PERFORMANCE SPECIFICATION SHEET

RELAYS, ELECTROMAGNETIC, ESTABLISHED RELIABILITY, SPDT, LOW LEVEL TO 0.5 AMPERE (LATCHING) WITH INTERNAL DIODES FOR COIL TRANSIENT SUPPRESSION

This specification sheet is approved for use by all Departments and Agencies of the Department of Defense.

The complete requirements for acquiring the relays described herein shall consist of this specification sheet and the latest issue of MIL-PRF-39016.

NOTES:
1. Dimensions are in inches.
2. Metric equivalents are given for general information only.
3. Unless otherwise specified, tolerance is ±.010 (0.25 mm).
4. Terminal numbers shown above are for reference only. Numbers do not appear on the relay.
5. Relays shall have a plus (+) sign placed on the circuit diagram as shown.
6. All leads shall be electrically insulated from the case.
7. Coil symbol optional in accordance with MIL-STD-1285.
8. Circuit diagram shown on part is the terminal view.

FIGURE 1. Dimensions and configuration.
NOTES:
1. Dimensions are in inches.
2. Metric equivalents are given for general information only.
3. Unless otherwise specified, tolerance is ±0.010 (0.25 mm).
4. Spreader mounting pads shall comply with the requirements of A-A55485, A-55485/05-003, or A-A55485/05-013.
5. Dimensions and tolerances shown for the bottom view of the spreader mounting pad are for the center-to-center locations of the holes in the spreader mounting pad.
6. Shape optional within envelope dimension.
7. Terminal numbers shown above for reference only. Numbers do not appear on relay.
8. Relays shall have a plus (+) sign placed on the circuit diagram as shown.
9. All leads shall be electrically insulated from the case.
11. Circuit diagram shown on part is the terminal view.

FIGURE 2. Dimensions and configuration relay with spreader mounting pad attached.
REQUIREMENTS:

CONTACT DATA:

Load ratings:

High level (relay case grounded):

Resistive:
- 0.5 ampere at 28 V dc.
- 250 milliamperes at 115 V ac 60 and 400 Hz case not grounded.
- 100 milliamperes at 115 V ac 60 and 400 Hz case grounded.

Inductive load: 0.2 ampere at 28 V dc with 0.32 henry inductance.

Lamp: 0.10 ampere at 28 V dc.

Low level: 10 to 50 µA at 10 to 50 mV dc or peak ac.

Intermediate current: Applicable.

Contact resistance or voltage drop:

Initial: 0.125 ohm maximum (0.150 ohm maximum with spreader mounting pad attached).

High level:

During life: Not more than 5 percent of open circuit voltage.

After life: 0.225 ohm maximum (0.250 ohm maximum with spreader mounting pad attached).

Low level:

During life: 33 ohms maximum.

After life: 0.175 ohm maximum (0.200 ohm maximum with spreader mounting pad attached).

Intermediate current:

During: 1 ohm maximum.

After: 0.225 ohm maximum (0.250 ohm maximum with spreader mounting pad attached).

Contact bounce: 1.5 milliseconds maximum (applicable to failure rate level “L”).

Contact stabilization time: 2.0 milliseconds maximum (applicable to failure rate levels "M", “P”, and "R").

Overload (high level only): Two times rated current. Not applicable to ac load ratings.

Neutral screen: Applicable.
COIL DATA: See table I.

Operate time: 1.5 ms maximum over temperature range with rated coil voltage.
Release time: Not applicable.

ELECTRICAL DATA:

Insulation resistance: 10,000 megohms minimum at 500 V dc, except the resistance between coil and case at high temperature shall be 1,000 megohms minimum.

<table>
<thead>
<tr>
<th></th>
<th>Sea level V rms (60 Hz)</th>
<th>Post intermediate current life test Sea level V rms (60 Hz)</th>
<th>Altitude V rms (60 Hz)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Between case, frame,</td>
<td>500</td>
<td>500</td>
<td>125</td>
</tr>
<tr>
<td>or enclosure and all</td>
<td></td>
<td></td>
<td>All terminals to case</td>
</tr>
<tr>
<td>contacts in the</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>energized and</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>de-energized positions.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Between case, frame,</td>
<td>500</td>
<td>500</td>
<td></td>
</tr>
<tr>
<td>or enclosure and coils</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Between all contacts</td>
<td>500</td>
<td>500</td>
<td></td>
</tr>
<tr>
<td>and coils.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Between open contacts</td>
<td>500</td>
<td>375</td>
<td></td>
</tr>
<tr>
<td>in the energized and</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>de-energized positions.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Between contact poles.</td>
<td>N/A</td>
<td>N/A</td>
<td></td>
</tr>
<tr>
<td>Between coils of dual</td>
<td>500</td>
<td>500</td>
<td></td>
</tr>
<tr>
<td>coil relays.</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

DOJOE CHARACTERISTICS: 1/

Maximum transient voltage: 1 volt.

Coil transient suppression: Applicable.

Semiconductor in-process screening: Applicable, visual inspection of semiconductors shall be in accordance with MIL-STD-750, method 2073, or 2074.

ENVIRONMENTAL DATA:

Temperature range: -65°C to +125°C.

Vibration (sinusoidal): MIL-STD-202, method 204. Contact chatter shall not exceed 10 microseconds maximum for closed contacts, and 1 microsecond maximum closure for open contacts.

Vibration (random): MIL-STD-202, method 214, test condition IG. Contact chatter shall not exceed 10 microseconds maximum for closed contacts, and 1 microsecond maximum closure for open contacts (applicable to qualification and group C testing only).

Shock (specified pulse): MIL-STD-202, method 213, test condition B (75 g’s). Contact chatter shall not exceed 10 microseconds maximum for closed contacts, and 1 microsecond maximum closure for open contacts.

Magnetic interference: Applicable.

1/ WARNING: Reverse polarity on coil terminals will destroy diode.
Resistance to soldering heat: Applicable.

Acceleration: Applicable.

Salt atmosphere (corrosion): In accordance with MIL-STD-750, method 1041.

PHYSICAL DATA:

Terminal strength (MIL-STD-202, method 211):

Pull test: Test condition A, 1 pound pull.

Bend test: Test condition C, ½ pound load.

Twist test: As specified in MIL-PRF-39016.

Solderability: Applicable.

Dimensions and configuration: See figure 1 and 2.

Weight: 2.27 grams (0.08 ounce) maximum, 2.52 grams (0.089 ounce) maximum with spreader mounting pads attached.

Seal: Hermetic.

Minimum marking: Military part number, “J” with the date code (example J0430), circuit diagram, manufacturer’s name or source code.

LIFE TEST REQUIREMENTS:

High level: 100,000 cycles per relay.

Low level: 100,000 cycles plus 900,000 cycles mechanical life.

Part or Identifying Number (PIN): M39016/27- (dash number from table I and suffix letter designating failure rate level).
### TABLE I. Dash numbers and characteristics

<table>
<thead>
<tr>
<th>Lead length 1.500 min 4/</th>
<th>Lead length .187 ±.010</th>
<th>Lead length .500 min</th>
<th>Spreader mounting pads (fig. 2) 5/</th>
<th>Coil voltage (V dc) 6/</th>
<th>Coil resistance ohms ±10%</th>
<th>At 25°C</th>
<th>At 125°C</th>
</tr>
</thead>
<tbody>
<tr>
<td>013</td>
<td>019</td>
<td>025</td>
<td>031</td>
<td>5.0</td>
<td>5.8</td>
<td>61</td>
<td>2.8</td>
</tr>
<tr>
<td>014</td>
<td>020</td>
<td>026</td>
<td>032</td>
<td>6.0</td>
<td>8.0</td>
<td>125</td>
<td>3.5</td>
</tr>
<tr>
<td>015</td>
<td>021</td>
<td>027</td>
<td>033</td>
<td>9.0</td>
<td>12</td>
<td>280</td>
<td>5.3</td>
</tr>
<tr>
<td>016</td>
<td>022</td>
<td>028</td>
<td>034</td>
<td>12</td>
<td>16</td>
<td>500</td>
<td>7.0</td>
</tr>
<tr>
<td>017</td>
<td>023</td>
<td>029</td>
<td>035</td>
<td>18</td>
<td>24</td>
<td>1,130</td>
<td>10.5</td>
</tr>
<tr>
<td>018</td>
<td>024</td>
<td>030</td>
<td>036</td>
<td>26.5</td>
<td>32</td>
<td>2,000</td>
<td>14.2</td>
</tr>
</tbody>
</table>

1/ Each relay possesses high level and low level capabilities. However, relays previously tested or used above 10 mA resistive at 6 V dc maximum or peak ac open circuits not recommended for subsequent use in low level applications.

2/ WARNING: When latching relays are installed in equipment, the latch and reset coils should not be pulsed simultaneously. Coils should not be pulsed with less than the nominal coil voltage and the pulse width should be a minimum of three times the specified operate time of the relay. If these conditions are not followed, it is possible for the relay to be in the magnetically neutral position.

3/ The suffix letter L, M, P, or R to designate the applicable failure rate level shall be added to the applicable listed dash number. Failure rate level (percent per 10,000 cycles): L, 3.0; M, 1.0; P, 0.1; R, 0.01. Example, 013L - - - - - -036R.

4/ 1.500 leads are inactive for new design.

5/ Relays supplied with spreader mounting pads (-031 through -036) shall have the spreader mounting pad rigidly attached.

6/ CAUTION: The use of any coil voltage less than the rated coil voltage will compromise the operation of the relay.
QUALIFICATION INSPECTION:

Qualification inspection and sample unit size: See table II.

TABLE II. Qualification inspection and sample size. 1/

<table>
<thead>
<tr>
<th>Single submission</th>
<th>Group submission</th>
</tr>
</thead>
<tbody>
<tr>
<td>18 units plus 1 open unit for level L at C = 0 2/</td>
<td>M39016/27-030</td>
</tr>
<tr>
<td>33 units plus 1 open unit for level M at C = 0 2/</td>
<td>M39016/27-025</td>
</tr>
<tr>
<td>Qualification inspection as applicable</td>
<td>M39016/27-026</td>
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<tr>
<td></td>
<td>M39016/27-027</td>
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<tr>
<td></td>
<td>M39016/27-028</td>
</tr>
<tr>
<td></td>
<td>M39016/27-029</td>
</tr>
</tbody>
</table>

1/ For retention of qualification or extension of qualification to lower failure rate levels, all life test data accumulated on MIL-PRF-39016/28, 29, and 30 may be used in addition to MIL-PRF-39016/27 data. Prior to performance of qualification or retention of qualification testing, the relay manufacturer shall preselect the sampling plan.

2/ The number of units required for qualification testing shall be increased as required in Q5, MIL-PRF-39016, if the relay manufacturer elects to test the number of units permitting one or more failures. Prior to performance of qualification inspection testing, the relay manufacturer shall preselect the sampling plan.

Initial qualification of relays supplied with spreader mounting pads (-031 through -036) shall be tested as specified below:

Perform the following tests as specified in the qualification inspection table of MIL-PRF-39016, in the order shown below:

Before installation of spreader mounting pad; screening, visual and mechanical examination (internal), thermal shock, resistance to solvents, vibration (sinusoidal), vibration (random), shock (specified pulse), acceleration, terminal strength, magnetic interference (when specified), coil life (applicable to continuous duty relays only), resistance to soldering heat, salt spray (corrosion), overload (applicable to high level relays only), life, terminal strength, and intermediate current.

After installation of spreader mounting pad perform the following tests as specified in the qualification inspection table of MIL-PRF-39016 in the order shown below:

Insulation resistance, dielectric withstanding voltage, static contact resistance; pickup voltage, hold voltage, and dropout voltage, coil resistance, operate and release time, contact dynamic characteristics, coil transient suppression (when specified), solderability, seal, visual and mechanical inspection (external).
Qualification inspection (reduced testing for previously qualified relays) for relays supplied with spreader mounting pads (-031 through -036), two (2) units of the 26.5 volt rated coil voltage (-036) shall be tested as specified below:

Before installation of spreader mounting pad, perform the following tests as specified in the qualification inspection table of MIL-PRF-39016 in the order shown below:

For failure rate level L only. Screening.

For failure rate levels M, P, and R: Vibration (sinusoidal) test duration shall be 10 minutes, vibration (random), and screening.

After installation of spreader mounting pad perform the following tests as specified in the qualification inspection table of MIL-PRF-39016 in the order shown below:

Insulation resistance, dielectric withstanding voltage, static contact resistance, specified pickup (latch/reset) value (voltage), coil resistance, operate and release time, contact dynamic characteristics, coil transient suppression (when specified), solderability, seal, visual and mechanical inspection (external).

Group A testing for relays supplied with spreader mounting pads (-031 through -036), shall be tested as specified below:

Perform seal test immediately, preceding the A2 electrical tests. Relay leads shall be formed and the spreader mounting pad removed before the seal test. After the seal test, the spreader mounting pad shall be rigidly attached to the relay and the remaining group A tests performed.

Qualification inspection (reduced testing) and sample size: See table III.

If the relays produced for MIL-PRF-39016/27 are similar in construction and design except for the contact arrangement, diodes, and headers, as applicable to the relays produced for MIL-PRF-39016/28, /29, and /30, then reduced testing for qualification of MIL-PRF-39016/27 relays may be performed concurrent with or subsequent to successful qualification of MIL-PRF-39016/28, /29, and /30. For reduced testing, see table III.

TABLE III. Qualification inspection (reduced testing).

<table>
<thead>
<tr>
<th>Examination or test</th>
</tr>
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<tbody>
<tr>
<td>2 units each coil voltage – Q1 of qualification inspection table</td>
</tr>
<tr>
<td>1 unsealed sample unit for internal examination.</td>
</tr>
</tbody>
</table>

SUPERSESSION DATA:

Supersession data: See table IV.
TABLE IV.  Supersession data.  1/

<table>
<thead>
<tr>
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<td>M39016/27-007</td>
<td>019</td>
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<tr>
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<td>M39016/27-008</td>
<td>020</td>
</tr>
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<td>M39016/27-003</td>
<td>015</td>
<td>M39016/27-009</td>
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<tr>
<td>M39016/27-004</td>
<td>016</td>
<td>M39016/27-010</td>
<td>022</td>
</tr>
<tr>
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<td>017</td>
<td>M39016/27-011</td>
<td>023</td>
</tr>
<tr>
<td>M39016/27-006</td>
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</tbody>
</table>

1/ Dash numbers -013 through -024 are inactive for new design and are for support of existing equipment designs only.

Cross reference for Government logistical support. See table V.

TABLE V.  Cross reference for Government logistical support.

<table>
<thead>
<tr>
<th>Superseded part no.</th>
<th>New part number</th>
<th>Support with part number</th>
<th>New part number</th>
<th>Support with part number</th>
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<tr>
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<td>28-030</td>
<td>036</td>
<td>28-036</td>
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</tbody>
</table>

Referenced documents. In addition to MIL-PRF-39016, this document references the following:

A-A-55485, /5
MIL-PRF-39016/28, /29, /30
MIL-STD-202
MIL-STD-750
MIL-STD-1285

Changes from previous issue: Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes.
Custodians:  
Army - CR  
Navy - EC  
Air Force - 11  
DLA - CC

Preparing activity:  
DLA - CC

Review activities:  
Army - AR  
Navy - AS, MC, OS, SH  
Air Force - 19, 99

(Project 5945-1261)

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at http://assist.daps.dla.mil.