

QUALIFICATION  
REQUIREMENTS  
REMOVED

MIL-M-38510/422A  
9 August 1983  
SUPERSEDING  
MIL-M-38510/422(USAF)  
27 November 1979

MILITARY SPECIFICATION

MICROCIRCUITS, DIGITAL, SCHOTTKY TTL, CLOCK GENERATOR AND DRIVER,  
MONOLITHIC SILICON

INACTIVE FOR NEW DESIGN AFTER DATE OF THIS REVISION

This specification is approved for use by all Departments and Agencies of the Department of Defense.

1. SCOPE

1.1 Scope. This specification covers the detail requirements for monolithic silicon, Schottky TTL, clock generator/driver microcircuits. One product assurance class and a choice of case outlines and lead finishes are provided and are reflected in the complete part number.

1.2 Part number. The complete part number shall be in accordance with MIL-M-38510, except the "JAN" or "J" certification mark shall not be used.

1.2.1 Device type. The device type shall be as follows:

<u>Device type</u>	<u>Circuit</u>
01	Clock generator/driver

1.2.2 Device class. The device class shall be the product assurance level as defined in MIL-M-38510.

1.2.3 Case outline. The case outline shall be designated as follows:

<u>Outline letter</u>	<u>Case outline (see MIL-M-38510, appendix C)</u>
E	D-2 (16-lead, 1/4" x 7/8"), dual-in-line package

1.3 Absolute maximum ratings.

Supply voltage range ( $V_{DD}$ )	- - - - -	-0.5 V dc to +13.5 V dc
Supply voltage range ( $V_{CC}$ )	- - - - -	-0.5 V dc to +7.0 V dc
Input voltage range	- - - - -	-1.0 V dc to +7.0 V dc
Storage temperature range	- - - - -	-65°C to +150°C
Maximum power dissipation, ( $P_D$ ) <sup>1/</sup>	- - - - -	791 mW dc
Lead temperature (soldering, 10 seconds)	- - -	+300°C
Thermal resistance, junction-to-case ( $\theta_{JC}$ ):		
Case E	- - - - -	0.03°C/mW
Junction temperature ( $T_J$ )	- - - - -	+175°C

<sup>1/</sup> Must withstand the added  $P_D$  due to short circuit test (e.g.,  $I_{OS}$ ).

Beneficial comments (recommendations, additions, deletions) and any pertinent data which may be of use in improving this document should be addressed to: Rome Air Development Center (RBE-2), Griffiss AFB, NY 13441, by using the self-addressed Standardization Document Improvement Proposal (DD Form 1426) appearing at the end of this document or by letter.

1.4 Recommended operating conditions.

Supply voltage range (V <sub>DD</sub> ) - - - - -	10.8 V dc minimum to 13.2 V dc maximum									
Supply voltage range (V <sub>CC</sub> ) - - - - -	4.5 V dc minimum to 5.5 V dc maximum									
Minimum high-level input voltage										
RESIN input - - - - -	2.6 V dc									
All other inputs - - - - -	2.0 V dc									
Maximum low-level input voltage - - -	0.8 V dc									
Case operating temperature range (T <sub>C</sub> ) -	-55°C to +125°C									
Setup time, t <sub>SHL/LH</sub>										
RESIN to STSTB - - - - -	50 ns - 4 t <sub>p</sub> <sup>2/</sup> ns minimum									
Hold time, t <sub>HHL/HL</sub>										
RESIN to STSTB - - - - -	4 t <sub>p</sub> <sup>2/</sup> ns minimum									
Pulse width:										
STSTB, t <sub>w</sub> (STSTB) - - - - -	t <sub>p</sub> <sup>2/</sup> -23 ns minimum									
Oscillating frequency (f <sub>OSC</sub> ) - - - -	4.5 MHz minimum to 18.43 MHz maximum									
RESIN input hysteresis (H) - - - - -	0.25 mV minimum									
Positive-going threshold voltage (V <sub>T+</sub> ) - - - - -	2.6 V maximum									
Negative-going threshold voltage (V <sub>T-</sub> ) - - - - -	0.8 V minimum									
Normalized fanout (maximum values) <u>3/</u>										
	<table border="1" style="border-collapse: collapse; width: 100%;"> <tr> <td style="padding: 2px;">∅2(TTL)OSC</td> <td style="padding: 2px;">Reset, Ready</td> <td style="padding: 2px;">STSTB</td> </tr> <tr> <td style="padding: 2px; text-align: center;">40</td> <td style="padding: 2px; text-align: center;">10</td> <td style="padding: 2px; text-align: center;">10</td> </tr> <tr> <td style="padding: 2px;"></td> <td style="padding: 2px; text-align: center;">1</td> <td style="padding: 2px; text-align: center;">1</td> </tr> </table>	∅2(TTL)OSC	Reset, Ready	STSTB	40	10	10		1	1
∅2(TTL)OSC	Reset, Ready	STSTB								
40	10	10								
	1	1								
Low level - - - - -										
High level - - - - -										

2. APPLICABLE DOCUMENTS

2.1 Government specifications and standards. Unless otherwise specified, the following specifications and standards, of the issue listed in that issue of the Department of Defense Index of Specifications and Standards specified in the solicitation, form a part of this specification to the extent specified herein.

SPECIFICATION

MILITARY

MIL-M-38510 - Microcircuits, General Specification for.

STANDARD

MILITARY

MIL-STD-883 - Test Methods and Procedures for Microelectronics.

(Copies of specifications, standards, handbooks, drawings, and publications required by manufacturers in connection with specific acquisition functions should be obtained from the contracting activity or as directed by the contracting officer.)

2.2 Order of precedence. In the event of a conflict between the text of this specification and the references cited herein, the text of this specification shall take precedence.

3. REQUIREMENTS

3.1 Detail specification. The individual item requirements shall be in accordance with MIL-M-38510, and as specified herein.

3.2 Design, construction, and physical dimensions. The design, construction, and physical dimensions shall be as specified in MIL-M-38510 and herein.

2/ t<sub>p</sub> = 9/f<sub>OSC</sub>.

3/ Fanout of 1 = 250 μA for low level, fanout of 1 = 100 μA for high level.

TABLE I. Electrical performance characteristics.

Test	Symbol	Conditions <u>1/</u>	Limits <u>1/</u>		Unit
			Min	Max	
High level output voltage, $\phi 1, \phi 2$	V <sub>OH1</sub>	V <sub>CC</sub> = 4.5 V; V <sub>DD</sub> = 10.8 V; I <sub>OH</sub> = -100 $\mu$ A	9.0		V
High-level output voltage, READY, RESET	V <sub>OH2</sub>	V <sub>IL</sub> = GND V <sub>IH</sub> = 4.5 V	3.3		V
High-level output voltage, OSC, STSTB, $\phi 2$ (TTL)	V <sub>OH3</sub>	V <sub>CC</sub> = 4.5 V; V <sub>IL</sub> = GND V <sub>DD</sub> = 10.8 V; V <sub>IH</sub> = 4.5 V I <sub>OH</sub> = -1 mA	2.4		V
Low-level output voltage, $\phi 1, \phi 2, \text{READY},$ RESET, STSTB	V <sub>OL1</sub>	V <sub>CC</sub> = 4.5 V; V <sub>IL</sub> = GND V <sub>DD</sub> = 10.8 V; V <sub>IH</sub> = 4.5 V I <sub>OL</sub> = 2.5 mA		0.45	V
Low-level output voltage, $\phi 2$ (TTL), OSC	V <sub>OL2</sub>	V <sub>CC</sub> = 4.5 V; V <sub>IL</sub> = GND V <sub>DD</sub> = 10.8 V; V <sub>IH</sub> = 4.5 V I <sub>OL</sub> = 10 mA		0.45	V
Input clamp voltage	V <sub>IC</sub>	V <sub>CC</sub> = 4.5 V; V <sub>DD</sub> = 10.8 V; I <sub>IN</sub> = -5 mA		-1.2	V
Low-level input current	I <sub>IL</sub>	V <sub>CC</sub> = 5.5 V V <sub>DD</sub> = 13.2 V V <sub>IL</sub> = .45 V		-250	$\mu$ A
High-level input current	I <sub>IH</sub>	V <sub>CC</sub> = 5.5 V V <sub>DD</sub> = 13.2 V V <sub>IL</sub> = 5.5 V		10	$\mu$ A
Output short circuit current, OSC, $\phi 2$ (TTL), STSTB, READY, RESET	I <sub>OS</sub>	V <sub>CC</sub> = 5.0 V V <sub>DD</sub> = 13.2 V	-10	-70	mA
Supply current	I <sub>CC</sub>	V <sub>CC</sub> = 5.5 V		115	mA
	I <sub>DD</sub>	V <sub>DD</sub> = 13.2 V		12	mA
Input capacitance	C <sub>IN</sub>	V <sub>CC</sub> = 5.0 V; V <sub>DD</sub> = 12 V; V <sub>BIAS</sub> = 2.5 V; f = 1 MHz; T <sub>C</sub> = +25°C		8	pF
$\phi 1$ pulse width	t <sub><math>\phi 1</math></sub>	C <sub>L</sub> = 50 pF (see fig 5 for R <sub>1</sub> )	$\frac{2t_p - 20}{9}$		ns
$\phi 2$ pulse width	t <sub><math>\phi 2</math></sub>		$\frac{5t_p - 45}{9}$		ns
$\phi 1$ to $\phi 2$ delay	t <sub>PLH4</sub>		0		ns
$\phi 2$ to $\phi 1$ delay	t <sub>PLH6</sub>		$\frac{2t_p - 25}{9}$		ns
$\phi 1$ to $\phi 2$ delay	t <sub>PLH5</sub>		$\frac{2t_p}{9}$	$\frac{2t_p + 40}{9}$	ns
$\phi 1, \phi 2$ rise time	t <sub>TLH</sub>			25	ns
$\phi 1, \phi 2$ fall time	t <sub>THL</sub>			25	ns

TABLE I. Electrical performance characteristics - Continued.

Test	Symbol	Conditions <u>1/</u>	Limits <u>1/</u>		Unit
			Min	Max	
ø2 to ø2 (TTL) delay	t <sub>PLH1</sub>	C <sub>L</sub> = 50 pF (see fig. 5 for R <sub>1</sub> )	-5	15	ns
	t <sub>PHL1</sub>		-5	15	ns
ø2 to $\overline{STSTB}$ delay	t <sub>PHL4</sub>		$\frac{6t_p - 30}{9}$	$\frac{6t_p}{9}$	ns
READY, RESET to ø 2 delay	t <sub>PLH2</sub>		$\frac{4t_p - 23}{9}$		ns
	t <sub>PHL2</sub>				
	t <sub>PLH3</sub>				
	t <sub>PHL3</sub>				
Setup time, RESIN to $\overline{STSTB}$	t <sub>SHL</sub>		$\frac{50 - 4t_p}{9}$		ns
	t <sub>SLH</sub> <u>2/</u>				
Hold time, RESIN to $\overline{STSTB}$	t <sub>HHL</sub>		$\frac{4t_p}{9}$		ns
	t <sub>HLH</sub> <u>2/</u>				
Pulse width, $\overline{STSTB}$	t <sub>w</sub> ( $\overline{STSTB}$ )		$\frac{t_p - 23}{9}$		ns
Oscillating frequency	f <sub>OSC</sub>	T <sub>C</sub> = +25°C	4.5	18.432	MHz

$$\underline{1/} \quad t_p = \frac{9 \times 10^3}{f_{OSC}}$$

where, f<sub>OSC</sub> = frequency of oscillation (MHz)  
t<sub>p</sub> = cycle time (ns)

2/ These parameters are not tested in table III.

TABLE II. Electrical test requirements.

MIL-STD-883 test requirements	Subgroups (see table III) Class B devices
Interim electrical parameters (pre burn-in) (method 5004)	1
Final electrical test parameters (method 5004)	1*, 2, 3, 7, 9, 10, 11
Group A test requirements (method 5005)	1, 2, 3, 7, 8, 9, 10, 11
Groups C end-point electrical parameters (method 5005)	N/A
Additional electrical subgroups for group C periodic inspections	N/A
Group D end point electrical parameters (method 5005)	1, 2, 3

\*PDA applies to subgroup 1 (see 4.2c).

3.2.1 Case outlines. The case outlines shall be as specified in MIL-M-38510, and in 1.2.3 herein.

3.2.2 Terminal connections. The terminal connections shall be as specified on figure 1.

3.2.3 Logic diagram. The logic diagram shall be as specified on figure 2.

3.2.4 Crystal requirements. Crystal requirements shall be as specified on figure 3.

3.3 Lead material and finish. The lead material and finish shall be in accordance with MIL-M-38510 (see 6.5).

3.4 Electrical performance characteristics. The electrical performance characteristics are as specified in table I, and apply over the full recommended case operating temperature range, unless otherwise specified.

3.5 Electrical test requirements. The electrical test requirements shall be the subgroups specified in table II. The electrical tests for each subgroup are described in table III.

3.6 Marking. Marking shall be in accordance with MIL-M-38510 and 1.2 herein. At the option of the manufacturer, marking of the country of origin may be omitted from the body of the microcircuit, but shall be retained on the initial container. The "JAN" or "J" certification mark shall not be used.

3.7 Manufacturer eligibility. To be eligible to supply microcircuits to this specification, a manufacturer shall have a manufacturer certification in accordance with MIL-M-38510 for at least one line, not necessarily the line producing the device type described herein.

3.8 Certification. Certification in accordance with MIL-M-38510 is not required for this device.

#### 4. QUALITY ASSURANCE PROVISIONS

4.1 Sampling and inspection. Sampling and inspection procedures shall be in accordance with MIL-M-38510 and methods 5005 and 5007, as applicable, of MIL-STD-883, except as modified herein.

4.2 Screening. Screening shall be in accordance with method 5004 of MIL-STD-883, and shall be conducted on all devices prior to quality conformance inspection. The following additional criteria shall apply:

- a. Burn-in test (method 1015 of MIL-STD-883).
  - (1) Test condition D or E, using the circuit shown on figure 4, or equivalent.
  - (2)  $T_A = +125^{\circ}\text{C}$  minimum.
- b. Interim and final electrical test parameters shall be as specified in table II, except interim electrical parameters test prior to burn-in is optional at the discretion of the manufacturer.
- c. The percent defective allowable (PDA) for class B devices shall be 10 percent based on failures from group A, subgroup 1 test after cooldown as final electrical test in accordance with method 5004 of MIL-STD-883, and with no intervening electrical measurements. If interim electrical parameter tests are performed prior to burn-in, failures resulting from pre burn-in screening may be excluded from the PDA. If interim electrical parameter tests prior to burn-in are omitted, then all screening failures shall be included in the PDA. The verified failures of group A, subgroup 1, after burn-in divided by the total number of devices submitted for burn-in in that lot shall be used to determine the percent defective for that lot, and the lot shall be accepted or rejected based on the PDA for the applicable device class.

Text continues on page 24.

MIL-M-38510/422A

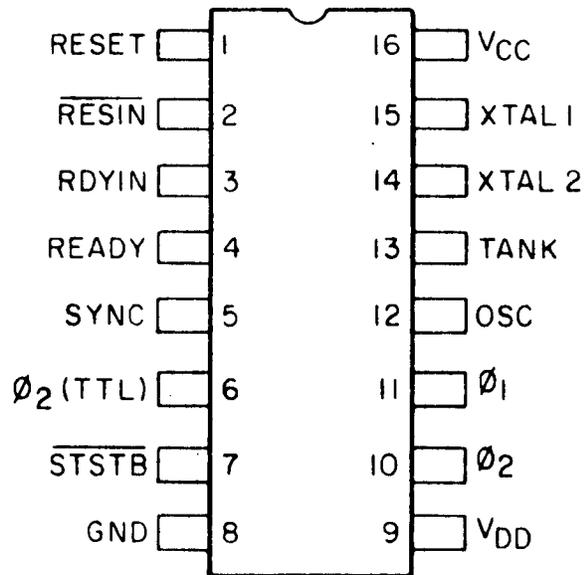


FIGURE 1. Terminal connections.

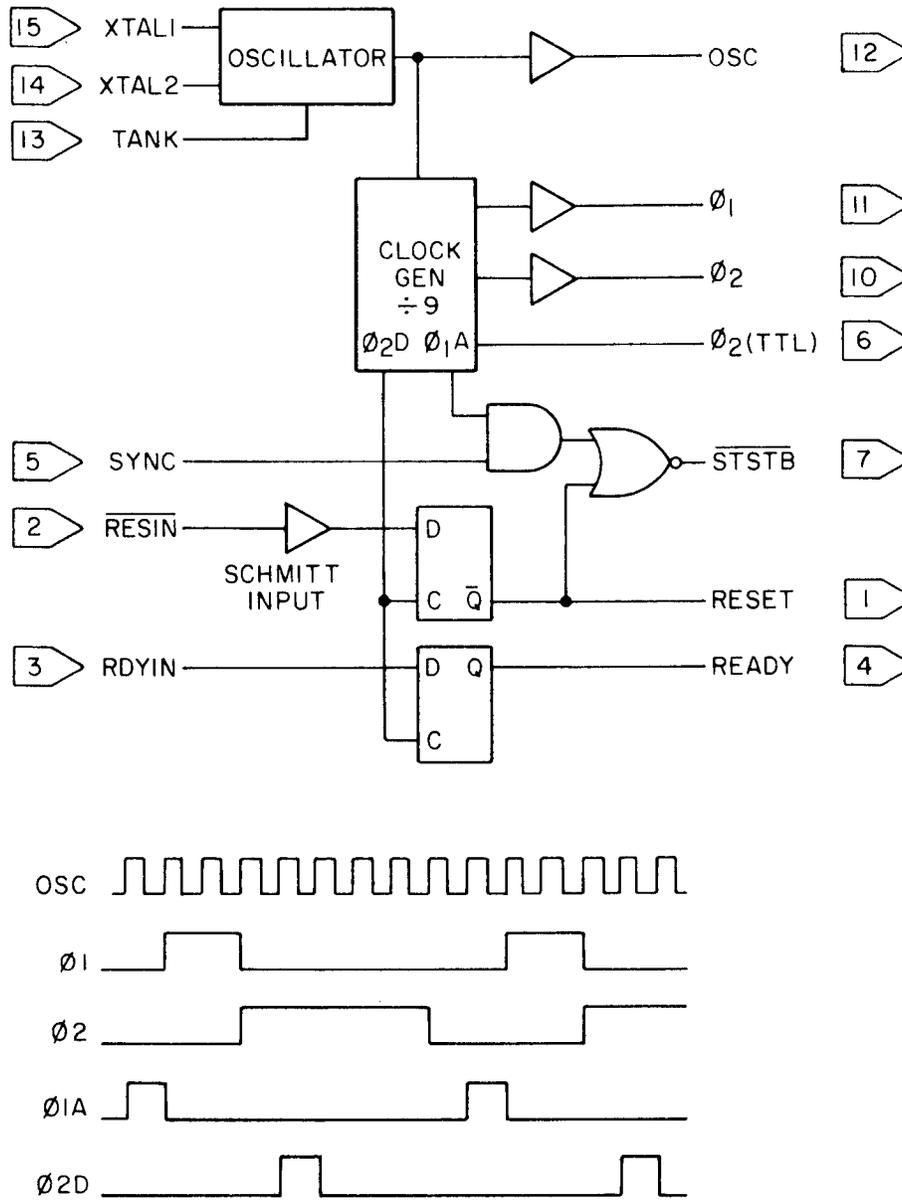


FIGURE 2. Logic and timing diagram.

Oscillator function

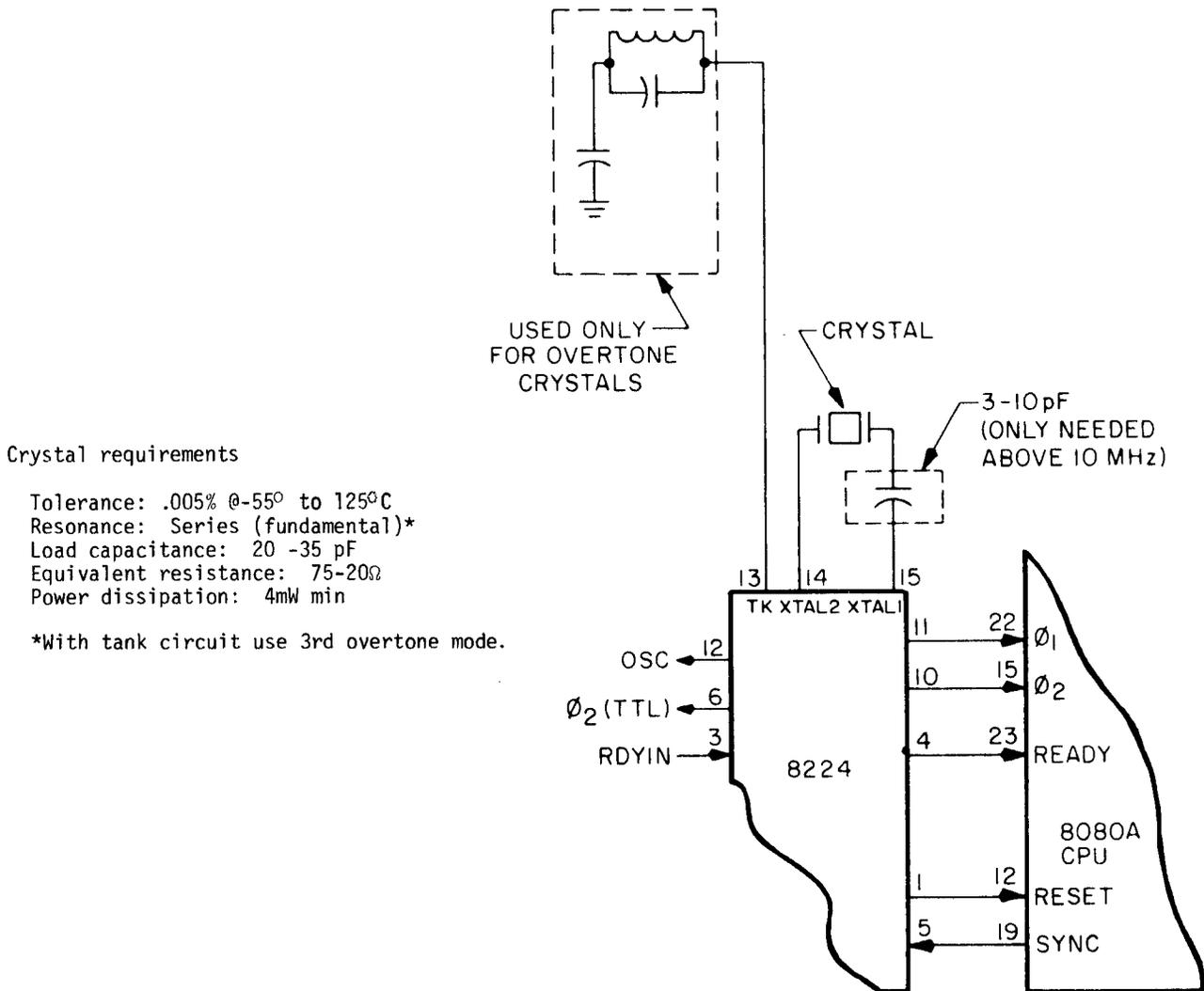
The oscillator circuit derives its basic operating frequency from an external, series resonant, fundamental mode crystal. The two inputs, XTAL1 and XTAL2, provide the crystal connections. Crystal frequency is selected to be 9 times the associated processor operating frequency, or:

$$\text{Crystal frequency} = \frac{9}{t_p}$$

Where  $t_p$  = processor cycle time (period). Crystals exceeding 10 MHz may require frequency trimming as indicated in the circuit.

The oscillator circuit may be operated with overtone mode crystals. An external LC network must be added to the tank input as shown in the diagram to compensate for the lower gain overtone crystal. The LC network is AC coupled to ground. The formula for the LC network is:

$$F = \frac{1}{2\pi\sqrt{LC}}$$

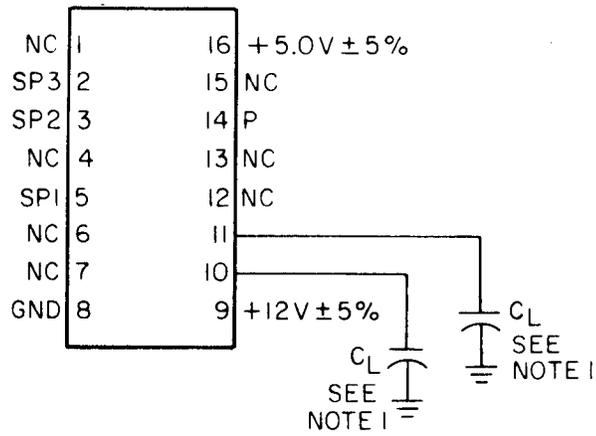


Crystal requirements

- Tolerance: .005% @-55° to 125°C
- Resonance: Series (fundamental)\*
- Load capacitance: 20 -35 pF
- Equivalent resistance: 75-20Ω
- Power dissipation: 4mW min

\*With tank circuit use 3rd overtone mode.

FIGURE 3. Crystal input requirements.



NOTES:

1.  $C_L = 50 \text{ pF} \pm 10\%$
2. All pulse widths shall be  $\pm 5\%$ .
3. The pin designations shown above indicate the stresses to be applied (see waveforms). "NC" indicates no connection.

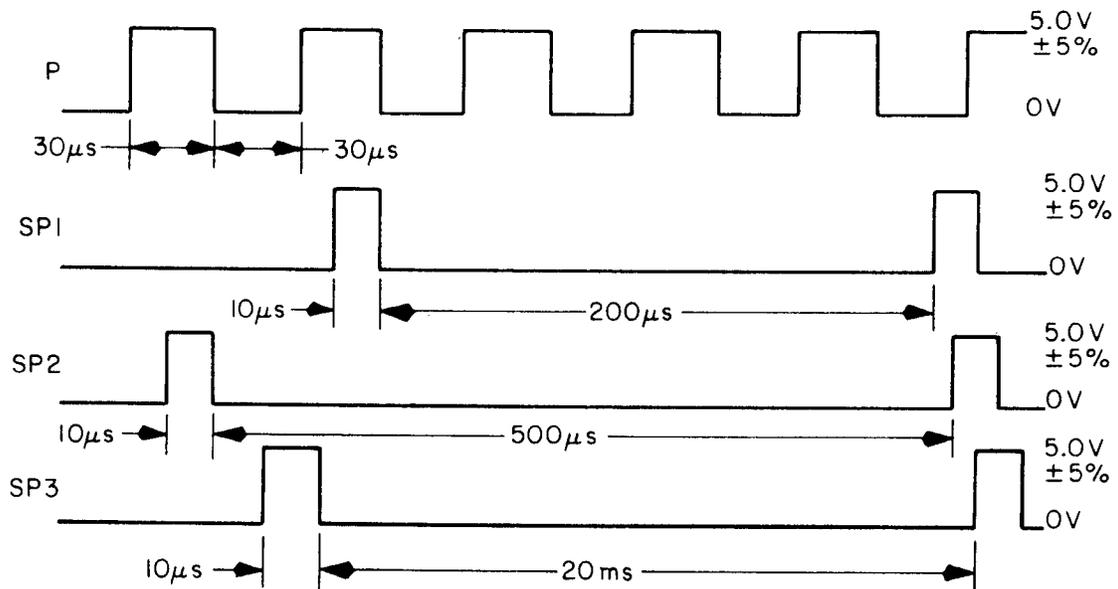
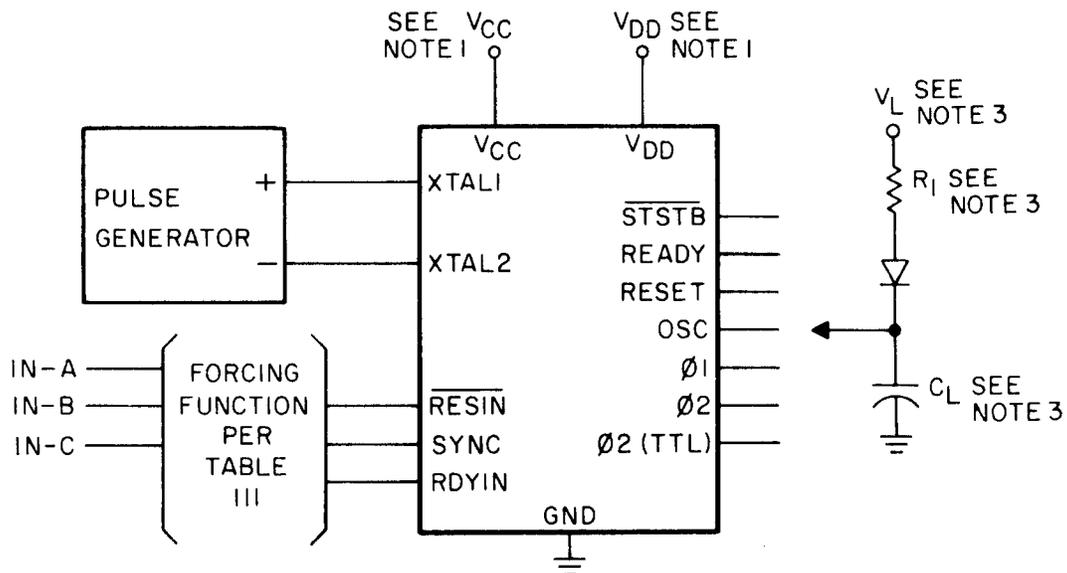


FIGURE 4. Burn-in and steady state life test circuit and input waveforms.



NOTES:

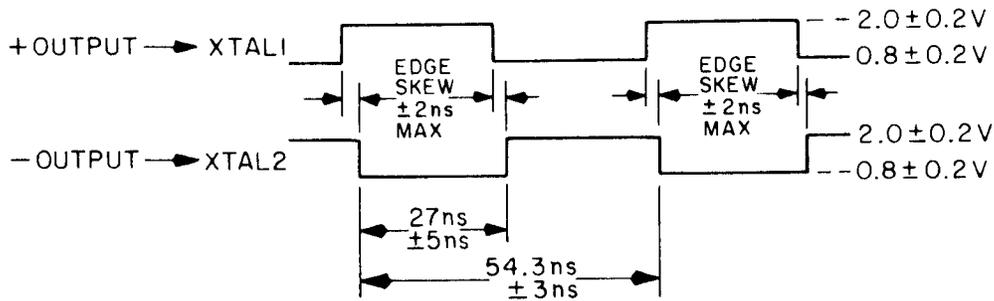
1.  $V_{CC} = 5.0 \text{ V}$ ;  $V_{DD} = 12.0 \text{ V}$
2.  $D_1 = 1N3064$  or equivalent.

3. Loading:

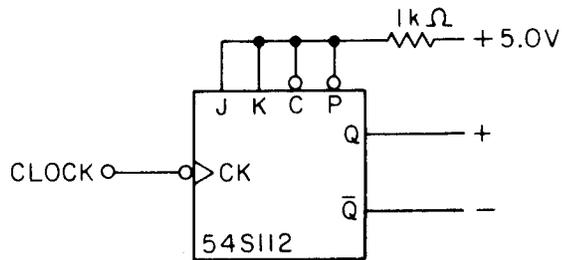
Output	$R_1$	$C_L$	$V_{LOAD}$
STSTB, Ready, reset	$330\Omega \pm 5\%$	$150 \text{ pF} \pm 10\%$	$2.1 \text{ V}$
$\emptyset_2$ (TTL), OSC	$330\Omega \pm 5\%$	↓	↓
$\emptyset_1, \emptyset_2$ Open	$47\Omega \pm 5\%$	↓	$5.3 \text{ V}$

FIGURE 5. Switching waveforms for device type 01.

4. The XTAL1 and XTAL2 inputs may be driven by either a pulse generator, automatic logic tester or a flip-flop (543112) as shown below. Pulse generator or logic tester waveform characteristics are:



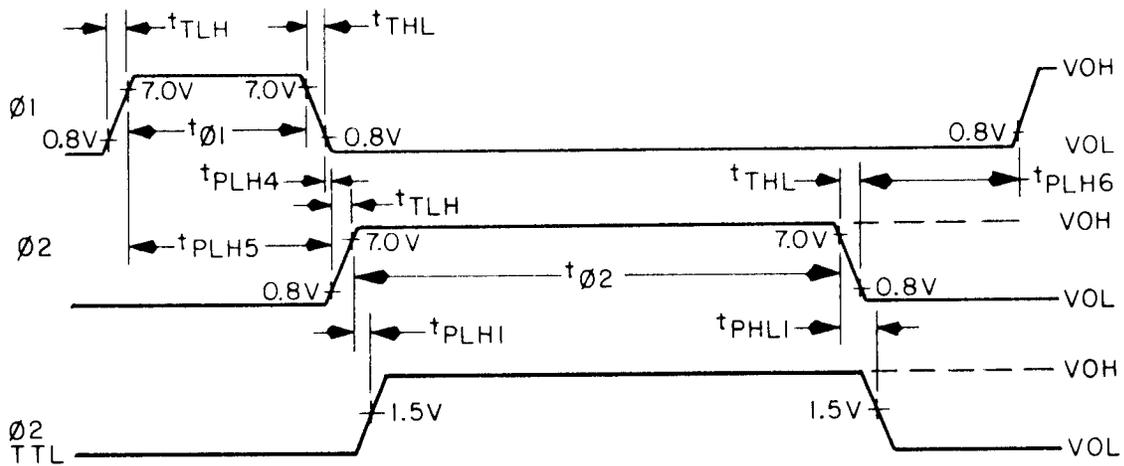
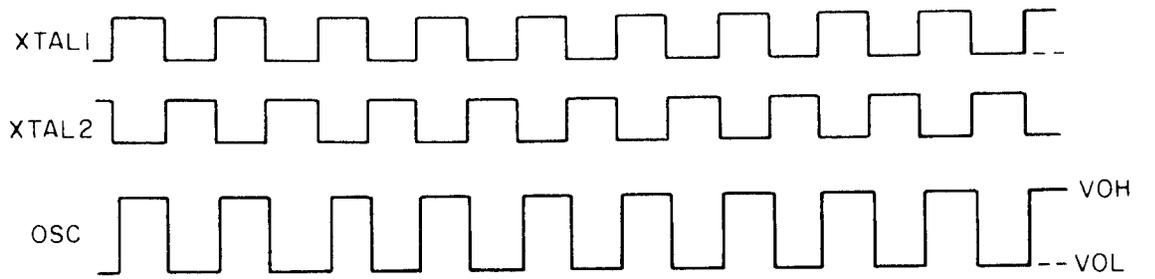
Rise time = fall time = 5 ns max (0.7 V to 2.7 V).  
Timing references are at 1.5 V.



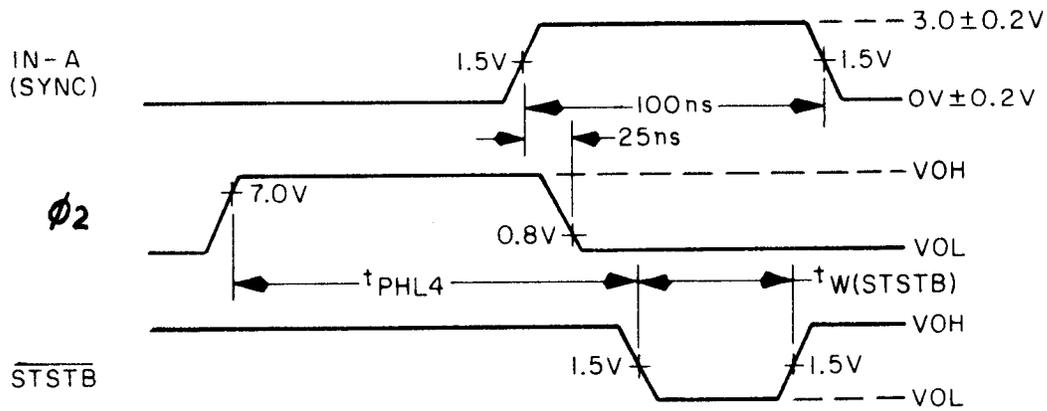
Flip flop input circuit.

5. IN-A has the following characteristics:  
 $V_{\text{gen}} = 3.0\text{ V}$ , rise time = fall time = 10 ns  
(0.7 V to 2.7 V).
6. IN-B and IN-C have the following characteristics:  
 $V_{\text{gen}} = 3.0\text{ V}$ , rise time = fall time = 10 ns (0.7 V to 2.7 V).

FIGURE 5. Switching waveforms for device type 01 - Continued.



Waveform A



Waveform B

FIGURE 5. Switching waveforms for device type 01 - Continued.

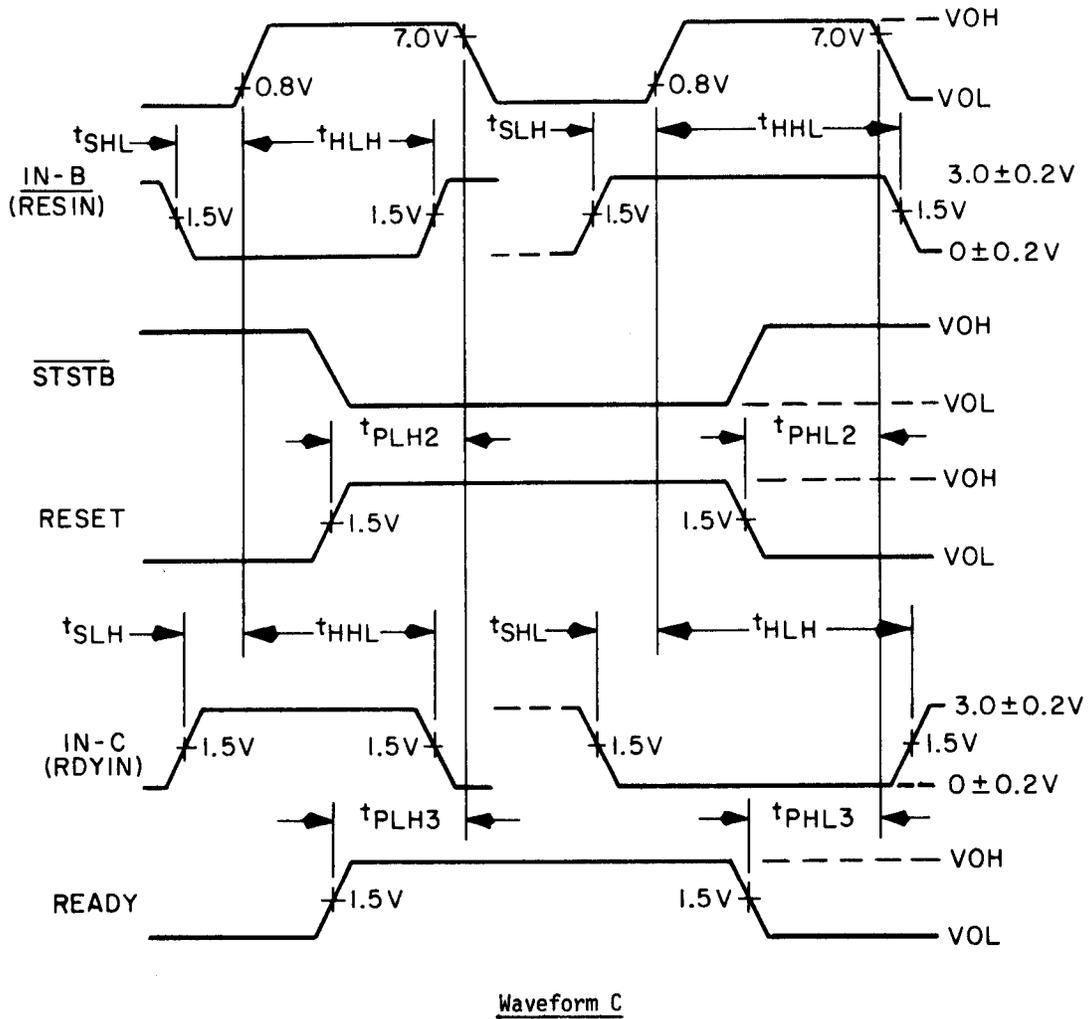


FIGURE 5. Switching waveforms for device type 01 - Continued.

TABLE III. Group A inspection for device type 01.  
Terminal conditions (pins not designated may be H  $\geq$  2.0 V, L  $\leq$  0.7 V, or open)

Subgroup	Symbol	MIL-STD-883 method	Case E	Test no.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	Measured terminal		Test limits						
					RESET	RESIN	RDYIN	READY	SYNC	TTL	STSTB	GND	V <sub>DD</sub>	$\phi$ 2	$\phi$ 1	OSC	TANK	XTAL2	XTAL1	V <sub>CC</sub>	Min	Max	Unit						
1 T <sub>C</sub> = 25°C	V <sub>OH</sub>	3006	1	1	-100 $\mu$ A	$\nabla$	4.5 V	-100 $\mu$ A				GND	10.8 V					$\nabla$		4.5 V	1	3.3		V					
					2																		4	3.3					
					3																			6	2.4				
					4																			10	9.0				
					5																				12	2.4			
					6																				7	2.4			
					7																				11	9.0			
	V <sub>OL</sub>	3007	8	2.5 mA	$\nabla$		GND	2.5 mA														1	0.45						
					9																			4					
					10																				6				
					11																				10				
					12																					12			
					13																					7			
					14																					11			
	V <sub>OS</sub>	3011	15	GND		GND	4.5 V	GND					12.0 V									1	-10		-70				
					16																			4					
					17																				6				
					18																				12				
					19																					7			
	I <sub>CC</sub>	3005	20	4.5 V		4.5 V	GND						13.2 V									16	115						
					21		4.5 V	GND									13.2 V								9	12			

See footnotes at end of table.

TABLE III. Group A inspection for device type 01 - Continued.  
Terminal conditions (pins not designated may be H  $\geq$  2.0 V, L  $\leq$  0.7 V, or open)

Subgroup	Symbol	MIL-STD-883 method	Case E	Terminal conditions													Test limits					
				1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	Measured terminal	Min	Max
1 $T_c = 25^\circ\text{C}$	$I_{HL}$	3009	RESET	RESIN	RDYINREADY	SYNC	$\phi_2$ TTL	STSTB	GND	$V_{DD}$	$\phi_1$	OSC	TANK	XTAL2	XTAL1	$V_{CC}$	2	.25	mA			
			22	.45 V	.45 V				GND	13.2 V							5.5 V	3				
			23			.45 V													5			
	$I_{HR}$	3010	25		5.5 V	5.5 V												2	10	$\mu\text{A}$		
			26			5.5 V													3			
			27				5.5 V												5			
$V_{IC}$		28		-5 mA													2	1.2	V			
		29			-5 mA													3				
		30				-5 mA												5				
2 $C_{IK} 10^9$			31		2.5 V					12.0 V							2	8	pF			
			32			2.5 V													3			
			33				2.5 V													5		
			34									2.5 V							13			
			35										2.5 V						14			
			36													2.5 V			15			
2	Same tests, terminal conditions and limits as subgroup 1 except $T_c = 125^\circ$ and $V_{IC}$ tests are omitted.																					
3	Same tests, terminal conditions and limits as subgroup 1 except $T_c = -55^\circ\text{C}$ and $V_{IC}$ tests are omitted.																					

See footnotes at end of table.



TABLE III. Group A inspection for device type 01—Continued.  
Terminal conditions (pins not designated may be H  $\approx$  2.0 V, L  $\approx$  0.7 V, or open)

Subgroup	MIL-STD-883 method	Case E Test no.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	Measured terminal	Test limits		
			RESET	RESIN	RDYIN	READY	SYNC	$\phi 2$ TTL	STSTB	GND	$V_{DD}$	$\phi 2$	$\phi 1$	OSC	TANK	XTAL.2	XTAL.1	$V_{CC}$			Min	Max
7 $T_c = 25^\circ C$	3014	67	H	A	A	H	A	H	L	GND	12.0 V	H	L	H		B	A	4.5 V	All Outputs	See S', S', T', &		
		68	H	A	A	H	H	L	L	L		L	L	L	L	A	B					
		69	H	A	A	H	L	L	L	L		L	L	L	L	A	B					
		70	H	A	A	H	L	L	L	L		L	L	L	L	A	B					
		71	H	A	A	H	L	L	L	L		L	L	L	L	A	B					
		72	H	A	A	H	L	L	L	L		L	L	L	L	A	B					
		73	H	A	A	H	L	L	L	L		L	L	L	L	A	B					
		74	H	A	A	H	L	L	L	L		L	L	L	L	A	B					
		75	H	A	A	H	L	L	L	L		L	L	L	L	A	B					
		76	H	A	A	H	L	L	L	L		L	L	L	L	A	B					
		77	H	A	A	H	L	L	L	L		L	L	L	L	A	B					
		78	H	A	A	H	L	L	L	L		L	L	L	L	A	B					
		79	L	A	A	H	L	L	L	L		L	L	L	L	A	B					
		80	L	B	B	B	H	H	H	H		H	H	H	H	A	B					
		81	L	B	B	B	H	H	H	H		H	H	H	H	A	B					
		82	L	B	B	B	H	H	H	H		H	H	H	H	A	B					
		83	L	A	A	A	H	H	H	H		H	H	H	H	A	B					
		84	L	A	A	A	H	H	H	H		H	H	H	H	A	B					
		85	L	A	A	A	H	H	H	H		H	H	H	H	A	B					
		86	L	A	A	B	H	H	H	H		H	H	H	H	A	B					
		87	L	A	A	B	H	H	H	H		H	H	H	H	A	B					
		88	L	A	A	B	L	L	L	L		L	L	L	L	A	B					
		89	L	A	A	B	L	L	L	L		L	L	L	L	A	B					
		90	L	A	A	B	L	L	L	L		L	L	L	L	A	B					
		91	L	A	A	B	L	L	L	L		L	L	L	L	A	B					
		92	L	A	A	B	L	L	L	L		L	L	L	L	A	B					
		93	L	A	A	B	L	L	L	L		L	L	L	L	A	B					
		94	L	A	A	B	L	L	L	L		L	L	L	L	A	B					
95	L	A	A	B	L	L	L	L		L	L	L	L	A	B							
96	L	A	A	B	L	L	L	L		L	L	L	L	A	B							

See footnotes at end of table.



TABLE III. Group A inspection for device type 01 - Continued.  
Terminal conditions (pins not designated may be  $H \approx 2.0 V$ ,  $L \approx 0.7 V$ , or open)

Subgroup	Symbol	MIL-STD-883 method	Case E Test no.	Terminal										Test limits																		
				1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	Measured terminal	Min	Max	Unit									
9 $T_C = 25^\circ C$		3003		RESET	RESIN	RDYIN	READY	SYNC	$\phi_2$ TTL	STSTB	GND	V <sub>DD</sub>	$\phi_2$	$\phi_1$	OSC	TANK	XTAL2	XTAL1	V <sub>CC</sub>	$\phi_2$	25	ns										
				127																												
				128																												
				129																												
				130																												
				131																												
				132																												
				133																												
				134																												
				135																												
				136																												
				137																												
				10 $T_C = 125^\circ C$				INB1	INB2																							
								138																								
								139																								
								140																								
								141																								
142																																
143																																
144																																
145																																
146																																
147																																
148																																
149																																
150																																
151																																
152																																
153																																
154																																
155																																
156																																

Same tests and terminal conditions as for subgroup 9, except Fosc is omitted.

See footnotes at end of table.

TABLE III. Group A inspection for device type 01 - Continued.  
Terminal conditions (pins not designated may be H  $\geq$  2.0 V, L  $\leq$  0.7 V, or open)

Subgroup	Symbol	MIL-STD-883 method	Case E Test no.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	Test limits			
				RESET	RESIN	RDYIN	READY	SYNC	$\phi$ 2 TTL	STSTB	GND	$V_{DD}$	$\phi$ 1	OSC	TANK	XTAL2	XTAL1	$V_{CC}$	Measured terminal	Min	Max	Unit	
11				Same tests, terminal conditions and limits as for subgroup 10 except Tc = -55°C.																			
12 Tc = 25°C Tc = 125°C	$t_{PHL1}$	3003	157																				
	$t_{PLH1}$		158																				
	$t_{PLH4}$		159																				
	$t_{PLH5}$		160																				
	$t_{PLH6}$		161																				
	$t_{PHL2}$																						
	$t_{PLH2}$																						
	$t_{PLH3}$		162																				
	$t_{PHL3}$																						
	$t_{PLH3}$																						
	$t_{PHL}$		163																				
	$t_{PLH}$																						
	$t_{PHL}$																						
	$t_{PHL}$		164																				
	$t_{PLH}$																						
	$t_{PHL}$		165																				
	$t_{PLH}$																						
$t_{PHL4}$	166																						
$t_{PLH4}$																							
$t_{PHLSTSTB1}$	167																						
$t_{PLHSTSTB1}$																							
$t_{PHL}$	168																						
$t_{PLH}$																							
$t_{PHL}$	169																						

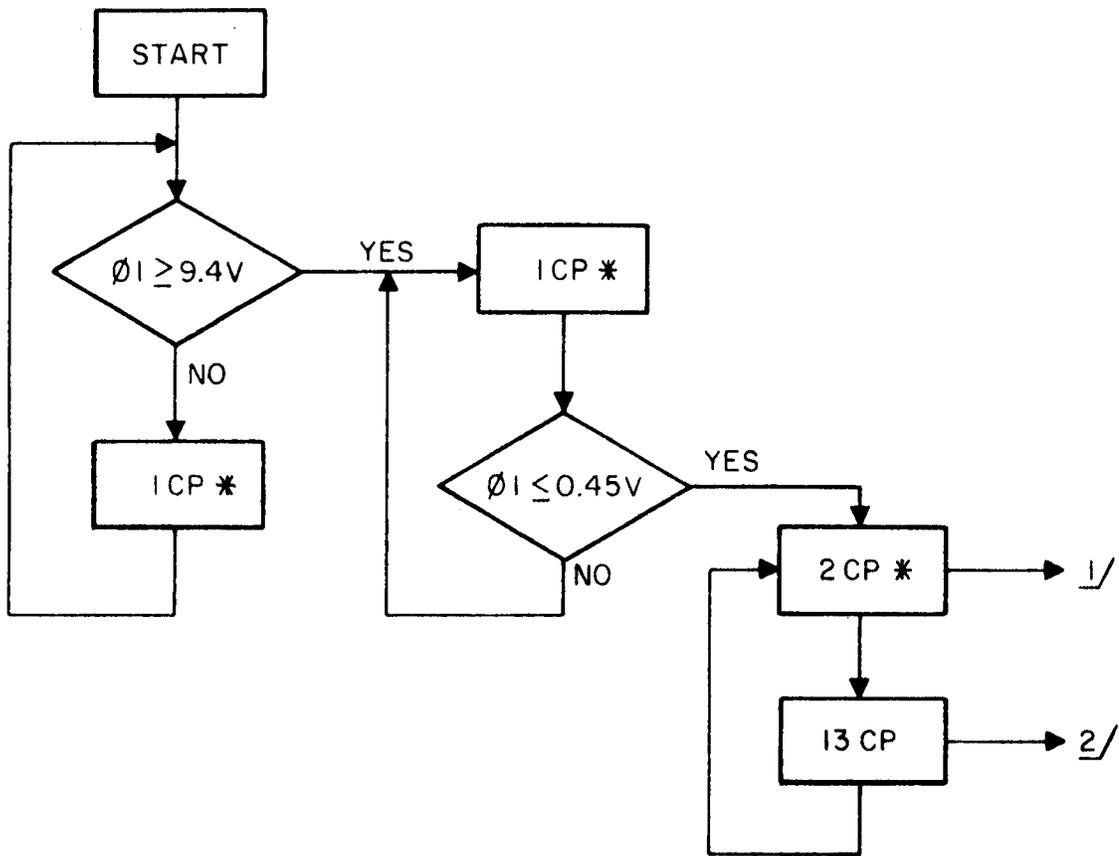
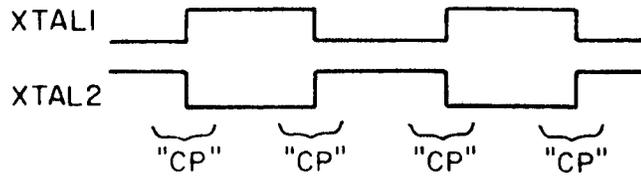
Same tests and terminal conditions as for subgroup 10.

See footnotes at end of table.

MIL-M-38510/422(USAF)

NOTES:

1/ Prior to measuring output parameters, the device under test must be initialized according to the following flow diagram. Terminal conditions must be applied prior to initialization. Clock pulse "CP" is a level change as defined in Figure 5, note 5 and by the waveforms below:



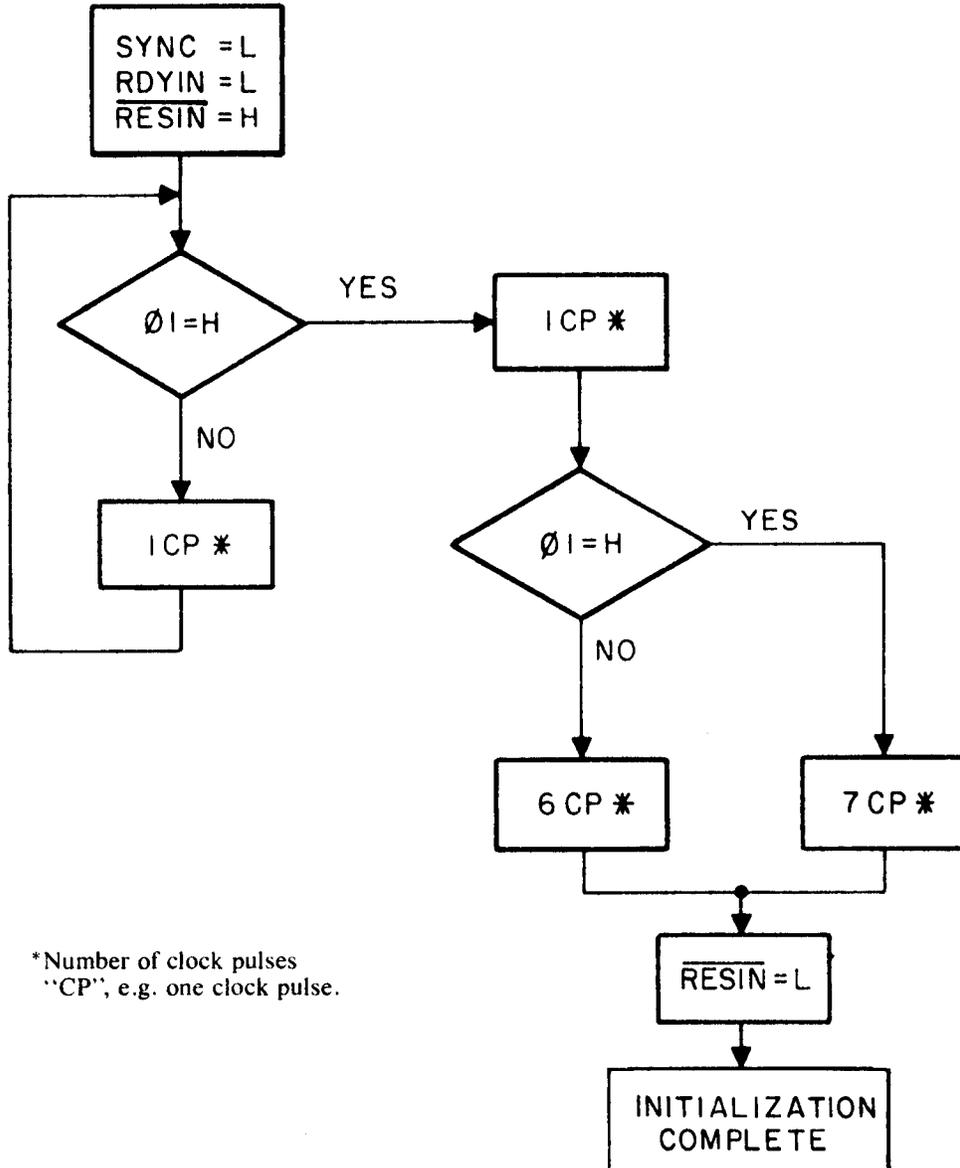
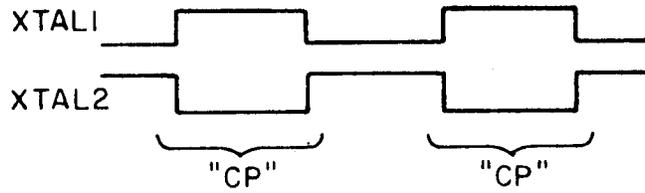
\* Number of clock pulses "CP", e.g. one clock pulse.

2/ 0.8 V, then  $V_{T+}$  min.

3/ XTAL1 and XTAL2 inputs are defined by figure 5, note 5.

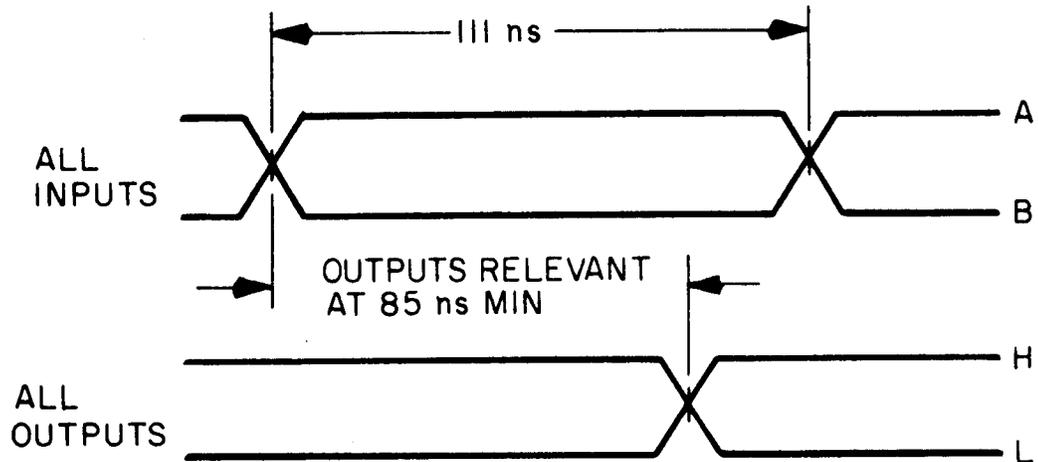
4/ 2.6 V, then  $V_{T-}$  max.

5/ Prior to performing truth table tests, the device under test must be initialized according to the following flow diagram. Clock pulse "CP" is a single pulse as defined in table III, note 6 and by the waveforms below:



\*Number of clock pulses  
"CP", e.g. one clock pulse.

## 6/ Functional test timing waveforms:

7/ Input voltages are:  $A \geq 2.0 \text{ V}$ ,  $B \leq 0.8 \text{ V}$  except  $\overline{\text{RESIN}}$ :  $A \geq 2.6 \text{ V}$ ;  $B \leq 0.8 \text{ V}$ 

The measurement terminal is all outputs. Output voltages are defined in the following table:

Outputs	L	H
$\phi 1, \phi 2$	$\leq 0.45 \text{ V}$	$\geq 9.0 \text{ V}$
Ready, Reset	$\leq 0.45 \text{ V}$	$\geq 3.3 \text{ V}$
All other outputs	$\leq 0.45 \text{ V}$	$\geq 2.4 \text{ V}$

## 8/ Test numbers 37 through 116 shall be run in sequence.

## 9/ Tests shall be performed with fundamental mode crystals as specified in figure 3. Crystal frequencies shall be:

Test No. 128 – 4.5 MHz  
 Test No. 129 – 18.432 MHz

10/ These tests shall be performed for initial qualification only and shall only apply to subgroup one for  $C_{IN}$  or subgroup 9 for  $F_{OSC}$  (see 4.4.1).

4.3 Qualification inspection. Qualification inspection is not required.

4.4 Quality conformance inspection. Quality conformance inspection shall be in accordance with MIL-M-38510, and as specified herein. Inspections to be performed shall be those specified in method 5005 of MIL-STD-883 and herein for groups A, B, C, and D inspections (see 4.4.1 through 4.4.4). Generic test data (see 6.6) may be used to satisfy the requirements for groups C and D inspections. Quality conformance inspection shall be completed on the specific devices covered by this specification before they are shipped.

4.4.1 Group A inspection. Group A inspection shall be in accordance with table I of method 5005 of MIL-STD-883 and as follows:

- a. Tests shall be as specified in table II herein.
- b. Subgroups 4, 5, and 6 of table I of method 5005 of MIL-STD-883 shall be omitted.
- c. The  $C_{IN}$  measurement under subgroup 1 shall be performed after process or design changes which may affect design capacitance.
- d. The read and record measurements under subgroups 1, 2, and 12 only shall be performed after process or design changes which may affect oscillator design characteristics.

4.4.2 Group B inspection. Group B inspection shall be in accordance with table II of method 5005 of MIL-STD-883. Electrical parameters shall be as specified in table II herein.

4.4.3 Group C inspection. Group C inspection shall be in accordance with table III of method 5005 of MIL-STD-883 and as follows:

- a. End-point electrical test parameters shall be as specified in table II herein.
- b. Subgroups 3 and 4 shall be added to the group C inspection requirements for class B devices and shall consist of the tests, conditions, and limits specified for subgroups 10 and 11 of group A.
- c. Steady-state life test (method 1005 of MIL-STD-883) conditions:
  - (1) Test condition D or E, using the circuit shown on figure 4, or equivalent.
  - (2)  $T_A = +125^\circ\text{C}$  minimum.
  - (3) Test duration: 1,000 hours, except as permitted by appendix B of MIL-M-38510.

4.4.4 Group D inspection. Group D inspection shall be in accordance with table IV of method 5005 of MIL-STD-883. End-point electrical parameters shall be as specified in table II herein.

4.5 Methods of inspection. Methods of inspection shall be specified as follows.

4.5.1 Voltage and current. All voltages given are referenced to the microcircuit ground terminal. Currents given are conventional and positive when flowing into the referenced terminal.

## 5. PACKAGING

5.1 Packaging requirements. The requirements for packaging of microcircuits shall be in accordance with MIL-M-38510.

## 6. NOTES

6.1 Notes. The notes specified in MIL-M-38510 are applicable to this specification.

6.2 Intended use. Microcircuits conforming to this specification are intended for logistic support of existing equipment.

6.3 Ordering data. The acquisition document should specify the following:

- a. Complete part number (see 1.2).
- b. Requirements for delivery of one copy of the quality conformance inspection data pertinent to the device inspection lot to be supplied with each shipment by the device manufacturer, if applicable.
- c. Requirements for certificate of compliance, if applicable.
- d. Requirements for notification of change of product or process to the contracting activity, if applicable.
- e. Requirements for packaging and packing.
- f. Requirements for special carriers, lead lengths, or lead forming, if applicable. These requirements shall not affect the part number. Unless otherwise specified, these requirements shall not apply to direct purchase by or direct shipment to the Government.

6.4 Abbreviations, symbols, and definitions. The abbreviations, symbols, and definitions used herein are defined in MIL-M-38510, MIL-STD-1331, and as follows:

GND	- - - - -	Electrical ground (common terminal)
VIN	- - - - -	Voltage level at an input terminal

6.5 Logistic support. Lead materials and finishes (see 3.3), are interchangeable. Unless otherwise specified, microcircuits acquired for Government logistic support will be acquired to device class B (see 1.2.2) and lead material and finish C (see 3.3). Longer length leads and lead forming shall not affect the part number.

6.6 Generic test data. Generic test data may be used to satisfy the requirements of 4.4.3. Group C generic test data shall be on date codes no more than one year old and on a die in the same microcircuit group (see appendix E of MIL-M-38510) with the same material, design and process and from the same plant as the die represented. Group D (see 4.4.4) generic data shall be on date codes no more than one year old and on the same package type (see terms, definitions, and symbols of MIL-M-38510) and from the same plant as the package represented. The vendor is required to retain the generic data for a period of not less than 36 months from the date of shipment.

6.7 Substitutability. The cross-reference information below is presented for the convenience of users. Microcircuits covered by this specification will functionally replace the listed generic-industry type. Generic-industry microcircuit types may not have equivalent operational performance characteristics across military temperature ranges or reliability factors equivalent to MIL-M-38510 device types and may have slight physical variations in relation to case size. The presence of this information shall not be deemed as permitting substitution of generic-industry types for MIL-M-38510 types or as a waiver of any of the provisions of MIL-M-38510.

<u>Military device type</u>	<u>Generic-industry type</u>
01	8224

6.8 Ordering guidance. Since the qualification and certification requirements have been removed from the specification, orders may be placed immediately.

6.9 Changes from previous issue. Asterisks are not used in this revision to identify changes with respect to the previous issue, due to the extensiveness of the changes.

Custodians:

Army - ER  
Navy - EC  
Air Force - 17

Preparing activity:

Air Force - 17

(Project 5962-0603-5)

Review activities:

Army - AR, MI  
Air Force - 11, 19, 85, 99  
Navy - OS, SH  
DLA - ES

User activities:

Army - SM  
Navy - AS, CG, MC

Agent:

DLA - ES