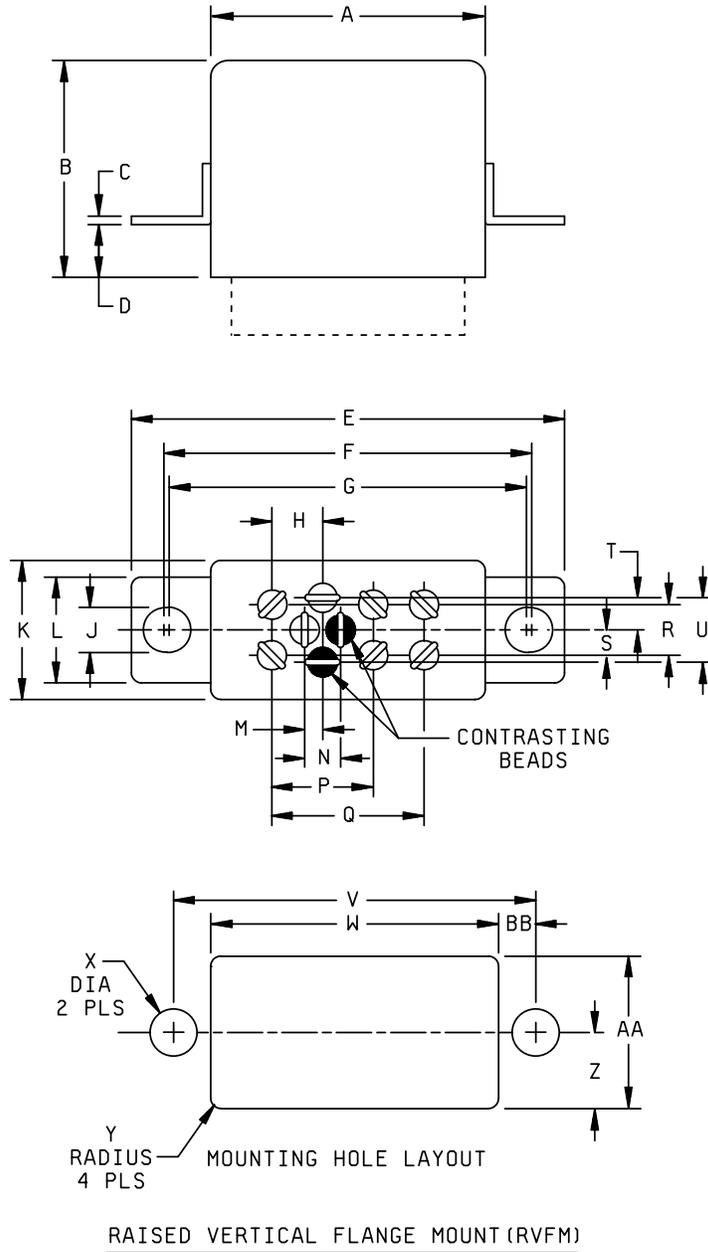
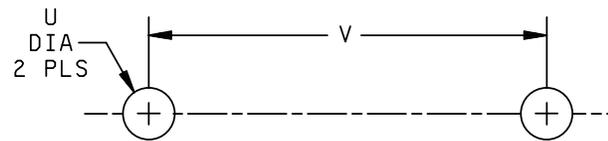
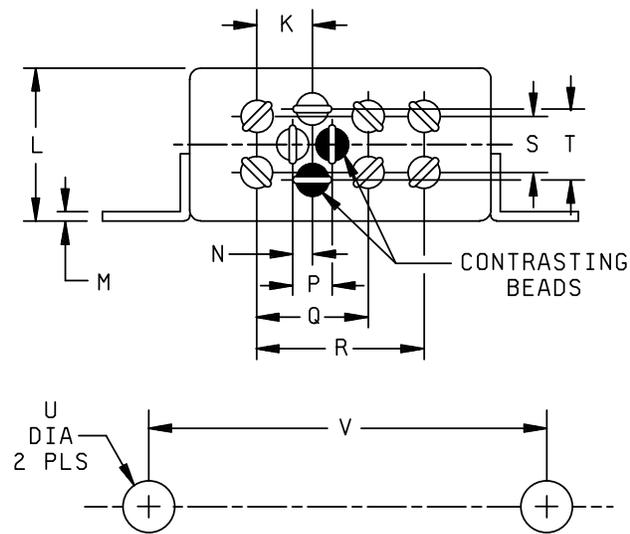
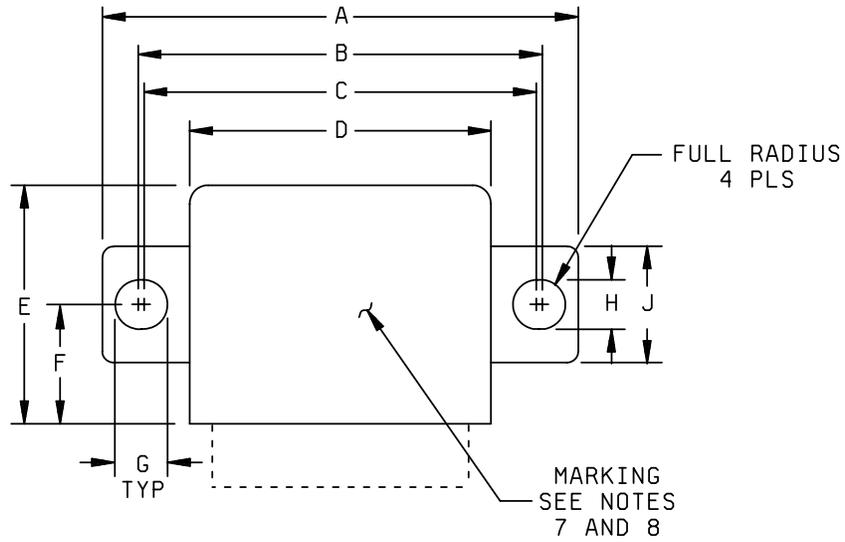


FIGURE 1. Dimensions and configurations - Continued.

Ltr	Inches		Millimeters	
	Min	Max	Min	Max
A	---	.810	---	20.57
B	---	.640	---	16.25
C	.020	.030	0.51	0.76
D	.151	.161	3.83	4.09
E	---	1.280	---	32.51
F	1.073	1.083	27.25	27.51
G	1.057	1.067	26.85	27.10
H	.145	.155	3.68	3.94
J	.128 TYP	.138 TYP	3.25 TYP	3.51 TYP
K	---	.410	---	10.41
L	.307	.317	7.80	8.05
M	.073	.083	1.85	2.11
N	.101	.111	2.56	2.82
P	.295	.305	7.49	7.75
Q	.445	.455	11.30	11.56
R	.145	.155	3.68	3.94
S	.070	.080	1.78	2.03
T	.090	.100	2.29	2.54
U	.185	.195	4.70	4.95
V	1.065	1.075	27.05	27.30
W	.845	.855	21.46	21.72
X	.135	.145	3.43	3.68
Y	.026	.036	0.66	0.91
Z	.220	.230	5.59	5.84
AA	.445	.455	11.30	11.56
BB	.105	.115	2.67	2.92

FIGURE 1. Dimensions and configurations - Continued.



MOUNTING HOLE LAYOUT

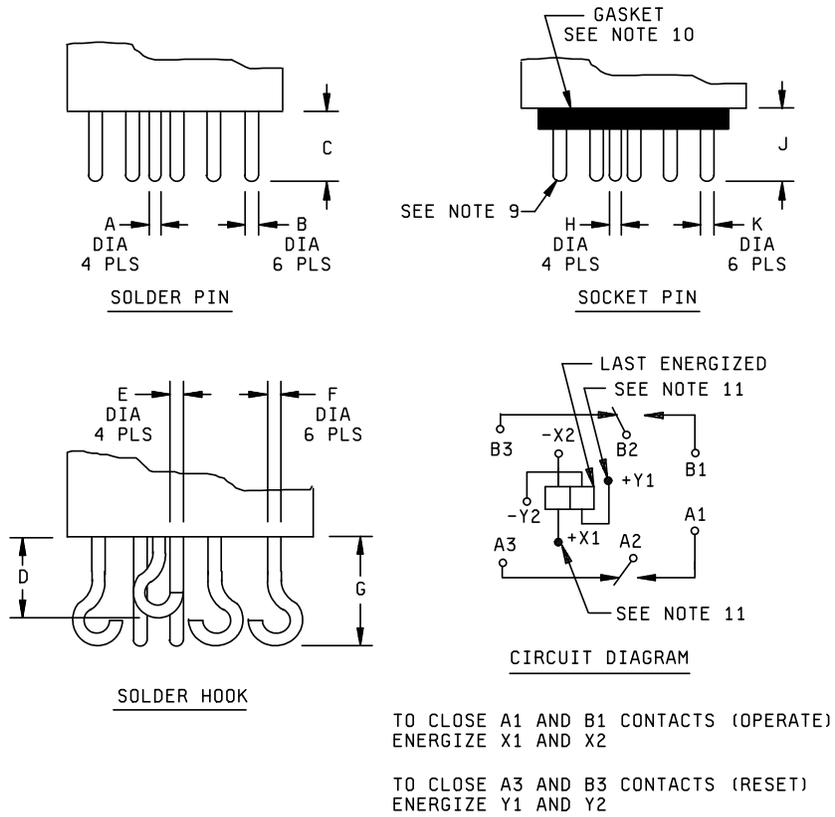
HORIZONTAL FLANGE MOUNT (HFM)

FIGURE 1. Dimensions and configurations - Continued.

Ltr	Inches		Millimeters	
	Min	Max	Min	Max
A	---	1.280	---	32.51
B	1.073	1.083	27.25	27.51
C	1.057	1.067	26.85	27.10
D	---	.810	---	20.57
E	---	.640	---	16.26
F	.315	.325	8.00	8.26
G	.136 TYP	.146 TYP	3.45 TYP	3.71 TYP
H	.128 TYP	.138 TYP	3.25 TYP	3.51 TYP
J	.307	.317	7.80	8.05
K	.145	.155	3.68	3.94
L	---	.410	---	10.41
M	.020	.030	0.51	0.76
N	.048	.058	1.22	1.47
P	.101	.111	2.56	2.82
Q	.295	.305	7.49	7.75
R	.445	.455	11.30	11.56
S	.145	.155	3.68	3.94
T	.185	.195	4.70	4.95
U	.137	.143	3.48	3.63
V	1.065	1.075	27.05	27.30

FIGURE 1. Dimensions and configurations - Continued.

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Ltr	Inches		Millimeters	
	Min	Max	Min	Max
A	.028	.032	0.71	0.81
B	.038	.042	0.97	1.07
C	.165	.175	4.19	4.44
D	.150	.160	3.81	4.06
E	.028	.032	0.71	0.81
F	.038	.042	0.97	1.07
G	---	.210	---	5.33
H	.029	.031	0.74	0.79
J	.165	.175	4.19	4.44
K	.038	.042	0.97	1.07

FIGURE 1. Dimensions and configurations - Continued.

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for general information only.
3. Unless otherwise specified, tolerance is $\pm .010$ (0.25 mm).
4. Terminal numbers need not appear on relay header provided there is affixed to the relay a suitable legible circuit diagram that identifies each terminal location specified.
5. These relays are polarized bi-stable.
6. Permanent magnet drive consists of a permanent magnet with its flux path switched and combined with the electro-magnet flux.
7. Applicable to horizontal flange mount only. The circuit diagram, manufacturer's PIN, and the military PIN shall be marked on the near side. The remaining portion of the nameplate data shall be marked on the far side.
8. Applicable to horizontal flange mount only. Relays shall be marked with the manufacturer's name or CAGE code and date code. Marking shall be with the bottom of the print adjacent to the near side.
9. Socket pin terminals shall provide the operational, environmental, and interface characteristics to provide a reliable interconnect to gold-plated contacts. Terminals, except the polarizing pin, shall be gold plated. One system for gold plating that may be used is [ASTM B488](#), type 3, m class 1.25 with a nickel underplate of 50 to 150 microinches thick. The gold plating system shall enable the product to meet the performance requirements of this specification and shall be approved by the qualifying activity.
10. Gasket shall provide a reliable seal between the relay and mating socket that will meet the environmental, operational, and interface requirements of the relay with the mating socket. The gasket shall have shore hardness 15 to 35, thickness .050+ .005. Gasket material according to [SAE AMS3332](#) has been considered acceptable.
11. Indicated terminal shall be identified by a contrasting bead.
12. Plane of critical motion for vibration and shock is Y-axis.

FIGURE 1. Dimensions and configurations - Continued.

REQUIREMENTS:

Contact data:

Load ratings: See [table I](#).

Low level: 10 to 50 μ A at 10 to 50 mV dc or peak ac.

Intermediate current: Applicable.

Mixed loads: Applicable.

TABLE I. Rated contact load and cycles (amperes per pole).

Type of load (high level)	Cycles x 10 ³	28 V dc	115 V ac 1 phase 400 Hz	115/200 V ac 3 phase 400 Hz
Resistive	100	5	5	5
Inductive	20	3	5	5
Motor	100	2	3	3
Lamp	100	1	N/A	N/A

Life: 100,000 cycles, unless otherwise specified (see [table I](#)).

Contact voltage drop or resistance:

Initial contact voltage drop: 0.100 volt maximum. Rated resistive current at 6 V dc or peak ac. Relays shall not make or break this load.

Initial contact resistance: 0.050 ohm maximum. 50 mA max at 6 V dc or peak ac.

High level life (contact voltage drop):

During life: 10 percent open circuit voltage maximum.

After life: 0.125 volt maximum.

Intermediate current (contact resistance):

During intermediate current: 3 ohms maximum.

After intermediate current: 0.150 ohm maximum.

Low level (contact resistance):

During low level: 100 ohms maximum.

After low level: 0.150 ohm maximum at 100 mA and 28 V dc.

Contact bounce: 1.0 millisecond maximum.

Contact stabilization time: 2.5 milliseconds maximum.

Overload current: 20 amperes dc, 30 amperes ac.

Rupture current: 25 amperes dc, 40 amperes ac.

Time current relay characteristics: See [table II](#).

TABLE II. Time current relay characteristics. ^{1/}

Successive application	Amperes	Time
1	10	1 hour
2	15	20 seconds
3	37.5	2 seconds
4	75	.53 second

^{1/} All relays shall withstand overload and fault currents. Relays must be able to sustain five applications (make and carry only) of power concurrently on adjacent poles at each of four different current levels in the sequence listed in table II. Separate relays shall be tested at 28 V dc and 115/200 V ac, 400 Hz 3-phase. Cooling time between successive applications shall be 30 minutes. Tests shall be performed on both normally open and normally closed contacts. There shall be no failures or evidence of welding or sticking and relays shall pass contact voltage drop at the conclusion.

Coil data ^{1/}: See table III.

Operate time: 4 milliseconds maximum with rated coil voltage at 25°C. 6 milliseconds maximum with rated coil voltage over the temperature range.

Duty rating: Continuous.

Coil transient suppression: Not applicable.

Neutral screen: Applicable.

Electrical data:

Insulation resistance:

Initial: 100 megohms at 500 V dc.

After life or environmental tests: 50 megohms at 500 V dc.

^{1/} CAUTION: Due to possible interaction of relay magnetic fields, the following spacing requirements, as a minimum, shall be considered in dense packaging situations:

- a. Row to row assisting fields: .125 (3.18 mm).
- b. Row to row opposing fields: .1875 (4.763 mm).
- c. Side to side alternating fields: .0625 (1.588 mm).
- d. Side to side like fields: .125 (3.18 mm).

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 TABLE III. Dash numbers and characteristics. 1/

Dash number <u>2/</u>			Mount	Coil data						
				At 25°C				Over temperature range	Maximum pickup voltage	
Solder pin	Solder hook	Socket pin		Coil voltage (V dc) <u>3/</u>	Coil resistance (ohms) minimum	Specified pickup voltage (V dc) <u>4/</u>	Specified pickup voltage (V dc) <u>4/</u>	High temperature test	Continuous current test	
			Rated	Max						
001	002	003	No mount	6	7.3	38	3.2	4.5	5.0	5.7
004	005	006	RVFM	6	7.3	38	3.2	4.5	5.0	5.7
007	008	---	HFM	6	7.3	38	3.2	4.5	5.0	5.7
009	010	011	No mount	12	14.5	160	6.5	9.0	9.9	11.25
012	013	014	RVFM	12	14.5	160	6.5	9.0	9.9	11.25
015	016	---	HFM	12	14.5	160	6.5	9.0	9.9	11.25
017	018	019	No mount	28	29 <u>5/</u>	650	14.5	18.0	19.8	22.5
020	021	022	RVFM	28	29 <u>5/</u>	650	14.5	18.0	19.8	22.5
023	024	---	HFM	28	29 <u>5/</u>	650	14.5	18.0	19.8	22.5
025	026	027	No mount	48	50	1,665	24.0	36.0	40.0	44.0
028	029	030	RVFM	48	50	1,665	24.0	36.0	40.0	44.0
031	032	---	HFM	48	50	1,665	24.0	36.0	40.0	44.0

- 1/ Each relay possesses high level and low level capabilities. However, relays previously tested or used above 10 mA resistive at 6 V dc maximum or peak ac open circuits are not recommended for subsequent use in low level applications.
- 2/ The suffix letter L, M, P, or R to designate the applicable failure rate level shall be added to the applicable listed dash number. Failure rate level (percent per 10,000 cycles): L, 3.0; M, 1.0; P, 0.1; R, 0.01. Example: 001L, 002R.
- 3/ CAUTION: The use of any coil voltages less than the rated coil voltage will compromise the operation of the relay.
- 4/ Latch/reset voltages as shown is for test purposes only and is not to be used for design criteria.
- 5/ When maximum ambient temperature does not exceed +85°C, the maximum coil voltage shall be 32 V dc.

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Dielectric withstanding voltage 2:

	Coil to case	Coil to coil	All other points
Sea level:			
Initial:	500	500	1,000
After life:	350	350	750
Altitude:			
At 80,000 feet:	200	200	250
At 300,000 feet:	375	375	500

Environmental characteristics:

Temperature range: -70°C to +125°C.

Maximum altitude rating: 300,000 feet.

Shock (specified pulse): Applicable, [MIL-STD-202](#), method 213, test condition C, except peak value shall be 200 g's for 6 ±1 ms. Contact chatter shall not exceed 10 microseconds maximum for closed contacts and 1 microsecond maximum closure for open contacts.

Vibration (sinusoidal): Applicable, [MIL-STD-202](#), method 204, 30 g's, except frequency range shall be 70 to 3,000 Hz. Contact chatter shall not exceed 10 microseconds maximum for closed contacts and 1 microsecond maximum closure for open contacts.

Vibration (random): Applicable to qualification and group C inspection. Test in accordance with [MIL-STD-202](#), method 214, test condition IG (0.4 g²/Hz, 50 to 2,000 Hz). Contact chatter shall not exceed 10 microseconds maximum for closed contacts and 1 microsecond maximum closure for open contacts.

Acceleration: Applicable, except 15 g's.

Physical data:

Dimensions and configurations: See [figure 1](#).

Weight: 0.036 pound (16.34 grams).

Terminal strength:

Solder hook terminals:

Pull force:

For 0.031 diameter terminals: 3 pounds ±0.3 pound.

For 0.040 diameter terminals: 5 pounds ±0.5 pound.

Bend: Applicable.

Twist: Not applicable.

Solder pin terminals:

Pull force:

For .031 diameter terminals: 3 pounds ±0.3 pound.

For .040 diameter terminals: 5 pounds ±0.5 pound.

2 Dielectric may be improved by suitable insulation of terminals and wiring after installation.

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Bend: Applicable.

Twist: Applicable.

Socket pin terminals:

Pull force:

For .031 diameter terminals: 3 pounds ±0.3 pound.

For .040 diameter terminals: 5 pounds ±0.5 pound.

Bend: Applicable.

Twist: Not applicable.

Terminal solderability: Applicable to solder pin and solder hook terminals only.

Seal: Hermetic.

Marking: Applicable.

Part or Identifying Number (PIN): M83536/3 (dash number from table III and suffix letter designating failure rate level).

Qualification inspection:

Qualification inspection and sample size: See [table IV](#).

TABLE IV. [Qualification inspection and sample size](#). [1/](#)

Single submission	Group submission	
18 units plus 1 open unit for level L at C = 0 2/	M83536/3-022	18 units plus 1 open unit for level L at C = 0 2/
33 units plus 1 open unit for level M at C = 0 2/	M83536/3-022	33 units plus 1 open unit for level M at C = 0 2/
Qualification inspection as applicable	M83536/3-022	Qualification inspection as applicable
	M83536/3-018	2 units, qualification inspection table, group II, shock, vibration, acceleration, terminal strength, and seal
	M83536/3-023	2 units, qualification inspection table, group II
	M83536/3-002	
	M83536/3-014	
	M83536/3-031	

[1/](#) For retention of qualification or extension of qualification to lower failure rate levels, all life test data accumulated on MIL-PRF-83536/3 may be used in addition to [MIL-PRF-83536/4](#) data. Prior to performance of retention of qualification testing, the relay manufacturer shall preselect the sampling plan.

[2/](#) The number of units required for qualification testing shall be increased as required in Q5, table II of [MIL-PRF-83536](#), if the contractor elects to test the number of units permitting one or more failures. Prior to performance of qualification testing, the relay manufacturer shall preselect the sampling plan.

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Qualification inspection (reduced testing) (sample size - 2 units each coil voltage and 1 unsealed unit). See [table V](#).

If the relays produced for MIL-PRF-83536/3 are similar in construction and design except for the suppression network to the relays produced for [MIL-PRF-83536/4](#), then reduced testing for qualification of MIL-PRF-83536/3 relays may be performed concurrent with or subsequent to successful qualification of [MIL-PRF-83536/4](#) relays. For reduced testing, see [table V](#).

TABLE V. Qualification inspection (reduced testing).

Inspection
2 units each coil voltage Group II of qualification inspection table 1 unsealed sample unit for internal inspection

Supersession data: See [table VI](#).

TABLE VI. Supersession data.

Superseded PIN M6106/38-	Replacement PIN M83536/3-
001	021
002	022
003	020
004	024
005	025
006	023

Changes from previous issue. The margins of this specification are marked with vertical lines to indicate where changes from the previous issues were made. This was done as a convenience only and the Government assumes no liability whatsoever for inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the previous issue.

Referenced documents. In addition to [MIL-PRF-83536](#), this document references the following:

[MIL-PRF-83536/4](#)
[ASTM B488](#)

[MIL-STD-202](#)
[SAE AMS3332](#)

Custodians:
Army - CR
Navy - EC
Air Force -85
DLA – CC

Preparing activity:
DLA - CC

(Project 5945-2015-010)

Review activity:
Air Force - 99

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