

INCH-POUND

MIL-DTL-55302/4F
w/AMENDMENT 1
5 December 2012
SUPERSEDING
MIL-DTL-55302/4F
22 October 2008

DETAIL SPECIFICATION SHEET

CONNECTORS, PRINTED CIRCUIT SUBASSEMBLY AND ACCESSORIES:
PLUG, PIN CONTACTS, RIGHT-ANGLE, FOR MULTILAYERED PRINTED WIRING BOARDS (.100 SPACING)

This specification is approved for use by all Departments
and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall
consist of this specification sheet and MIL-DTL-55302.

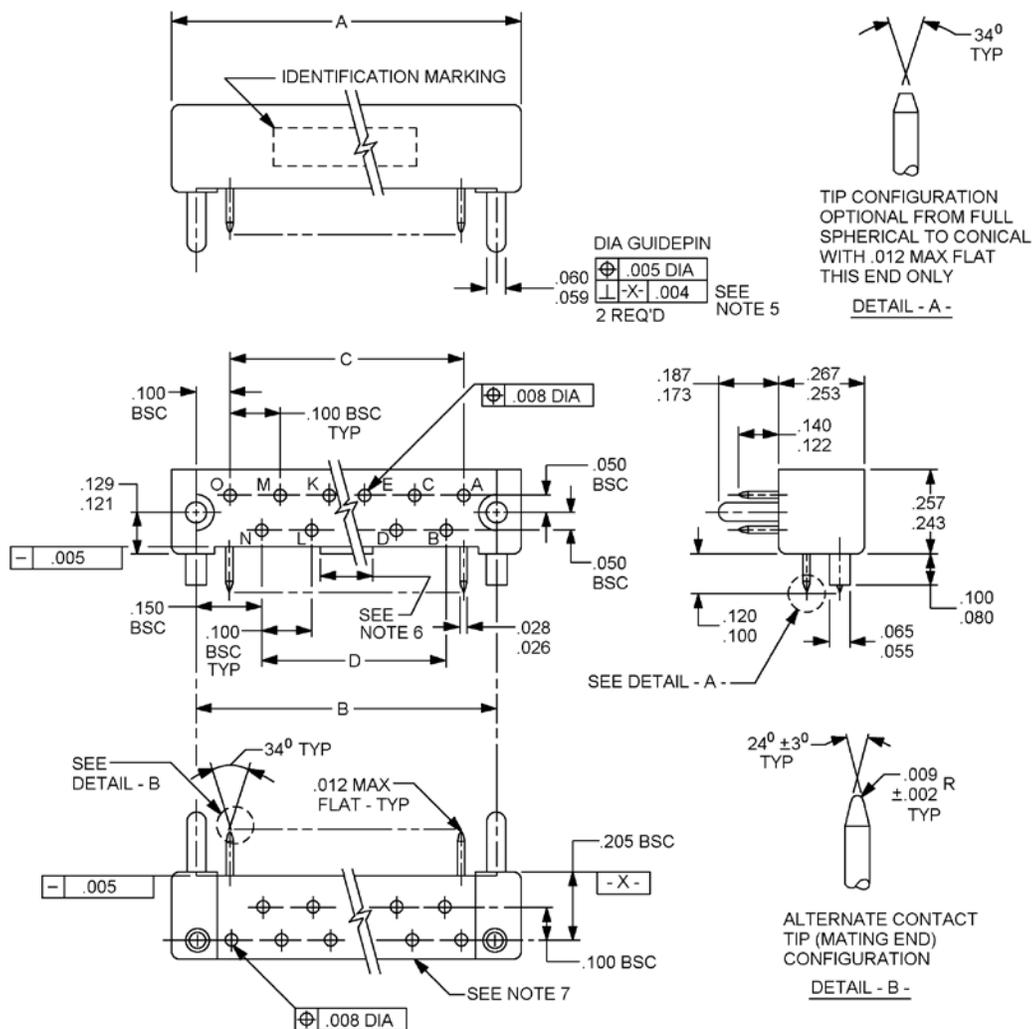
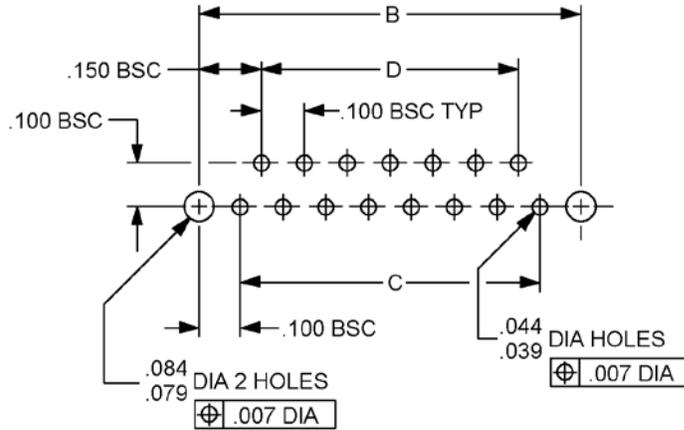


FIGURE 1. Connectors, plug (.100 spacing).

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TYPICAL HOLE GRID LAYOUT
COMPONENT SIDE

Dash no.	No. of contacts	A ±.010	B basic	C ref	D ref
01	9	.750	.600	.400	.300
02	17	1.150	1.000	.800	.700
03	25	1.550	1.400	1.200	1.100
04	33	1.950	1.800	1.600	1.500
05	41	2.350	2.200	2.000	1.900
06	77	4.150	4.000	3.800	3.700

Inches	mm	Inches	mm	Inches	mm	Inches	mm	Inches	mm	Inches	mm
.002	0.05	.039	0.99	.100	2.54	.243	6.17	1.000	25.40	1.950	49.53
.004	0.10	.044	1.12	.120	3.05	.253	6.43	1.100	27.94	2.000	50.80
.005	0.13	.050	1.27	.121	3.07	.257	6.53	1.150	29.21	2.200	55.88
.007	0.18	.055	1.40	.122	3.10	.267	6.78	1.200	30.48	2.350	59.69
.008	0.20	.059	1.502	.129	3.28	.300	7.62	1.400	35.56	3.700	93.98
.009	0.23	.060	1.52	.140	3.56	.400	10.16	1.500	38.10	3.800	96.52
.010	0.25	.065	1.65	.150	3.81	.600	15.24	1.550	39.37	4.000	101.60
.012	0.30	.079	2.01	.173	4.39	.700	17.78	1.600	40.64	4.150	105.41
.026	0.66	.080	2.03	.187	4.75	.750	19.05	1.800	45.72		
.028	0.71	.084	2.13	.205	5.21	.800	20.32	1.900	48.26		

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for information only.
3. Unless otherwise specified, tolerances are $\pm .005$ (0.13 mm) on three place decimals and $\pm 2^\circ$ on angles.
4. These connectors mate with connectors specified in MIL-DTL-55302/6 and are primarily for use with multilayered printed wiring boards.
5. Positional tolerances of guide pins shall apply at datum plane X.
6. Pad(s) suitable for printed circuit board support are required. Dimensions and location(s) are optional.
7. The terminating side and the side opposite mating face of the plug may be open or solid construction.

FIGURE 1. Connectors, plug (.100 spacing) - Continued.

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REQUIREMENTS:

Design and construction:

Dimensions and configuration: See figure 1.

Material:

Guide pins and guide bushing: Brass composition B, 60,000 to 70,000 PSI tensile, as specified in ASTM B134/B134M, or FC brass as specified in ASTM B16/B16M, or Alloy C33500 in accordance with ASTM B453/B453M, or stainless steel in accordance with ASTM A484/A484M and ASTM A582/A582M, passivated in accordance with SAE-AMS 2700, type 2.

Plating:

Guide pins and guide bushings: Gold over copper, type II, class 1, grade C, as in accordance with MIL-DTL-45204 or equivalent.

Contact: Gold in accordance with MIL-DTL-45204, type II, grade C, class 1 or equivalent, over nickel plating in accordance with SAE-AMS-QQ-N-290, class 2, 50 to 150 microinches.

Contact identification: Shall be alphabetical and sequential in the pattern indicated, using upper case characters followed by lower case characters. Dash number 06. The characters shall be numerical and sequential in pattern indicated.

Pin size: 23.

Wire size: 22.

Current rating: 5 amperes, maximum.

Mating and unmating: The maximum insertion force, in pounds shall not exceed a value equal to 0.5 times the number of contacts, and the withdrawal force, in pounds, shall be a minimum of 0.11 times the number of contacts, and shall not exceed the measured insertion force.

Contact resistance: The average resistance of all contact pairs measured shall not exceed .010 ohm, and no individual contact pair shall have a resistance exceeding .020 ohm.

Dielectric withstanding voltage:

Sea level: 1,000 volts rms, 60 Hz, ac.

High altitude: 500 volts rms, 60 Hz, ac.

Part or Identifying Number (PIN): M55302/4-(dash number on figure 1).

Amendment notations. The margins of this specification are marked with vertical lines to indicate modifications generated by this amendment. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations.

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Referenced documents. In addition to MIL-DTL-55302, this document references the following:

MIL-DTL-55302/6
MIL-DTL-45204
ASTM A484/A484M
ASTM A582/A582M
ASTM B16/B16M
ASTM B134/B134M
ASTM B453/B453M
SAE-AMS 2700
SAE-AMS-QQ-N-290

CONCLUDING MATERIAL

Custodians:
Army - CR
Navy - EC
Air Force - 85
DLA - CC

Preparing activity:
DLA - CC

(Project 5935-2012-231)

Review activities:
Army – AT, AV, MI
Navy - AS, MC, OS, SH
Air Force - 19, 99

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil/>.