



2.3 Type and size of fitting. The size and type of hose fittings are identified by two digits (see [table I](#)).

TABLE I. Type and size code number.

Size (inch)	Type (see figures 1 through 5)				
	I	II	III	IV	V
None				16	17
1/4		06	11		
3/8	01	07	12		
1/2	02	08	13		
5/8	03				
3/4	04	09	14		
1	05	10	15		

2.4 Material. The pneumatic hose fitting is made from a material (see [3.2](#)) identified by a single letter (see [table II](#)).

TABLE II. Material code letter.

Code letter	Material
B	Bronze
M	Malleable iron
S	316 Corrosion resistant steel (CRES)

### 3. SALIENT CHARACTERISTICS.

3.1 Interface and physical dimensions. These quick disconnect coupling halves supplied to this CID shall be as specified herein and are suitable for use with pneumatic hose and hose accessories. The pneumatic hose fittings, hereinafter called fittings, shall have the same size quick disconnect ends for interconnection of hoses regardless of hose sizes. Requirements shall be as defined herein.

3.2 Materials. Materials shall be as specified herein. Basic fitting material shall be malleable iron or bronze (see [3.2.2](#) and [3.2.3](#)). Materials not specified shall be selected by the contractor and shall be subject to all provisions of this CID.

3.2.1 Dissimilar metals. Fitting parts shall be fabricated from compatible materials, inherently corrosion resistant or treated to provide protection against the various forms of corrosion and deterioration to which they are susceptible. Dissimilar metals shall not be used in intimate contact with each other unless protected against galvanic corrosion.

3.2.2 Malleable iron. Malleable iron castings shall conform to ASTM-A197/A197M or ASTM-A47/A47M, grade 32510. (see [3.2.4](#))

3.2.2.1 Coating. Malleable iron fittings shall be zinc-coated 25µm in accordance with ASTM-B633. Minimum film thickness shall be in accordance with ASTM-B633 Fe/Zn 24 service condition 4 (very severe service).

3.2.3 Bronze. Bronze castings shall conform to ASTM-B61 or ASTM-B584, UNS C85700.

3.2.4 Corrosion resistant steel. 316 CRES shall be in accordance with ASTM A666 or SAE-AMS5524.

3.2.4.1 Corrosion resistant steel passivation. Corrosion resistant steel shall be passivated in accordance with SAE-AMS2700, type 6 or 7.

### 3.3 Configuration.

3.3.1 Physical requirements. The fittings shall be commercial design and shall provide for interconnection between all types of fittings covered by this CID. The fittings shall have external lugs to provide a locking arrangement that will permit connection (or disconnection) of any two of the fittings by turning one into (or out of) the other a quarter of a turn. The fittings shall be furnished with lockwire holes. When the fittings are snapped together, at least one of the lockwire holes on each fitting shall line up to receive a lockwire or safety pin. A preformed packing shall be furnished with each fitting.

3.3.2 Type I coupling. The type I coupling halves shall conform to the configuration shown in [figure 1](#) (see [7.6](#)), and shall be the size specified (see [2.2](#)).

3.3.3 Types II and III coupling halves. Type II and III coupling halves shall conform to the configurations shown in figures 2 and 3, respectively (see [7.6](#)), and shall be the size specified with ASME-B1.20.1 NPT threads. (see [2.2](#))

3.3.4 Types IV and V coupling halves. Type IV wye and type V cap couplings shall conform to the configurations shown in figures 4 and 5, respectively (see [7.6](#)).

### 3.4 Performance.

3.4.1 Proof pressure. Fittings and preformed packings shall withstand, without leakage or distortion, a hydrostatic proof pressure of 165 psi (1106 kpa).

3.4.2 Working pressure. Fittings conforming to this CID shall be rated for 110 psi (758 kpa) working pressure.

3.5 Marking. The fittings supplied to this CID shall be marked with the manufacturer's (MFR's) standard commercial PIN. (NOTE: The part number marked on the unit pack shall be the CID PIN.)

3.6 Recycled, recovered, or environmentally preferable materials. Recycled, recovered, or environmentally preferable materials should be used to the maximum extent possible provided that the material meets or exceeds the operational and maintenance requirements, and promotes economically advantageous life cycle costs.

3.7 Workmanship. Coupling halves, cap and wye; quick disconnect pneumatic hose, two-lug universal type shall be processed in such a manner as to be uniform in quality and shall be free from other defects that will affect life, serviceability, or appearance.

4. REGULATORY REQUIREMENTS. The offerer/contractor is encouraged to use recovered material to the maximum extent practicable, in accordance with 23.403 of the Federal Acquisition Regulation (FAR).

### 5. PRODUCT CONFORMANCE PROVISIONS.

5.1 Product conformance. The products provided shall meet the salient characteristics of this CID; conform to the producer's own drawings, specifications, standards, and quality assurance practices; and be the same product offered for sale in the commercial marketplace. The Government reserves the right to require proof of such conformance.

6. PACKAGING. Preservation, packing, and marking shall be as specified in the contract or order.

7. NOTES.

7.1 PIN. The PIN should be used for Government purposes to buy commercial products to this CID. See section 2 for PIN format example.

7.2 Environmentally preferable material. Environmentally preferable materials should be used to the maximum extent possible to meet the requirements of this specification. As of the date of this document, the U.S. Environmental Protection agency (EPA) is focusing efforts on reducing 31 priority chemicals. The list of chemicals and additional information is available on their website <http://www.epa.gov/osw/hazard/wastemin/priority.htm>. Included in the EPA list of 31 priority chemicals are cadmium, lead, and mercury. Use of these materials should be minimized or eliminated unless needed to meet the requirements specified herein (see section 3).

7.3 Commercial and Government Entity (CAGE) code. For ordering purposes, inventory control, and submission of these coupling halves, cap and wye; quick disconnect pneumatic hose, two-lug universal type to DLA Land and Maritime under the Military Parts Control Advisory Group (MPCAG) evaluation program, CAGE code 58536 should be used.

7.4 Source of documents.

FEDERAL REGULATIONS

FAR - Federal Acquisition Requirements (FAR)

(The online document is available at <https://www.acquisition.gov/far/> or copies of the document are available at the U.S. Government Bookstore, 710 North Capital Street N.W., Washington D.C 20401-0001 or online at <http://bookstore.gpo.gov/>).

ASTM INTERNATIONAL

ASTM-A47/A47M - Standard Specification for Ferritic Malleable Iron Castings  
 ASTM-A197/A197M - Standard Specification for Cupola Malleable Iron  
 ASTM A666 - Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar  
 ASTM-B61 - Standard Specification for Steam or Valve Bronze Castings  
 ASTM-B584 - Standard Specification for Copper Alloy Sand Castings for General Applications  
 ASTM-B633 - Standard Specification for Electrodeposited Coatings of Zinc on Iron and Steel

(Copies of these documents are available online at <http://www.astm.org> or from the ASTM International, P.O. Box C700, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959.)

ASME INTERNATIONAL

ASME-B1.20.1 - Pipe Threads, General Purpose (Inch)

(Copies of these documents are available online at <http://www.asme.org> or from the ASME International, Three Park Avenue, New York, NY 10016-5990.)

## SAE INTERNATIONAL

SAE-AMS2700	-	Passivation of Corrosion Resistant Steels
SAE-AMS5524	-	Steel, Corrosion and Heat-Resistant, Sheet, Strip and Plate 18Cr - 13Ni - 2.5Mo (SAE 30316) Solution Heat Treated - UNS S31600

(Copies of these documents are available on line at [www.sae.org](http://www.sae.org) from SAE International, 400 Commonwealth Drive, Warrendale, PA 15096-0001, and Tel: 877-606-7323 [inside USA and Canada] or 724-776-4970 [outside USA], email at [CustomerService@sae.org](mailto:CustomerService@sae.org).)

7.5 Ordering data. The contract or order should specify the following:

- a. CID document number, revision, and CID PIN.
- b. Product conformance provisions.
- c. Packaging requirements.

7.6 Commercial products. As part of the market analysis and research effort, this CID was coordinated with the following manufacturers of commercial products. At the time of CID preparation and coordination, these manufacturers were known to have commercial products that would meet the requirements of this CID. (NOTE: This information should not be considered as a list of approved manufacturers or be used to restrict procurement to only the manufacturers shown.)

<u>MFR's CAGE</u>	<u>MFR's name and address</u>
72661	Dixon Valve & Coupling Company 800 High St. Chestertown, MD 21620 Phone: 410-778-2000 Fax: 410-778-4702 E-mail: <a href="mailto:sales@dixonvalve.com">sales@dixonvalve.com</a> WEB: <a href="http://www.dixonvalve.com">http://www.dixonvalve.com</a>
39428	McMaster-Carr Supply Company 600 County Line Rd. Elmhurst, IL 60126-2034 Phone: 732-329-3200 WEB: <a href="http://mcmaster.com">http://mcmaster.com</a>

7.7 Cross reference data. Fittings conforming to this CID are interchangeable with fittings conforming to the following cancelled federal specification WW-C-633D which is superseded by A-A-59553.

7.8 Part number (P/N) supersession data. These CID PIN's supersede the following MFR's P/N's as shown in [table III](#). This information is being provided to assist in reducing proliferation in the Government inventory system.

TABLE III. P/N supersession data.

A-A-59553 PIN	CAGE 72661	CAGE 39428	Size	Coupling type
AA59553-01B	ABH	5344K34	3/8	Couplings, Barbed
AA59553-01M	AMH	5344K39		
AA59553-01S	RAMH	5344K69		
AA59553-02B	AB1	5344K35	1/2	
AA59553-02M	AM1	5344K41		
AA59553-02S	RAM1	5344K71		
AA59553-03B	AB5	---	5/8	
AA59553-03M	AM5	---		
AA59553-03S	---	---		
AA59553-04B	AB6	5344K36	3/4	
AA59553-04M	AM6	5344K42		
AA59553-04S	RAM6	5344K72		
AA59553-05B	AB11	5344K37	1	
AA59553-05M	AM11	5344K43		
AA59553-05S	RAM11	5344K73		
AA59553-06B	ABC1	5344K16	1/4	Couplings, threaded female pipe
AA59553-06M	AMC1	5344K27		
AA59553-06S	---	5344K65		
AA59553-07B	ABC	5344K17	3/8	
AA59553-07M	AMC	5344K28		
AA59553-07S	RAMC	5344K66		
AA59553-08B	AB3	5344K18	1/2	
AA59553-08M	AM3	5344K29		
AA59553-08S	RAM3	5344K67		
AA59553-09B	AB8	5344K19	3/4	
AA59553-09M	AM8	5344K31		
AA59553-09S	RAM8	5344K68		
AA59553-10B	AB13	5344K21	1	
AA59553-10M	AM13	5344K32		
AA59553-10S	RAM13	---		
AA59553-11B	ABB1	5344K11	1/4	Couplings, threaded male pipe
AA59553-11M	AMB1	5344K22		
AA59553-11S	---	5344K61		
AA59553-12B	ABB	5344K12	3/8	
AA59553-12M	AMB	5344K23		
AA59553-12S	RAMB	5344K62		
AA59553-13B	AB2	5344K13	1/2	
AA59553-13M	AM2	5344K24		
AA59553-13S	RAM2	5344K63		
AA59553-14B	AB7	5344K14	3/4	
AA59553-14M	AM7	5344K25		
AA59553-14S	RAM7	5344K64		
AA59553-15B	AB12	5344K15	1	
AA59553-15M	AM12	5344K26		
AA59553-15S	RAM12	---		
AA59553-16B	AN10	----	N/A	Triple connector
AA59553-16M	AM10	5344K53		
AA59553-16S	---	---		
AA59553-17B	AB0	---	N/A	Blank end
AA59553-17M	AM0	5344K51		
AA59553-17S	RAM0	---		

7.9 Government users. To acquire information on obtaining these Coupling Halves, Cap and Wye; Quick Disconnect, Pneumatic Hose, Two-Lug Universal Type from the Government inventory system, contact DLA, Land and Maritime, ATTN: FMD, P.O. Box 3990, Columbus, OH 43218-3990, or telephone (614) 692-1004.

7.9.1 National stock number (NSN). The following is a list of NSN's assigned which correspond to this CID. The list is for information only and may not be indicative of all possible NSN's associated with the CID. For up to date information on assigned NSN's, please contact the aforementioned DLA Land and Maritime office (see 7.9 and [table IV](#)).

TABLE IV. NSN's.

CID A-A-59553 PIN	NSN
AA59553-09-M	4730-00-293-7905
AA59553-13-M	4730-00-369-4591
AA59553-14-M	4730-00-369-4593
AA59553-12M	4730-00-369-4595
AA59553-05-M	4730-00-496-5953
AA59553-10B	4730-00-844-9014
AA59553-15B	4730-01-340-2282

7.10 Information figures. Figures 1 through 5 show fittings that have been found acceptable; however, the figures are included as examples of the five fitting types only, and are not intended to preclude the furnishing of other fittings that conform to this CID.

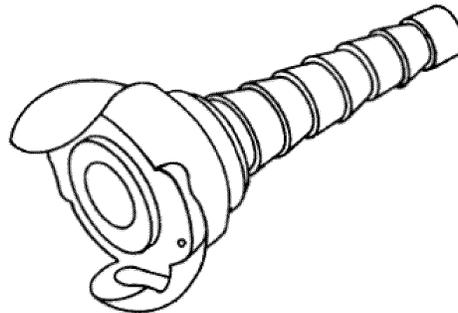


FIGURE 1. Hose end coupling, type I.

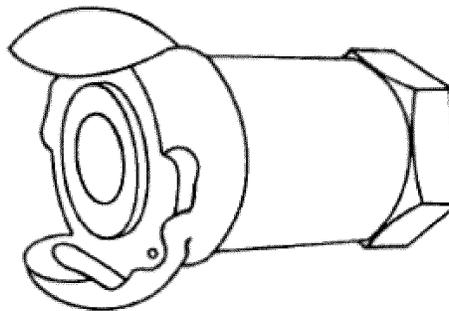


FIGURE 2. Female-thread coupling, type II.

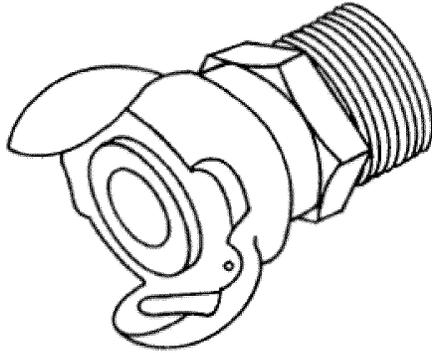


FIGURE 3. Male-thread coupling, type III.

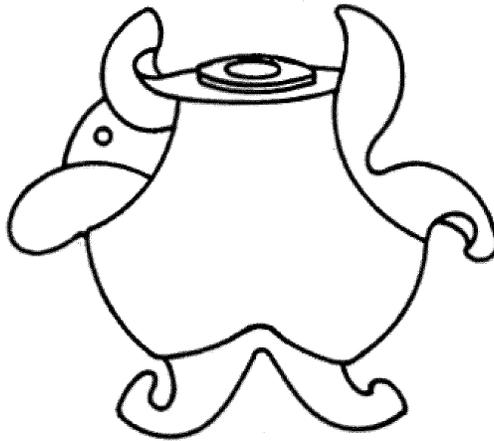


FIGURE 4. Three-way (wye) coupling, type IV.

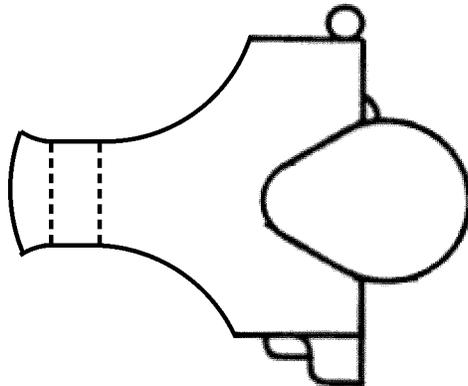


FIGURE 5. Dead-end (cap) coupling, type V.

7.11 Changes from previous issue. Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extensiveness of the changes.

MILITARY INTERESTS:

Custodians:

Army - AT  
Navy - SH  
DLA - CC

Review activities:

Army - AR  
Navy - MC, OS, SA

CIVIL AGENCY COORDINATING ACTIVITIES:

GSA - FAS  
DOT - FAA – ACO  
HSS - FEC  
USDA - AFS

Preparing activity:

DLA - CC

(Project 4730-2011-038)

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.daps.dla.mil>.