

INCH-POUND

MIL-DTL-83503/25C
w/AMENDMENT 1
4 August 2010
SUPERSEDING
MIL-DTL-83503/25C
21 July 2004

DETAIL SPECIFICATION SHEET

CONNECTORS, ELECTRICAL, FLAT CABLE, NONENVIRONMENTAL
FOUR WALL HEADER, STRAIGHT THRU (.100 SPACING) WITH POLARIZING FEATURE,
SOLDERLESS WRAPPOST OR PWB TERMINATION

This specification is approved for use by all Departments
and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and
MIL-DTL-83503.

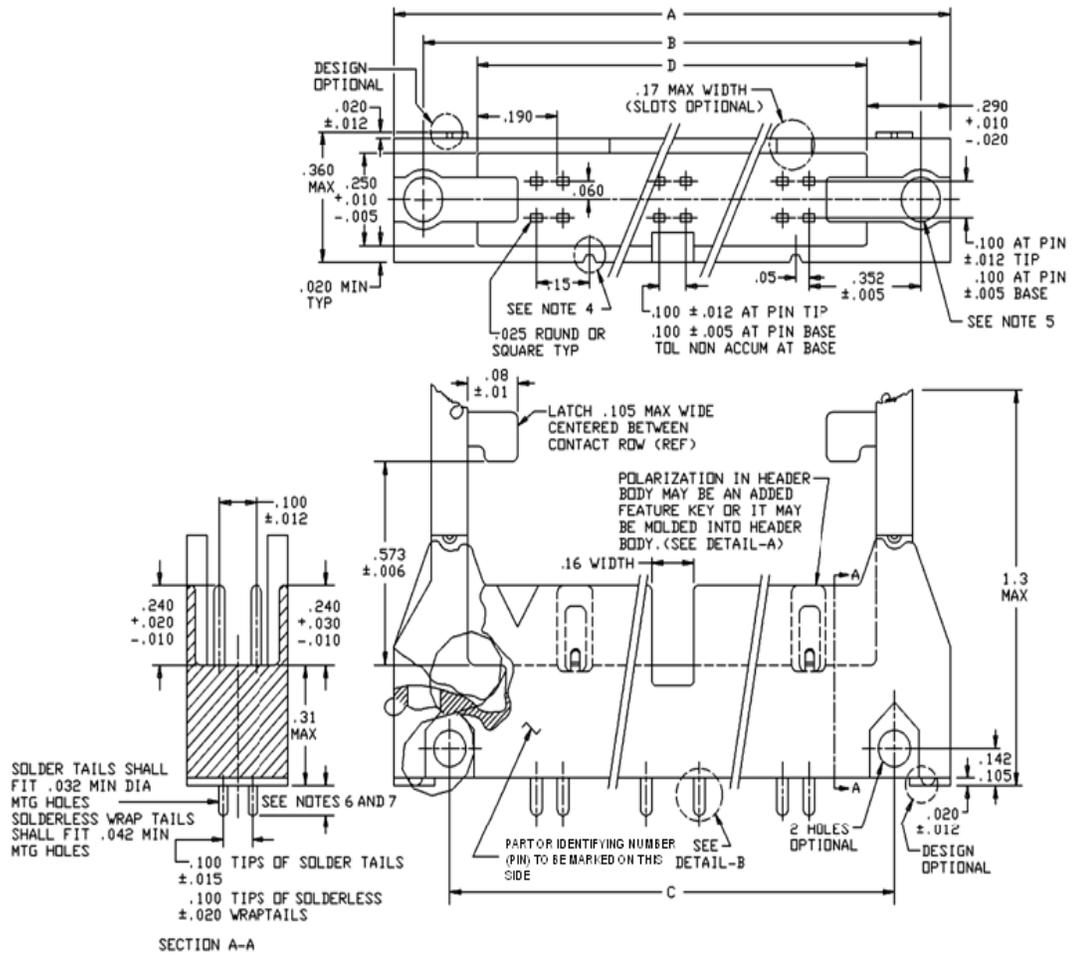


FIGURE 1. Dimensions and configuration.

MIL-DTL-83503/25C
w/AMENDMENT 1

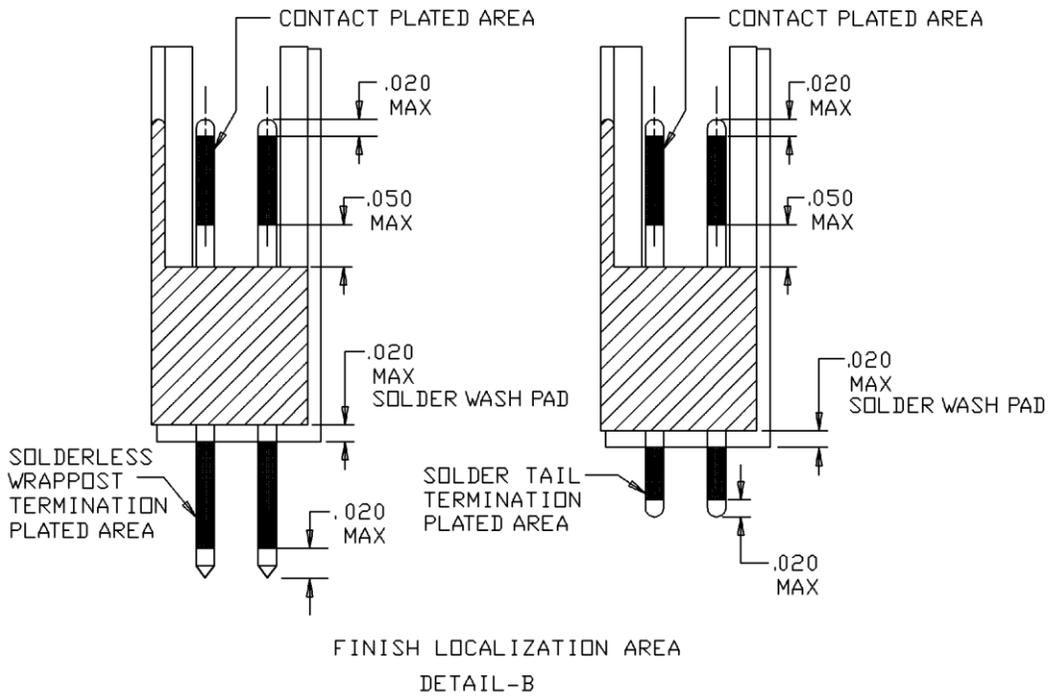
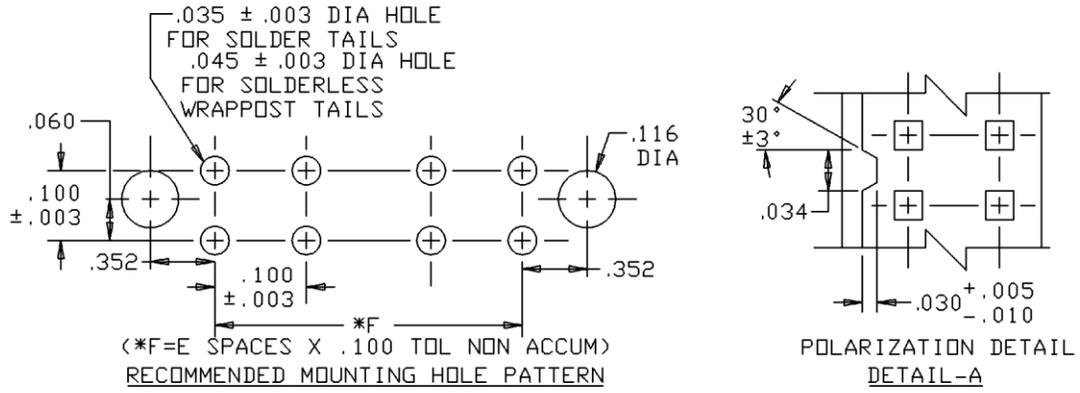


FIGURE 1. Dimensions and configuration - Continued.

MIL-DTL-83503/25C
w/AMENDMENT 1

Inches	mm	Inches	mm	Inches	mm	Inches	mm
.003	0.08	.032	0.81	.089	2.26	.17	4.3
.005	0.13	.034	0.86	.100	2.54	.178	4.52
.006	0.15	.035	0.89	.105	2.67	.190	4.83
.01	0.3	.042	1.07	.116	2.95	.240	6.10
.012	0.30	.045	1.14	.125	3.18	.250	6.35
.015	0.38	.05	1.3	.142	3.61	.290	7.37
.020	0.51	.060	1.52	.15	3.8	.31	7.9
.025	0.64	.062	1.57	.152	3.86	.352	8.94
.030	0.76	.08	2.0	.16	4.06	.360	9.14
						1.3	33.0

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for information only.
3. Unless otherwise specified tolerances are $\pm .005$ inch (0.13 mm) for three place decimals and $\pm .01$ inch (0.3 mm) for two place decimals.
4. For 10 and 14 position connectors the polarizing feature on this end is non-existent.
5. Two thread cutting screws, No. 4-24 (.250 inch (6.35 mm) length) type BG are provided.
6. Pin length for printed wiring board (PWB) shall be as follows:

PWB thickness inches (mm)	Pin length inches (mm) min	Pin length inches (mm) max
.062 (1.57)	.089 (2.26)	.116 (2.95)
.125 (3.18)	.152 (3.86)	.178 (4.52)

7. Solderless wrappost, pin length shall be $.610 \pm .015$ inch (15.49 \pm 0.38 mm).

FIGURE 1. Dimensions and configuration - Continued.

MIL-DTL-83503/25C
w/AMENDMENT 1

TABLE I. Dash numbers and characteristics.

Dash number	Number of pins	Dimensions						Termination, right angle contact type
		A inches (mm)	B inches (mm)	C inches (mm)	D ^{1/} (mm) +.030 (0.76) -.000	E spaces	F inches (mm)	
-01 -02 -03	10 10 10	1.26 (32.0)	1.10 (27.9)	.86 (21.84)	.690 (17.53)	4	.400 (10.16)	.062 PWB .125 PWB Wrappost
-04 -05 -06	14 14 14	1.46 (37.1)	1.30 (33.0)	1.06 (26.92)	.890 (21.61)	6	.600 (15.24)	.062 PWB .125 PWB Wrappost
-07 -08 -09	16 16 16	1.56 (39.6)	1.40 (35.6)	1.16 (29.46)	.990 (25.15)	7	.700 (17.78)	.062 PWB .125 PWB Wrappost
-10 -11 -12	20 20 20	1.76 (44.7)	1.60 (40.6)	1.36 (34.54)	1.190 (30.23)	9	.900 (22.86)	.062 PWB .125 PWB Wrappost
-13 -14 -15	26 26 26	2.06 (52.3)	1.90 (48.3)	1.66 (42.16)	1.490 (37.85)	12	1.200 (30.48)	.062 PWB .125 PWB Wrappost
-16 -17 -18	34 34 34	2.46 (62.5)	2.30 (58.4)	2.06 (52.32)	1.890 (48.01)	16	1.600 (40.64)	.062 PWB .125 PWB Wrappost
-19 -20 -21	40 40 40	2.76 (70.1)	2.60 (66.0)	2.36 (59.94)	2.190 (55.63)	19	1.900 (48.26)	.062 PWB .125 PWB Wrappost
-22 -23 -24	50 50 50	3.26 (82.8)	3.10 (78.7)	2.86 (72.64)	2.690 (68.33)	24	2.400 (60.96)	.062 PWB .125 PWB Wrappost
-25 -26 -27	60 60 60	3.76 (95.5)	3.60 (91.4)	3.36 (85.34)	3.190 (81.03)	29	2.900 (73.66)	.062 PWB .125 PWB Wrappost
-28 -29 -30	64 64 64	3.96 (100.6)	3.80 (96.5)	3.56 (90.42)	3.390 (86.11)	31	3.100 (78.74)	.062 PWB .125 PWB Wrappost

^{1/} Tolerance for "D" dimension is +.030 -.000 inch (+0.76 -0.00 mm).

MIL-DTL-83503/25C
w/AMENDMENT 1

REQUIREMENTS:

Design and construction:

Dimensions and configurations: See figure 1 and table I.

Temperature range: -55° to +120°C.

Voltage rating: 300 V rms.

Current rating: 1 ampere.

Materials:

Contacts: Contacts shall be phosphor bronze, copper alloy, or brass. Phosphor bronze in accordance with ASTM-B139/B139M, ASTM-B159/B159M or ASTM-B103/B103M. Copper alloy UNS No. C51000 or brass in accordance with copper alloy CDA 260 spring temper; or copper alloy UNS No. C72500 spring temper in accordance with ASTM-B122/B122M.

Contact plating:

Contact area: Gold in accordance with MIL-DTL-83503.

Solder tail termination area: Gold, or tin-lead, in accordance with MIL-DTL-83503.

Housing: Glass field polyester in accordance with MIL-M-24519, type GPT-15F, GPT-20F, GPT-30F.

Accessories: Parts may be constructed of polyester in accordance with MIL-M-24519 or other materials specified in MIL-DTL-83503, provided these parts do not come in contact with current carrying components.

Polarization key: Shall be permanently attached to header (added feature key shall be bonded to header).

Mating connector: See MIL-DTL-83503/7.

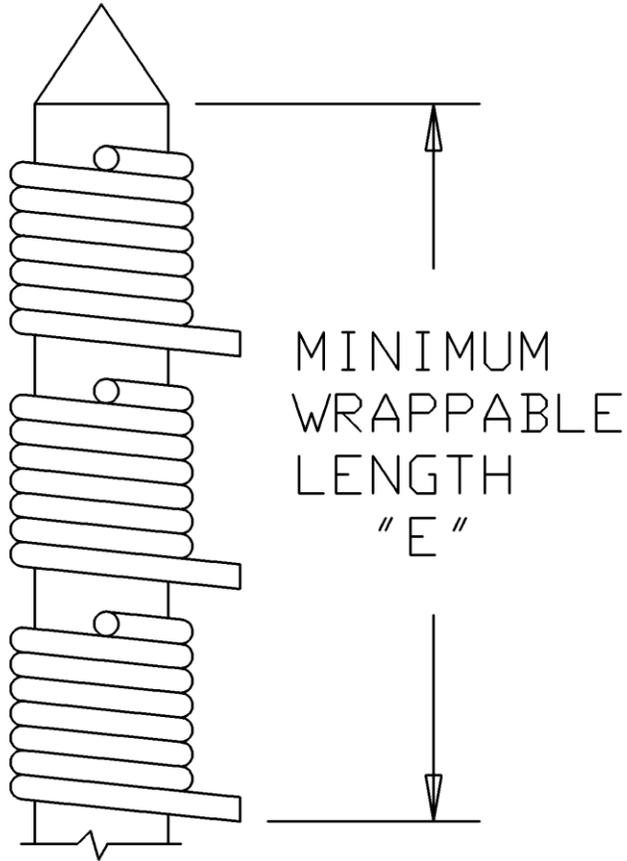
Solderless wrappost contacts:

Wrappost geometry: .045 inch (1.14 mm) square wrappost in accordance with figures 2 and 3.

Parallelism: See figure 3 and table.

Tip configuration: The tip configuration of the wrappost shall terminate in a radius or bevel to facilitate insertion of the wrapping tool. See figure 3.

Solderless wrappost contact wire accommodation: 26 or 28 AWG solid.



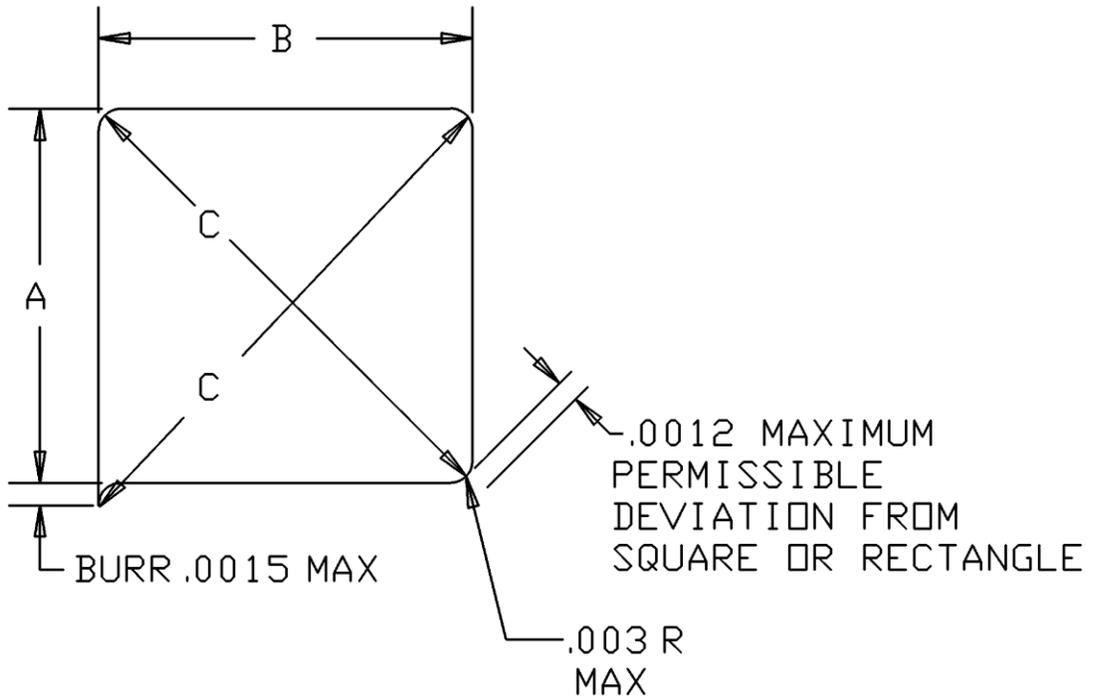
Number of wrapped corrections	"E" Length	
	Wire gage 28 inches (mm)	Wire gage 26 inches (mm)
1	.219 (5.56)	.226 (5.74)
2	.388 (9.86)	.402 (10.21)
3	.557 (14.15)	.578 (14.68)

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for information only.

FIGURE 2. Wrappable length (typical connection).

MIL-DTL-83503/25C
w/AMENDMENT 1



inches	mm
.0012	0.030
.0015	0.038
.003	0.076

A inches (mm)	B inches (mm)	C inches (mm)	Parallelism inches (mm)	Straightness inches
.025 (0.64) nominal .022 (0.56) min	.025 (0.64) nominal .022 (0.56) min	.0355 (0.902) max .0325 (0.826) min	.002 (0.05)	.005

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for information only.
3. If the tip of the wrappost terminates in a bevel, the apex of the bevel shall be flat, with no side of the flat exceeding .015 inch (0.38 mm).

FIGURE 3. Wrappost geometry.

MIL-DTL-83503/25C
w/AMENDMENT 1

Withstanding voltage

Sea level: 500 V rms, minimum.

Altitude: 200 V rms, minimum.

Cable retention: Not applicable.

Contact retention. Not applicable

Connector-cable flexing: Not applicable.

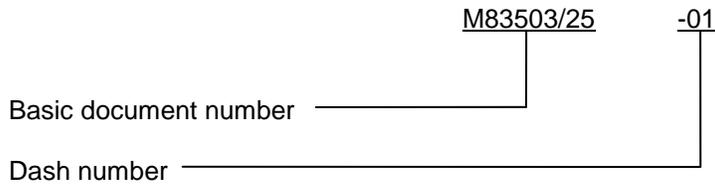
Contact resistance: 50 milliohms maximum.

Latch retention: The latch shall retain the mating connector when the cable retention force is applied to the mating connector cable. The latch shall also function as an ejector to eject mating connector.

Marking:

PIN: The PIN shall consist of the letter "M", followed by the basic specification number, "/", the specification sheet number, "-" and dash number in table I.

Example:



Contact identification: Molded triangle "Δ" or notch to show number 1 contact, or raised numbers to show position number "1".

MIL-DTL-83503/25C
w/AMENDMENT 1

Amendment notations. The margins of this specification are marked with vertical lines to indicate where modifications from this amendment were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations.

Referenced documents. In addition to MIL-DTL-83503, this document references the following:

MIL-DTL-83503/7
MIL-M-24519
ASTM-B103/B103M
ASTM-B122/B122M
ASTM-B139/B139M
ASTM-B159/B159M
CDA 260

CONCLUDING MATERIAL

Custodians:
Air Force - 85
DLA - CC

Preparing activity:
DLA - CC

(Project 5935-2010-139)

Review activity:
Air Force - 99

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.daps.dla.mil>