

INCH-POUND

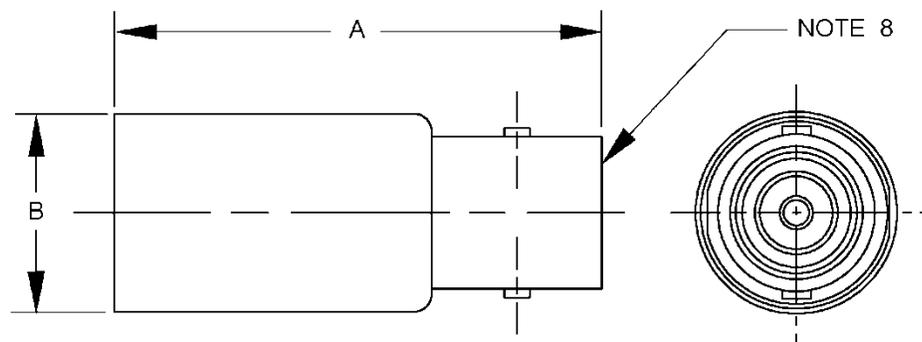
MIL-PRF-39012/6D
w/AMENDMENT 2
8 June 2016
SUPERSEDING
MIL-PRF-39012/6D AMD1
10 August 1998
MIL-PRF-39012/6D
14 December 1987

PERFORMANCE SPECIFICATION SHEET

CONNECTORS, PLUG, ELECTRICAL, COAXIAL, RADIO FREQUENCY,
(SERIES C (CABLED), FEMALE, CLASS 2)

This specification is approved for use by all Departments and
Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet
and MIL-PRF-39012.



NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for information only.
3. For dimensions A and B, see tables I and III.
4. Dimension B is the largest overall diameter of the connector.
5. Wrench flats to accommodate standard wrench in accordance with FED-STD-H28.
6. Dimension A defines the maximum length of the connector when assembled to the appropriate cable.
7. All undimensioned pictorial configurations are for reference purposes only.
8. Series C, socket contact interface, in accordance with MIL-STD-348.

FIGURE 1. General Configuration.

AMSC N/A

FSC 5935



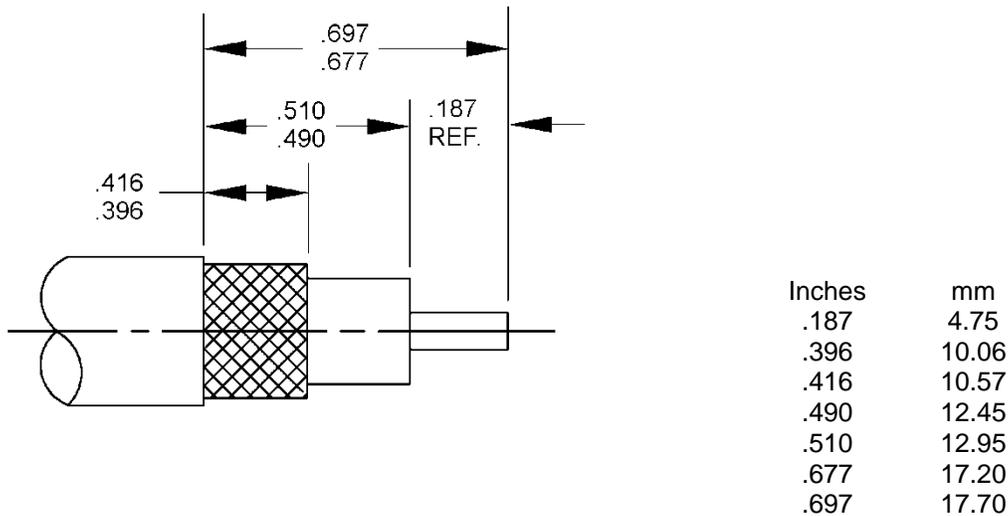
MIL-PRF-39012/6D
w/AMENDMENT 2

TABLE I. Dash numbers, cross-reference, and dimensions.

Dash Number <u>1/</u>	Applicable cable M17/ <u>2/</u>	Typical mating connector M39012/ (optional hardware) <u>3/</u>	Dimensions	Inches <u>13/</u> (millimeters) maximum
CATEGORY A – FIELD SERVICEABLE (NO SPECIAL TOOLS REQUIRED)				
0001 <u>4/</u>	73-RG212 <u>5/</u> 112-RG304	7-0002 8-0002, 11-0001	A B	1.609 (40.87) .781 (19.84)
0002 <u>4/</u>	65-RG165 74-RG213 75-RG214 <u>5/</u> 86-00001 <u>6/</u>	7-0001 8-0001 11-0002	A B	1.609 (40.87) .781 (19.84)
0003 <u>4/</u>	78-RG217 <u>5/</u>		A B	1.875 (47.63) .891 (22.63)
0004 <u>4/</u>	72-RG211 <u>5/</u>		A B	2.250 (57.15) 1.328 (33.73)
0005 <u>4/</u>	79-RG218 <u>5/</u>		A B	2.250 (57.15) 1.328 (33.73)
0013 <u>4/</u>	74-RG215 <u>5/</u>	7-0010 8-0009, 11-0010	A B	2.250 (57.15) .891 (22.63)
0014 <u>8/</u>	73-RG212 <u>5/</u> 112-RG304	7-0018 8-0016, 11-0018	A B	1.609 (40.87) .781 (19.84)
0015 <u>8/</u>	65-RG165 74-RG213 75-RG214 <u>5/</u> 86-00001 <u>6/</u>	7-0017 8-0015 11-0019		
0016 <u>8/</u>	78-RG217 <u>5/</u>		A B	1.875 (47.63) .891 (22.63)
0017 <u>8/</u>	72-RG211 <u>5/</u>		A	2.250 (57.15)
0018 <u>8/</u>	79-RG218 <u>5/</u>		B	1.328 (33.73)
0019 <u>8/</u>	74-RG215 <u>7/</u>	7-0019 8-0017, 11-0020	A B	2.250 (57.15) .891 (22.63)
0020 <u>8/</u>	92-RG115 <u>6/</u>	7-0020 8-0018, 11-0021	A B	1.609 (40.87) .781 (19.84)
CATEGORY C – FIELD REPLACEABLE (MIL-DTL-22520 CRIMP TOOL) SEE NOTE NEXT TO APPLICABLE CABLE FOR CRIMP DIE <u>8/ 9/ 14/</u>				
0027	73-RG212 <u>5/ 10/</u> 112-RG304 <u>10/</u>	7-0014 8-0013, 11-0012	A	2.000 (50.80) .781 (19.84)
0028	74-RG213 <u>5/ 11/</u> 65-RG165 <u>6/ 11/</u>	7-0011 8-0010, 11-0013		
0029	75-RG214 <u>5/ 11/</u>	7-0012 8-0011, 11-0014		
0030	86-00001 <u>5/ 6/</u> <u>11/</u>	7-0013 8-0012, 11-0015		
0031	6-RG11 <u>5/ 11/</u> <u>12/</u>	7-0015, 11-0016		
0032	92-RG115 <u>6/ 11/</u>	7-0016 8-0014, 11-0017		

MIL-PRF-39012/6D
w/AMENDMENT 2

- 1/ For cross reference of dash number to superseded Part or Identifying Number (PIN) or type designation, see table IV.
- 2/ The latest version of each cable shall be applicable.
- 3/ Optional hardware M39012/25-0003.
- 4/ Inactive for new design..
- 5/ Cable to be used when performing tests requiring cable except as in 6/ and 12/.
- 6/ Cable to be used for the +200°C temperature cycling tests.
- 7/ Armored cable.
- 8/ These connectors have captivated center contacts.
- 9/ Category C connectors are assembled using the applicable crimp tool in accordance with MIL-DTL-22520, to the specified cable stripped as shown on figure 2.
- 10/ M22520/5-35 closure A or M22520/5-55 closure A.
- 11/ M22520/5-61.
- 12/ These are not 50 ohm cables; therefore, when attached to the specified connectors, VSWR, RF leakage and insertion loss are not applicable.
- 13/ Dimensions are in inches. Metric equivalents are given for information only.
- 14/ Complete connector assembly shall consist of a body, center contact, ferrule, and assembly instructions.



NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for information only.

FIGURE 2. Recommended cable stripping dimensions for category C connectors.

ENGINEERING INFORMATION:

Nominal impedance: 50 ohms.

Frequency range: 0 to 11 GHz.

Voltage rating: 1,000 volts rms maximum working voltage at sea level.
250 volts rms maximum at 70,000 feet (4.437 kPa).

Temperature rating: -65°C to +165°C.

REQUIREMENTS:

Dimensions and configuration: See figure 1 and MIL-STD-348.

Force to engage and disengage:

Longitudinal force: 4 1/2 pounds, maximum.

Torque: 4 inch-pounds, maximum (.45 Nm).

Coupling proof torque: Not applicable.

Inspection conditions: Coupling torque not applicable.

Mating characteristics: See MIL-STD-348.

Outer contact:

Test ring ID: .411 inch (10.44 mm) maximum, 16 microinches (0.406 μ m) finish.

Insertion force: 15 pounds (66.72 N), maximum.

Insertion depth: .125 inch (3.18 mm), minimum.

Hermetic seal: Not applicable.

Leakage (pressurized connectors): Not applicable.

Insulation resistance: In accordance with MIL-STD-202-302, condition B, 5,000 mega ohms, minimum.

Center contact retention: 6 pounds (26.69 N), minimum axial force.

Corrosion (salt spray): In accordance with MIL-STD-202-101, condition B.

Voltage standing wave ratio (VSWR): From 500 MHz to 11 GHz, or approximately 80 percent of the upper cutoff frequency of the cable, whichever is lower; 1.35, maximum.

Swept frequency VSWR setup:

Item 6: VSWR shall be less than $1.015 + .005F$ (F in GHz).

Item 16: VSWR shall be less than $1.015 + .005F$ (F in GHz).

Second step of VSWR checkout procedure: VSWR shall be less than $1.045 + .015F$ (F in GHz).

Group B inspection: VSWR shall be less than $1.10 + .01F$ (F in GHz).

Qualification and group C inspection: VSWR shall not exceed 1.15.

Connector durability: 500 cycles, minimum at 12 cycles per minute, maximum. The connector shall meet mating characteristics and force to engage and disengage requirements.

MIL-PRF-39012/6D
w/AMENDMENT 2

Contact resistance: In milliohms, maximum:

	<u>Initial</u>	<u>After environment</u>
Center contact:	1.0	1.5
Outer contact:	.15	Not applicable
Braid to body:	.05	Not applicable

| Dielectric withstanding voltage at sea level: In accordance with MIL-STD-202-301, 3,000 volts rms minimum at sea level.

| Vibration, high frequency: In accordance with MIL-STD-202-204, test condition B.

| Shock: In accordance with MIL-STD-202-213, test condition I.

| Thermal shock: In accordance with MIL-STD-202-107, test condition B, except test high temperature shall be +85°C. Test high temperature shall be +200°C for connectors using +200°C cables (see tables I and III).

| Moisture resistance: In accordance with MIL-STD-202-106. No measurements at high humidity. Insulation resistance shall be at least 200 megohms within 5 minutes after removal from humidity.

Corona level:

Voltage: 750 volts rms, minimum.
Altitude: 70,000 feet.

RF high potential withstanding voltage:

Voltage and frequency: 2,500 volts rms tested at a frequency from 5 to 7.5 MHz.
Leakage current: Not applicable.

Cable retention force:

Non-crimp assemblies: 75 pounds (333.62 N), minimum.

Crimp assemblies:

50 lbs. (222.41 N) minimum for cables .155 - .189 inch (3.94 – 4.80 mm) OD.
60 lbs. (266.90 N) minimum for cables .190 - .229 inch (4.83 – 5.82 mm) OD.
75 lbs. (333.62 N) minimum for cables .230 - .249 inch (5.84 – 6.32 mm) OD.
90 lbs. (400.34 N) minimum for cables .250 inch (6.35 mm) OD and larger.

Coupling mechanism retention force: 100 pounds (444.82 N), minimum.

RF leakage: -55 dB minimum, tested at frequency between 2 and 3 GHz.

RF insertion loss:

.15 dB maximum at 9 GHz.

.05 \sqrt{F} (GHz) dB maximum tested at 3 and 6 GHz.

Part or Identifying Number (PIN): M39012/6- (dash number from table I or B number from table III).

Group qualification: See table II.

TABLE II. Group qualification. ^{1/}

Group	Submission and qualification of any of the following connectors.	Qualifies the following Connectors
I	M39012/6 -0002	M39012/6 -0001 -0002 -0003 -0004 -0005 -0013
II	-0015	-0014 -0015 -0016 -0017 -0018 -0019 -0020
III	B0022	B0021 B0022 B0023 B0024 B0025 B0026
IV	-0028	-0027 -0028 -0029 -0030 -0031 -0032

^{1/} If a connector manufacturer produces a connector which meets all the requirements for two or more connector PIN's (within the same series), the manufacturer may receive qualification approval for two or more connector PIN's by qualifying the one connector. It is not necessary that such connectors be in the same group. Each connector, however, must be marked with its own appropriate PIN. For group qualification, the connectors must be of similar design and be of the same materials and plating.

MIL-PRF-39012/6D
w/AMENDMENT 2

TABLE III. Category B – non-field replaceable (special tools may be required).

Not for Air Force, Army, or Navy use. For OEM use only.

PIN <u>2/</u> <u>3/</u> M39012/6	Applicable Cable M17/ <u>4/</u>	Typical mating connector M39012/ (optional hardware) <u>1/</u>	Dimensions	Inches <u>8/</u> (millimeters) maximum
B0021	73-RG212 <u>5/</u> 112-RG304	7-0024 8-0022	A B	2.000 (50.80) .781 (19.84)
B0022	74-RG213 <u>5/</u> 65-RG165 <u>6/</u>	7-0021 8-0019 11-0023		
B0023	75-RG214 <u>5/</u>	7-0022 8-0020 11-0024		
B0024	86-00001 <u>5/</u> <u>6/</u>	7-0023 8-0021 11-0025		
B0025	6-RG11 <u>5/</u> <u>7/</u>	7-0025 11-0026		
B0026	92-RG115 <u>6/</u>	7-0026 8-0023 11-0027		

1/ Optional hardware M39012/25-0001.

2/ For cross-reference of PIN to superseded PIN or type designation, see table IV.

3/ These connectors have captivated center contacts.

4/ The latest version of each cable shall, be applicable.

5/ Cable to be used when performing tests requiring cable except as in 6/ and 7/.

6/ Cable to be used for the +200°C temperature cycling tests.

7/ These are not 50 ohm cables; therefore, when attached to the specified connectors, VSWR, RF leakage, and insertion loss are not applicable.

8/ Dimensions are in inches. Metric equivalents are given for information only.

Supersession data: See table II.

TABLE IV. Supersession data. 1/ 2/

Preferred PIN M39012/6	Superseded PINs or superseded type designation
-0001	UG-626/U
-0002	UG-573/U
-0003	UG-707/U
-0004	UG-711/U
-0005	UG-708/U
-0013	UG-943/U
-0014	M39012/6-0001
-0015	M39012/6-0002
-0016	M39012/6-0003
-0017	M39012/6-0004
-0018	M39012/6-0005
-0019	M39012/6-0013
-0020	
B0021	M39012/6-0021, M39012/6-0007, UG-1748/U
B0022	M39012/6-0022, M39012/6-0008, UG-1749/U
B0023	M39012/6-0023, M39012/6-0009, UG-1750/U
B0024	M39012/6-0024, M39012/6-0010, UG-1751/U
B0025	M39012/6-0025, M39012/6-0011, UG-1752/U
B0026	M39012/6-0026
-0027	M39012/6-0021
-0028	M23329/1-01, M23329/1-03
-0029	M23329/1-02
-0030	M23329/1-04
-0031	M23329/1-09
-0032	

1/ The superseded PIN or the type designation is for reference only. Where a superseded PIN or type designation is not given, none was assigned or will be assigned. The PIN M39012/6-XXXX shall be used in all cases for marking and identifying the connector.

2/ The basic type designation includes all letter versions of the specified number, e.g. UG-18/U includes UG-18 A/U, UG-18B/U, etc.

TABLE V. Maintenance replacements for category B.

Category B number <u>1/</u>	Category C dash number	Category A dash number
B0021	0027	0001
B0022	0028	0002
B0023	0029	-----
B0024	0030	-----
B0025	0031	-----
B0026	0032	0020

1/ Category B connectors are for original installation only. They will not be stocked or procured by the government.

Amendment notations. The margins of this specification are marked with vertical lines to indicate modifications generated by this amendment. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations.

Referenced documents. In addition to MIL-PRF-39012, this document references the following:

FED-STD-H28	MIL-STD-202-204	MIL-STD-202-302
MIL-STD-202-101	MIL-STD-202-213	MIL-STD-348
MIL-STD-202-106	MIL-STD-202-301	MIL-DTL-22520
MIL-STD-202-107		

CONCLUDING MATERIAL

Custodians:
Army – CR
Navy – EC
Air Force – 85
DLA - CC

Preparing activity:
DLA - CC

(Project 5935-2016-060)

Review activities:
Army – AT, CR4, MI
Navy – AS, MC, OS, SH
Air Force – 19, 99

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.