INCH-POUND

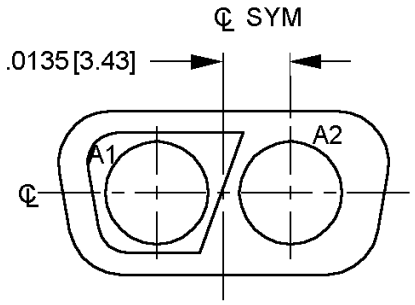
MIL-DTL-24308/29
1 April 2015

DETAIL SPECIFICATION SHEET

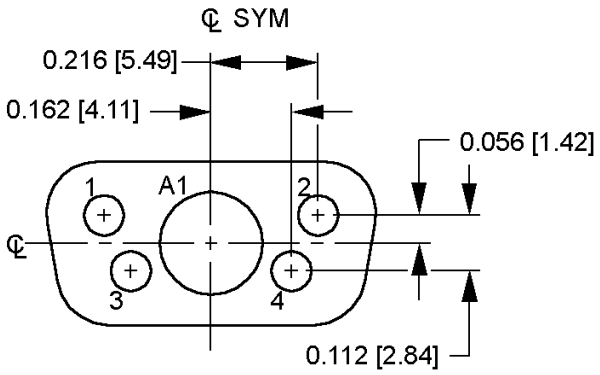
CONNECTORS, ELECTRIC, RECTANGULAR, MINIATURE, COMBINATION INSERT ARRANGEMENT, PLUG, PIN CONTACTS, SHELL SIZE 1, SIZE 20 SIGNAL CONTACTS AND SIZE 8 POWER AND SHIELDED, CLASS G, M, N AND D

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and MIL-DTL-24308.



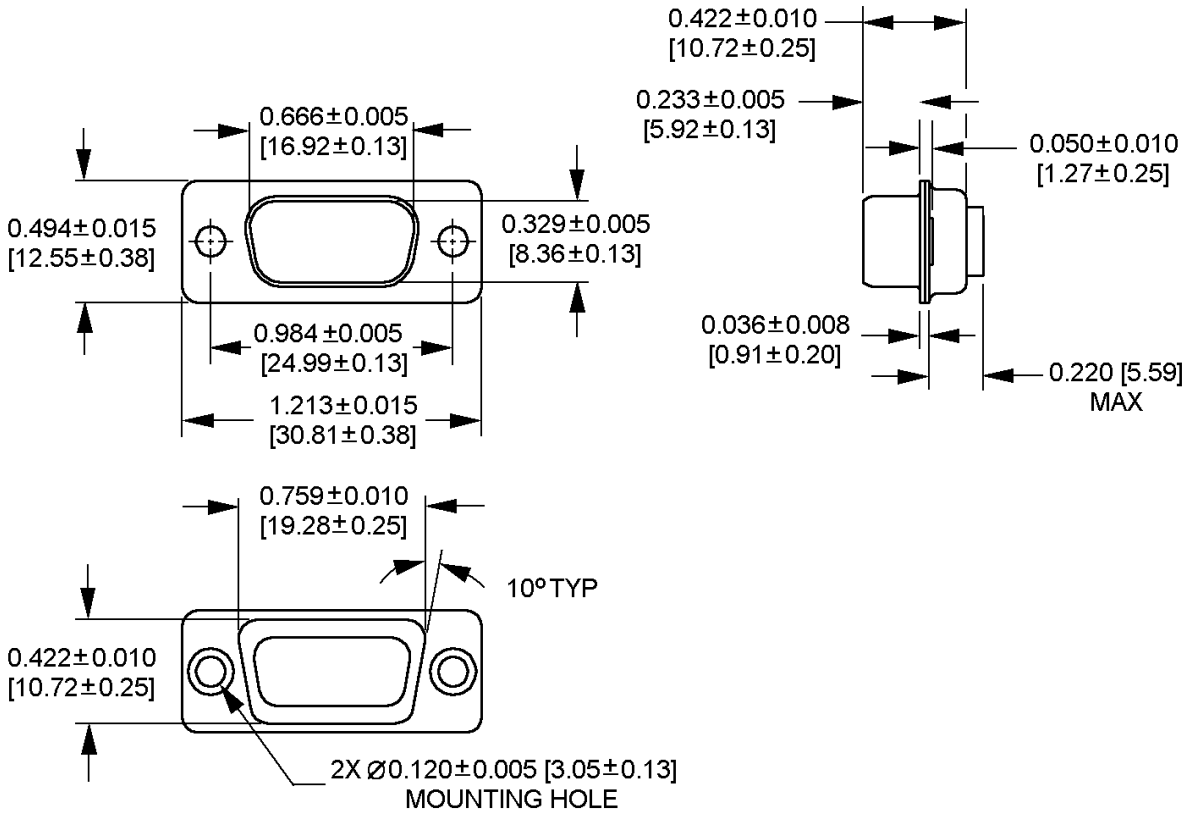
2W2K



5W1

NOTES:
1. Dimensions are in inches.
2. Metric equivalents are given for information only.
3. Unless otherwise specified, tolerance for three place decimals is ±.005 inch (0.13 mm).
4. All dimensions are true position (TP).
5. Contact holes in insert shall be located on TP within a .005 inch (0.13 mm) diameter circle.
6. Reference documents shall be of the issue in effect on date of invitations for bid.
7. 2WK2 have 1 pin and 1 socket contacts. Socket contact shall be loaded in A1 position.

FIGURE 1. Insert arrangements, shell size 1, pin contacts.



NOTES:
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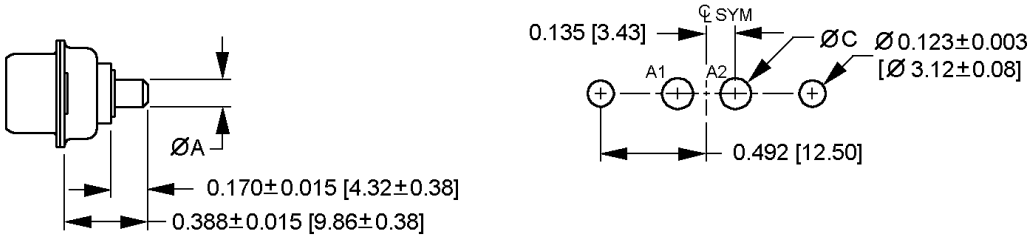
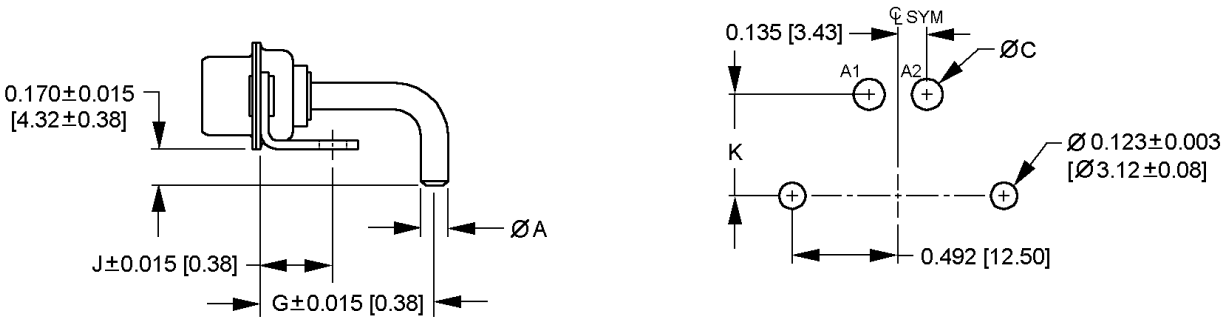
3. Unless otherwise specified, tolerance for three place decimals is ±.005 inch (0.13 mm).

FIGURE 2. Dimensions shell size 2.



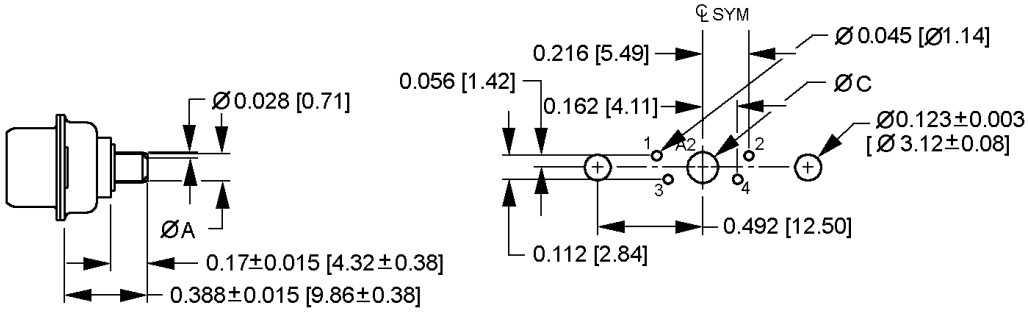
M24308/29-001, -002, -007, -008



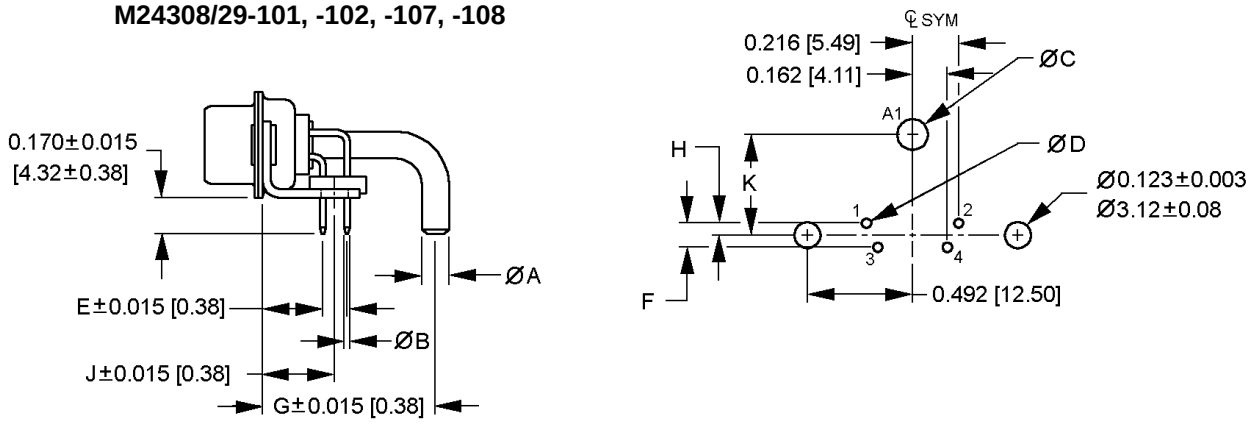
M24308/29-003, -004,-005, -006, -009, -010, -011, -012

2WK2 POWER CONNECTOR

FIGURE 3. Termination dimensions and layout arrangement for power connector.



M24308/29-101, -102, -107, -108



M24308/29-103, -104, -105, -106, -109, -110, -111, -112

5W1 POWER CONNECTOR

FIGURE 3. Termination dimensions and layout arrangement for power connector - Continued.

Dimensions and configurations.

PIN M24308/29	ØA	ØB	ØC	D	E	F	G	H	J	K
-001, -002	0.078 (1.98)	---	0.098	---	---	---	---	---	---	---
-007, -008	0.125 (3.18)	---	0.145	---	---	---	---	---	---	---
-003, -004	0.078 (1.98)	---	0.098	---	---	---	0.339	---	0.339	0.000
-009, -010	0.125 (3.18)	---	0.145	---	---	---	0.810	---	0.339	0.471
-005, -006	0.078 (1.98)	---	0.098	---	---	---	0.420	---	0.420	0.000
-011, -012	0.125 (3.18)	---	0.145	---	---	---	0.810	---	0.420	0.390
-101, -102	0.078 (1.98)	0.028 (0.71)	0.098	0.045	---	---	---	---	---	---
-107, -108	0.125 (3.18)	0.028 (0.71)	0.145	0.045	---	---	---	---	---	---
-103, -104	0.078 (1.98)	0.028 (0.71)	0.098	0.045	0.283	0.112	0.339	0.056	0.339	0.000
-109, -110	0.125 (3.18)	0.028 (0.71)	0.145	0.045	0.283	0.112	0.810	0.056	0.339	0.471
-105, -106	0.078 (1.98)	0.024 (0.61)	0.098	0.040	0.370	0.100	0.420	0.050	0.420	0.000
-111, -112	0.125 (3.18)	0.024 (0.61)	0.145	0.040	0.370	0.100	0.810	0.050	0.420	0.390

NOTES:
1. Dimensions are in inches.
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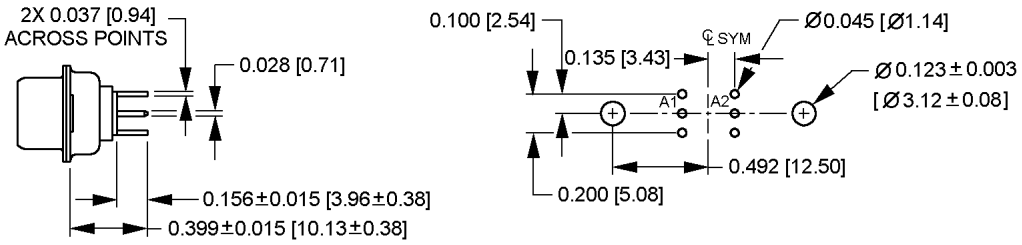
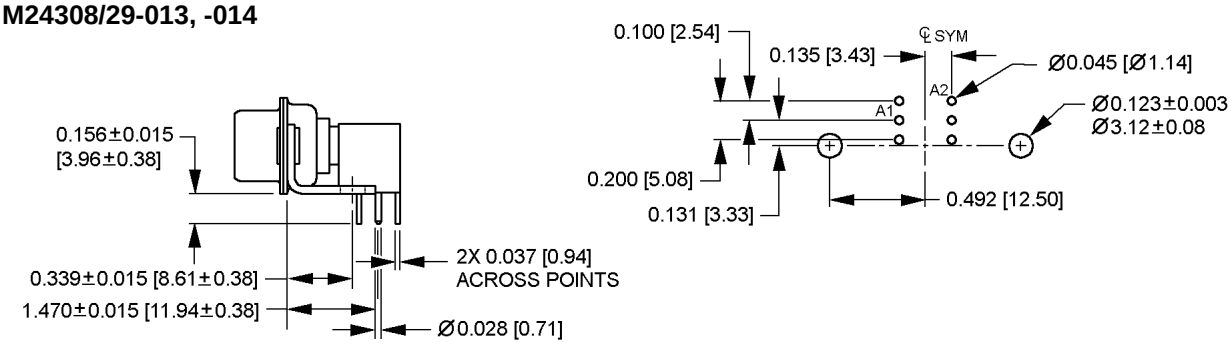
3. Unless otherwise specified, tolerance for three place decimals is ±.005 inch (0.13 mm).

FIGURE 3. Termination dimensions and layout arrangement for power connector - Continued.



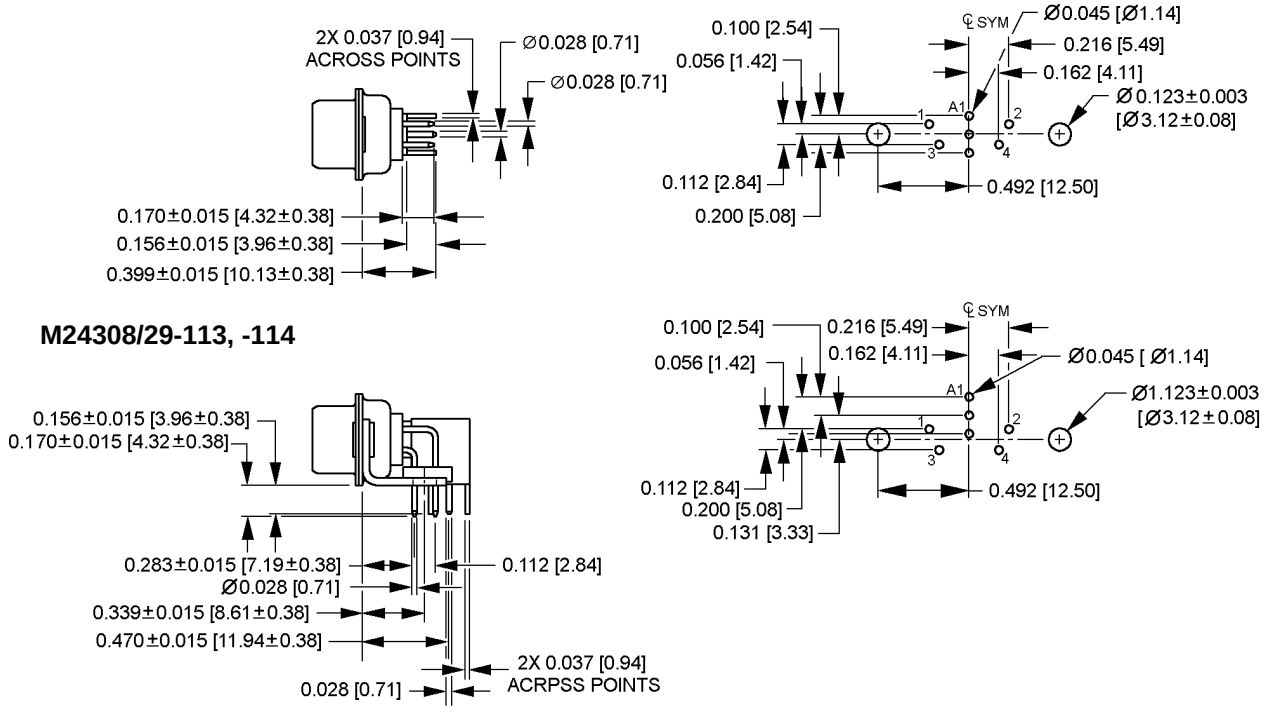
M24308/29-013, -014



M24308/29-015, -016

2WK2 SHIELDED CONNECTORS

FIGURE 4. Termination dimensions and layout arrangement for shielded connector.



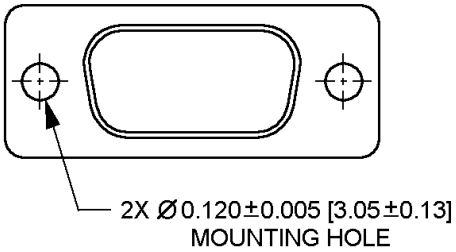
5W1 SHIELDED CONNECTORS

NOTES:
1. Dimensions are in inches.
2. Metric equivalents are given for information only.
3. Unless otherwise specified, tolerance for three place decimals is ±.005 inch (0.13 mm).

FIGURE 4. Termination dimensions and layout arrangement for shielded connector – Continued.

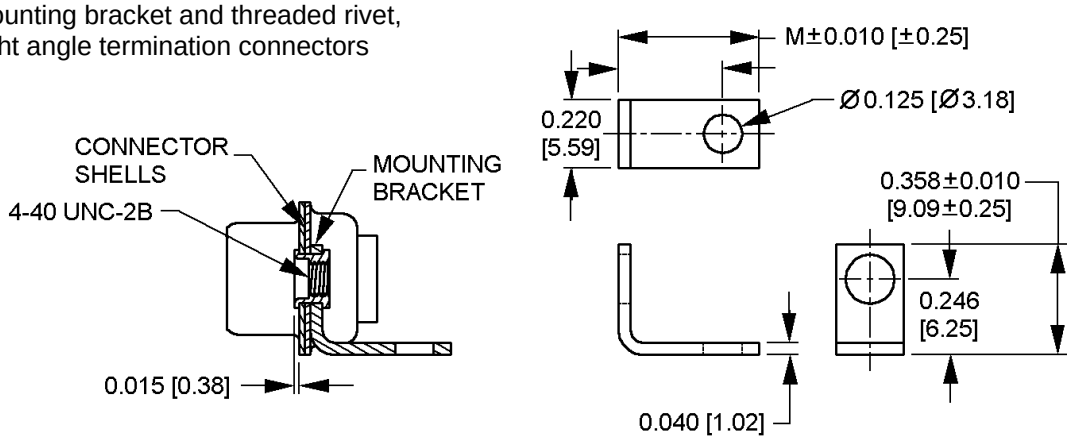
CONFIGURATION A:

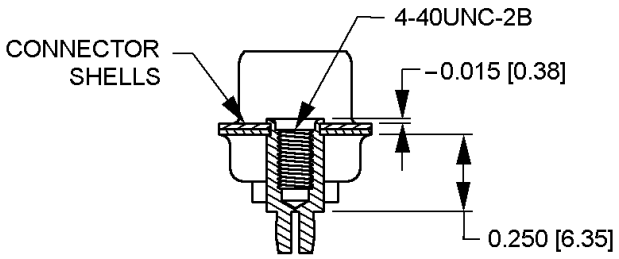
Ø .120 (3.05 mm) mounting hole, straight termination connectors



CONFIGURATION B AND C:

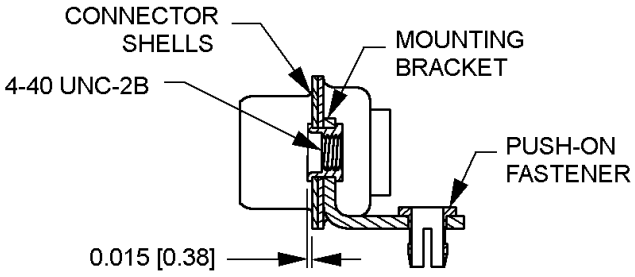
Mounting bracket and threaded rivet, right angle termination connectors





CONFIGURATION D:

Swaged spacer with push on fastener, straight termination connectors



CONFIGURATION E AND F:

Mounting bracket and threaded rivet with push on fastener, right angle termination connectors

FIGURE 5. Mounting configurations.

Mounting bracket configuration	L	M	Mounting type
B	0.339	0.456	0.125 hole
C	0.420	0.537	0.125 hole
E	0.339	0.456	Fastener
F	0.420	0.537	Fastener

NOTES:
1. Dimensions are in inches.
2. Metric equivalents are given for information only.
3. Unless otherwise specified, tolerance for three place decimals is ±.005 inch (0.13 mm).

FIGURE 5. Mounting configurations - Continued.

REQUIREMENTS:

Dimensions and configurations:

Insert arrangements shall be in accordance with figure 1.

Shell configuration shall be in accordance with figure 2.

Termination and layout arrangement figures 3 and 4

Mounting configurations shall be in accordance with figure 5.

Materials and finishes:

Mounting brackets half hard brass, UNS-C26000 in accordance with ASTM B36/B36M, zinc plate (0.000050-0.000130 inches) with dichromate seal in accordance with ASTM B633 Type II.

Spacer with push fastener, phosphor bronze, UNS-C54400 in accordance with ASTM B139/B139M.

Finish: Gold in accordance with MIL-DTL-45204, type II, grade C, class 1 or equivalent over copper in accordance SAE AMS 2418.

Push fastener with mounting brackets, beryllium copper, UNS-C17300 in accordance with ASTM B196/B196M.

Finish: Gold in accordance with MIL-DTL-45204, type II, grade C, class 1 or equivalent over copper in accordance with SAE AMS 2418.

Electrical:

Size 20 signal contacts:

Current rating:	7.5 amps nominal
Initial contact resistance:	.008 ohms maximum
Proof voltage:	1000 V r.m.s.

Power contacts:

.078 dia:	10 amps
.125 dia:	40 amps
Initial contact resistance:	.0005 ohms maximum

Shielded contacts:

Nominal impedance:	50 ohms
Insertion loss:	-0.46 dB at 1 GHz -1.5 dB at 2 GHz
VSWR:	1.15 average at 1 GHz 1.56 average at 2 GHz
Proof voltage:	1000 V r.m.s
Initial contact resistance:	.008 ohms maximum

TABLE I. PIN and dash numbers.

Part or Identifying Number PIN	Insert arrangement (see	Size 8 contact	Termination type	Mounting configuration (see figure 5)
M24308/29-001	2W2K	0.078	Straight	A
M24308/29-002		0.078	Straight	D
M24308/29-003		0.078	Right angle	B
M24308/29-004		0.078	Right angle	E
M24308/29-005		0.078	Right angle	C
M24308/29-006		0.078	Right angle	F
M24308/29-007		0.125	Straight	A
M24308/29-008		0.125	Straight	D
M24308/29-009		0.125	Right angle	B
M24308/29-010		0.125	Right angle	E
M24308/29-011		0.125	Right angle	C
M24308/29-012		0.125	Right angle	F
M24308/29-013		Shielded	Straight	A
M24308/29-014		Shielded	Straight	D
M24308/29-015		Shielded	Right angle	B
M24308/29-016		Shielded	Right angle	E
M24308/29-101	5W1	0.078	Straight	A
M24308/29-102		0.078	Straight	D
M24308/29-103		0.078	Right angle	B
M24308/29-104		0.078	Right angle	E
M24308/29-105		0.078	Right angle	C
M24308/29-106		0.078	Right angle	F
M24308/29-107		0.125	Straight	A
M24308/29-108		0.125	Straight	D
M24308/29-109		0.125	Right angle	B
M24308/29-110		0.125	Right angle	E
M24308/29-111		0.125	Right angle	C
M24308/29-112		0.125	Right angle	F
M24308/29-113		Shielded	Straight	A
M24308/29-114		Shielded	Straight	D
M24308/29-115		Shielded	Right angle	B
M24308/29-116		Shielded	Right angle	E

PIN example: M24308/29 -105 F G

Specification sheet number:

Dash number from table I:

Finish:

A = Pure electrodeposited aluminum. 1/
F = Cadmium. 1/
K = Zinc nickel. 1/ 2/
P = Passivated stainless steel. 1/
T = Nickel Fluorocarbon Polymer. 1/ 2/
Z = zinc. 1/
- = nickel 3/ or gold 4/

Class:

G, N, D or M (See MIL-DTL-24308)

NOTES:
1/ Finish for class G or N.
2/ Not for use with class N or M
3/ Finish for class D.
4/ Finish for class M.

Referenced documents. In addition to MIL-DTL-24308, this document references the following:

MIL-DTL-45204
ASTM B36/B36M
ASTM B139/B139M
ASTM B196/B196M
ASTM B633
SAE AMS 2418

CONCLUDING MATERIAL

Custodians:
Army - CR
Navy - EC
Air Force – 85
NASA - NA
DLA - CC

Preparing activity:
DLA - CC

(Project: 5935-2014-083)

Review activities:
Army - AT, CR4, MI
Navy - AS, CG, MC, SH
Air Force – 99
MISC - MDA

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at https://assist.dla.mil/ .